In-Field Assembly Manual

PDG Domus Manufacturing LLC







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Date	Associates Name	Associates #

Site Assembly Standards and Processes see (In-Field Assembly Manual pages 24-191)

In-Field Assembly QA Sign-Off

125 individual steps with QA standards and sign-off.

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Finished Product Examples Exterior View



Front view



Side view



Rear view



Front view



Side view



Finished Product Examples Interior View



Staircase, view from Kitchen



View from Living room



1st floor Bathroom



Living room



Kitchen



3rd floor Bedroom/Loft



Home Assembly Steps



STEP 1: Cell A



STEP 6: G2 (End Gable)



STEP 2: Cell B



STEP 7: L1 & U1 (Lower & Upper roof sections)



STEP 3: Cell D



STEP 8: L2 & U2 (Lower & Upper roof sections)



STEP 4: Cell E



STEP 9: Cell C

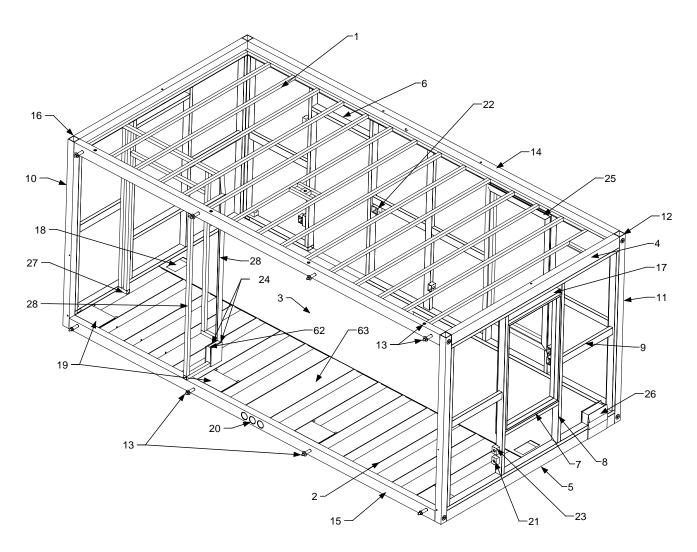


STEP 5: G1 (End Gable)



STEP 10: Caulking and Sealant, Railing system

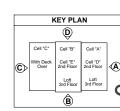




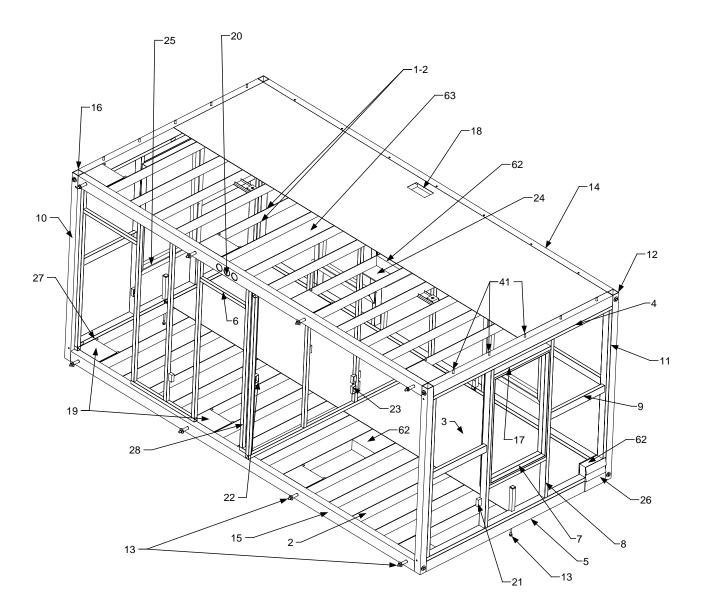
1	Ceiling Joist
2	Floor Joist
3	Floor Plate
4	Top Beam
5	Bottom Beam
6	Header
7	Sill
8	Exterior Wall Stud
9	Exterior Wall Lateral Brace
10	Intermediate Columns
11	Corner Columns
12	Corner Connectors
13	Cell Connectors
14	Top Girder
15	Bottom Girder
16	Intermediate Column Connectors
17	Window Header
18	Floor Vent Cut-out
19	Hatch Cover
20	Duct Portal-4" Typical
21	Electrical Recepticle
22	Electrical Switch
23	Cable
24	Drywall
25	Trim
26	Exterior Panel & Insulation
27	Wall Fastener/weld/adhesive
28	Interior Wall Stud
62	Insulation
63	Ductwork



Definitions-Parts identification Cell A (typical)



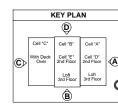




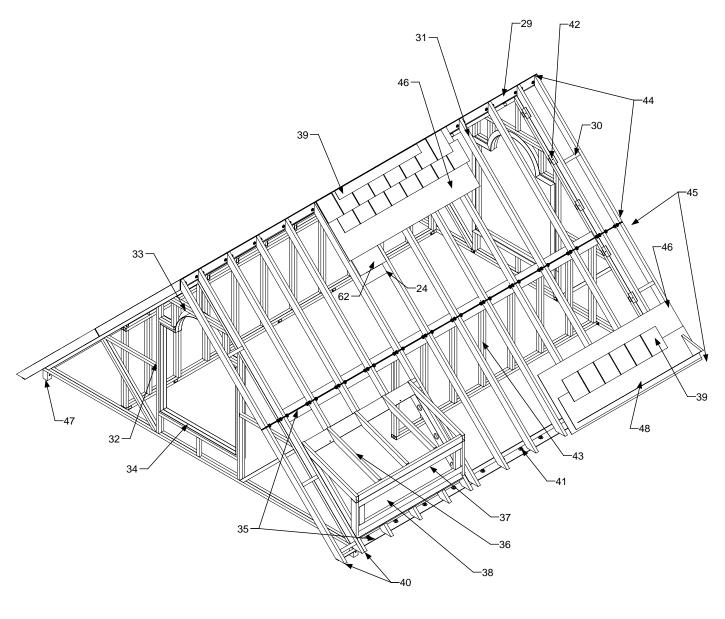
1	Ceiling Joist
1-2	Ceiling Joist-Floor Joist
2	Floor Joist
3	Floor Plate
4	Top Beam
5	Bottom Beam
6	Header
7	Sill
8	Exterior Wall Stud
9	Exterior Wall Lateral Brace
10	Intermediate Columns
11	Corner Columns
12	Corner Connectors
13	Cell Connectors
14	Top Girder
15	Bottom Girder
16	Intermediate Column Connectors
17	Window Header
18	Floor Vent Cut-out
19	Hatch Cover
20	Duct Portal-4" Typical
21	Electrical Recepticle
22	Electrical Switch
23	Cable
24	Drywall
25	Trim
26	Exterior Panel
27	Wall Fastener/weld/adhesive
28	Interior Wall Stud
41	Cell to Roof Fastener
62	Insulation
63	Ductwork



Definitions-Parts identification Cell D Upper level

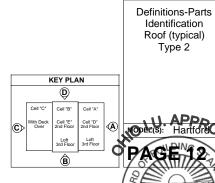




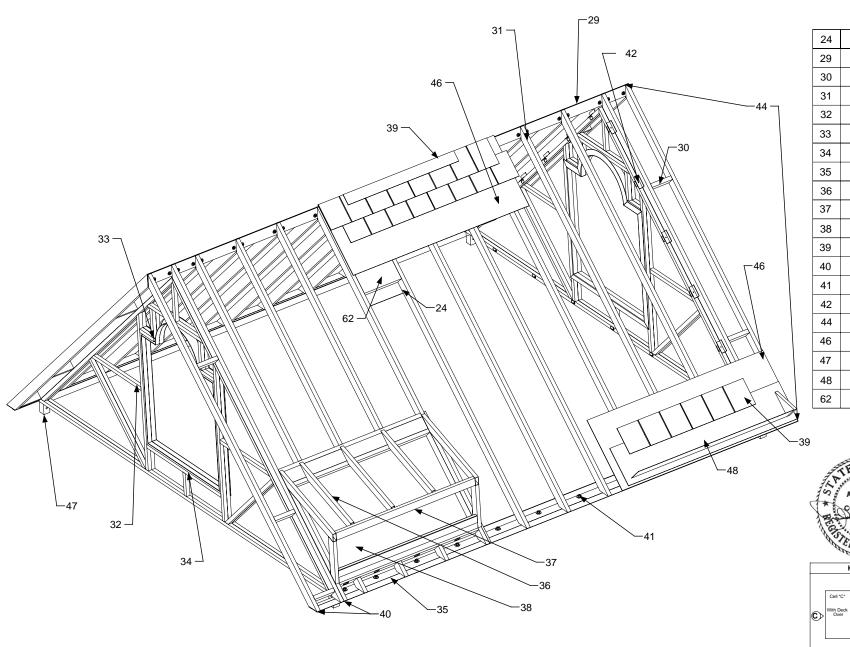


24	Drywall
29	Ridge Beam
30	Purlin
31	Rafters
32	End Gable Framing
33	End Gable Window Header
34	End Gable Windowsill
35	Rafter Connector Plate
36	Dormer Rafters
37	Dormer Window Header
38	Dormer Window Opening
39	Roof Shingle-Cap (composite)
40	Flying Gable End
41	Cell to Roof Fastener
42	End Gable Fastener points
43	Knee Wall
44	Upper Roof Section
45	Lower Roof Section
46	Roof Deck (composite)
47	End Gable Connector Pin
48	Box Gutter (composite)
62	Insulation

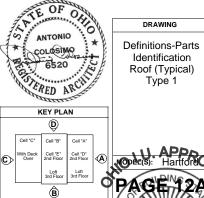


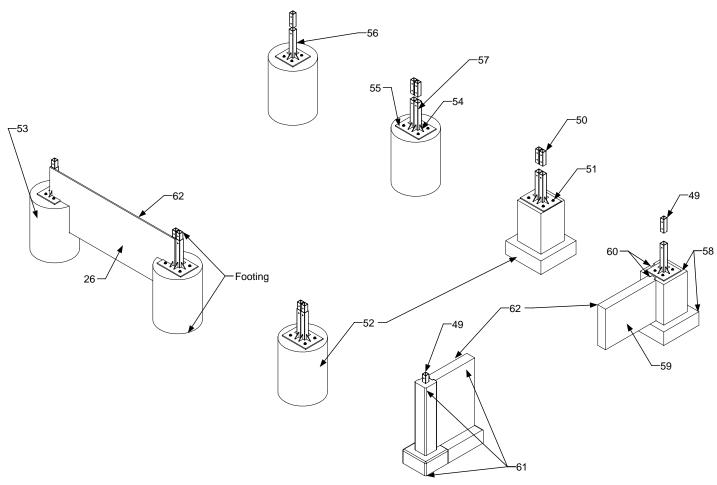


R3DB

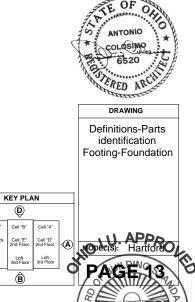


24	Drywall
29	Ridge Beam
30	Purlin
31	Rafters
32	End Gable Framing
33	End Gable Window Header
34	End Gable Windowsill
35	Rafter Connector Plate
36	Dormer Rafters
37	Dormer Window Header
38	Dormer Window Opening
39	Roof Shingle-Cap (composite)
40	Flying Gable End
41	Cell to Roof Fastener
42	End Gable Fastener points
44	Roof Section
46	Roof Deck (composite)
47	End Gable Connector Pin
48	Box Gutter (composite)
62	Insulation





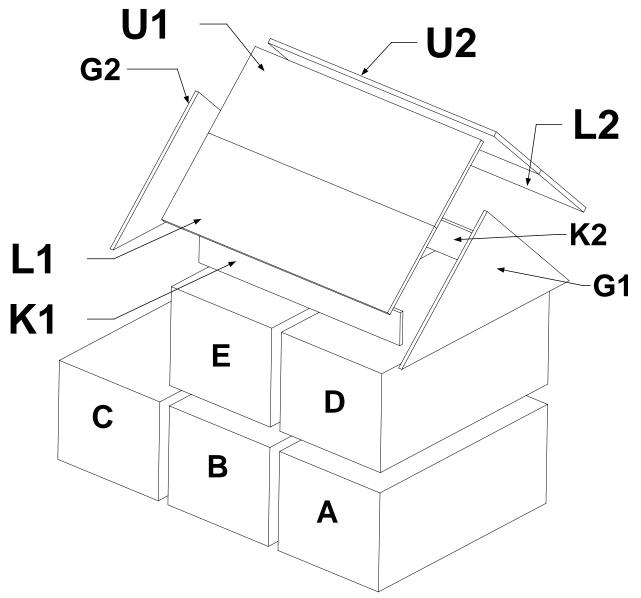
26	Exterior Panel (Rat Wall)
49	Corner Connector Pin
50	Intermediate Connector Pin
51	J Bolt-Typical Galvanized Anchor Bolts
52	Concrete Intermediate Pier
53	Concrete Corner Pier
54	Gusset
55	Base Plate
56	Corner Connecting Post
57	Intermediate Connecting Post
58	Pre-Cast Corner Footing
59	Pre-Cast Footing Wall
60	Pre-Cast Footing Wall Channel
61	Pre-Cast Foundation & Wall
62	Insulation
63	Ductwork



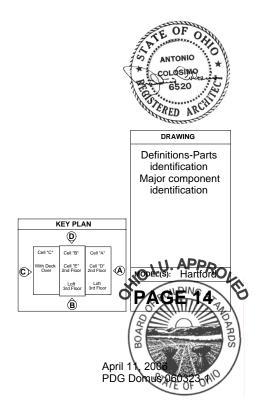
April 11, 2006 PDG Domus 0

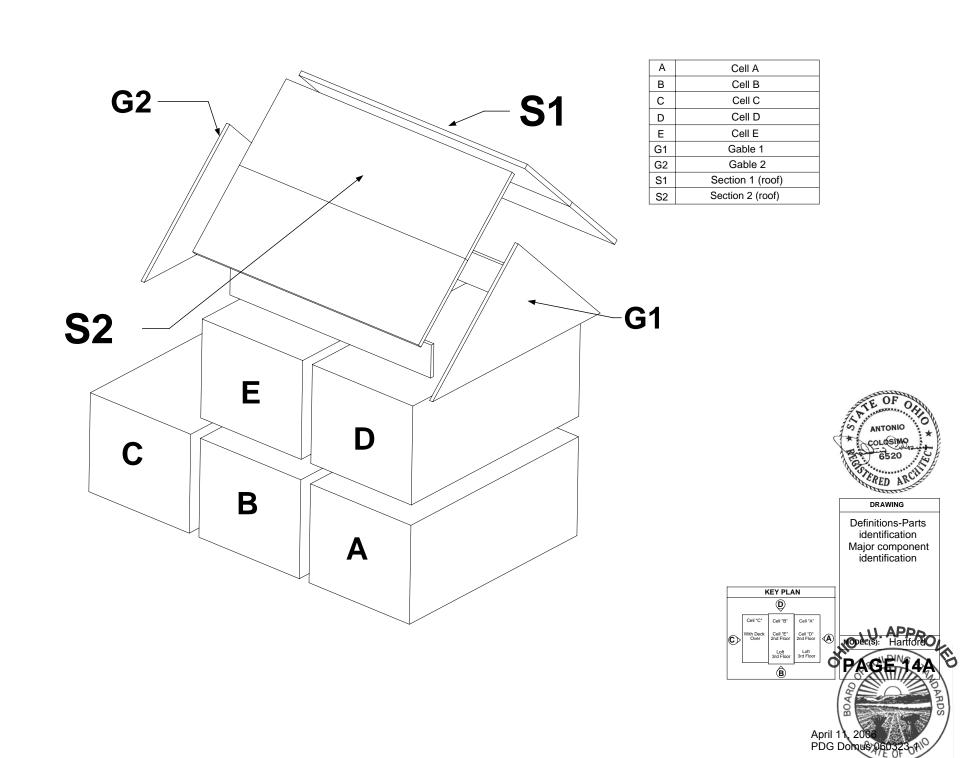
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Cell "C"



Α	Cell A
В	Cell B
С	Cell C
D	Cell D
Е	Cell E
G1	Gable 1
G2	Gable 2
K1	Knee Wall 1
K2	Knee Wall 2
L1	Lower Section 1 (roof)
L1	Lower Section 2 (roof)
U1	Upper Section 1 (roof)
U2	Upper Section 2 (roof)

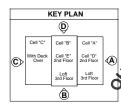




1	Ceiling Joist	Tubing .0625" x 1.75" x 1.75" x 10' (ASTM A-513 Type 1)
2	Floor Joist	Plate .25" x 6" x 10' (ASTM A36)
3	Floor Plate	Plate .125" x 10' x 20' (ASTM A36)
4	Top Beam	Tubing .1875" x 4" x 6" x 10' (ASTM A-500 Gr. B2 Structural)
5	Bottom Beam	Tubing .1875" x 4" x 6" x 10' (ASTM A-500 Gr. B2 Structural)
6	Header	Tubing .0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
7	Sill	Tubing .0625" x 2 "x 4" Assembly (ASTM A-513 Type 1)
8	Exterior Wall Stud	Tubing .0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
9	Exterior Wall Lateral Brace	Tubing .0625" x 2" x 2" Assembly (ASTM A-513 Type 1)
10	Intermediate Columns	Tubing .25" x 4" x 4" x 9' (ASTM A-500 Gr. B2 Structural)
11	Corner Columns	Tubing .25" x 4" x 4" x 9' (ASTM A-500 Gr. B2 Structural)
12	Corner Connectors	
13	Cell Connectors	
14	Top Girder	Tubing .1875" x 4" x 6" x 20' (ASTM A-500 Gr. B2 Structural)
15	Bottom Girder	Tubing .1875" x 4" x 6" x 20' (ASTM A-500 Gr. B2 Structural)
16	Intermediate Column Connectors	
17	Window Header	Tubing .0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
18	Floor Vent Cut-out	
19	Hatch Cover	Plate .125" x 15.625" x 12"(ASTM A36)
20	Duct Portal-4" Typical	Piping .25" x 4" OD x 3.937" (ASTM A53A)
21	Electrical Recepticle	
22	Electrical Switch	
23	Cable	
24	Drywall	
25	Trim	
26	Exterior Panel	
27	Wall Fastener	
28	Interior Wall Stud	.0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
63	Ductwork	.0625" x 16" x (ASTM A- 513 Type 1)



Schedule-Steel Cell

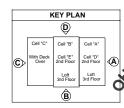


	Online Laint	Table = 00000 and 750
1	Ceiling Joist	Tubing .0625" x 1.75" x 1.75" x 10' (ASTM A-513 Type 1)
1-2	Ceiling Joist-Floor Joist	Plate .25"x 6" x 10' (ASTM A36)
2	Floor Joist	Plate .25" x 6" x 10' (ASTM A36)
3	Floor Plate	Plate .125" x 10' x 20' (ASTM A36)
4	Top Beam	Tubing .1875" x 4" x 6" x 10' (ASTM A-500 Gr. B2 Structural)
5	Bottom Beam	Tubing .1875" x 4" x 6" x 10' (ASTM A-500 Gr. B2 Structural)
6	Header	Tubing .0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
7	Sill	Tubing .0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
8	Exterior Wall Stud	Tubing .0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
9	Exterior Wall Lateral Brace	Tubing .0625" x 2" x 2" Assembly (ASTM A-513 Type 1)
10	Intermediate Columns	Tubing .25" x 4" x 4" x 9' (ASTM A-500 Gr. B2 Structural)
11	Corner Columns	Tubing .25 " x 4" x 4" x 9' (ASTM A-500 Gr. B2 Structural)
12	Corner Connectors	
13	Cell Connectors	
14	Top Girder	Tubing .1875" x 4" x 6" x 20' (ASTM A-500 Gr. B2 Structural)
15	Bottom Girder	Tubing .1875" x 4" x 6" x 20' (ASTM A-500 Gr. B2 Structural)
16	Intermediate Column Connectors	
17	Window Header	Tubing .0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
18	Floor Vent Cut-out	
19	Hatch Cover	Plate .125" x 15.625" x 12"(ASTM A36)
20	Duct Portal-4" Typical	Piping .25" x 4" OD x 3.937" (ASTM A53A)
21	Electrical Recepticle	
22	Electrical Switch	
23	Cable	
24	Drywall	
25	Trim	
26	Exterior Panel	
27	Wall Fastener	
28	Interior Wall Stud	.0625" x 2" x 4" Assembly (ASTM A-513 Type 1)
41	Cell to Roof Fastener	
62	Insulation	
63	Ductwork	.0625" x 16" x (ASTM A-513 Type 1)



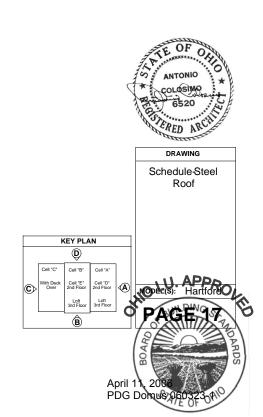
DRAWING

Schedule-Steel Cell-Upper level

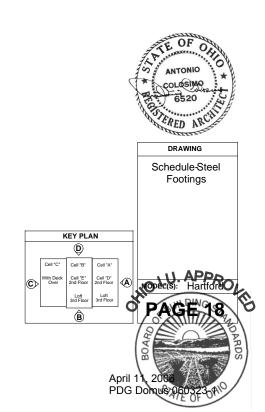




29	Ridge Beam	Plate .5" x 6" x 24' (ASTM A36)	
30	Purlin	Tubing .125" x 2" x 5" x 12" (ASTM A-500 Gr.B2 Structural)	
31	Rafters	Tubing .125" x 2" x 5" x 184.656" (ASTM A-500 Gr. B2 Structural)	
32	End Gable Framing	Tubing .0625" x 2" x 4" (ASTM A-513 Type 1)	
33	End Gable Window Header	Tubing .0625" x 2" x 4" (ASTM A-513 Type 1)	
34	End Gable Windowsill	Tubing .0625" x 2" x 4" (ASTM A-513 Type 1)	
35	Rafter Connector Plate	Plate .5" x 5" x 24' & .313" x 3.5" x 6" L Angle (ASTM A36)	
36	Dormer Rafters	Tubing .0625" x 2" x 4" x 45.973" (ASTM A-513 Type 1)	
37	Dormer Window Header	Tubing .0625 x 2" x 4" (ASTM A-513 Type 1)	
40	Flying Gable End	Tubing .125" x 2" x 5" (ASTM A-500 Gr.B2 Structural)	
42	End Gable Fastener Points	L-Angle .125" x 2" x 2" x 6" (ASTM A36)	
43	Knee Wall	Tubing .0625 x 2" x 4" (ASTM A-513 Type 1)	
44	Upper Roof Section	Assembly	
45	Lower Roof Section	Assembly	



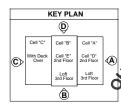
49	Corner Connector Pin	Tubing .25" x 3.5" x 3.5" x 12" (ASTM A-500)
50	Intermediate Connector Pin	Tubing .25" x 4" x 4" x 24" (ASTM A-500 Gr. B2 Structural)
54	Gusset	Plate .5" x 4" x 4" (ASTM A-36)
55	Base Plate	Plate .75" x 18" x 18" (ASTM A36)
56	Corner Connecting Post	Tubing .25" x 4" x 4" x 24" (ASTM A-500 Gr. B2 Structural)
57	Intermediate Connecting Post	Tubing .25" x 4" x 8" x 24" (ASTM A-500 Gr. B2 Structural)
63	Ductwork	.0625" x 16" (ASTM A-513 Type 1)



1	Ceiling Joist	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
2	Floor Joist	Size (.25") Method (Position) Type (Continuous Fillet) on end of joist
3	Floor Plate	Size (.25") Method (Position) Type (Intermittent Equal Fillet) 1" weld every 9"
4	Top Beam	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
5	Bottom Beam	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
6	Header	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
7	Sill	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
8	Exterior Wall Stud	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
9	Exterior Wall Lateral Brace	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
10	Intermediate Columns	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
11	Corner Columns	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
12	Corner Connectors	
13	Cell Connectors	
14	Top Girder	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
15	Bottom Girder	Size (.25") Method (Position) Type (Continuous Fillet) on end of Beam
16	Intermediate Column Connectors	
17	Window Header	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
18	Floor Vent Cut-out	
19	Hatch Cover	
20	Duct Portal-4" Typical	Size (.1875") Method (Position) Type (Continuous Fillet)
21	Electrical Recepticle	
22	Electrical Switch	
23	Cable	
24	Drywall	
25	Trim	
26	Exterior Panel	
27	Wall Fastener	
28	Interior Wall Stud	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
63	Ductwork	Size (.125") Method (Position) Type (Single Fillet Weld) 1" every 9"



Schedule-Welding Cell

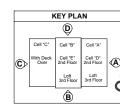




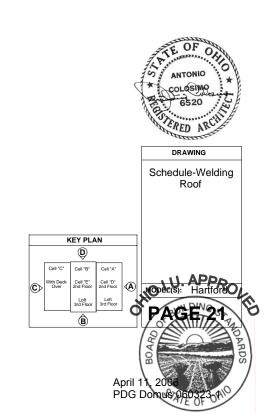
	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
Ceiling Joist-Floor Joist	Size (.25") Method (Position) Type (Continuous Fillet) on end of joist
Floor Joist	Size (.25") Method (Position) Type (Continuous Fillet) on end of joist
Floor Plate	Size (.25) Method (Position) Type (Intermittent Equal Fillet) 1" every 9"
Top Beam	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
Bottom Beam	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
Header	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
Sill	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
Exterior Wall Stud	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
Exterior Wall Lateral Brace	Size (.1875") Method (Position) Type (Equal Double-Fillet weld)
Intermediate Columns	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
Corner Columns	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
Corner Connectors	
Cell Connectors	
Top Girder	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
Bottom Girder	Size (.25") Method (Position) Type (Continuous Fillet) on end of beam
Intermediate Column Connectors	
Window Header	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
Floor Vent Cut-out	
Hatch Cover	
Duct Portal-4" Typical	Size(.1875") Method (Position) Type (Continuous Fillet) on end of beam
Electrical Recepticle	
Electrical Switch	
Cable	
Drywall	
Trim	
Exterior Panel	
Wall Fastener	
Interior Wall Stud	Size (.1875") Method (Position) Type (Equal Double Fillet Weld)
Cell to Roof Fastener	
Insulation	
Ductwork	Size (.125") Method (Position) Type (Single Fillet Weld) 1" every 9"
	Floor Joist Floor Plate Top Beam Bottom Beam Header Sill Exterior Wall Stud Exterior Wall Stud Exterior Wall Lateral Brace Intermediate Columns Corner Columns Corner Connectors Top Girder Bottom Girder Intermediate Column Connectors Window Header Floor Vent Cut-out Hatch Cover Duct Portal-4" Typical Electrical Recepticle Electrical Switch Cable Drywall Trim Exterior Panel Wall Fastener Interior Wall Stud Cell to Roof Fastener Insulation



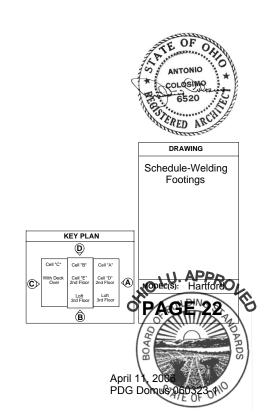
Schedule-Welding Cell-Upper level

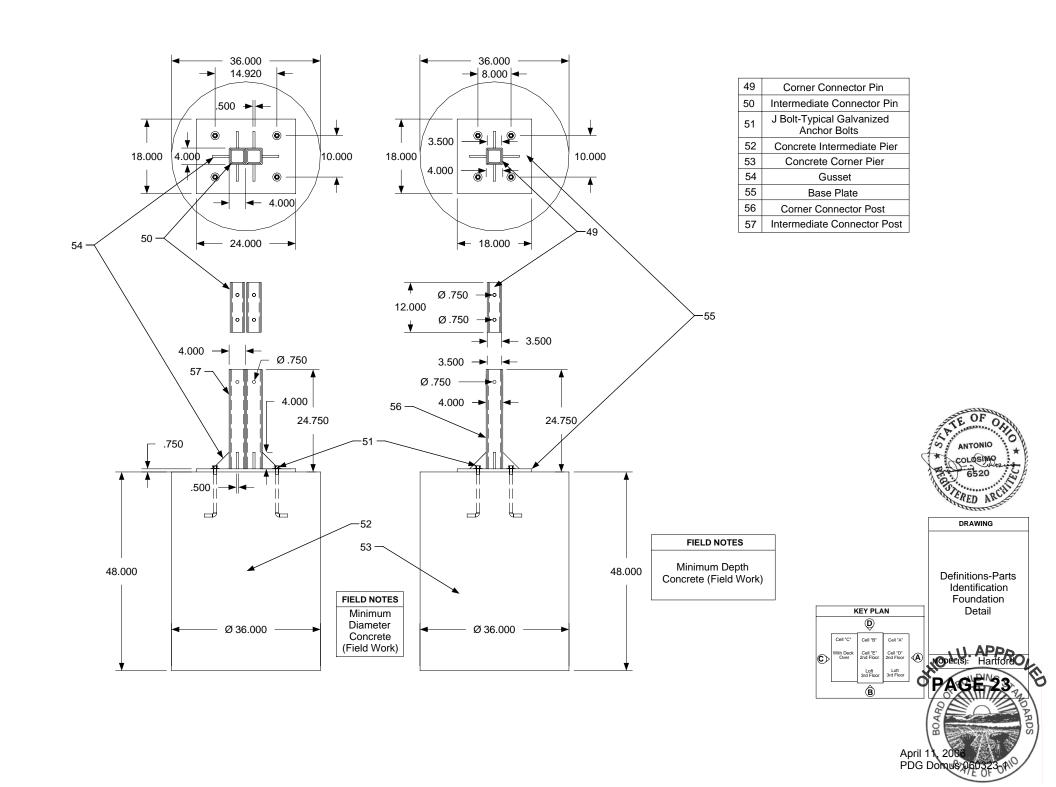


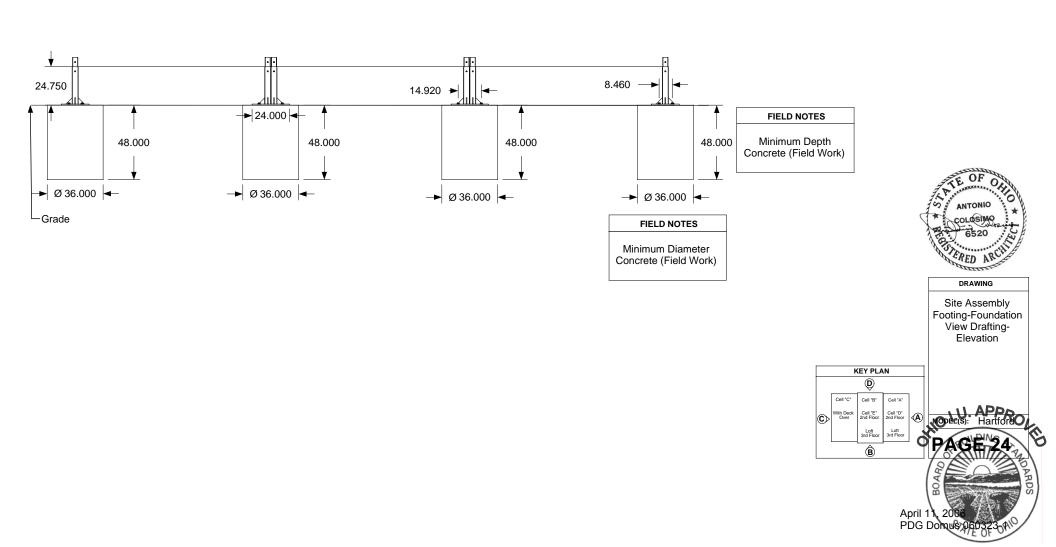
29	Ridge Beam	Size (.25") Method (Position) Type (Continuous Fillet Weld)	
30	Purlin	Size (.25") Method (Position) Type (Continuous Fillet Weld)	
31	Rafters	Size (.25") Method (Position) Type (Continuous Fillet Weld)	
32	End Gable Framing	Size (.125") Method (Position) Type (Continuous Fillet Weld)	
33	End Gable Window Header	Size (.125") Method (Position) Type (Continuous Fillet Weld)	
34	End Gable Windowsill	Size (.125") Method (Position) Type (Continuous Fillet Weld)	
35	Rafter Connector Plate	Size (.25") Method (Position) Type (Continuous Fillet Weld)	
36	Dormer Rafters	Size (.125") Method (Position) Type (Continuous Fillet Weld)	
37	Dormer Window Header	Size (.125") Method (Position) Type (Continuous Fillet Weld)	
40	Flying Gable End	Size (.25") Method (Position) Type (Continuous Fillet Weld)	
42	End Gable Fastener Points		
43	Knee Wall	Size (.125") Method (Position) Type (Continuous Fillet Weld)	
44	Upper Roof Section		
45	Lower Roof Section		

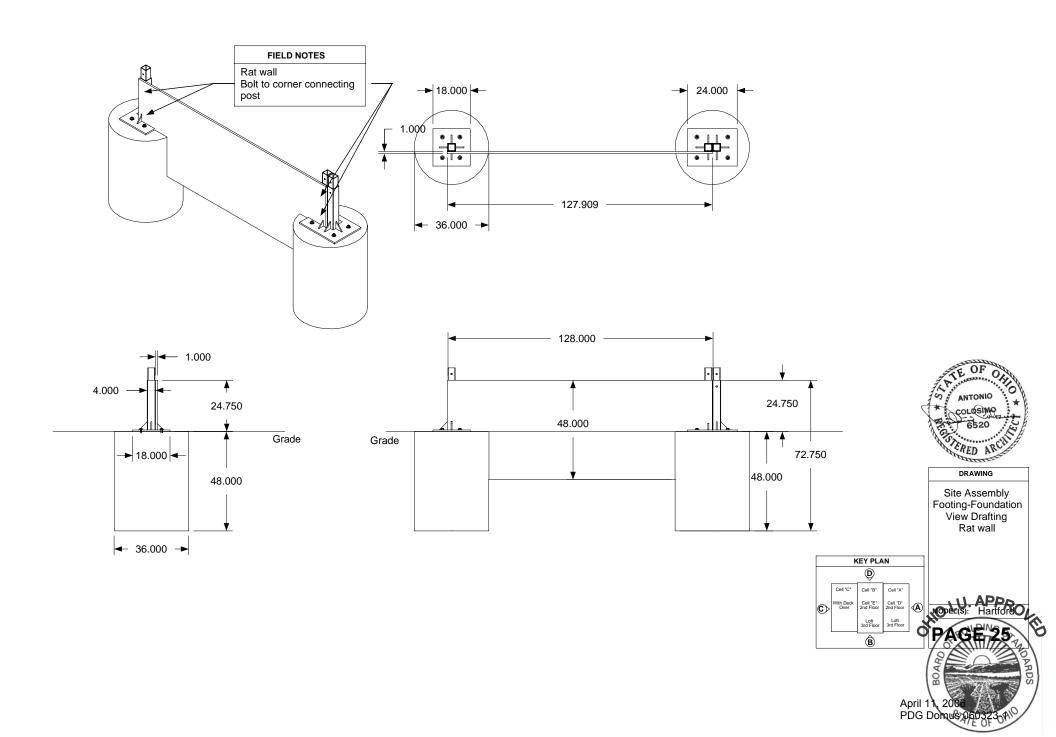


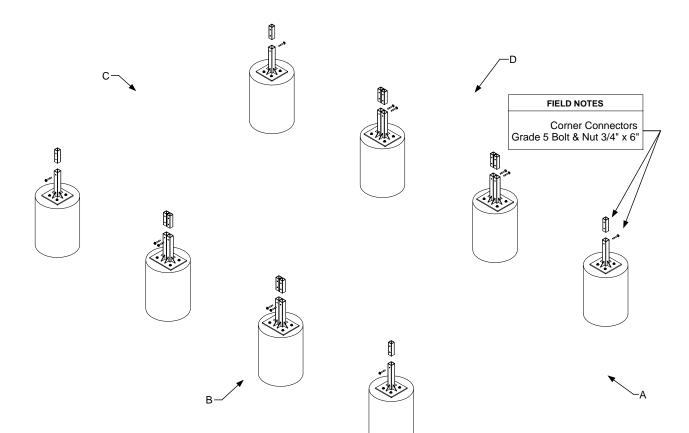
49	Corner Connector Pin	
50	Intermediate Connector Pin	
54	Gusset	Size (.1875") Method (Position) Type (Continuous Fillet)
55	Base Plate	Size (.1875") Method (Position) Type (Continuous Fillet)
56	Corner Connecting Post	Size (.1875") Method (Position) Type (Continuous Fillet)
57	Intermediate Connecting Post	Size (.1875") Method (Position) Type (Continuous Fillet)
63	Ductwork	Size (.125") Method (Position) Type (Single Fillet Weld) 1" every 9"







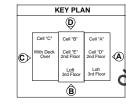




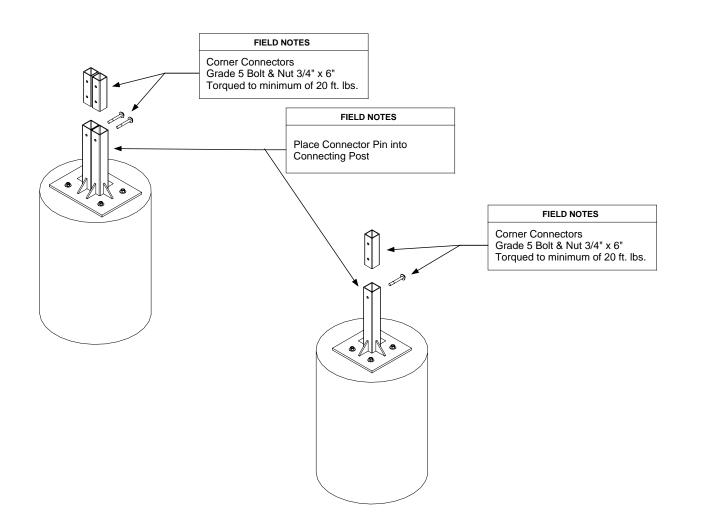
QA Finished Checklist	
	Digital photos each execution task for QA verification and check off on drawing package
	Install Corner Connector Pins
	Pin Count - 4
	Install Corner Connector Bolt/Nuts Grade 5 - 3/4" x 6" Torqued to minimum of 20 ft. lbs.
	Bolt/Nut Count - 4
	Install Intermediate Connector Pins
	Pin Count - 8
	Install Intermediate Connector Bolt/Nuts Grade 5 - 3/4" x 6" Torqued to minimum of 20 ft. lbs.
	Bolt/Nut Count - 8

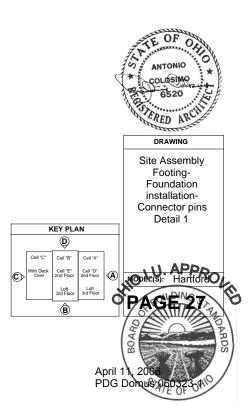


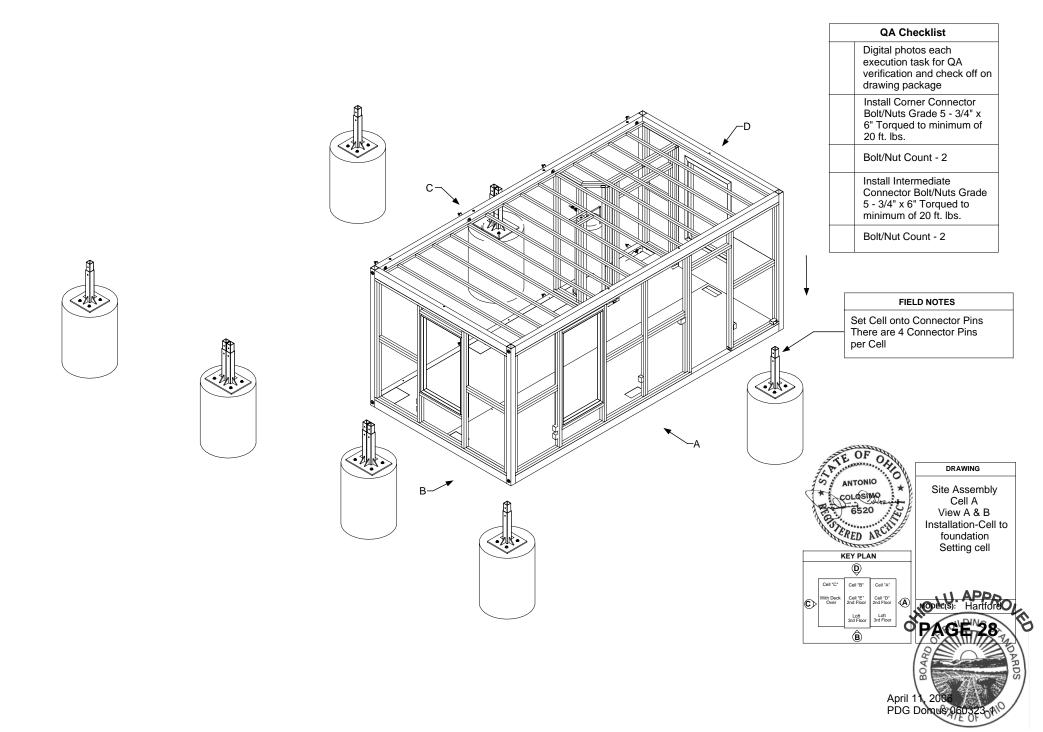
Site Assembly
Footing-Foundation
View A & B
InstallationConnector pins
Finished checklist

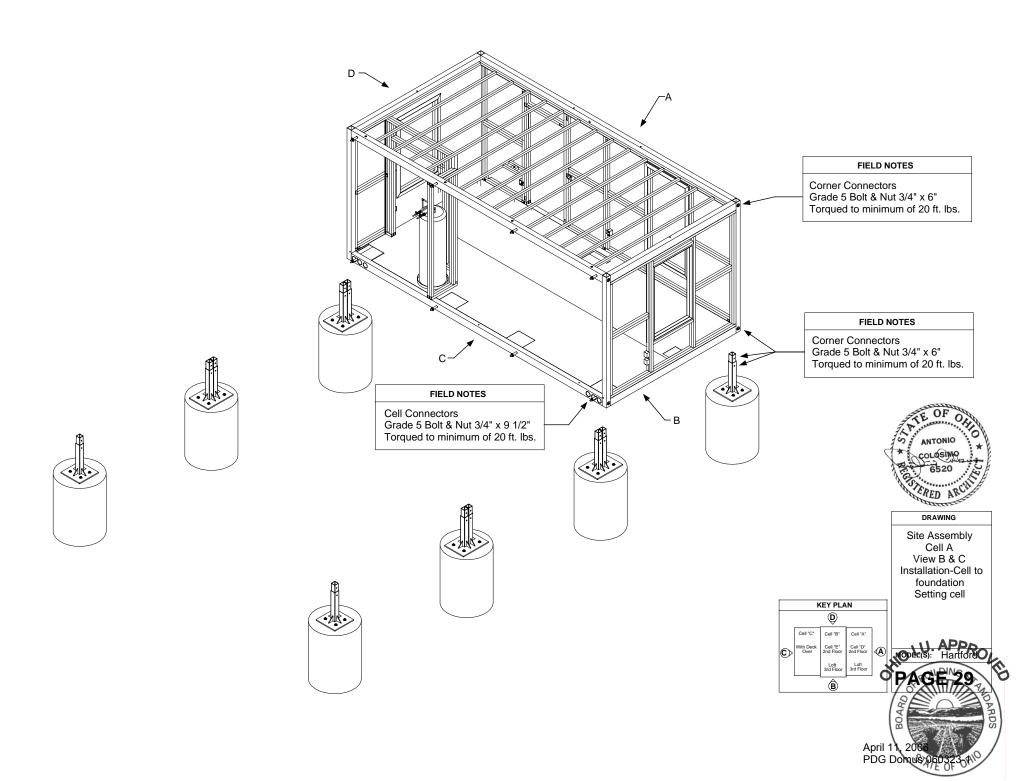


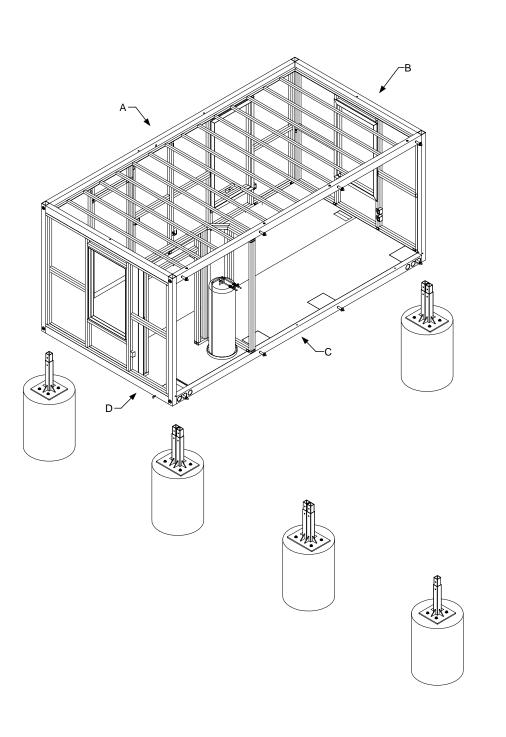
April 11, 2000 PDG Donus 0,003,230,400

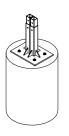


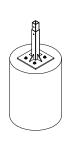






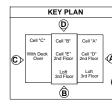




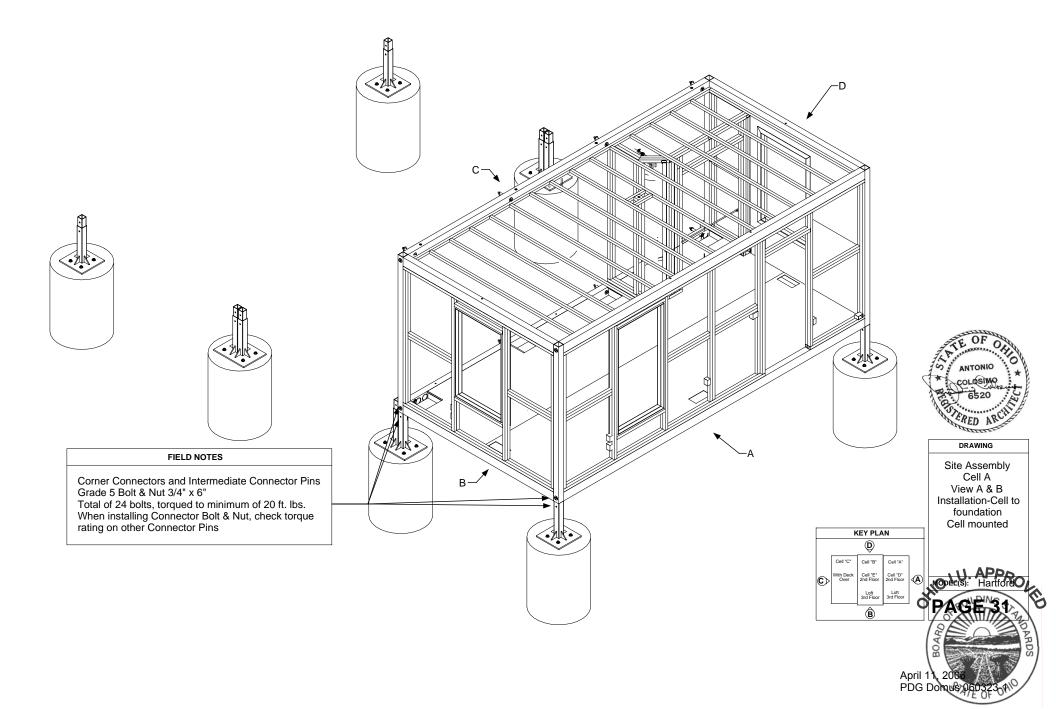


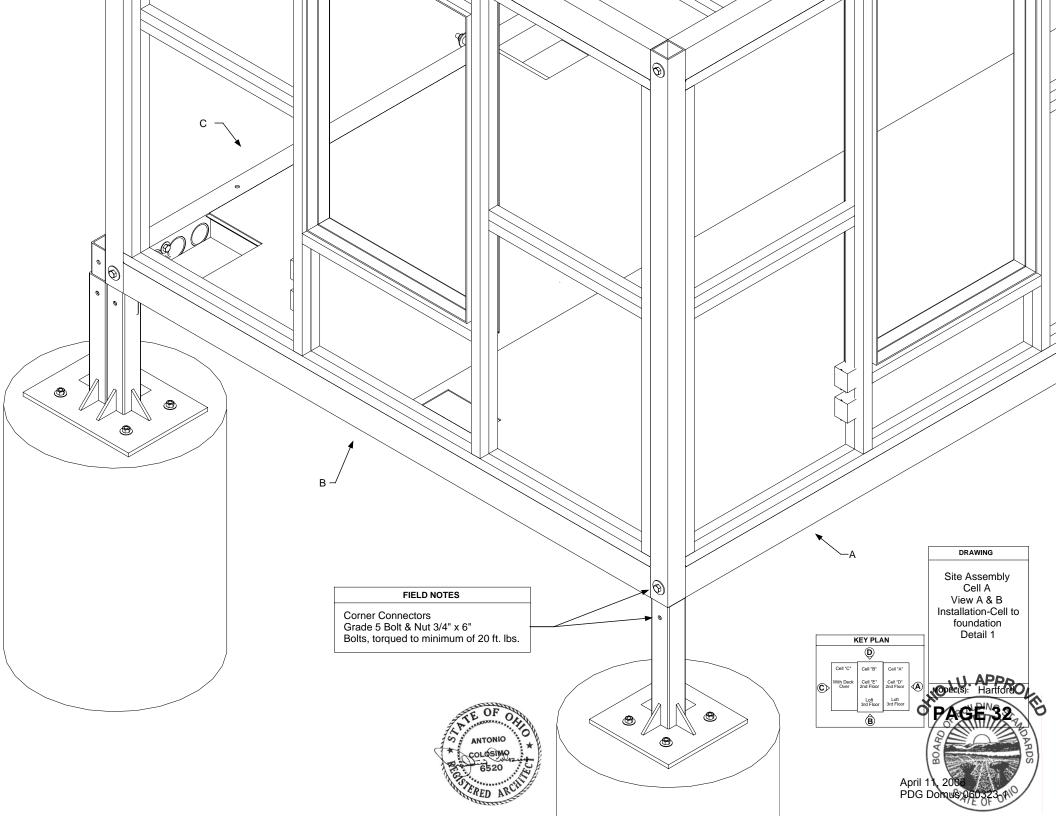


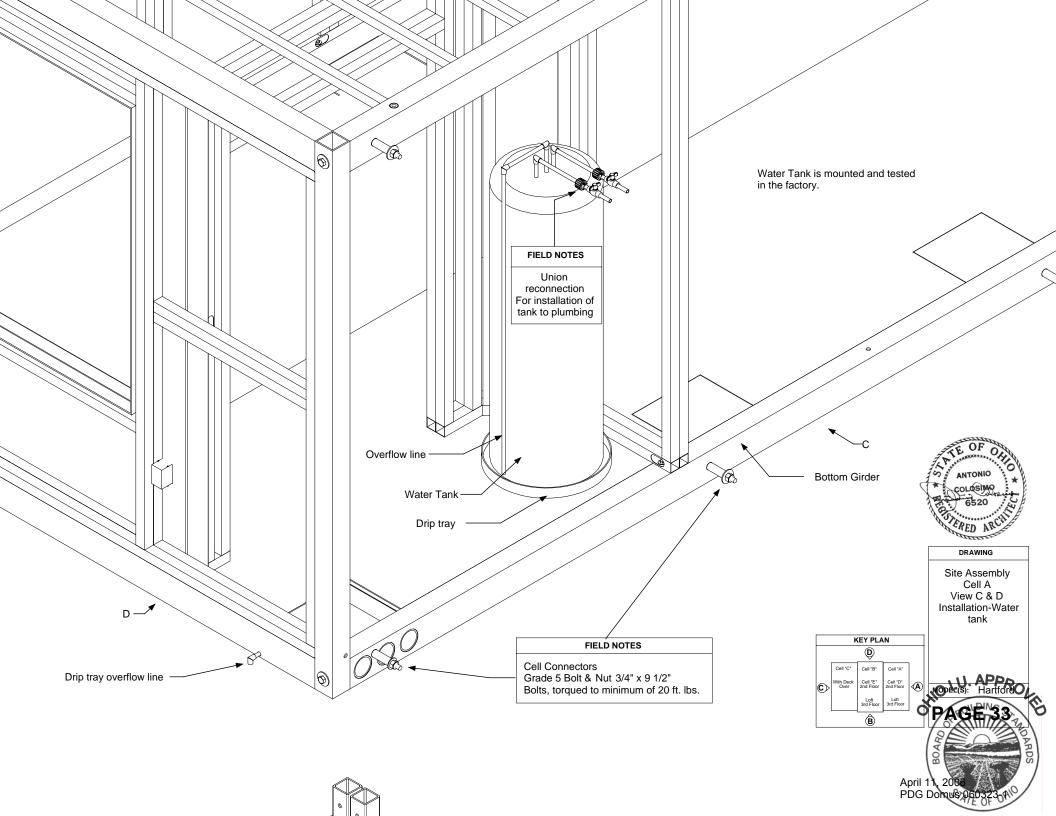
Site Assembly
Cell A
View C & D
Installation-Cell to
foundation
Setting cell

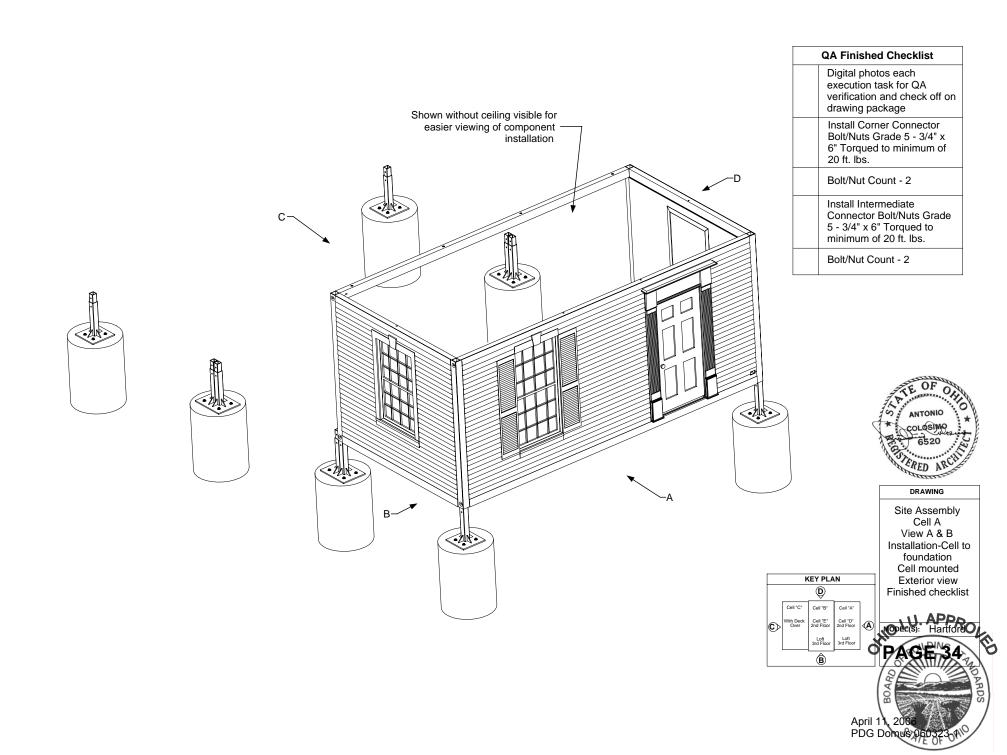


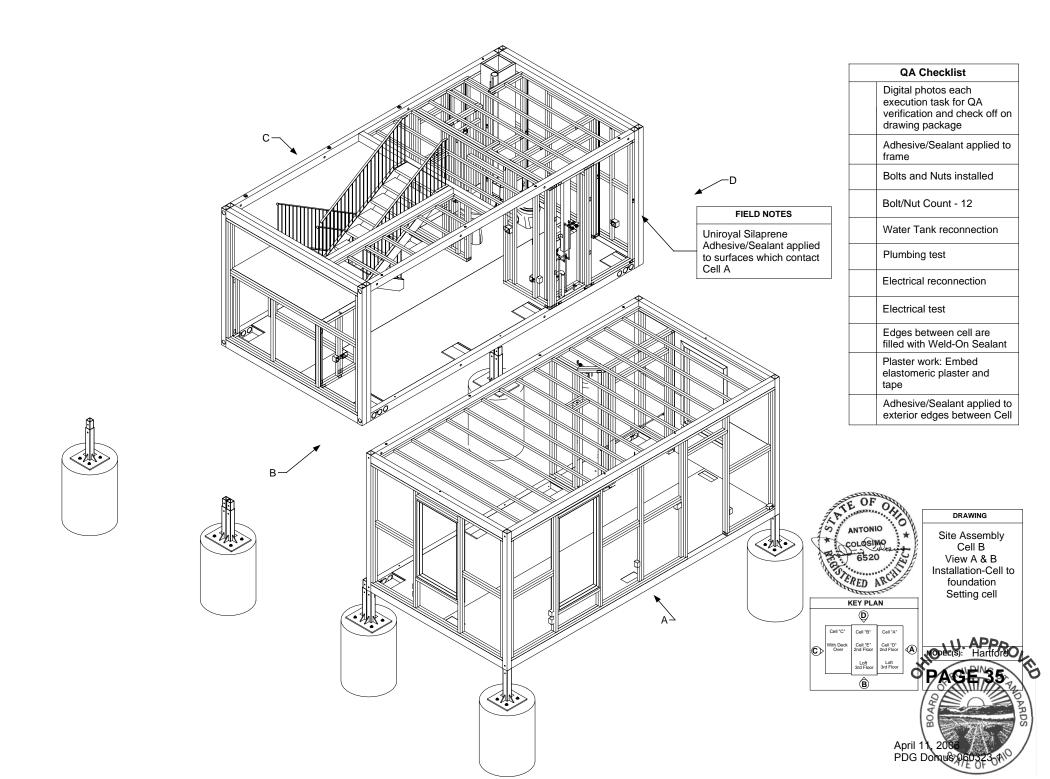


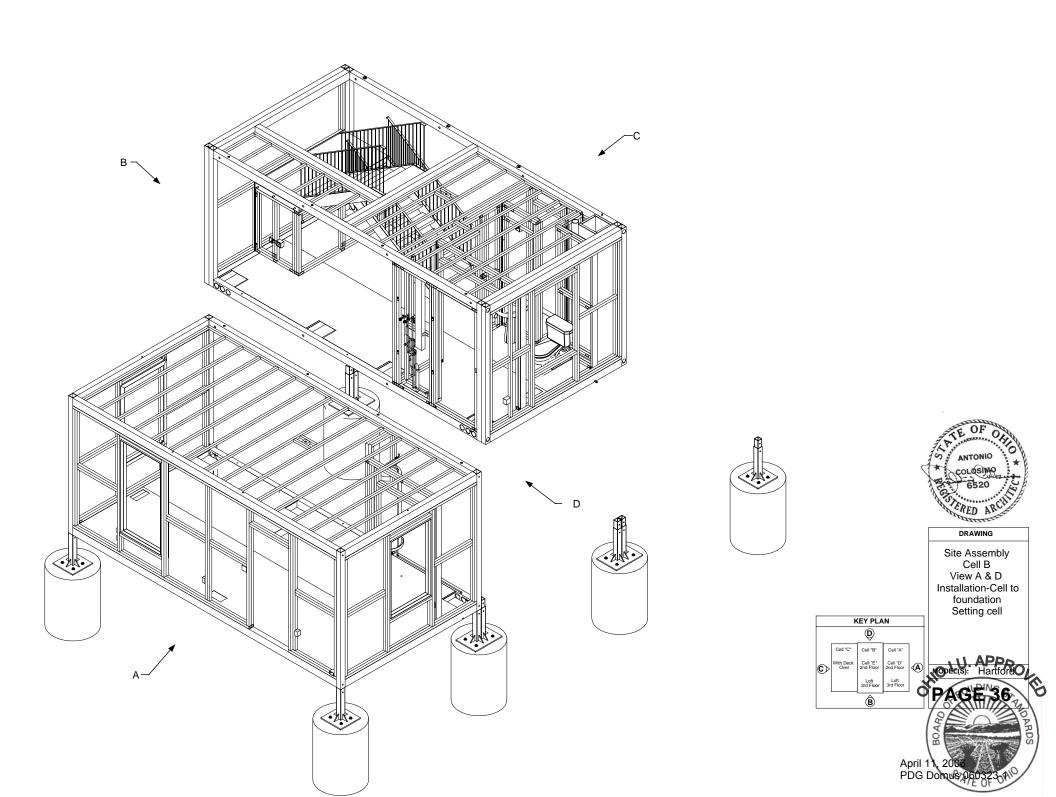


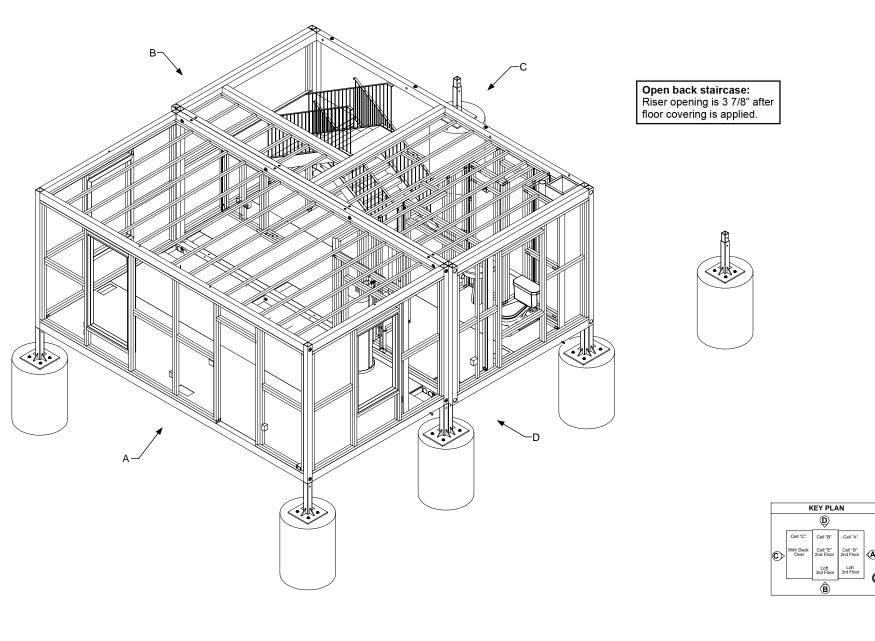






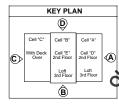


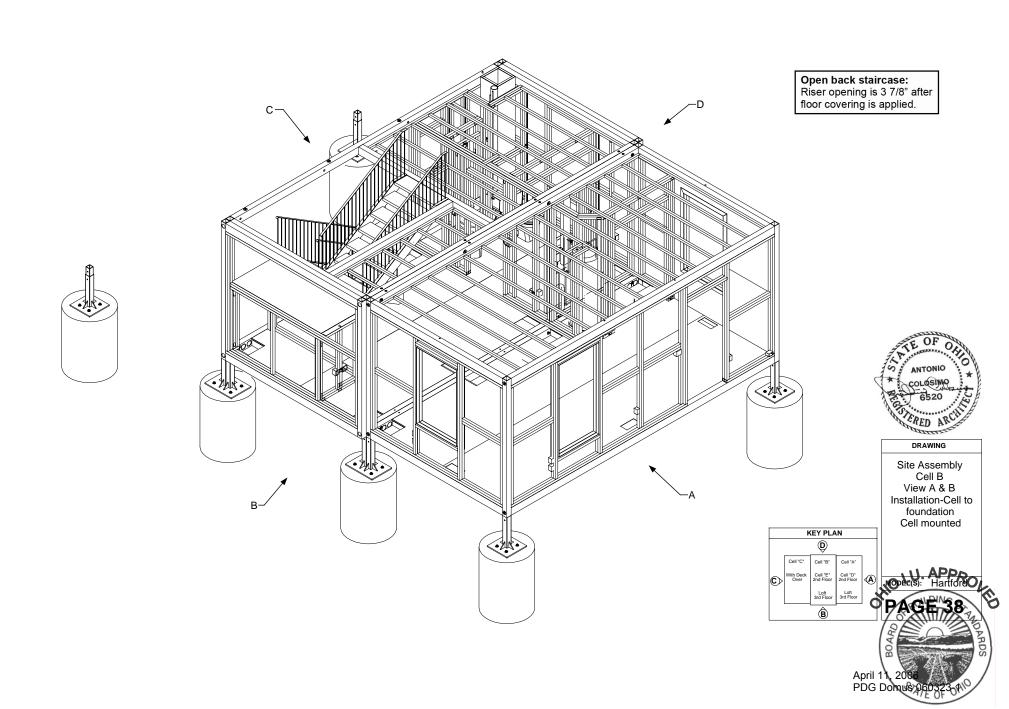


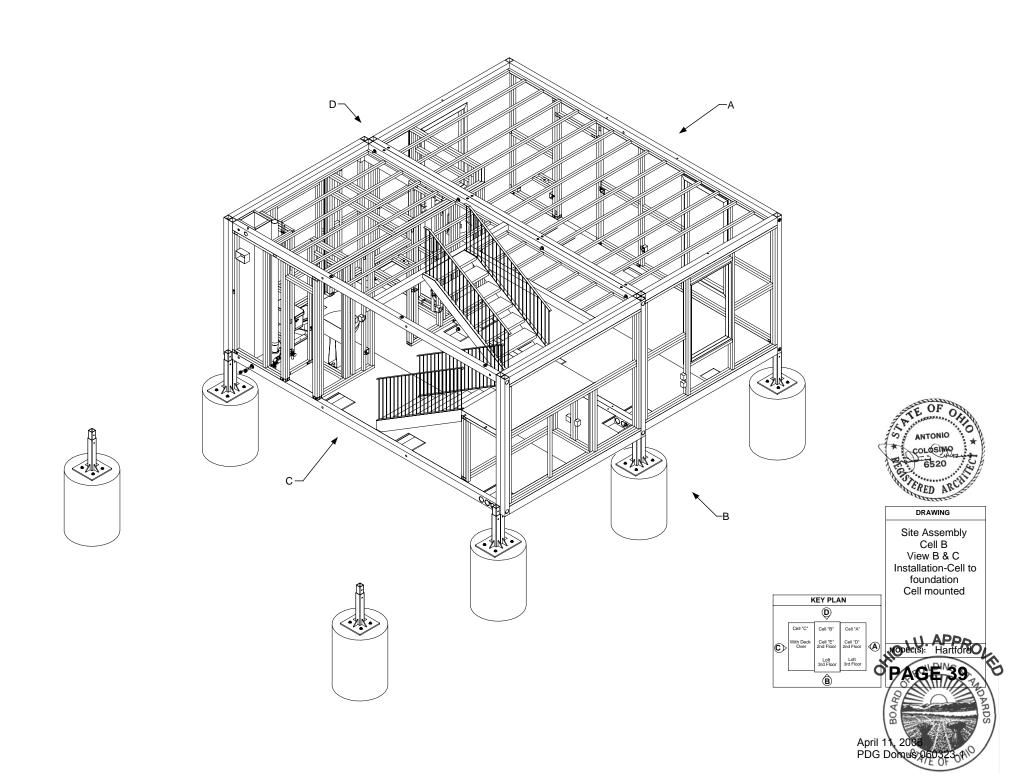


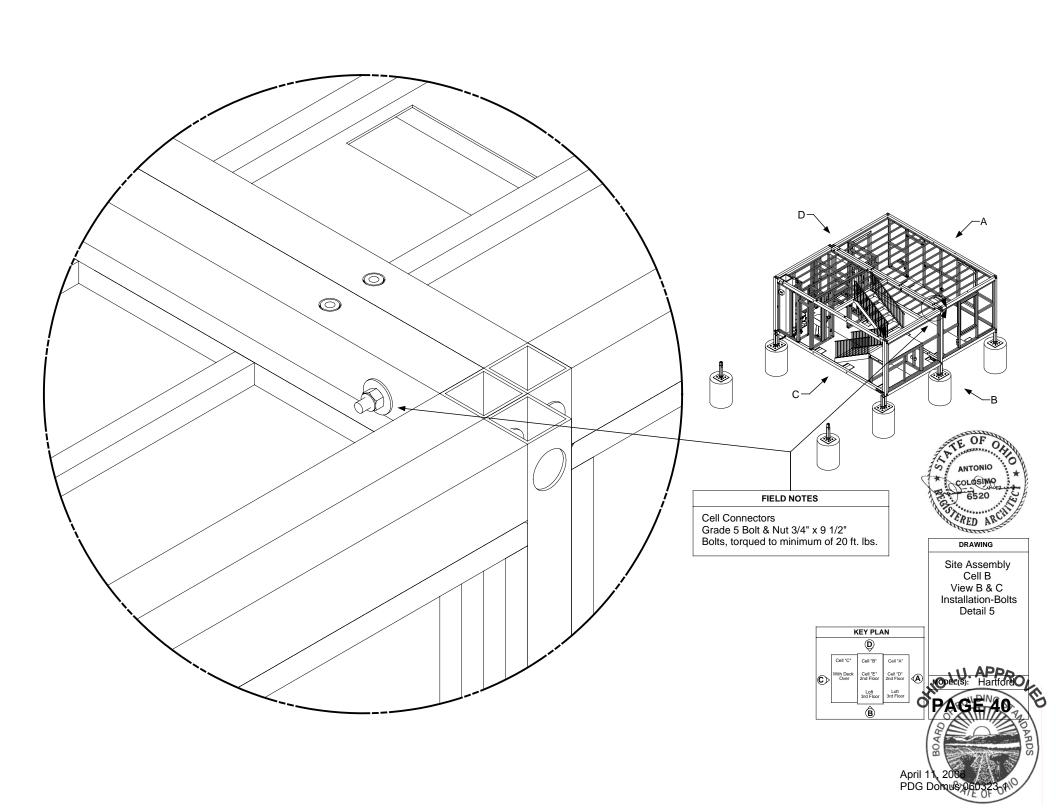


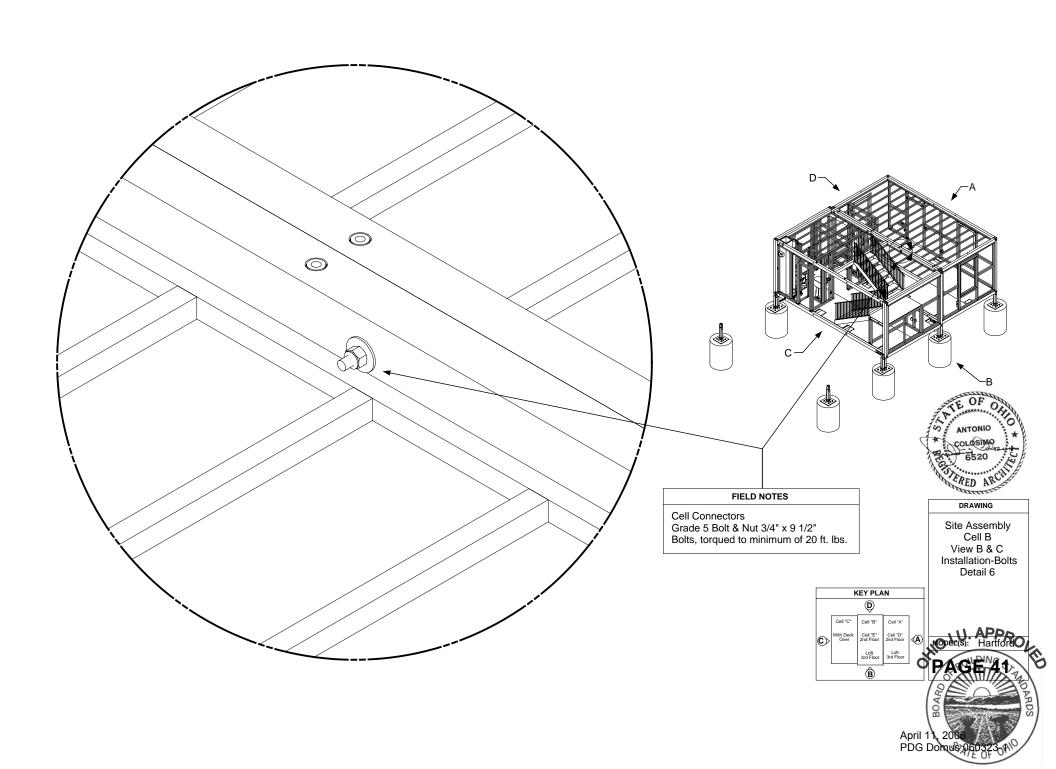
DRAWING Site assembly Cell B View A & D Installation-Cell to foundation Cell mounted

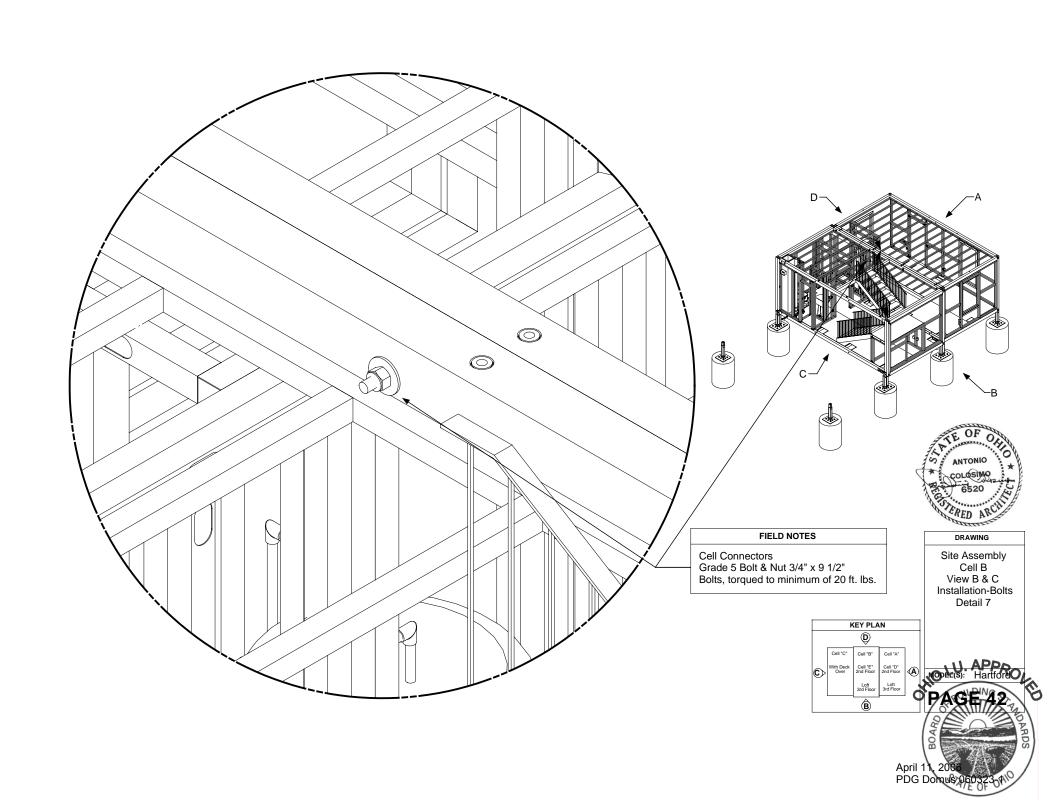


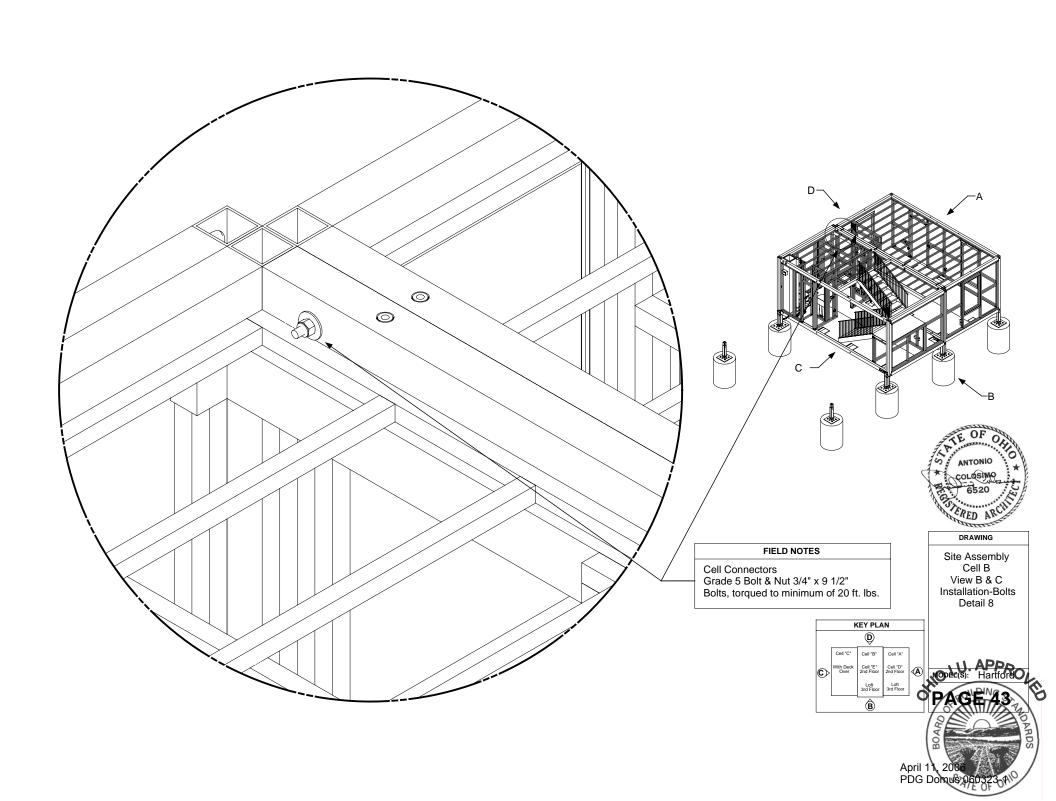


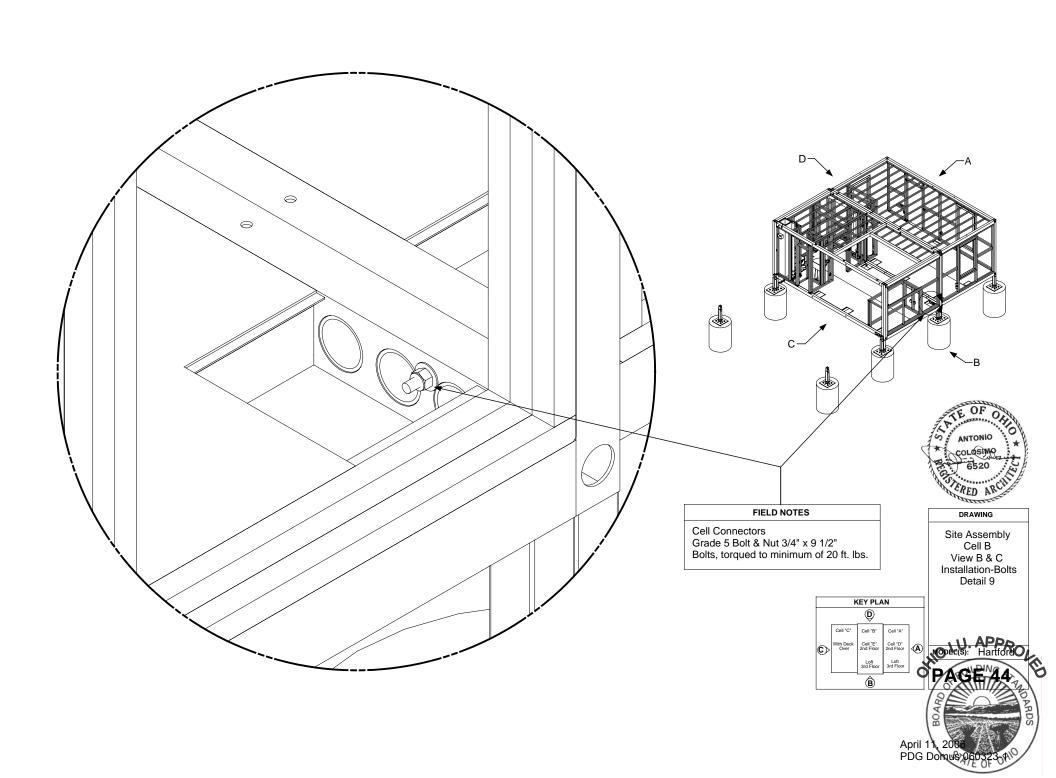


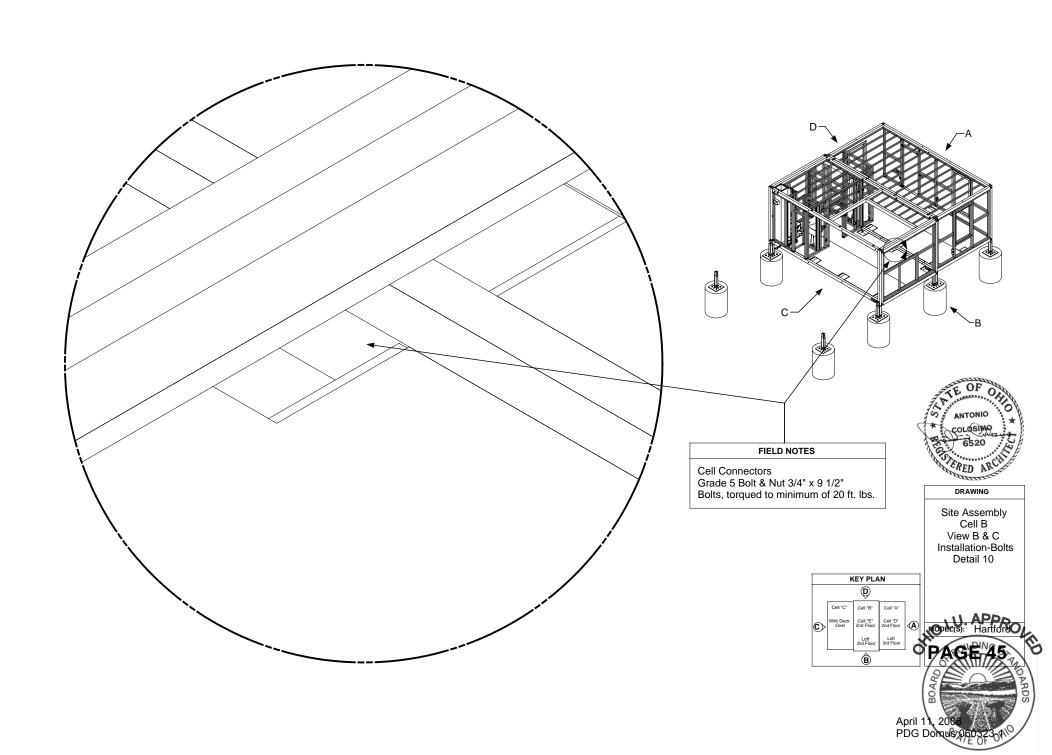


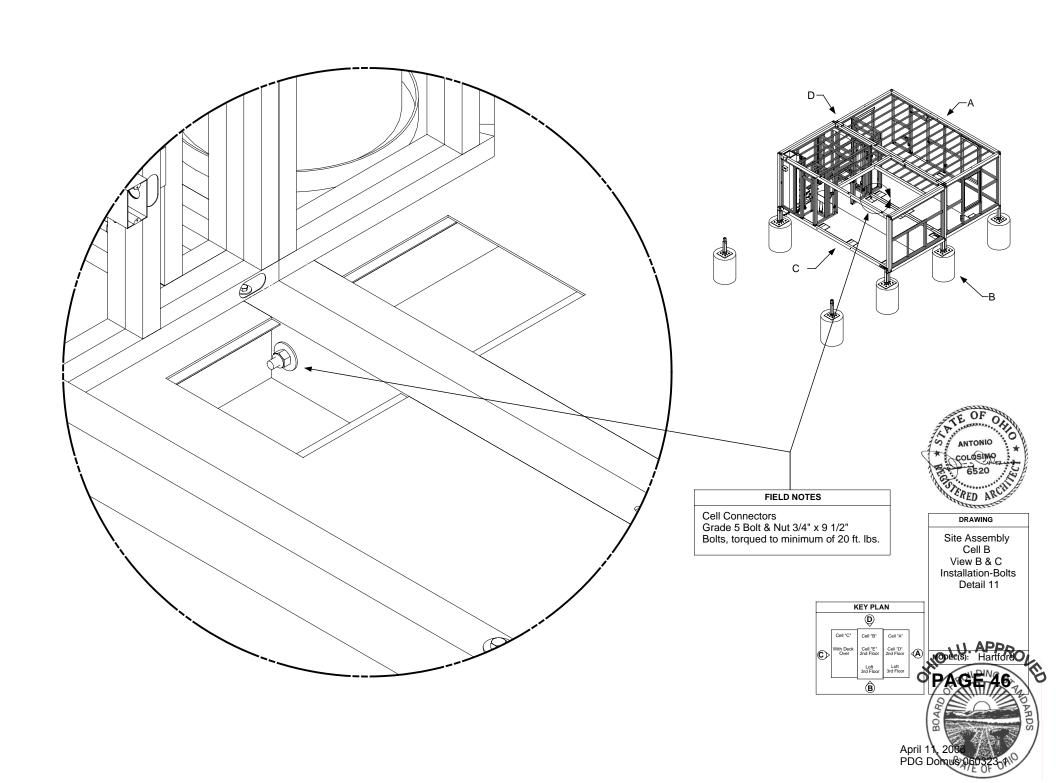


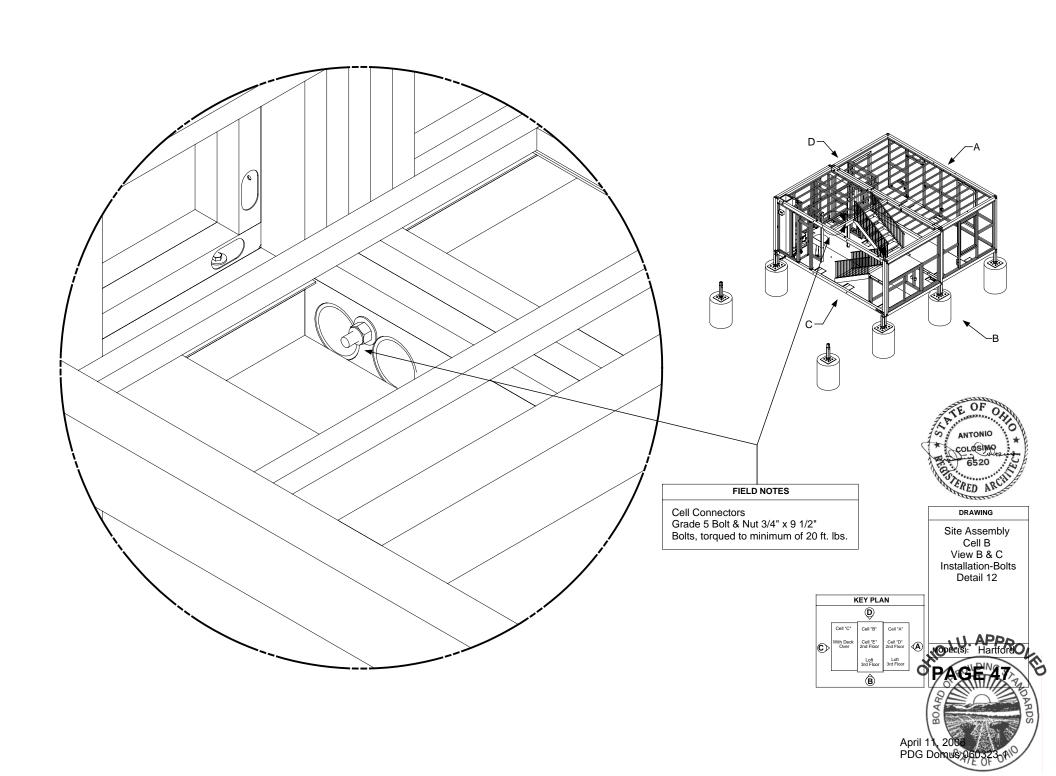


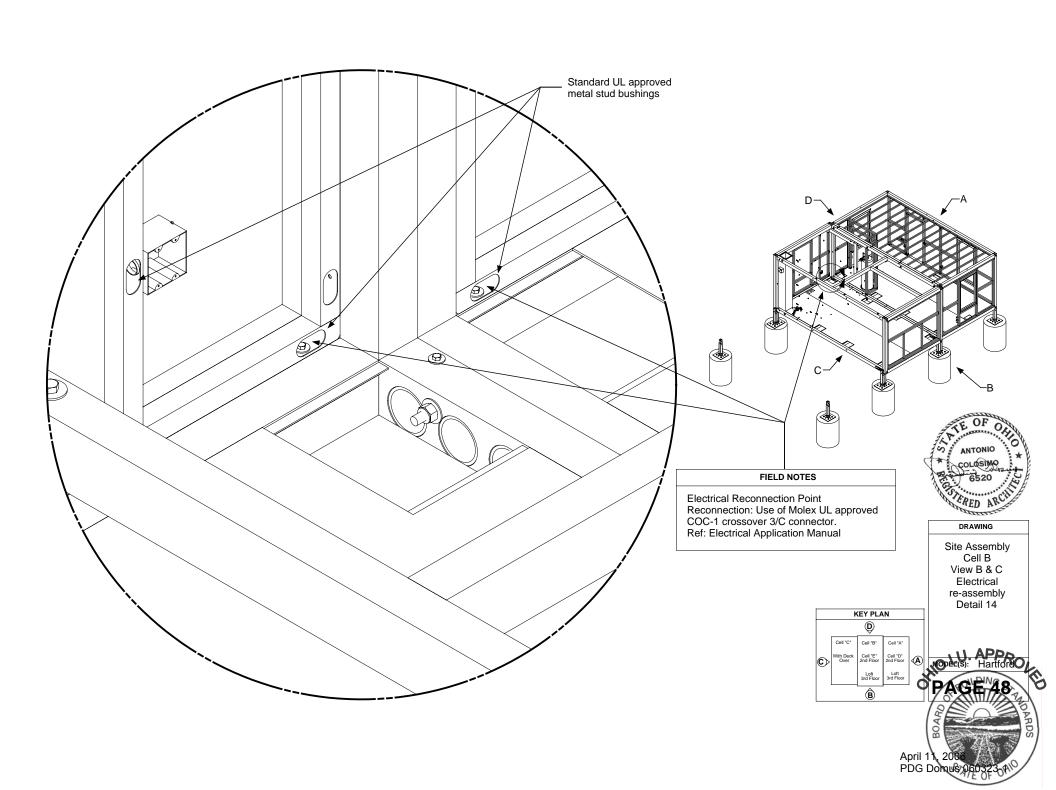


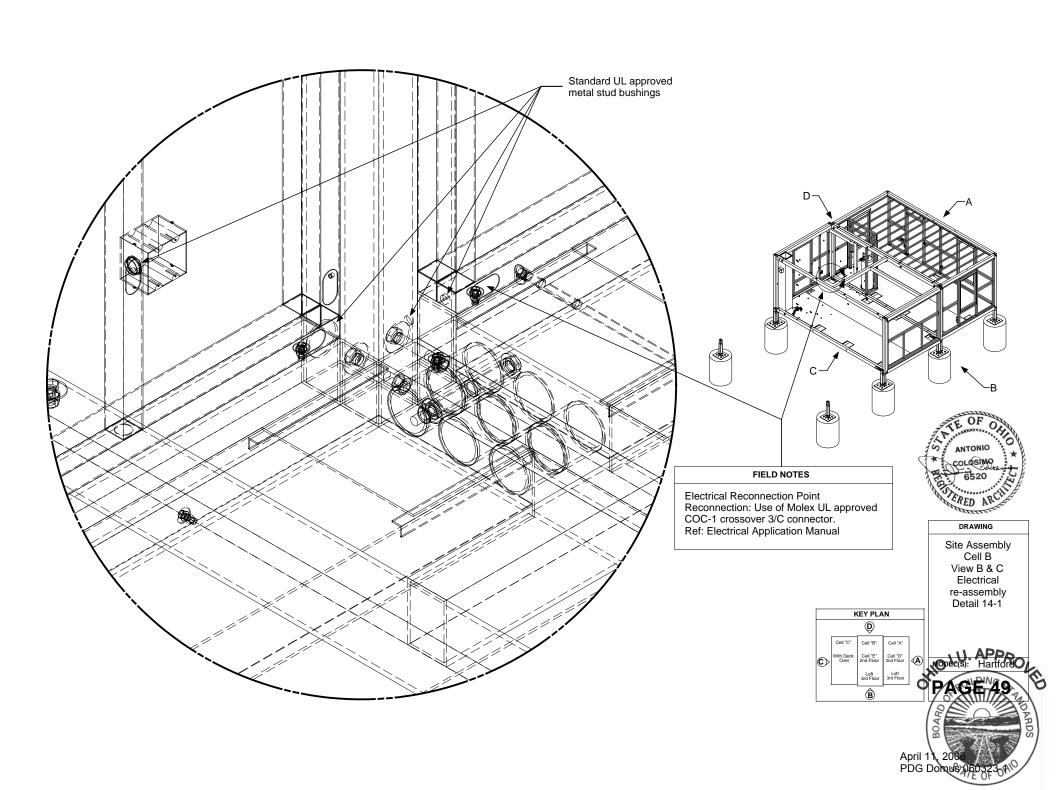


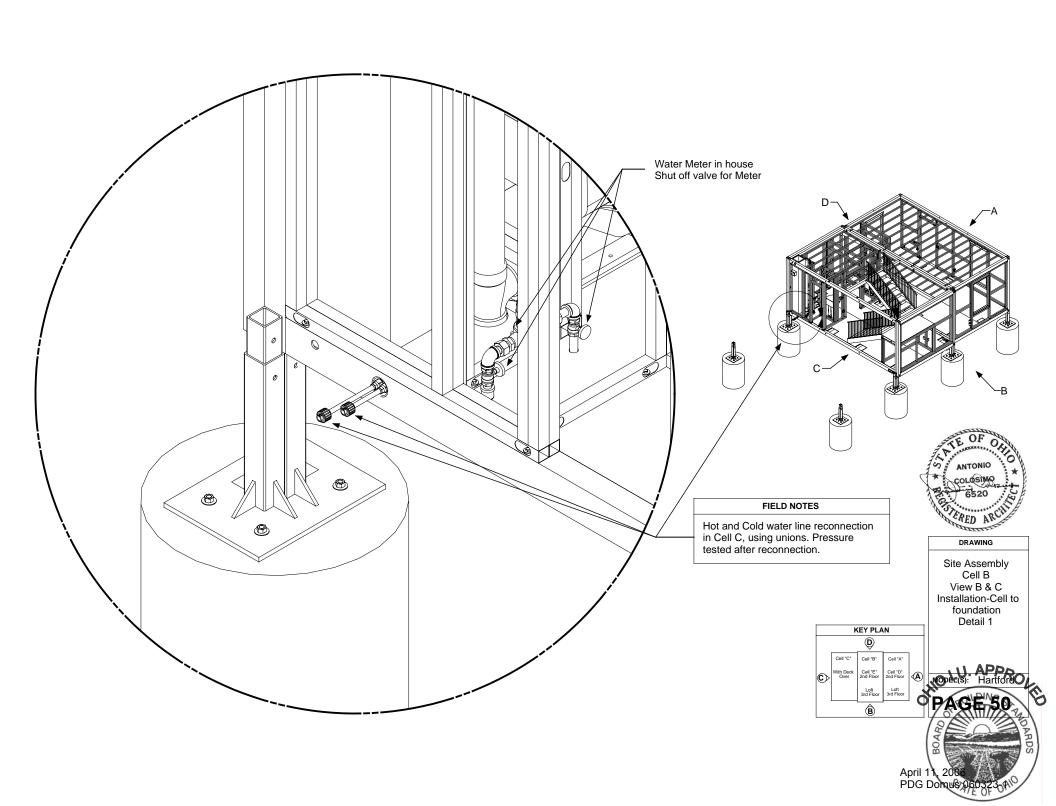


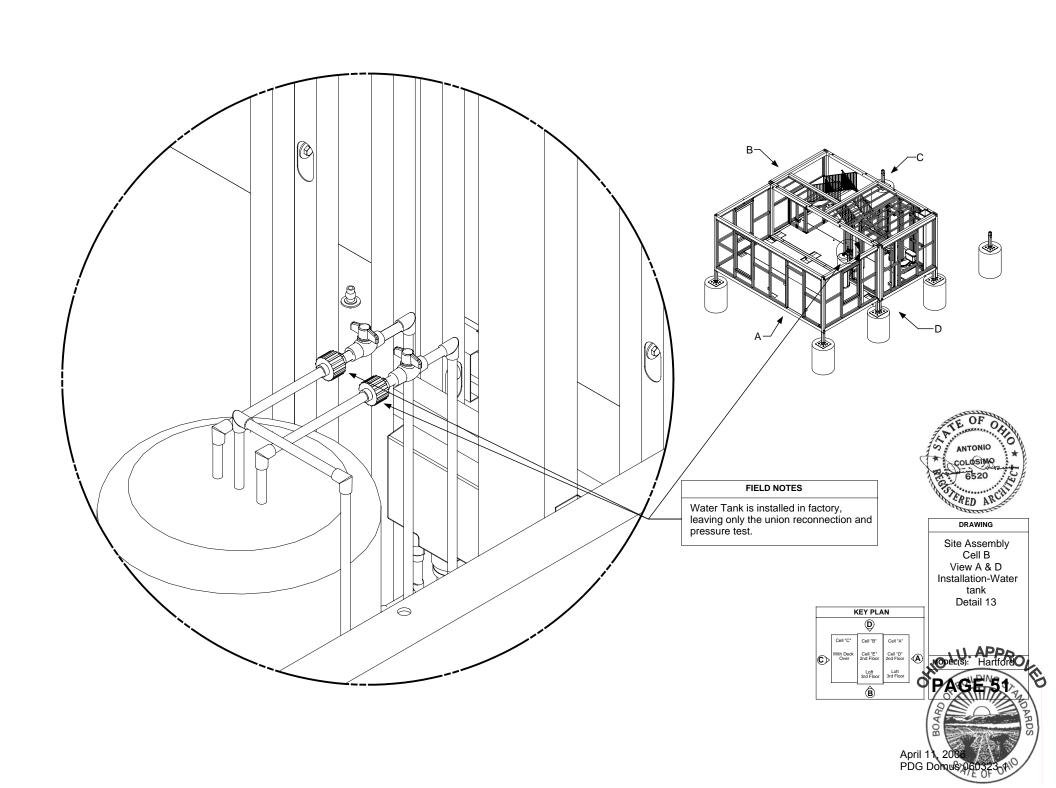


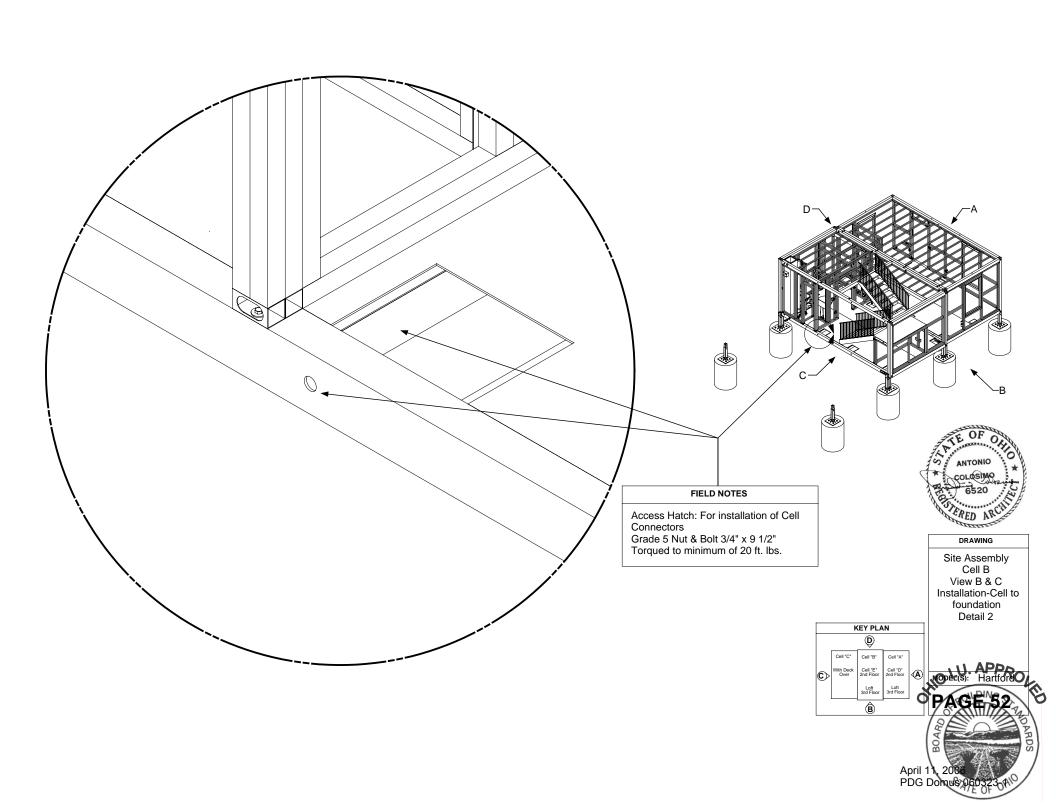


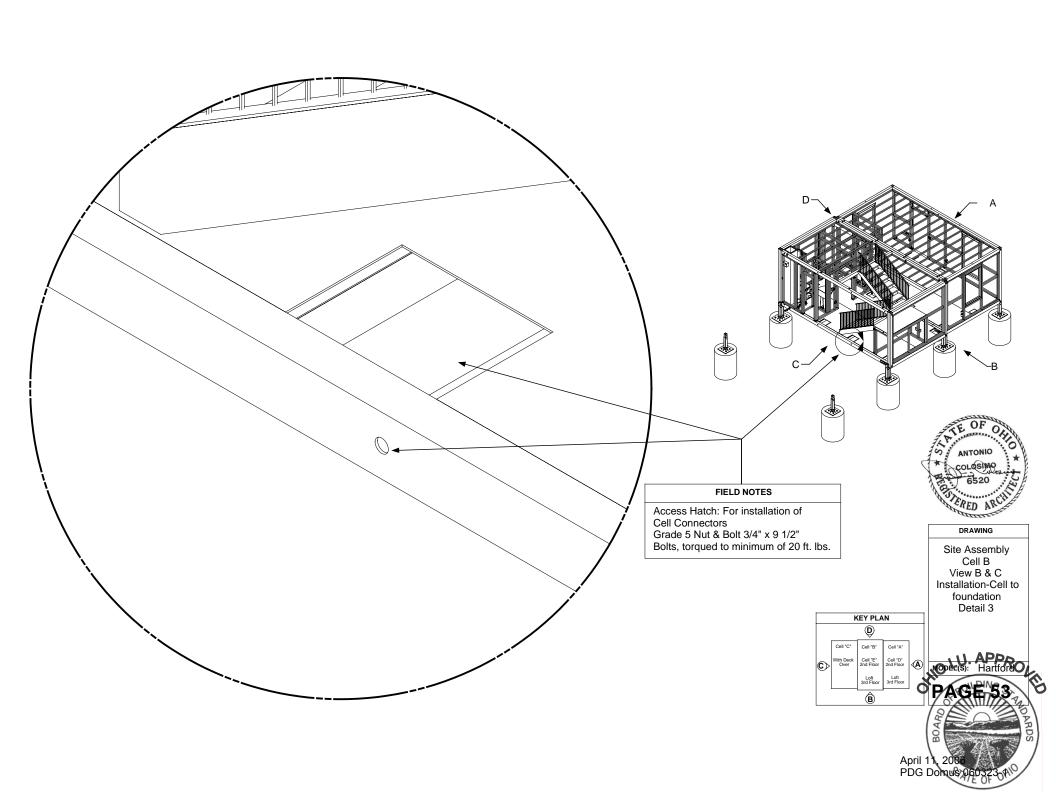


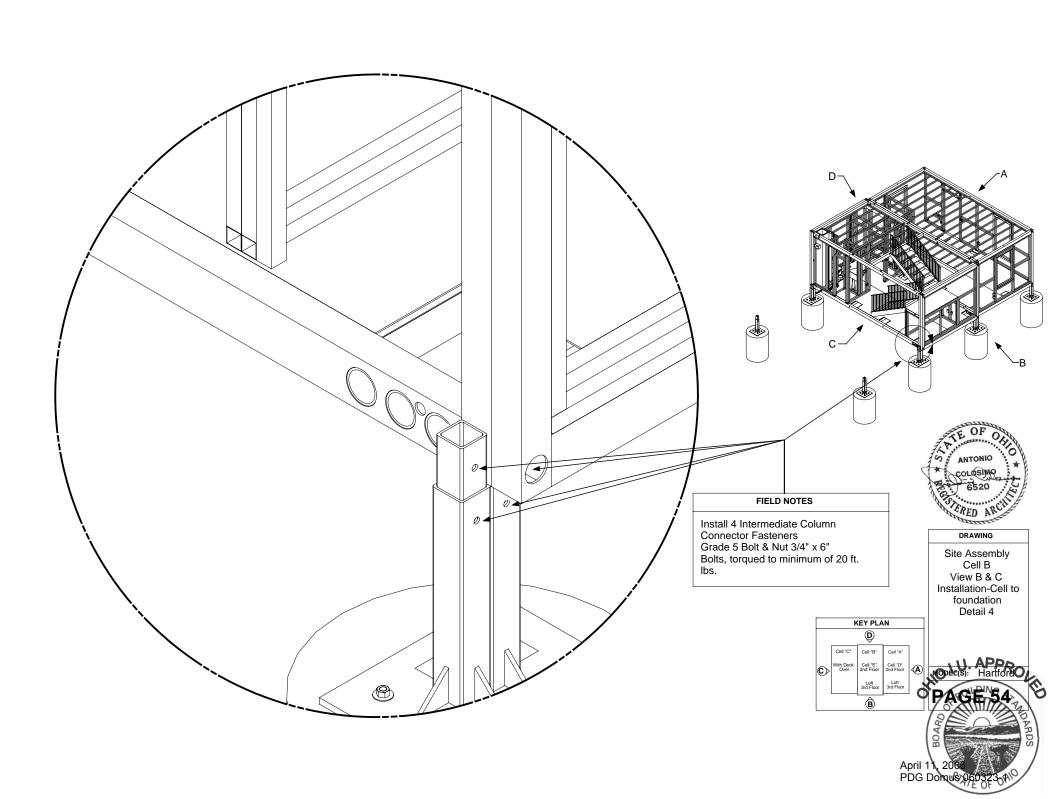


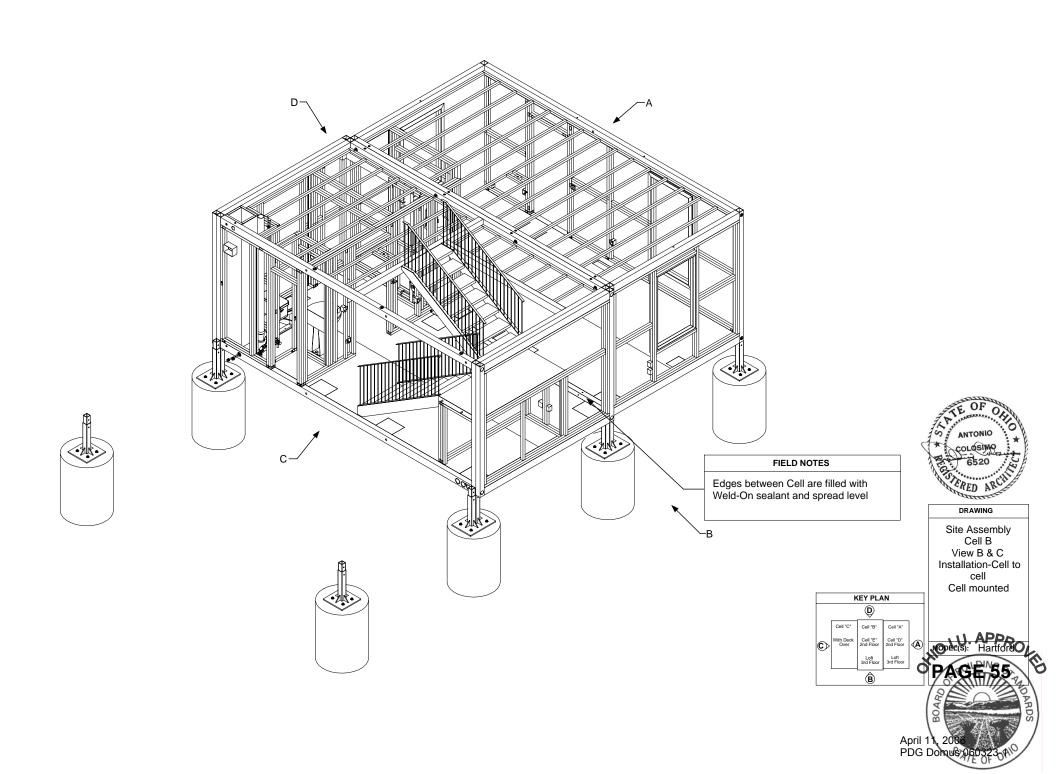


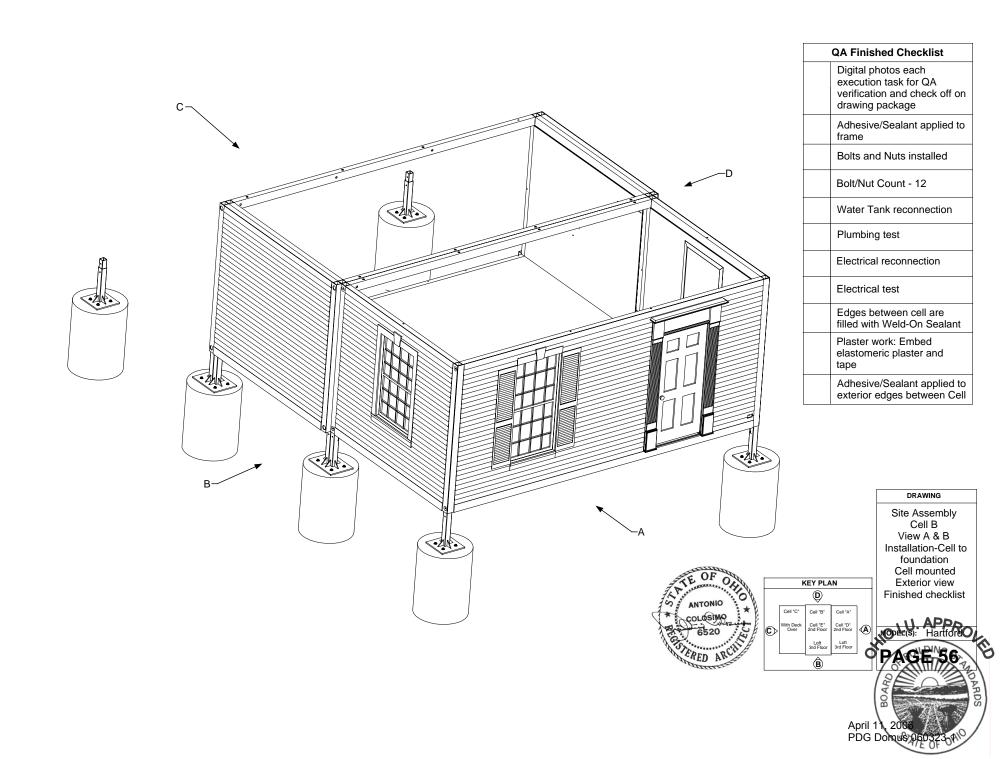


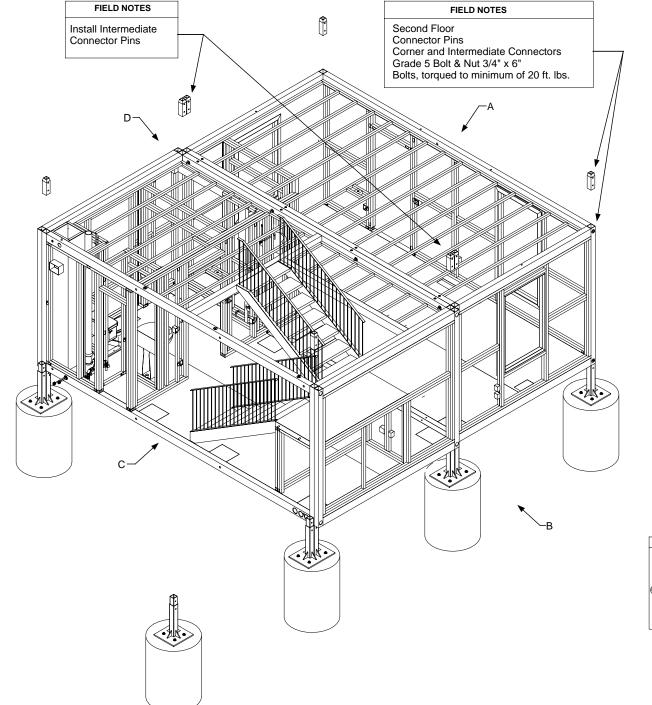


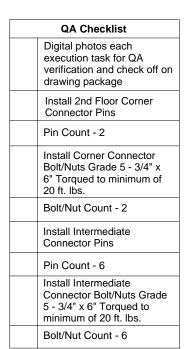










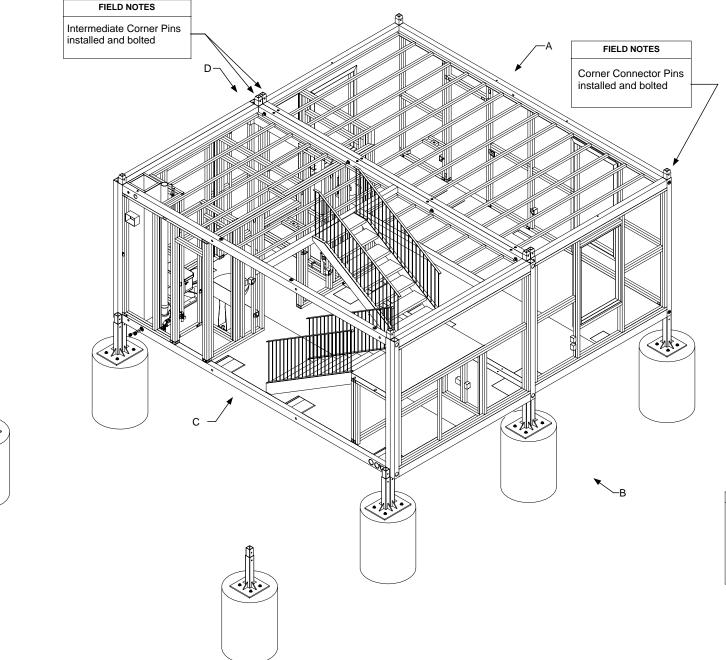




Site Assembly
Cell A & B
View B & C
InstallationConnector pins to
Install cell D
Setting pins



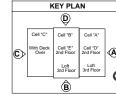




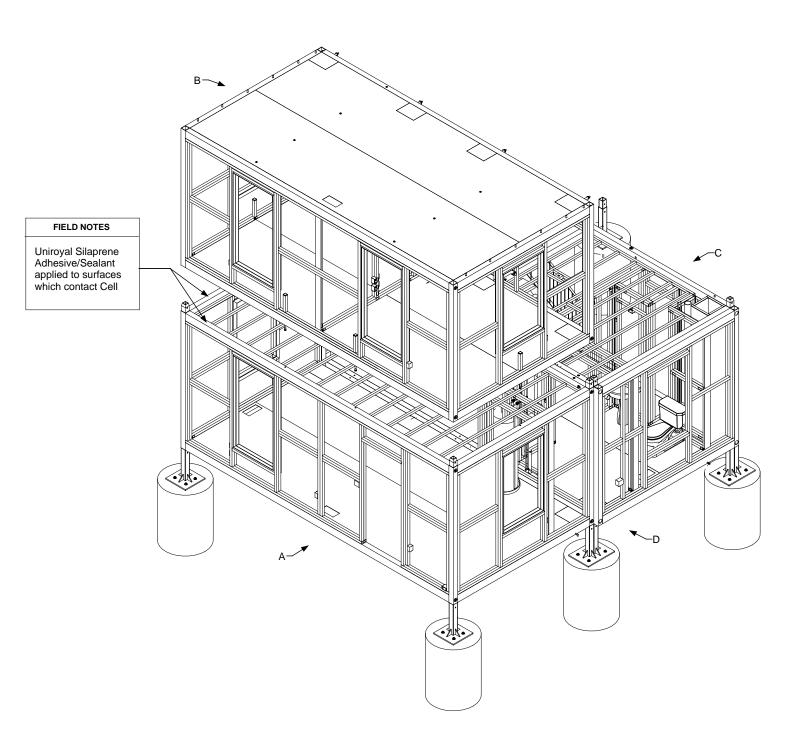
QA Finished Checklist Digital photos each execution task for QA verification and check off on drawing package Install 2nd Floor Corner Connector Pins Pin Count - 2 Install Corner Connector Bolt/Nuts Grade 5 - 3/4" x 6" Torqued to minimum of 20 ft. lbs. Bolt/Nut Count - 2 Install Intermediate Connector Pins Pin Count - 6 Install Intermediate Connector Bolt/Nuts Grade 5 - 3/4" x 6" Torqued to minimum of 20 ft. lbs. Bolt/Nut Count - 6



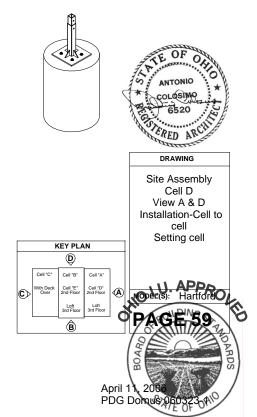
Site Assembly
Cell A & B
View B & C
InstallationConnector pins
Install cell D
Pins mounted
Finished checklist

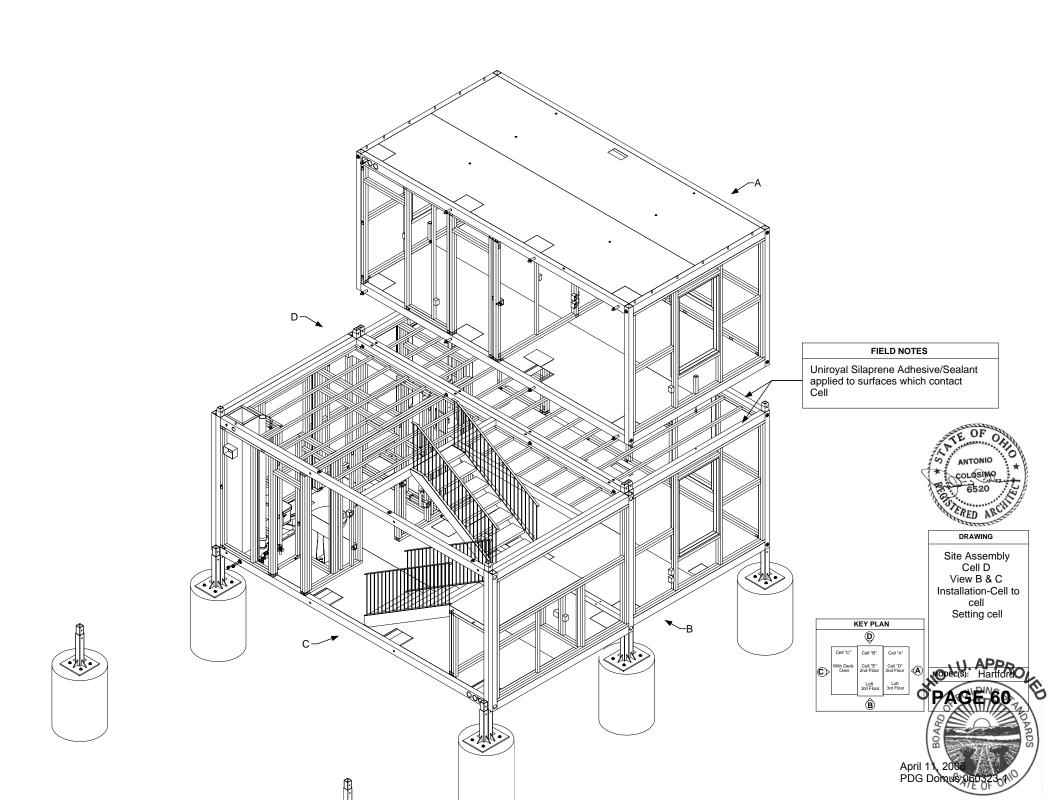


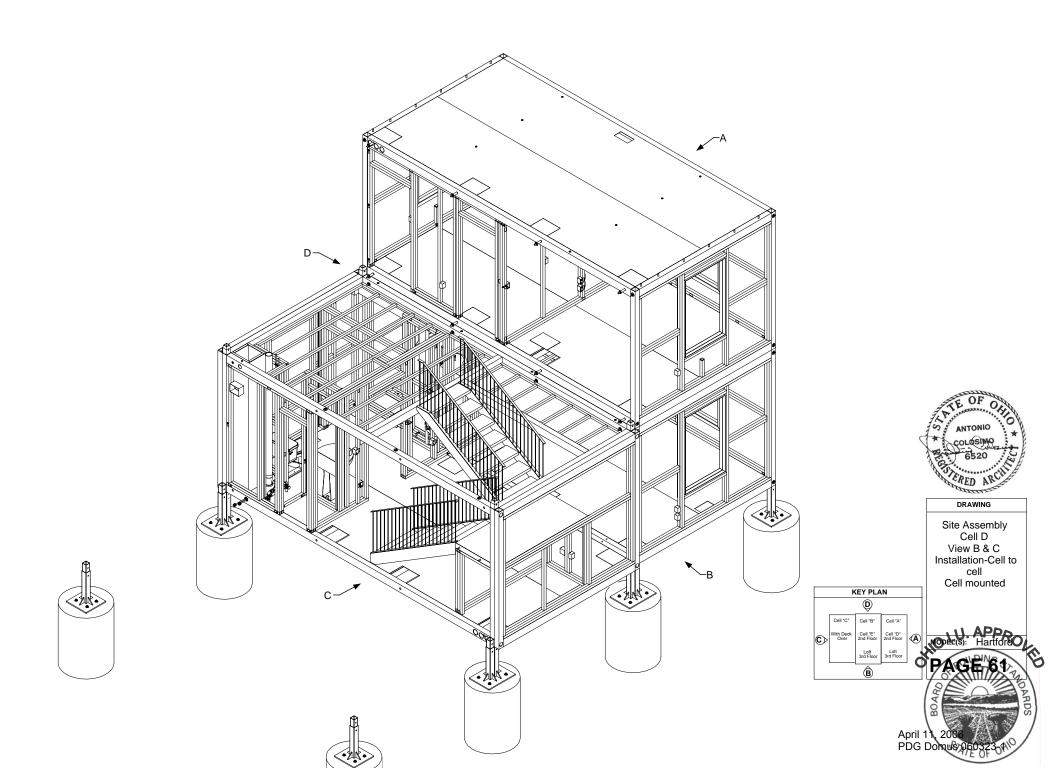


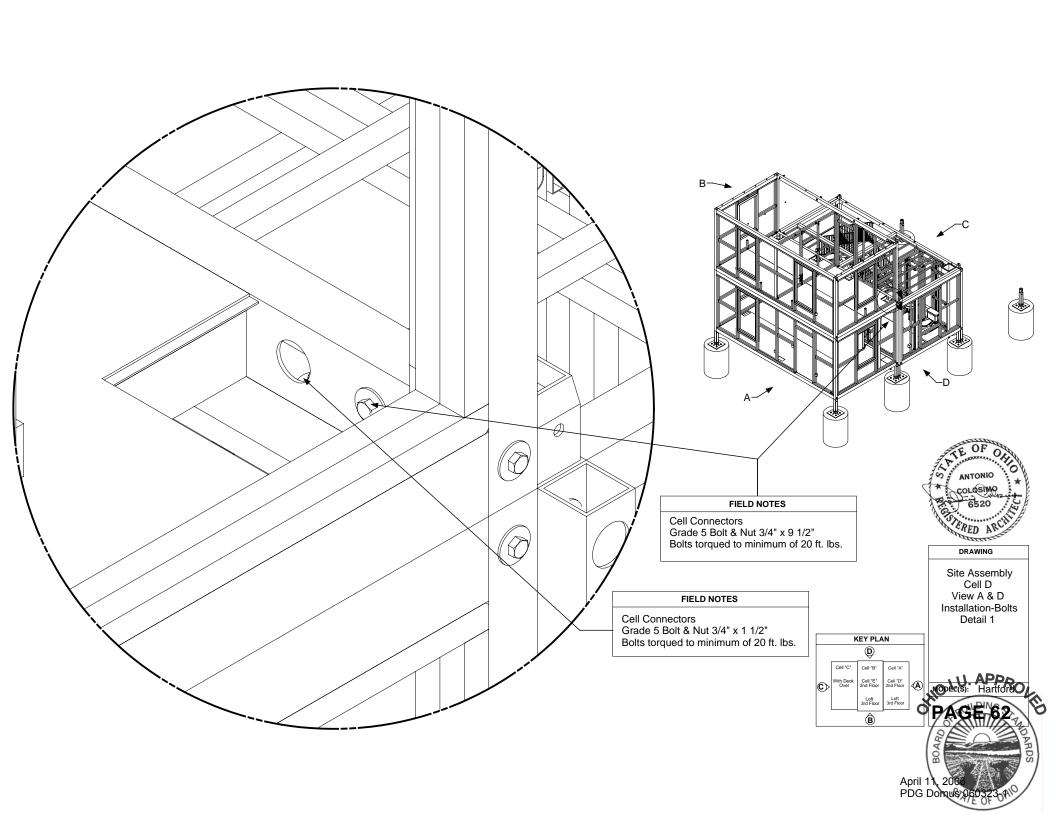


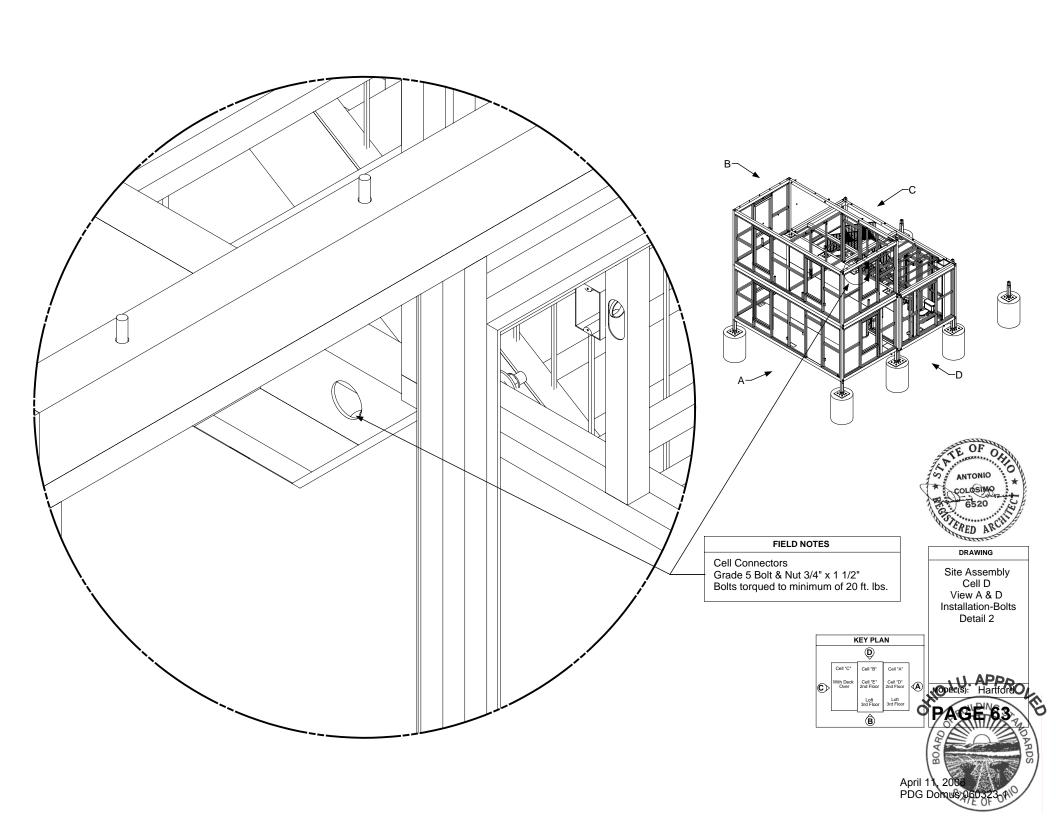
QA Checklist Digital photos each execution task for QA verification and check off on drawing package Adhesive/Sealant applied to frame Bolts and Nuts installed Bolt/Nut Count - 4 Adhesive/Sealant applied to exterior edges between Cell

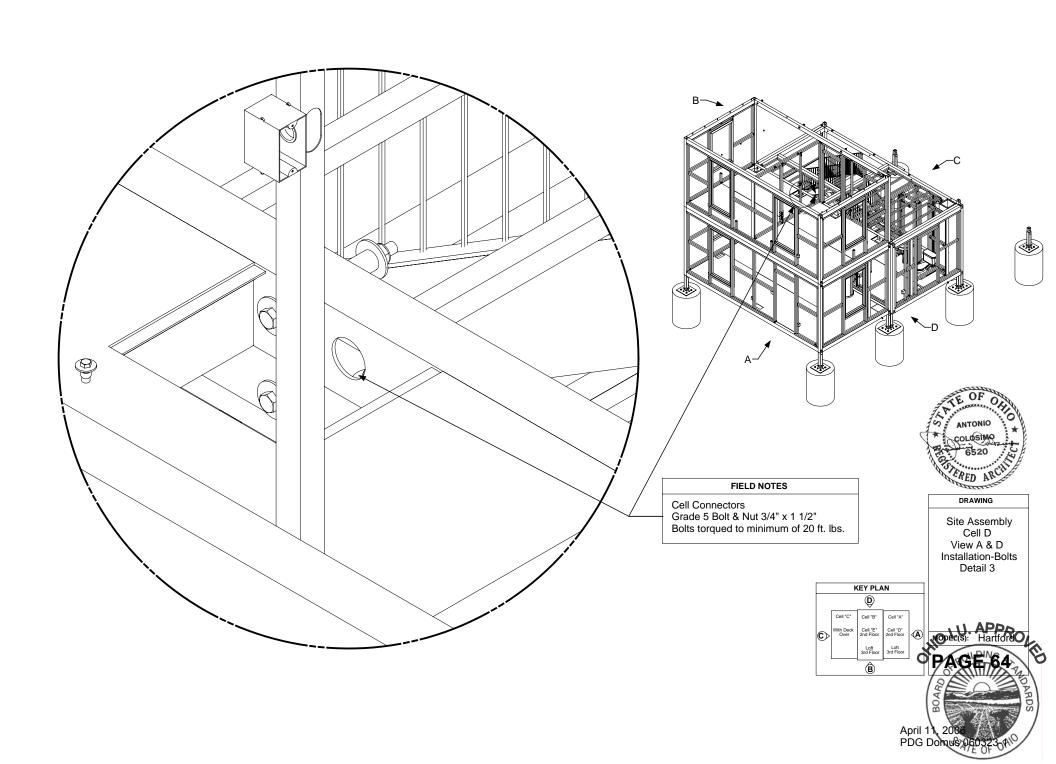


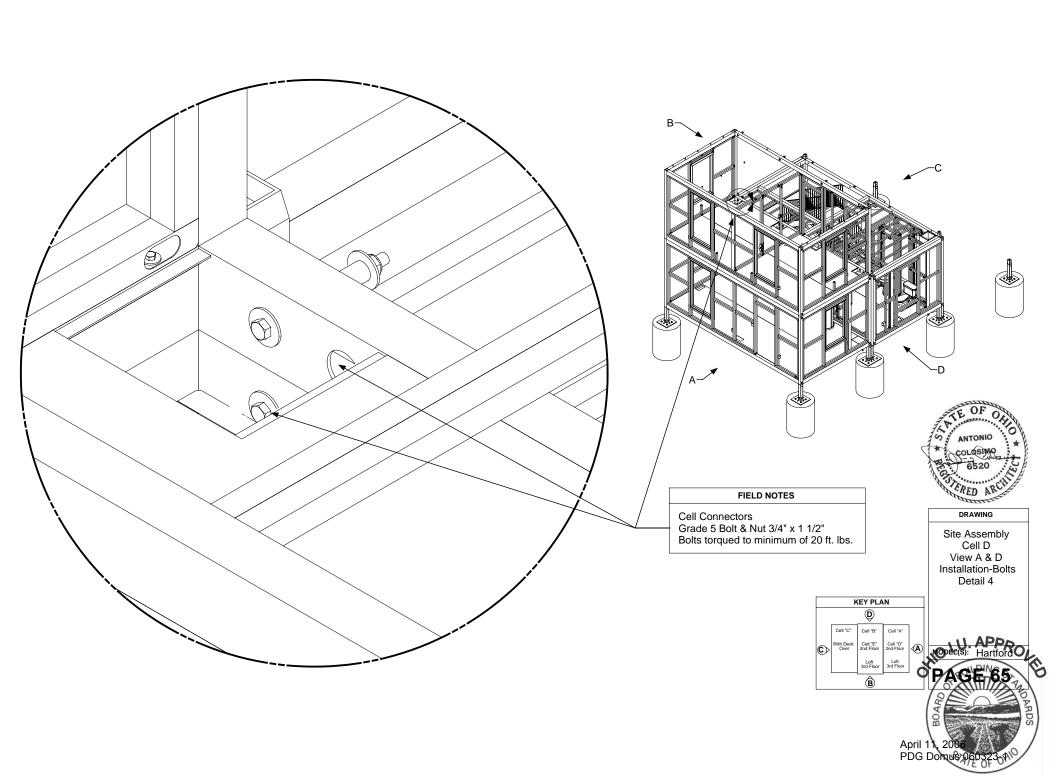


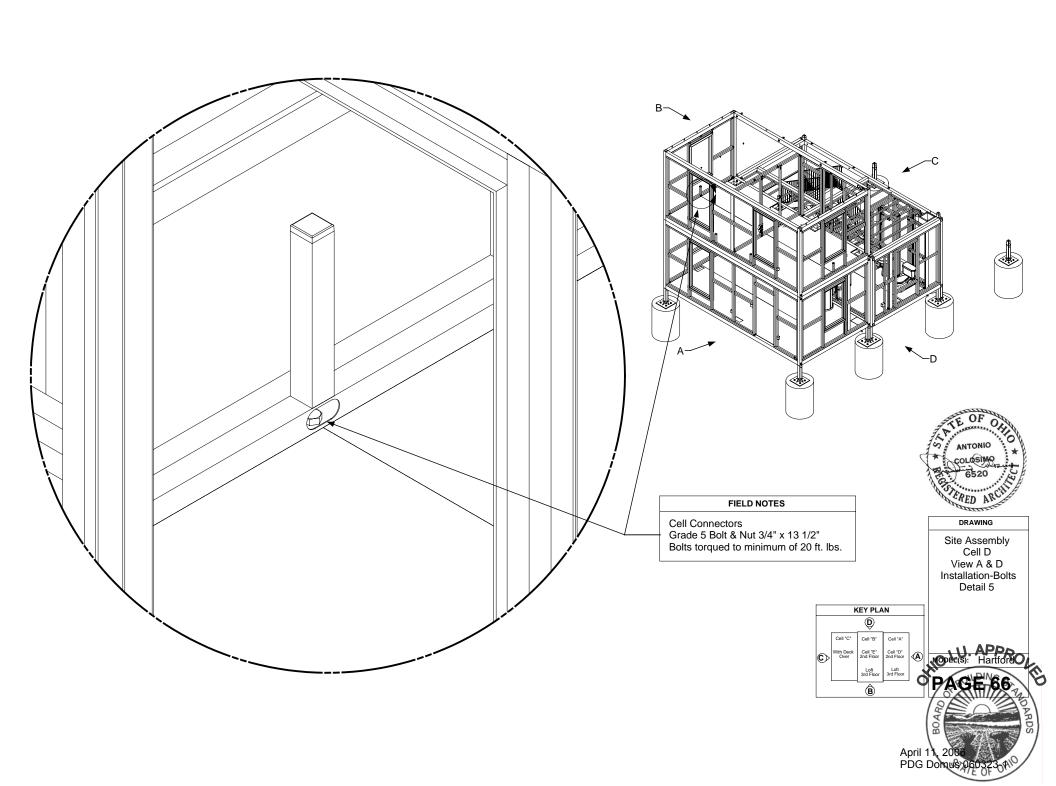


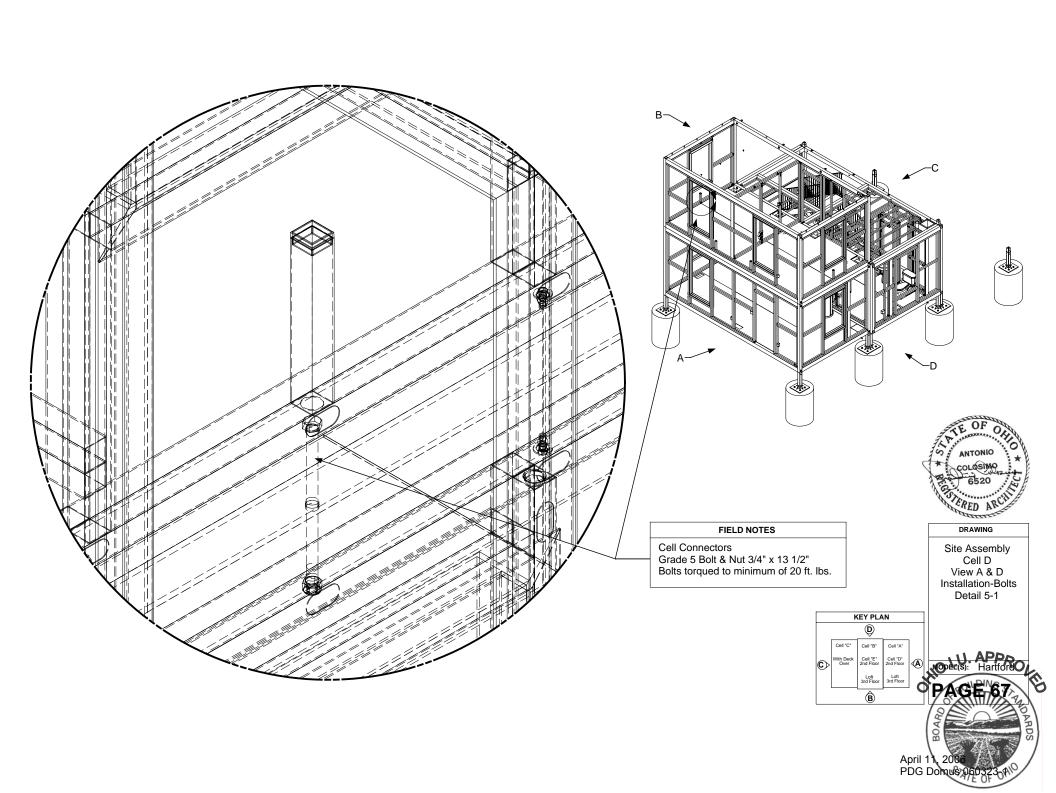


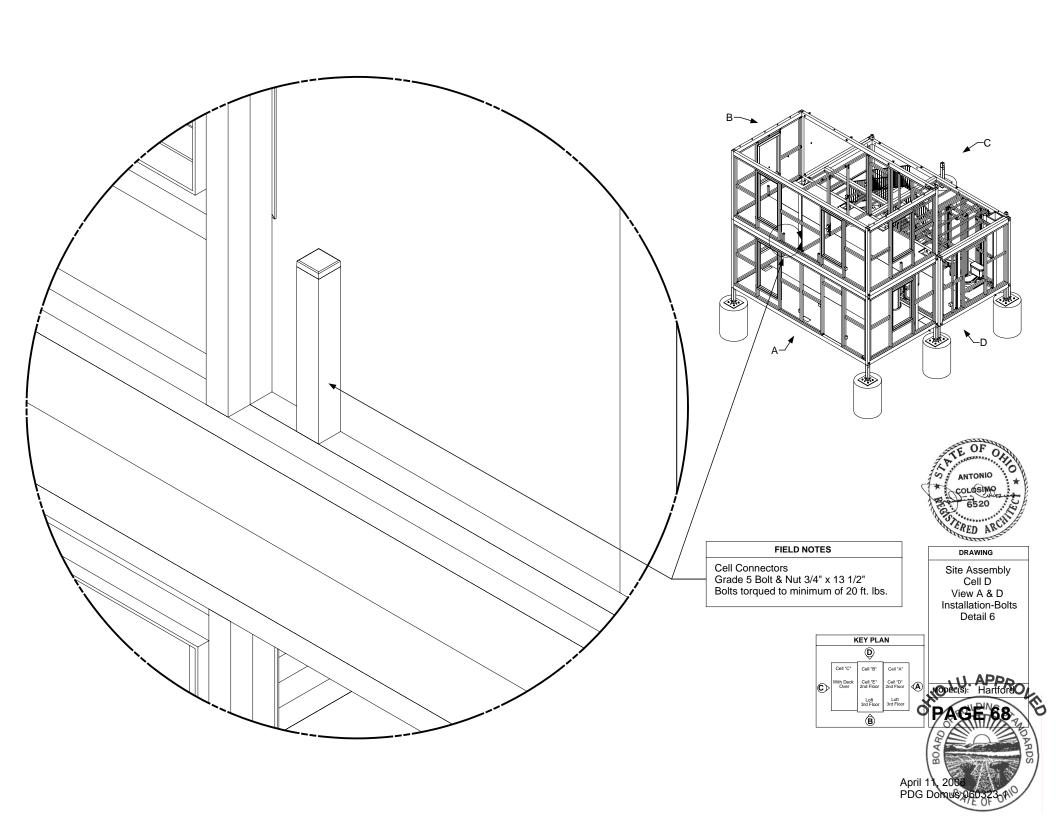


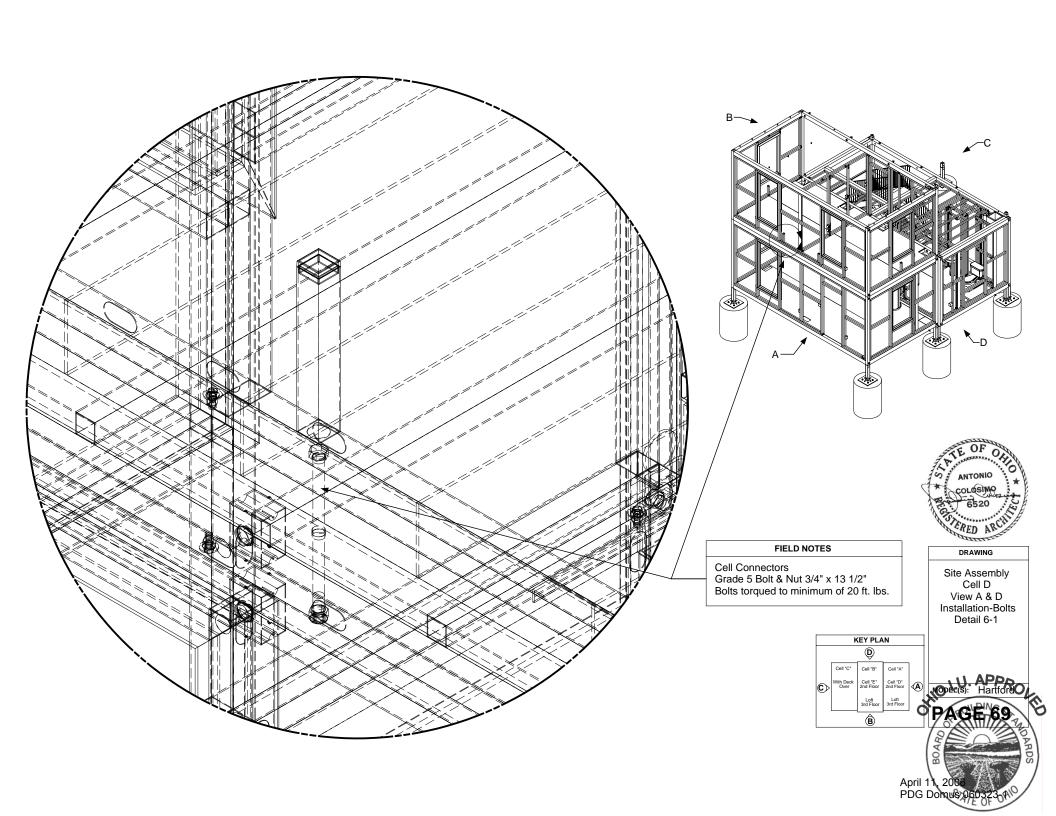


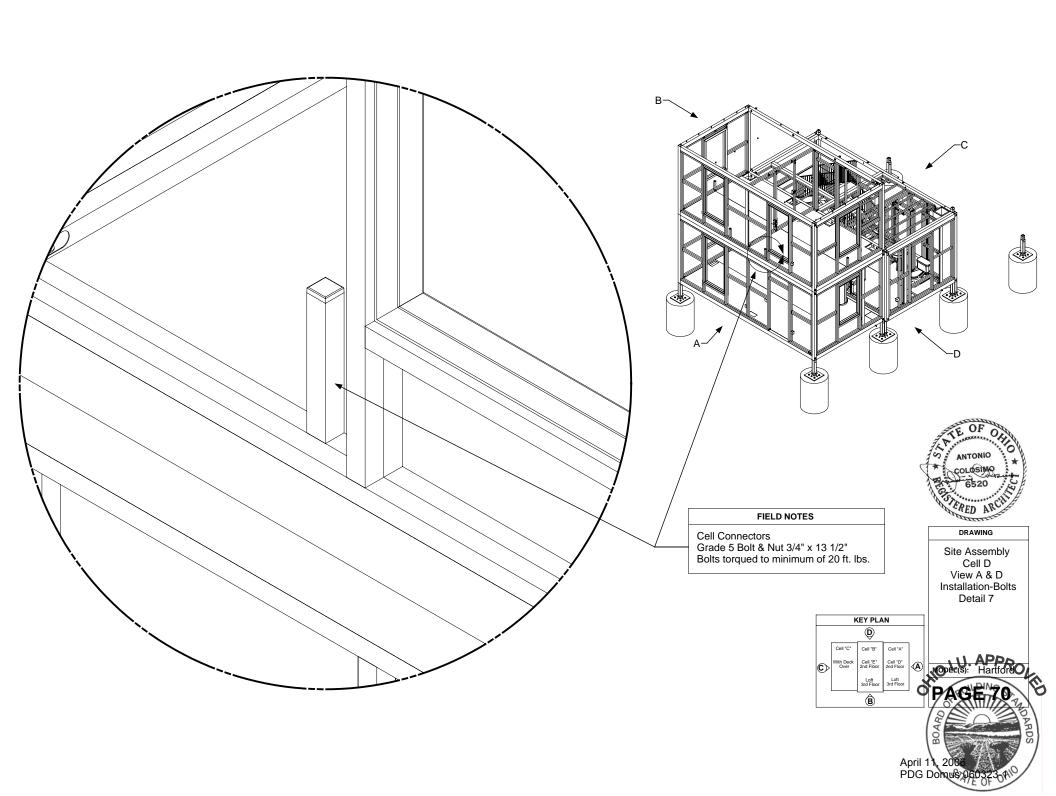


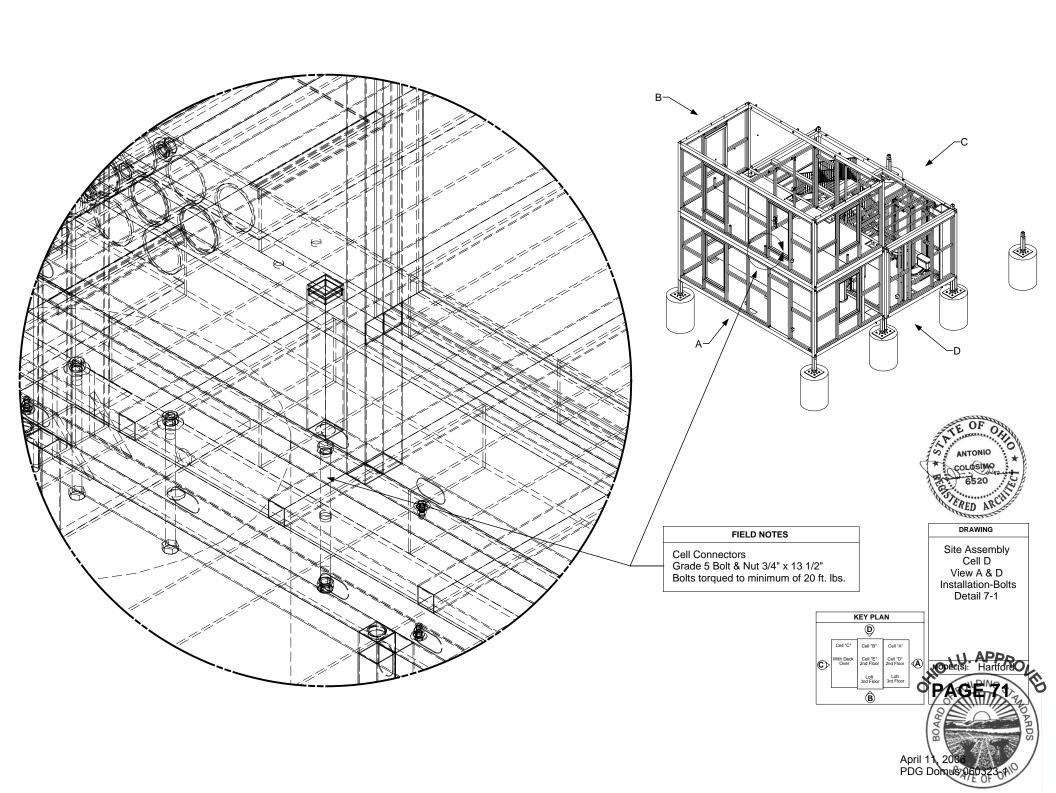


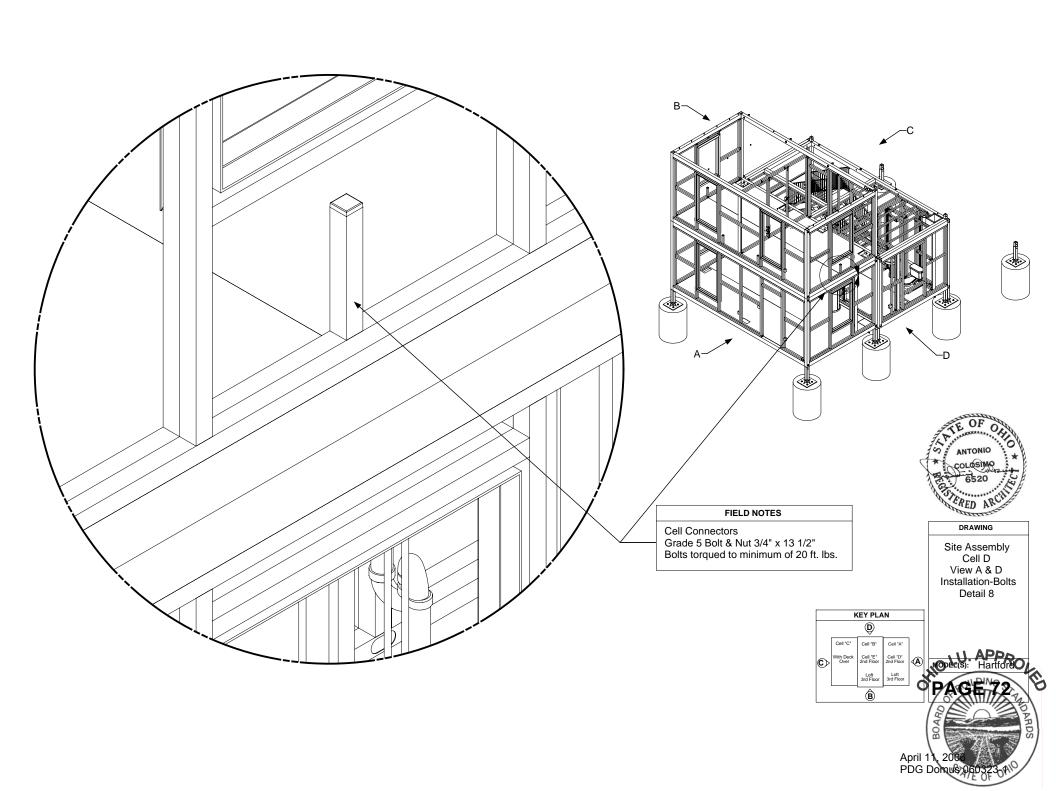


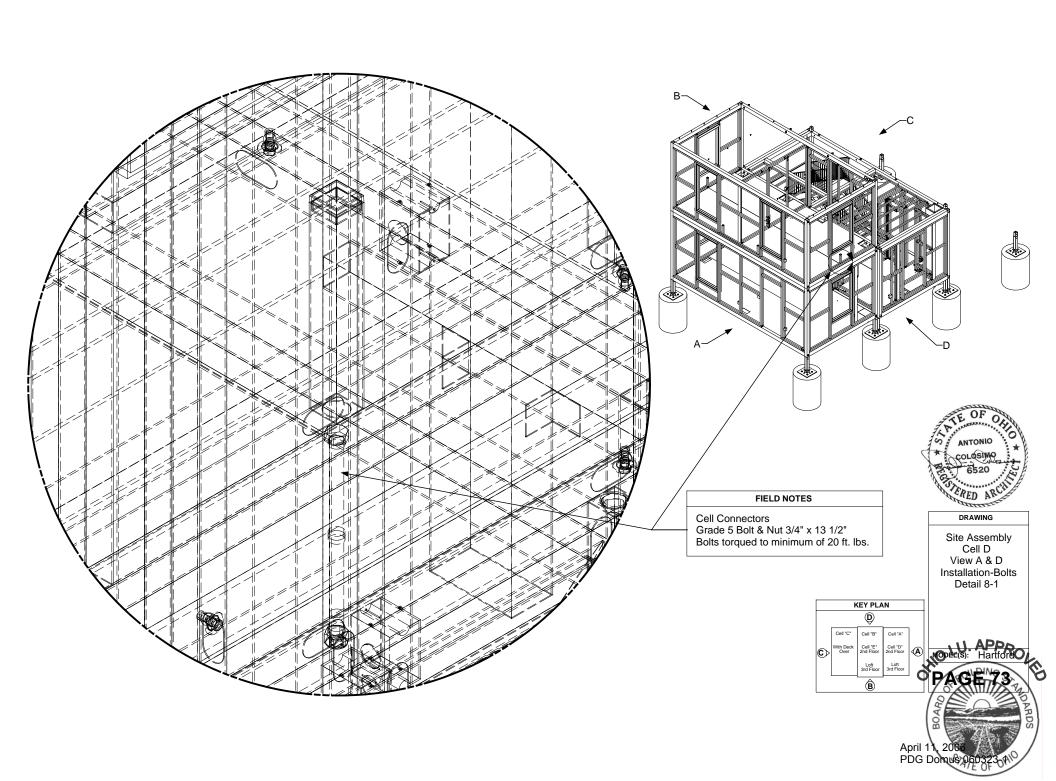


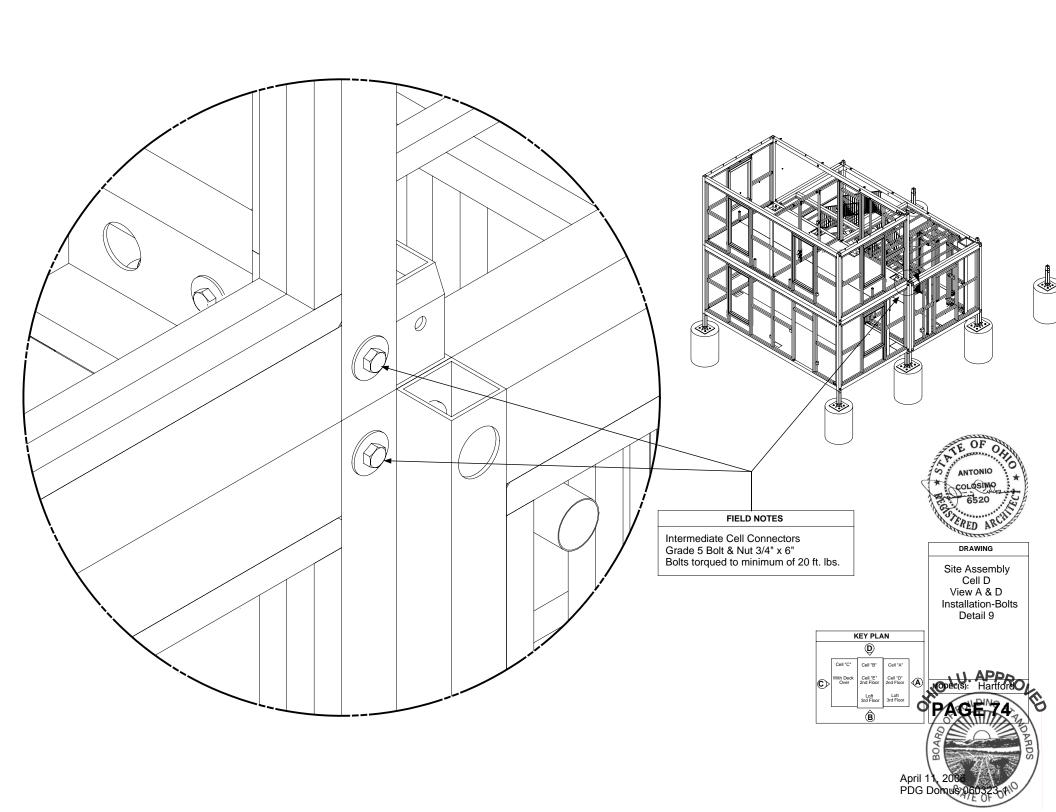


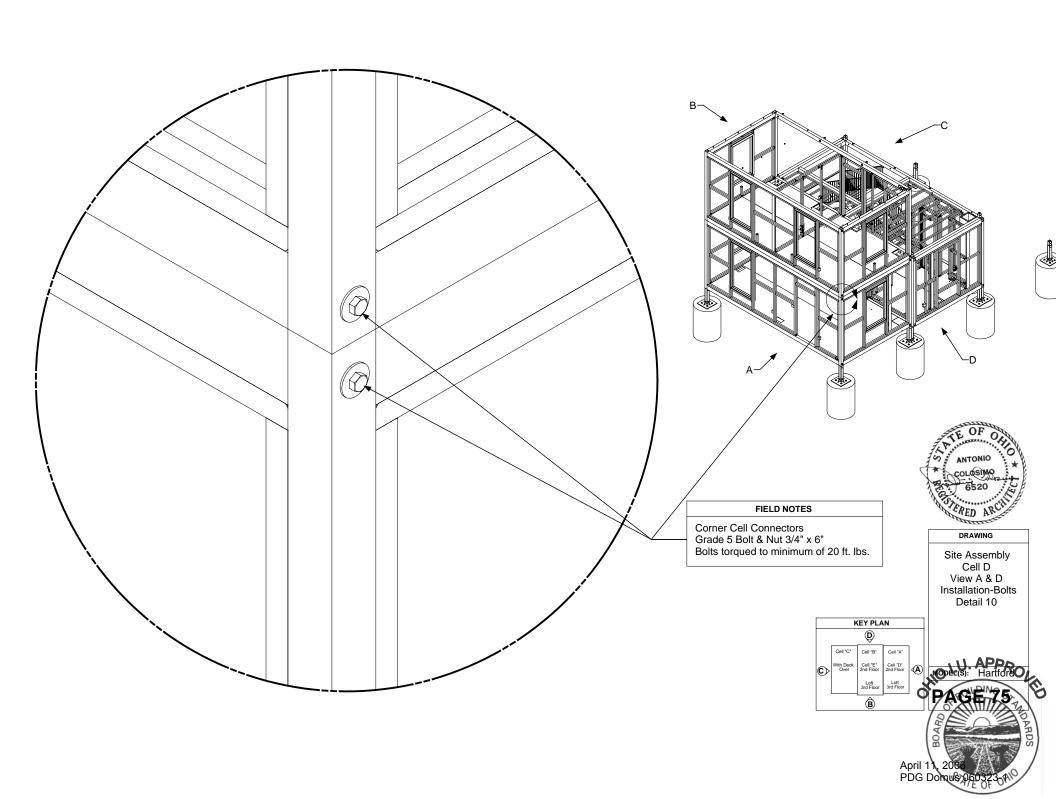


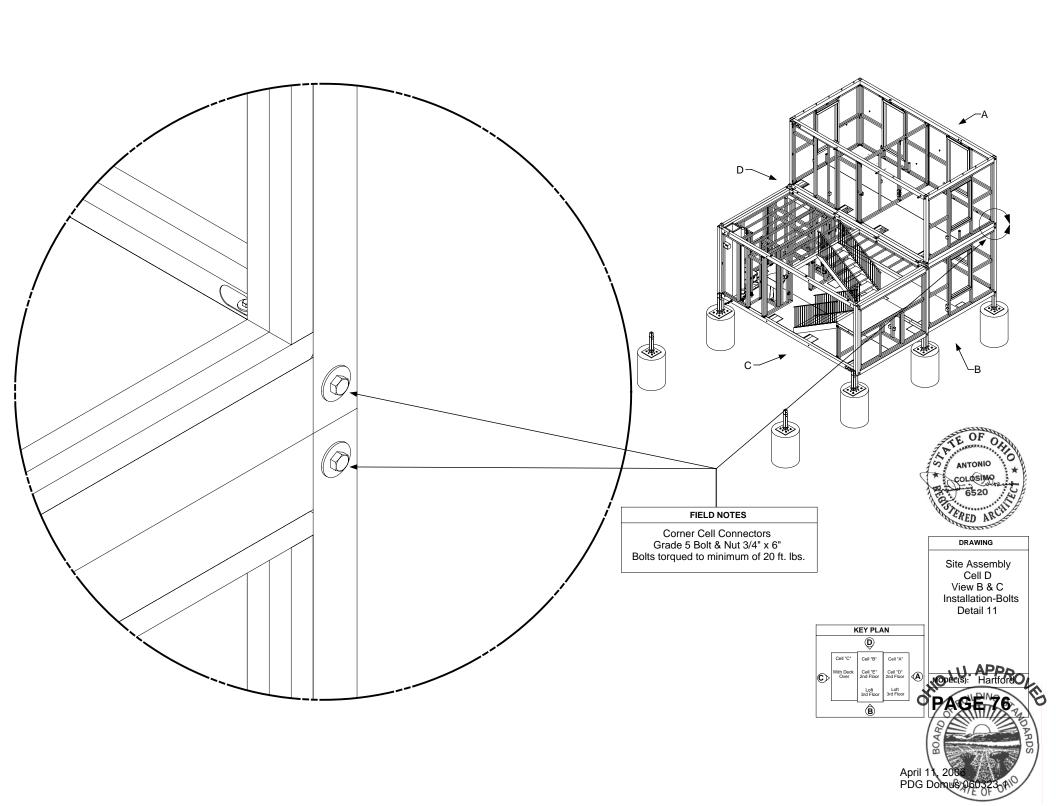


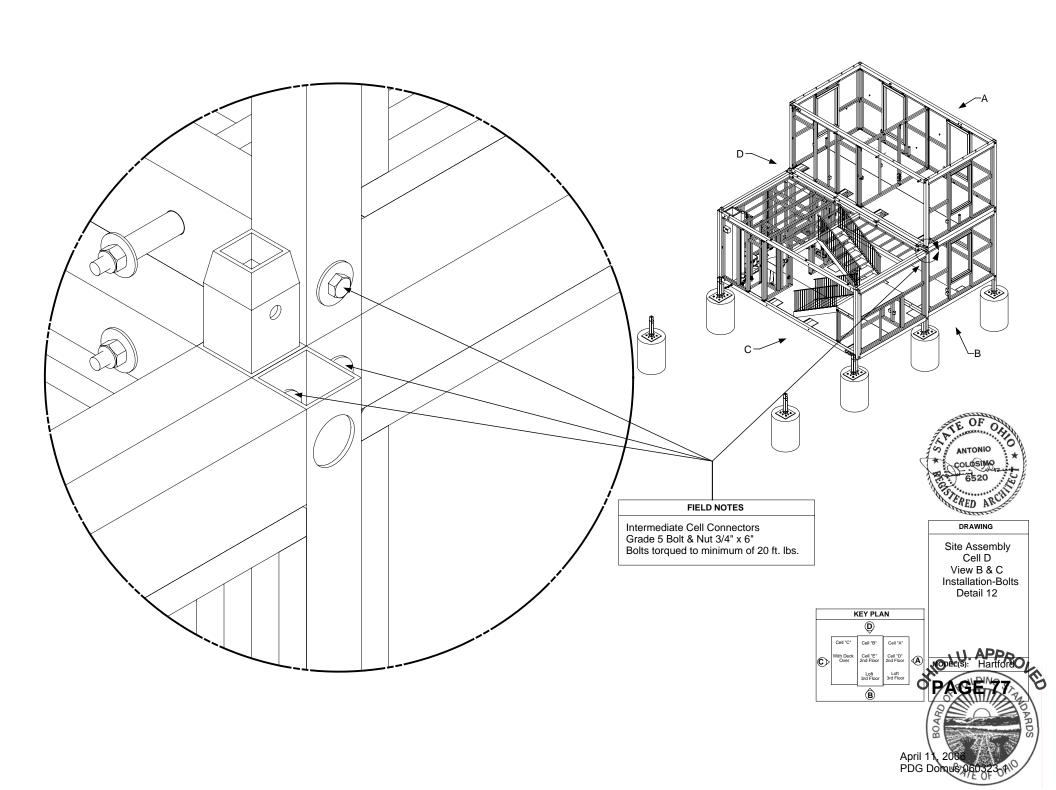


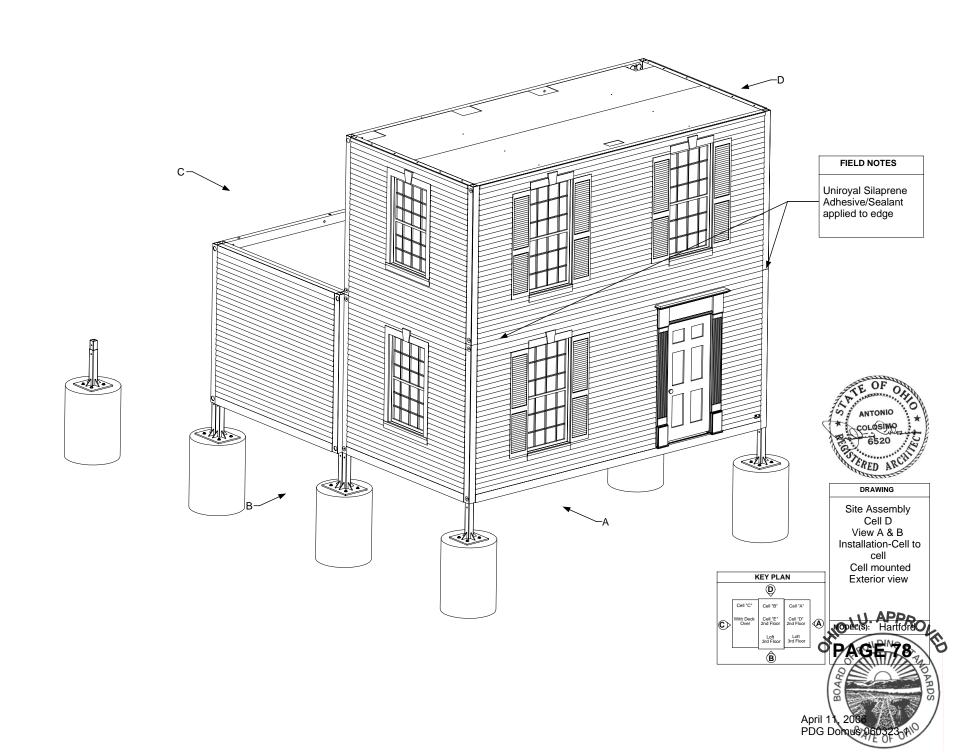


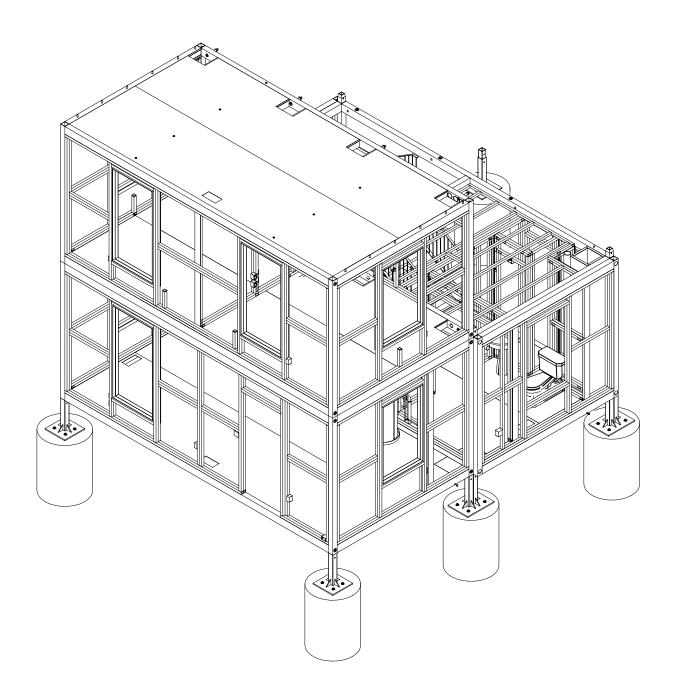




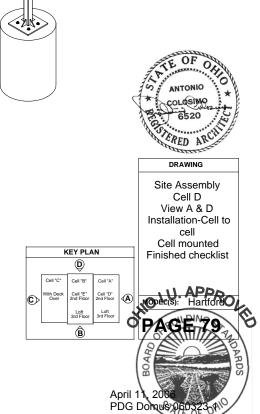


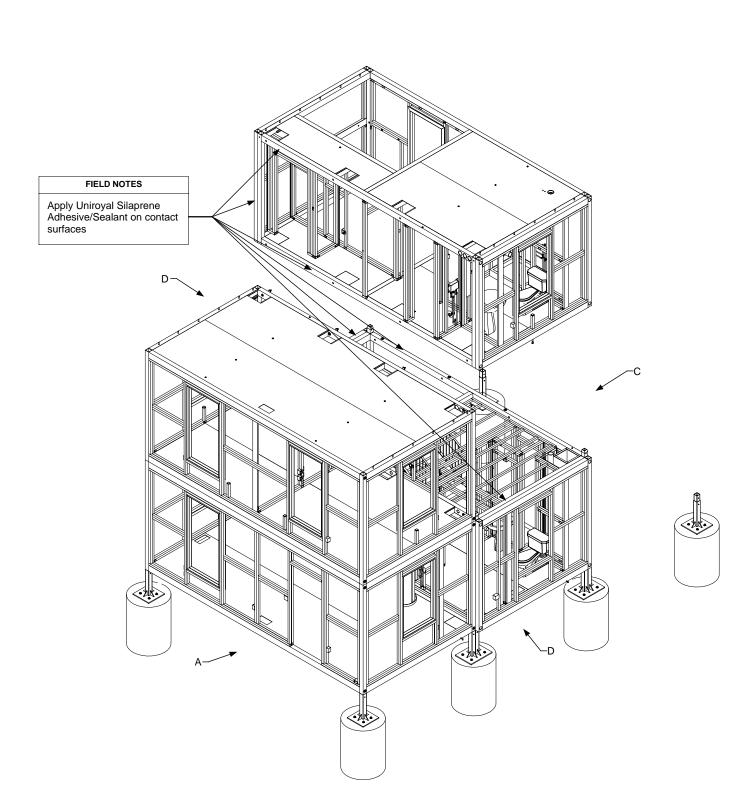




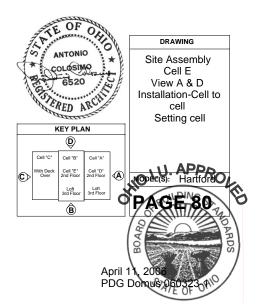


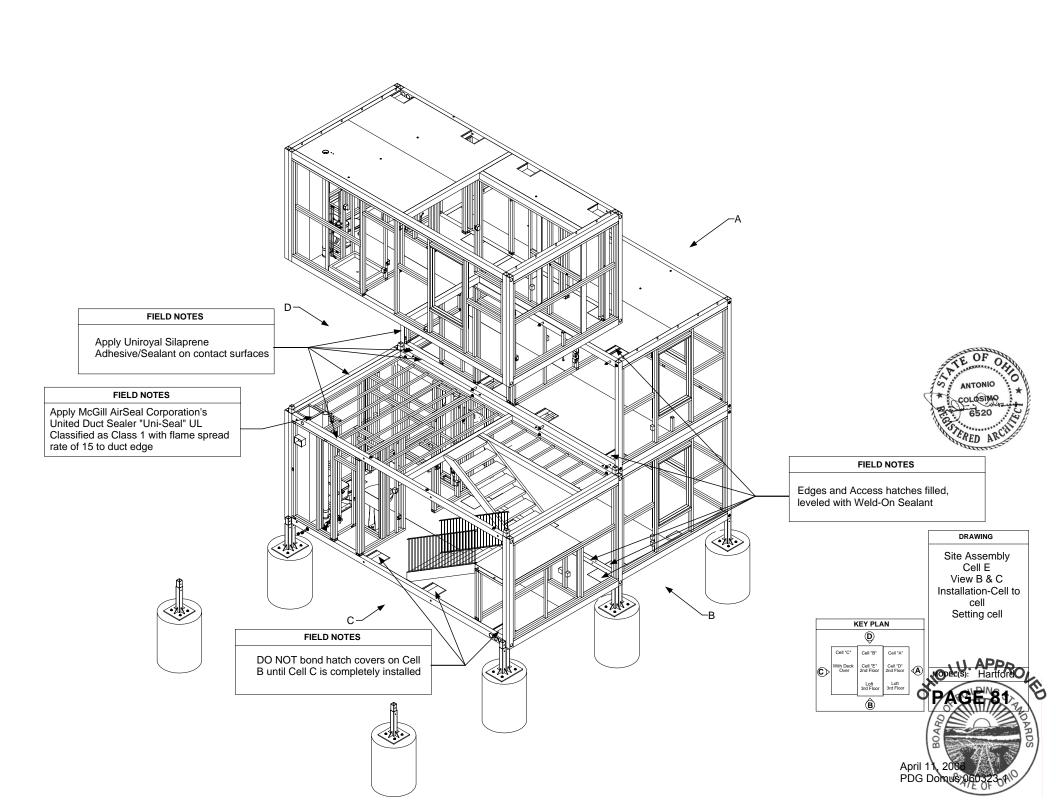
QA Finished Checklist	
	Digital photos each execution task for QA verification and check off on drawing package
	Adhesive/Sealant applied to frame
	Bolts and Nuts installed
	Bolt/Nut Count - 4
	Adhesive/Sealant applied to exterior edges between Cell

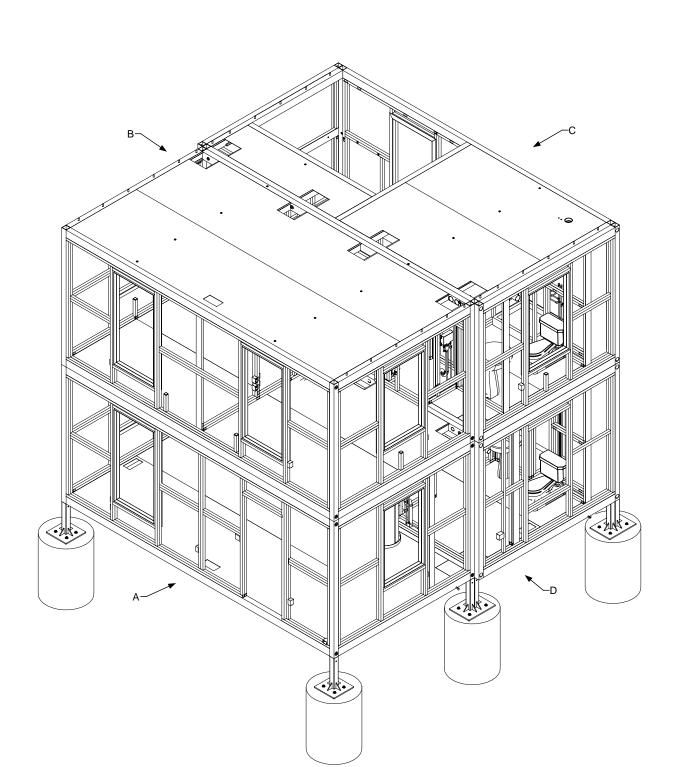


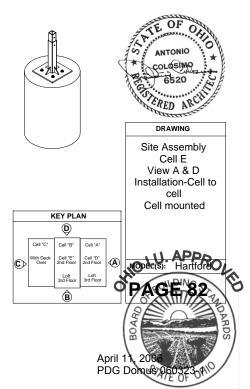


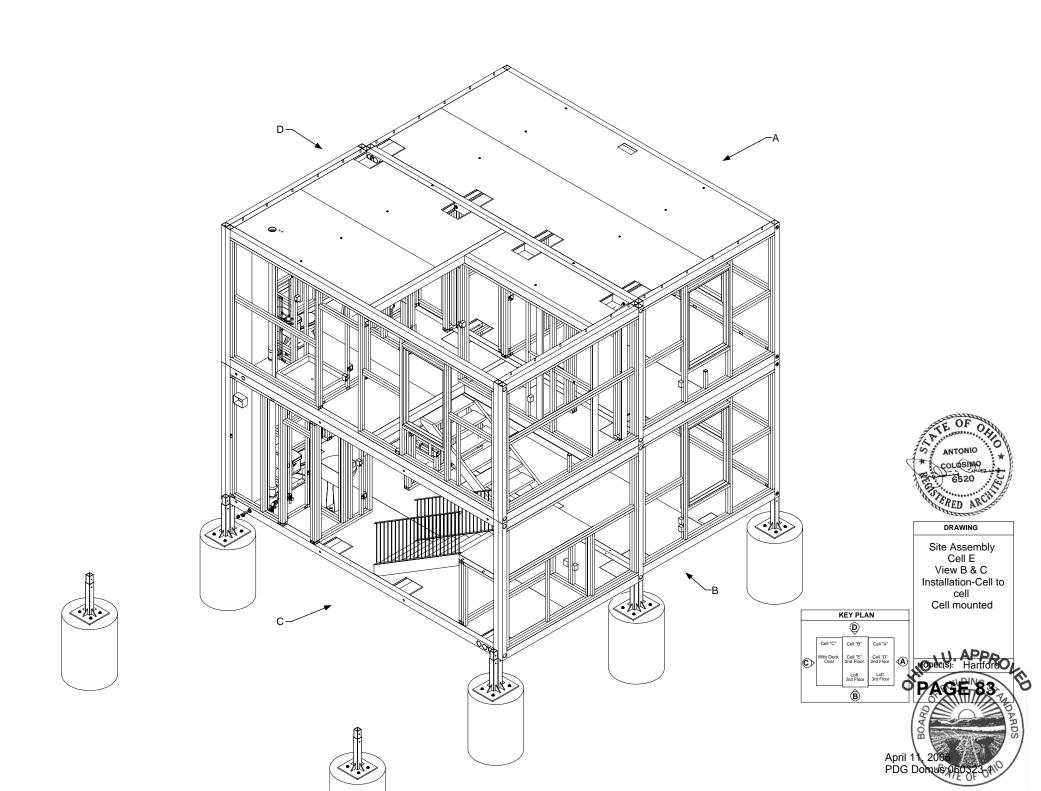
QA Checklist		
	Digital photos each execution task for QA verification and check off on drawing package	
	Adhesive/Sealant applied to frame	
	Bolts and Nuts installed	
	Bolt/Nut Count - 22	
	Plumbing reconnection	
	Plumbing test	
	Electrical reconnection	
	Electrical test	
	Edges between cell and Access hatches are filled level with Weld-On Sealant	
	Plaster work: Embed elastomeric plaster and tape	
	Adhesive/Sealant applied to exterior edges between Cell	
	United Duct Seal "Uni-Seal" sealant applied to duct edge	

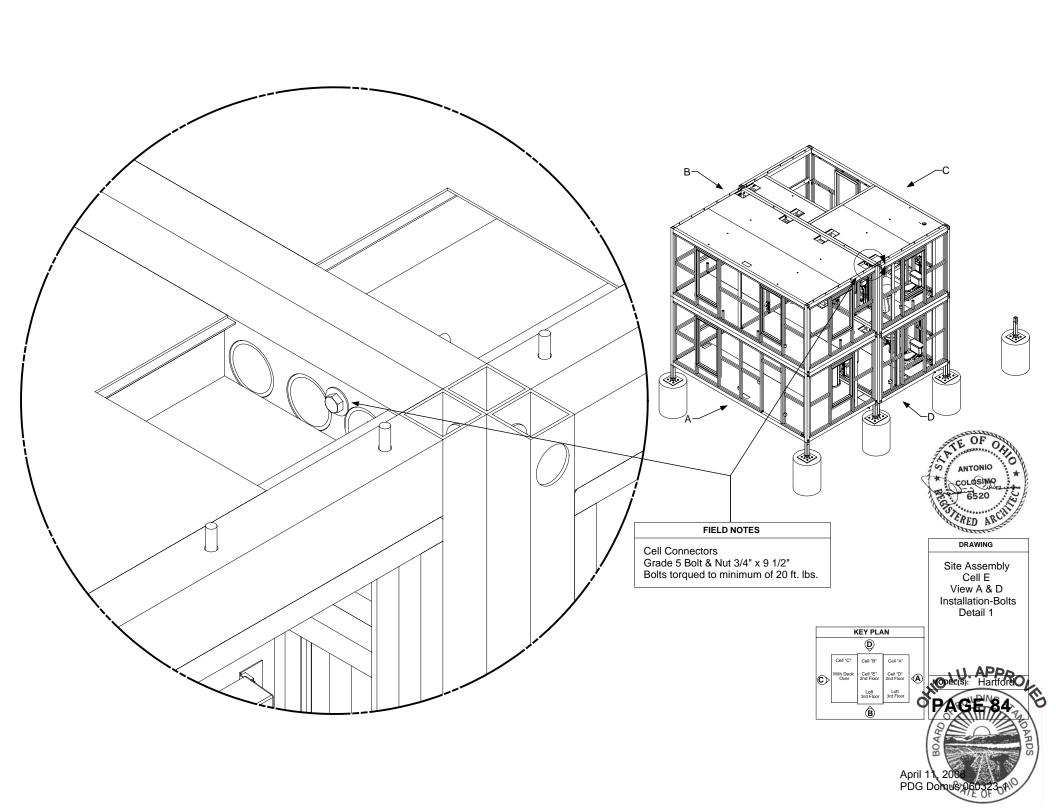


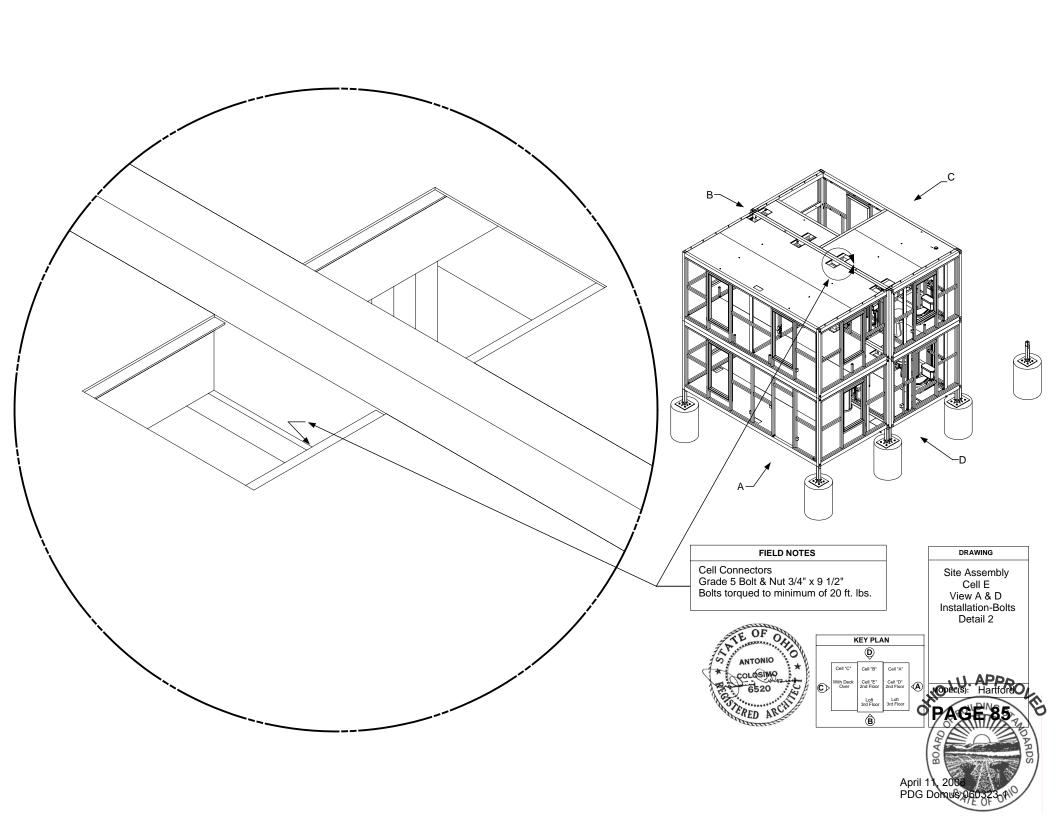


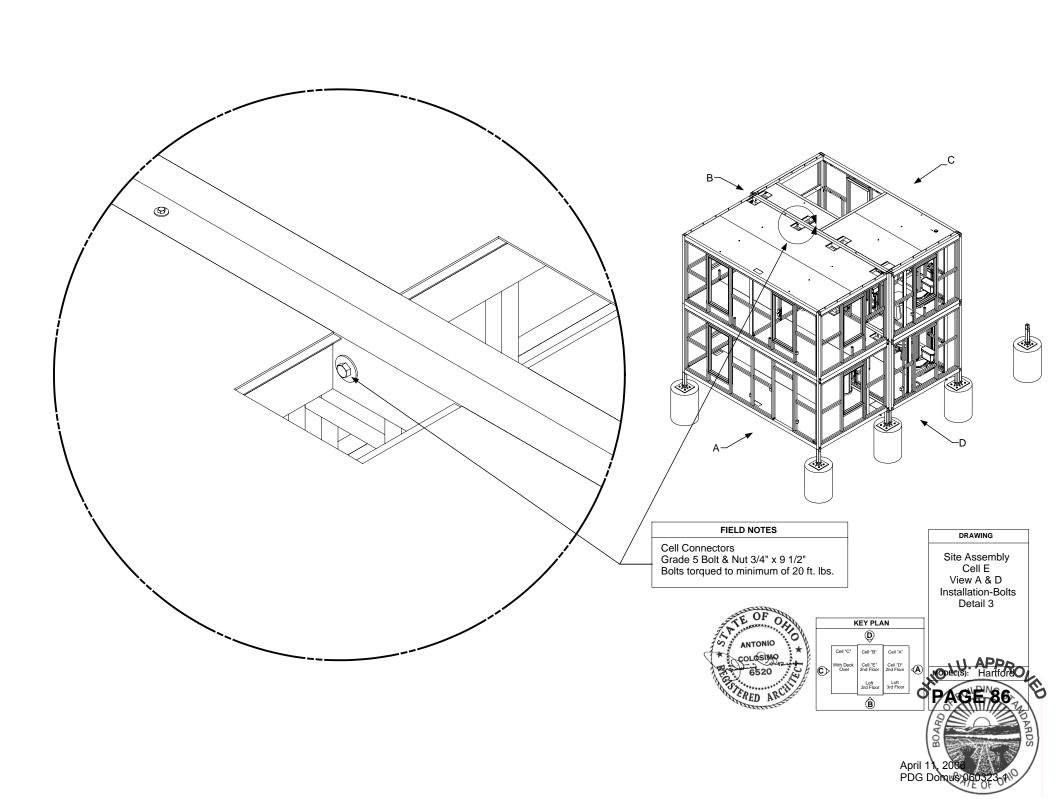


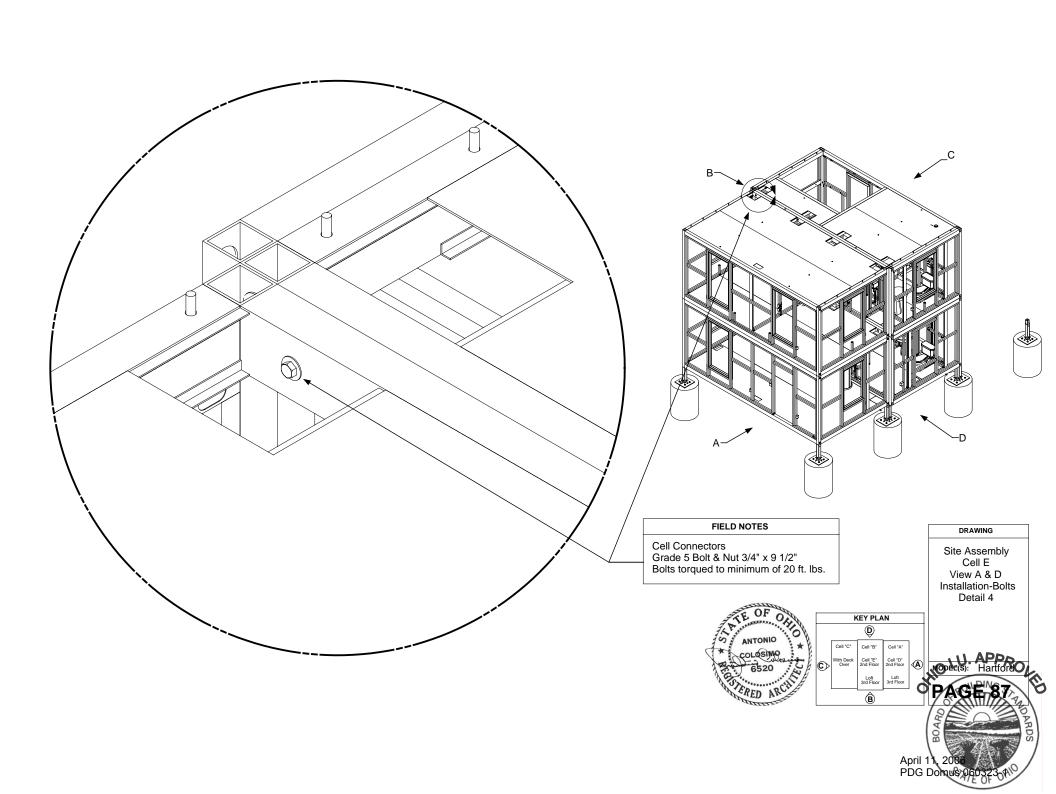


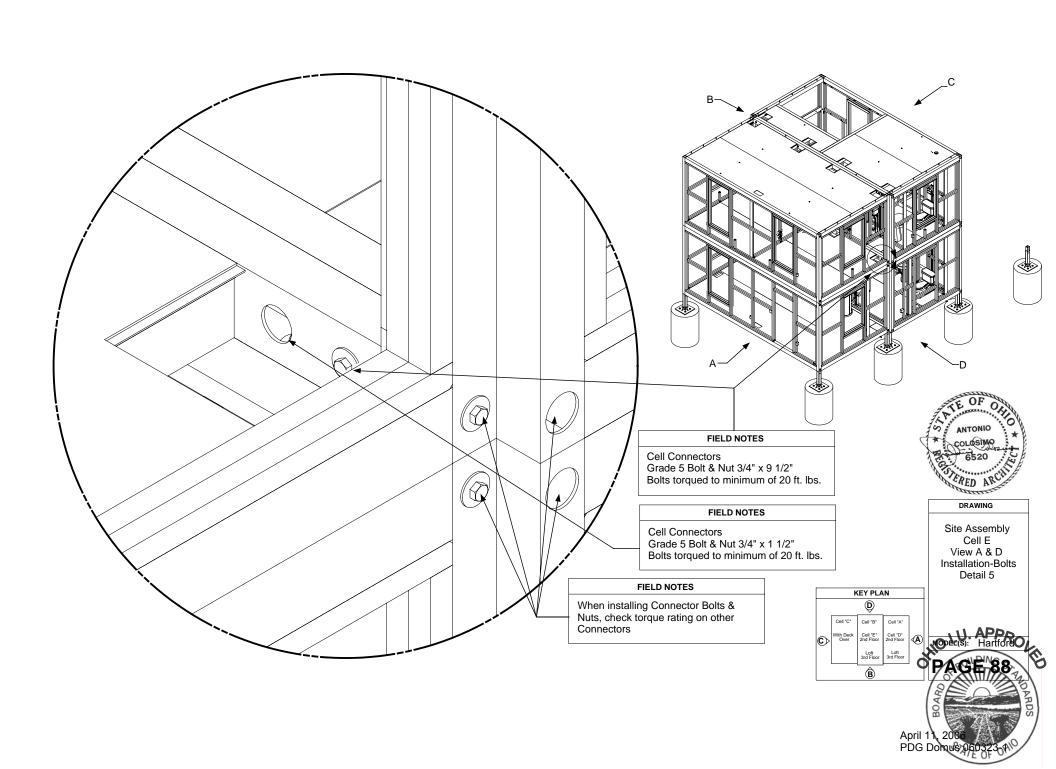


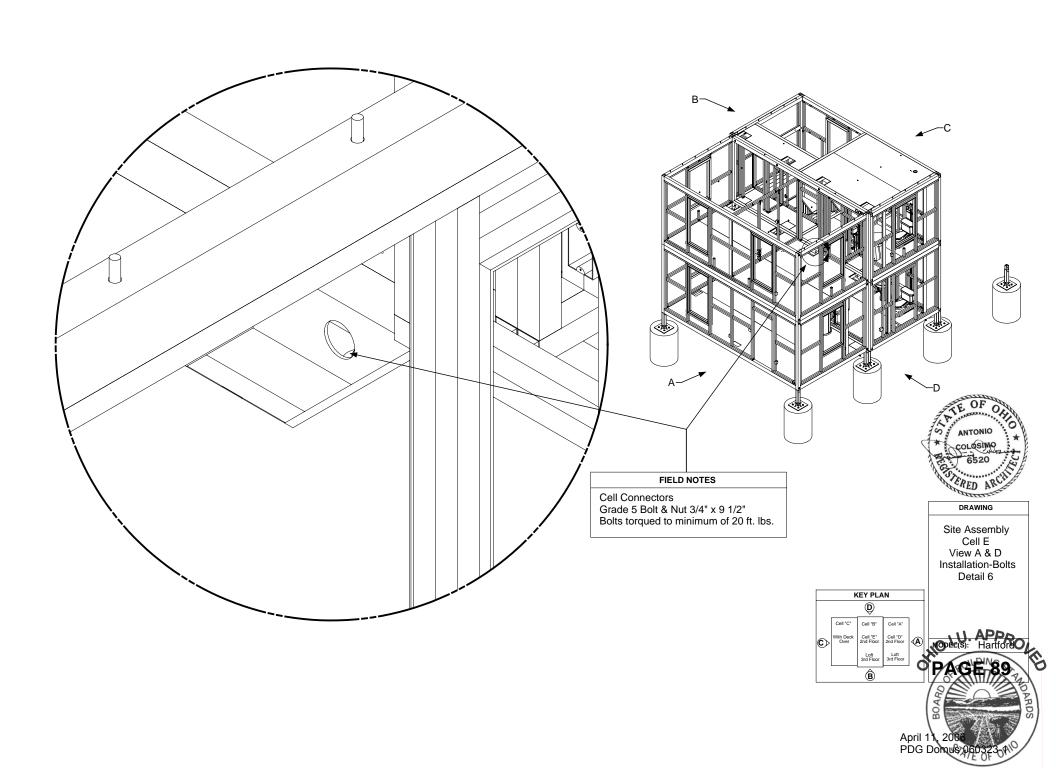


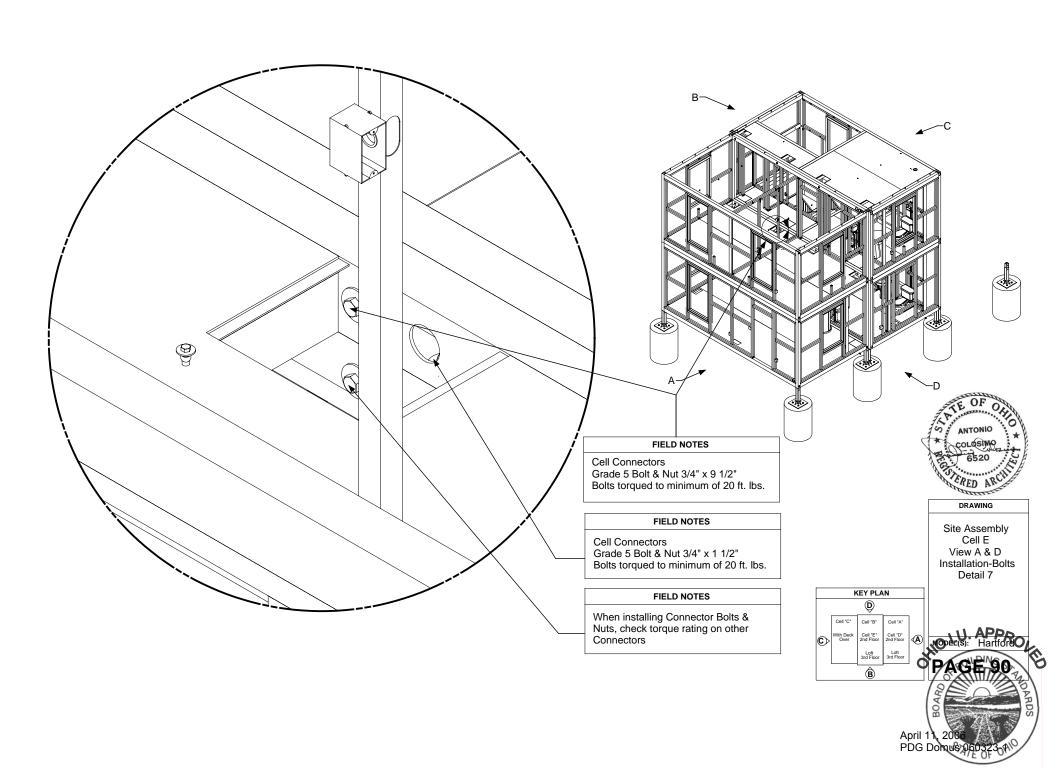


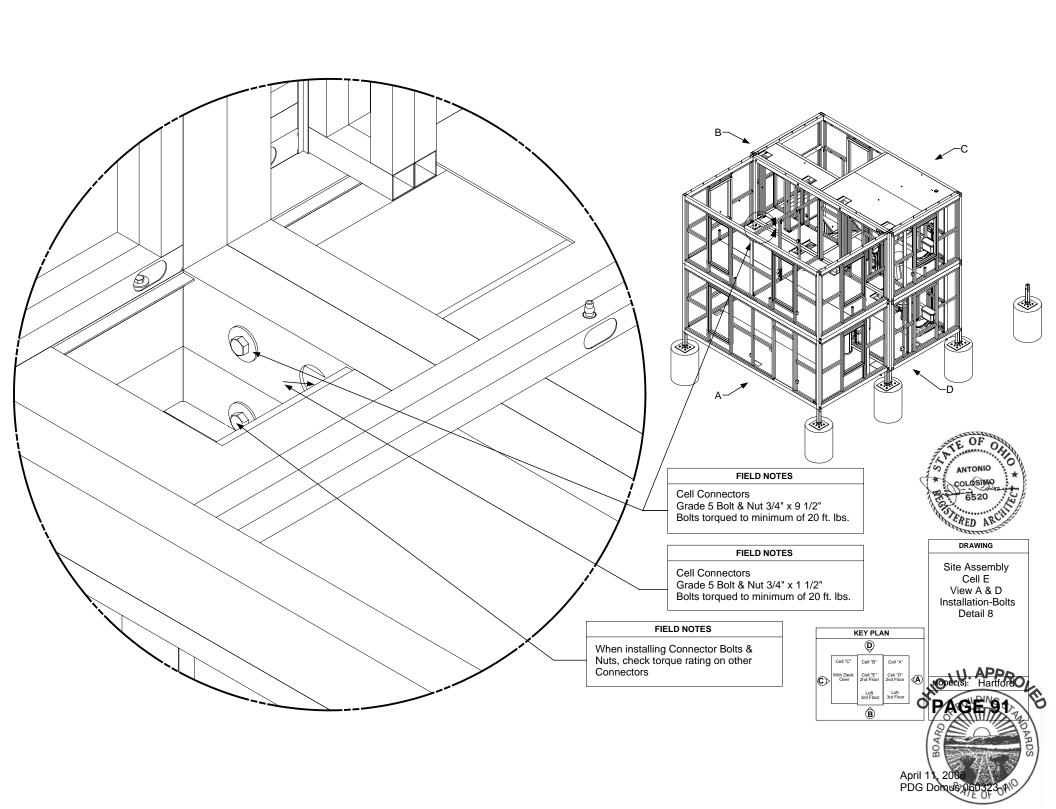


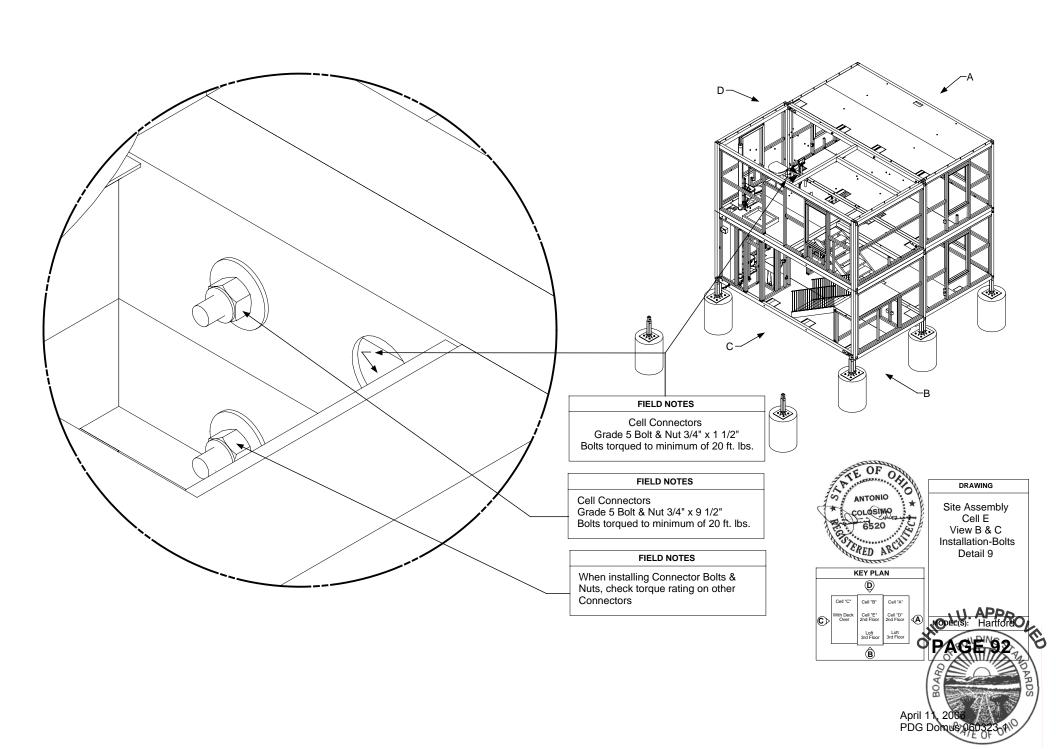


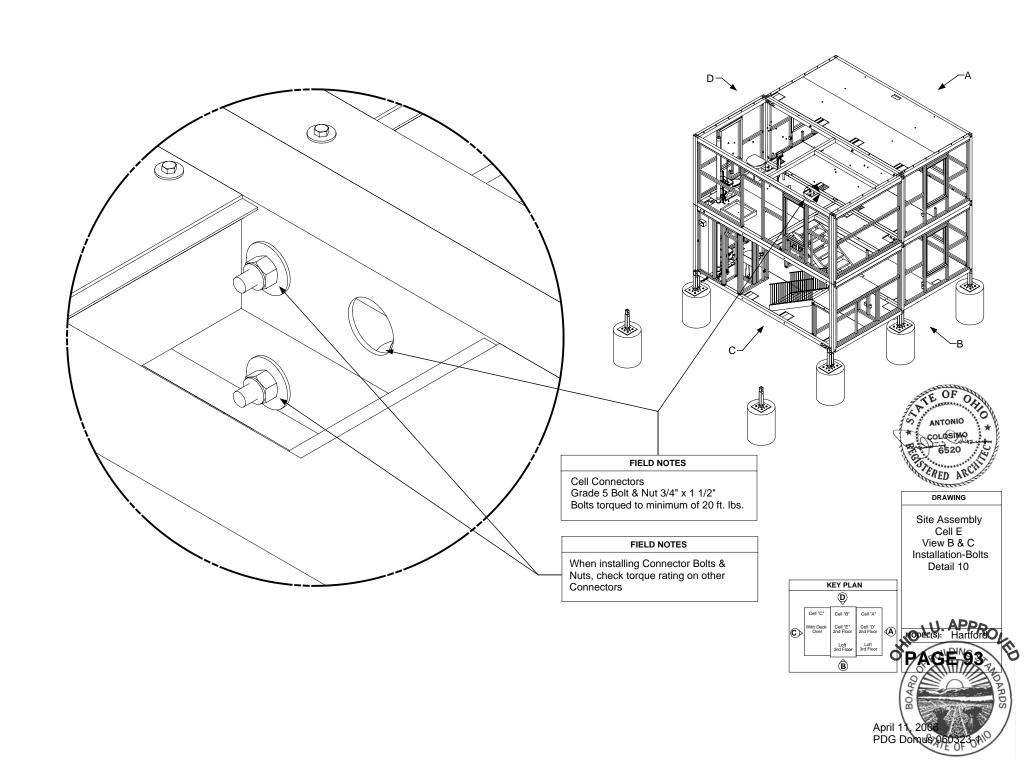


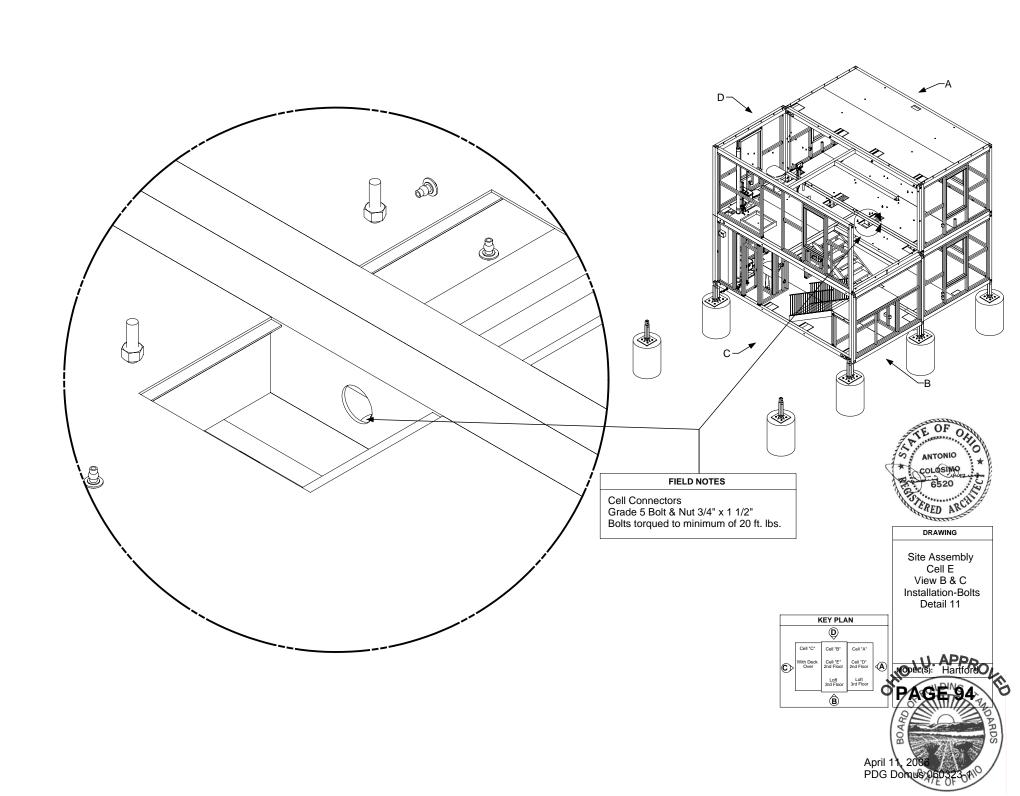


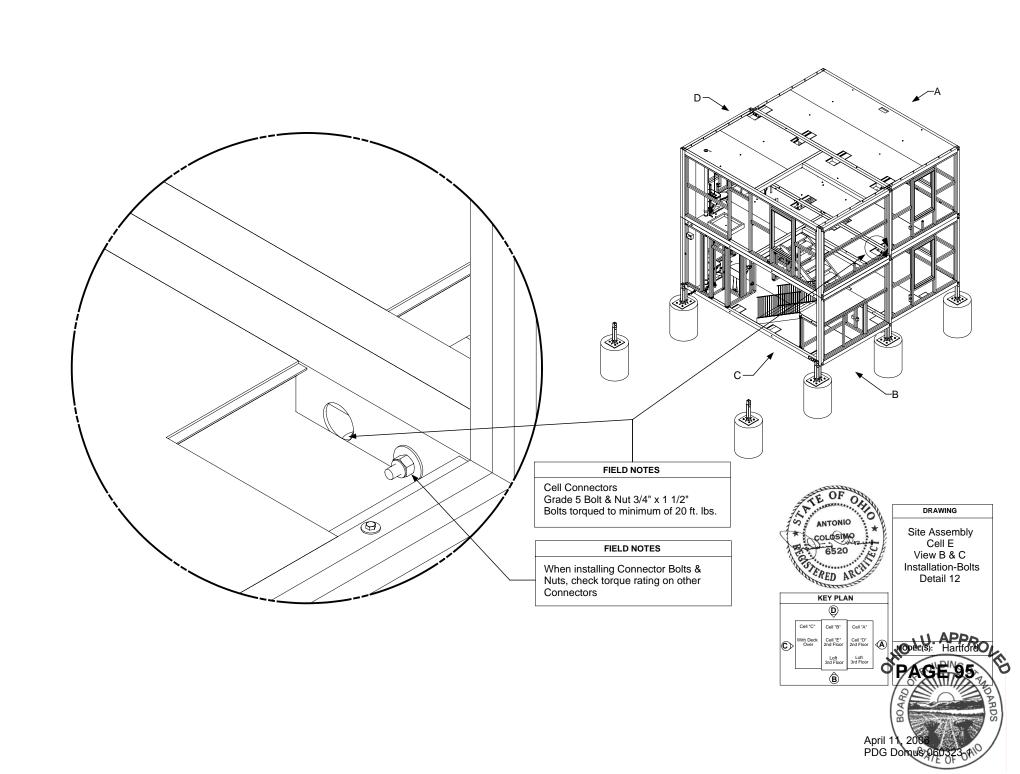


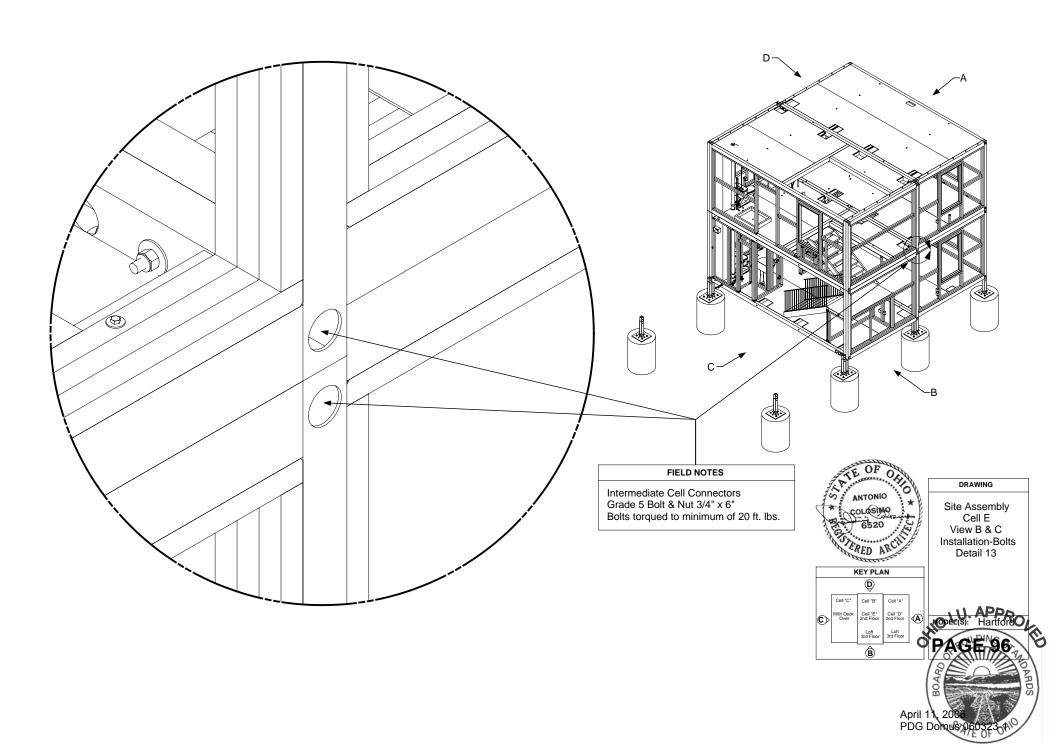


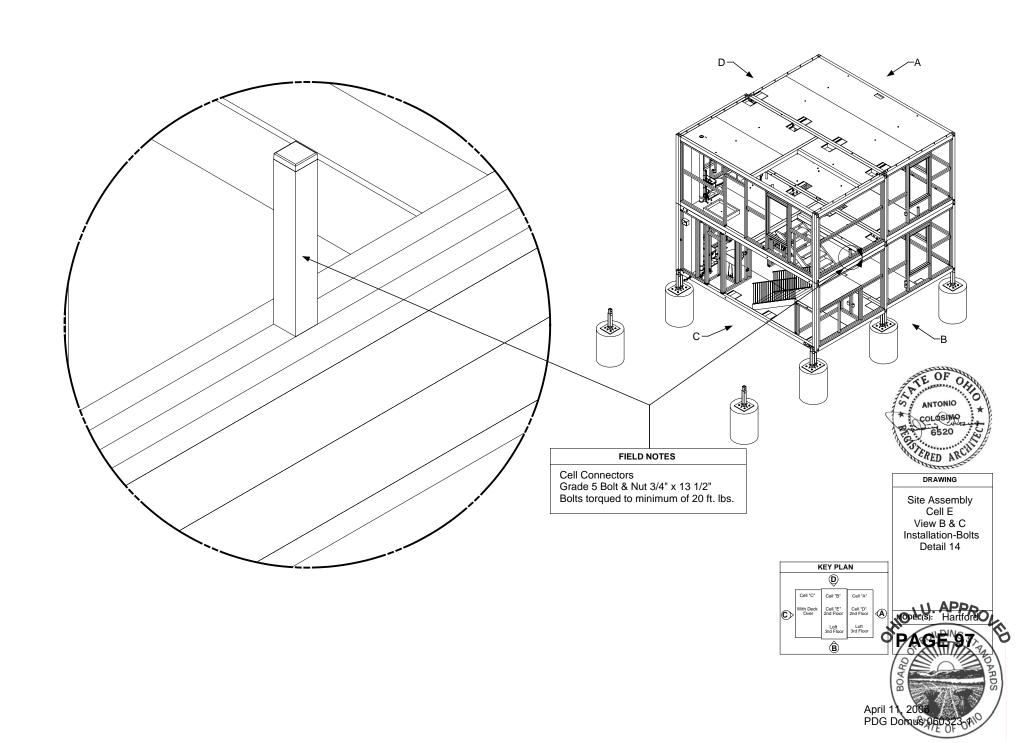


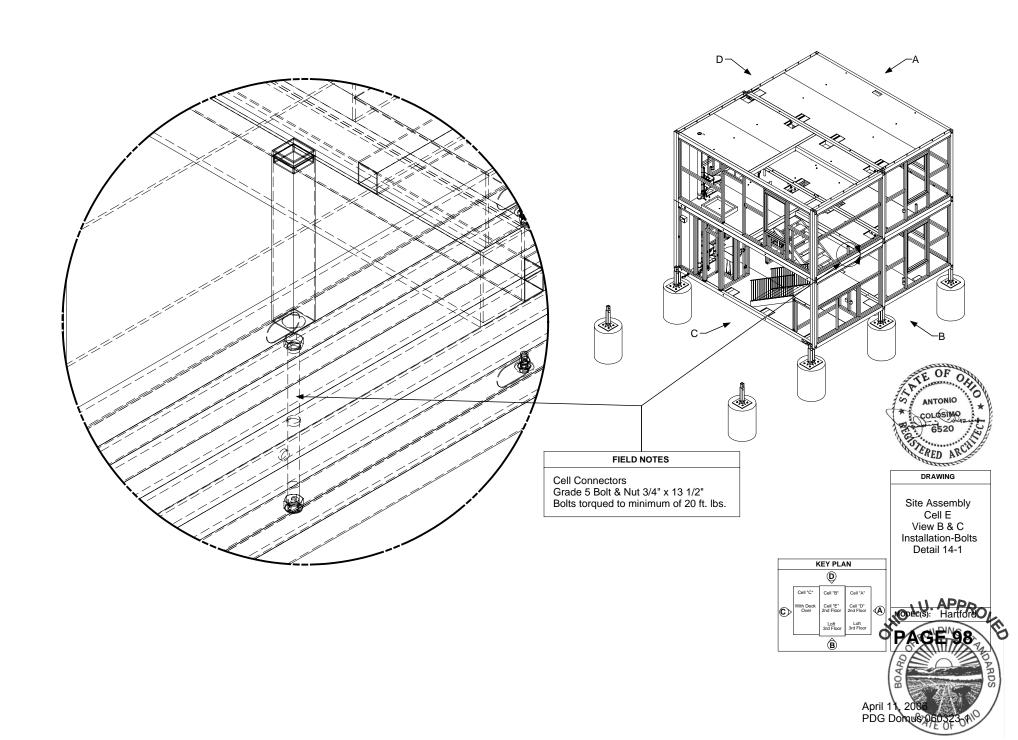


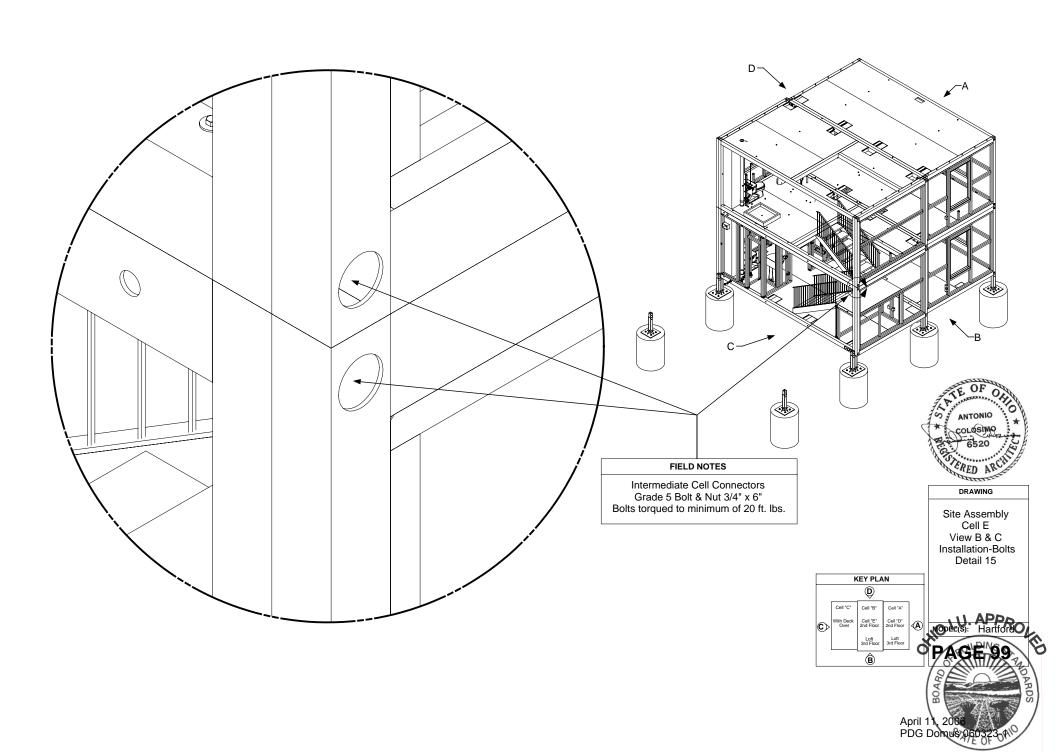


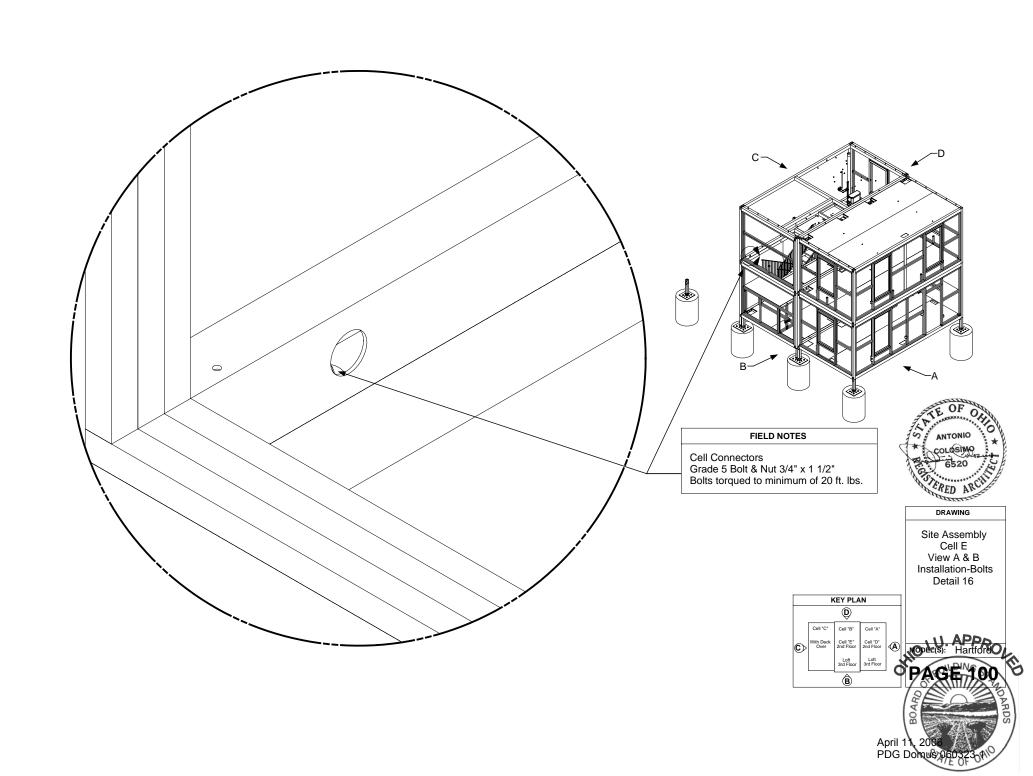


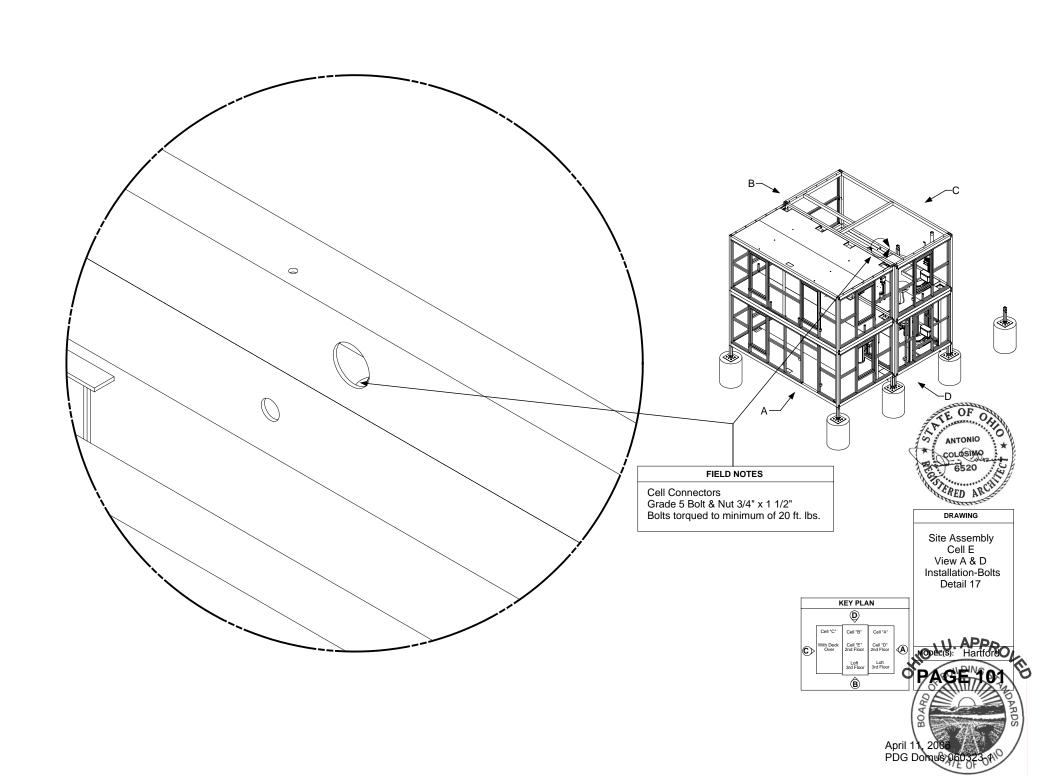


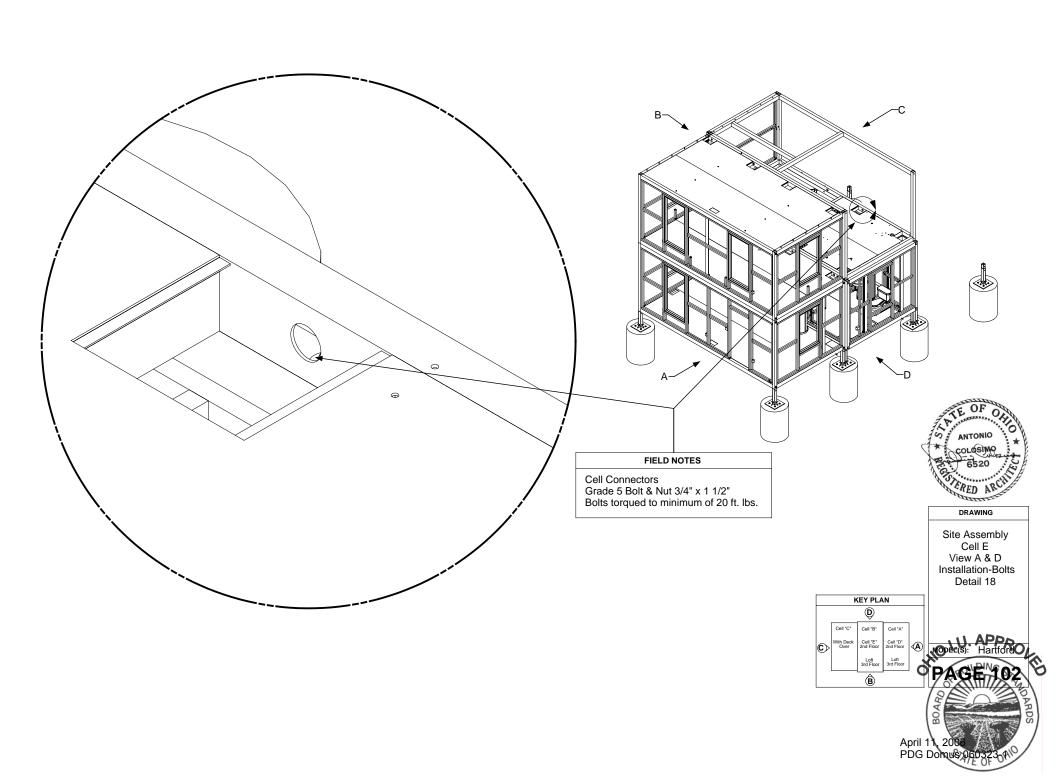


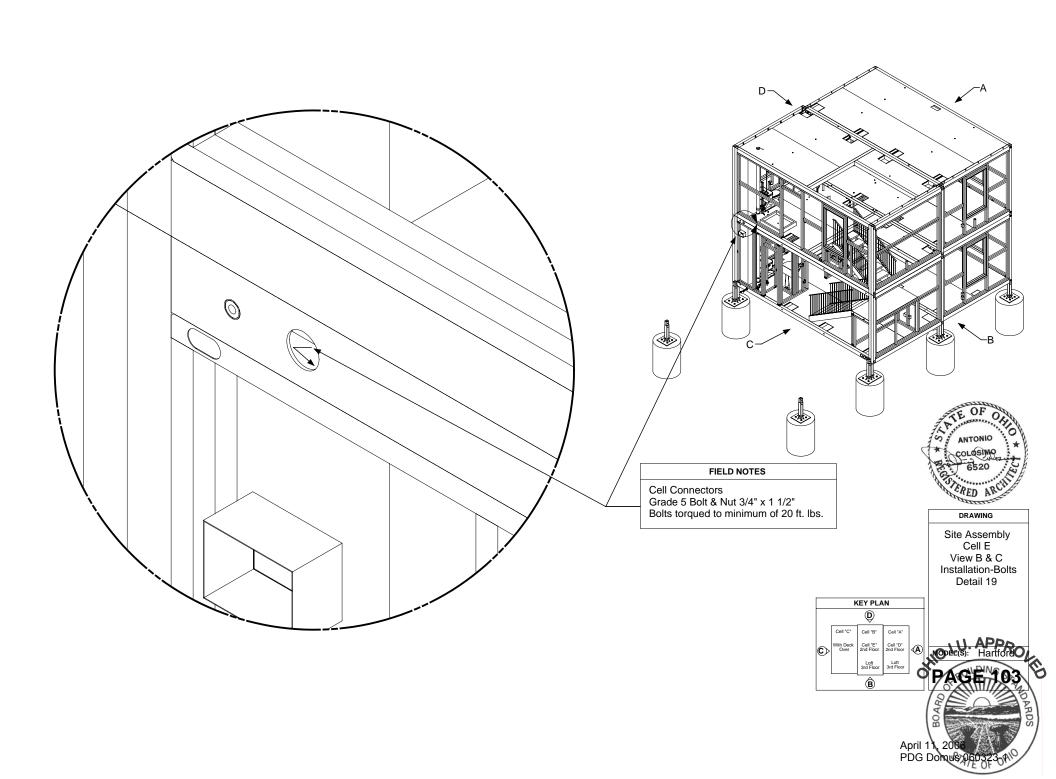


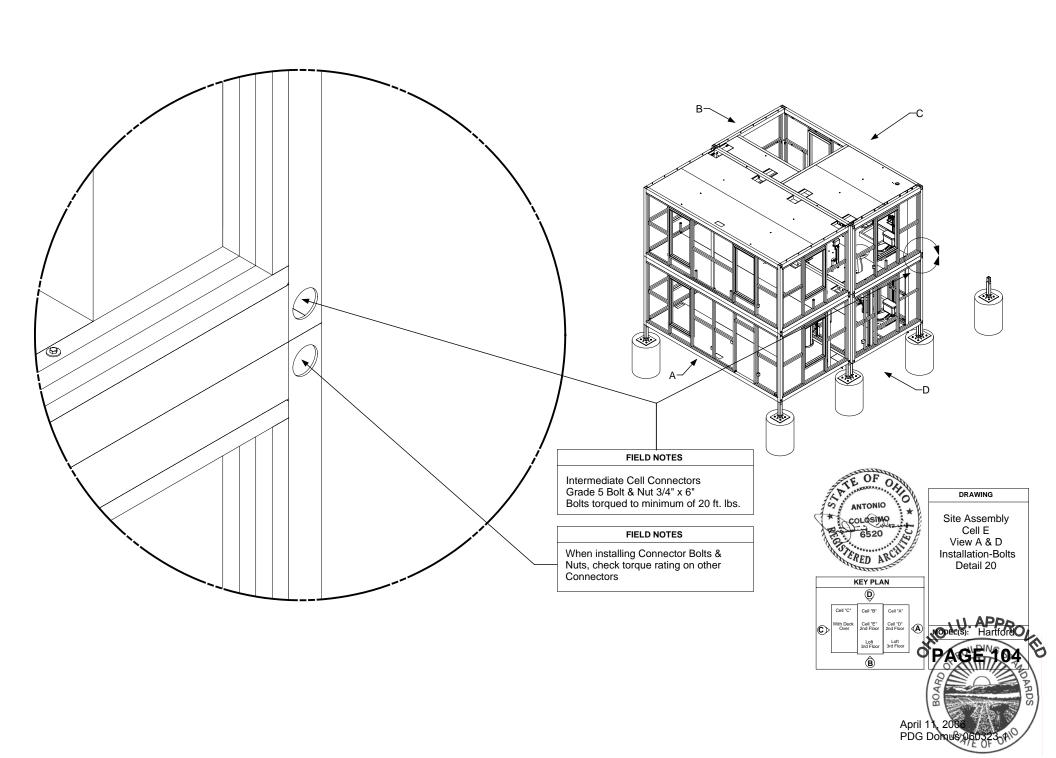


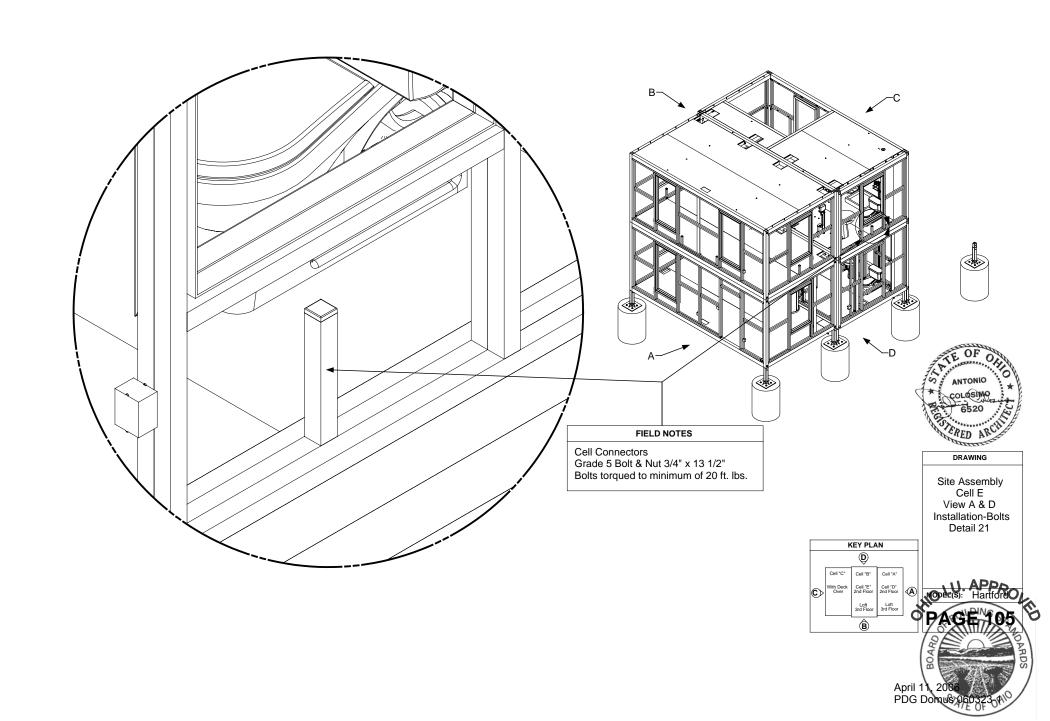


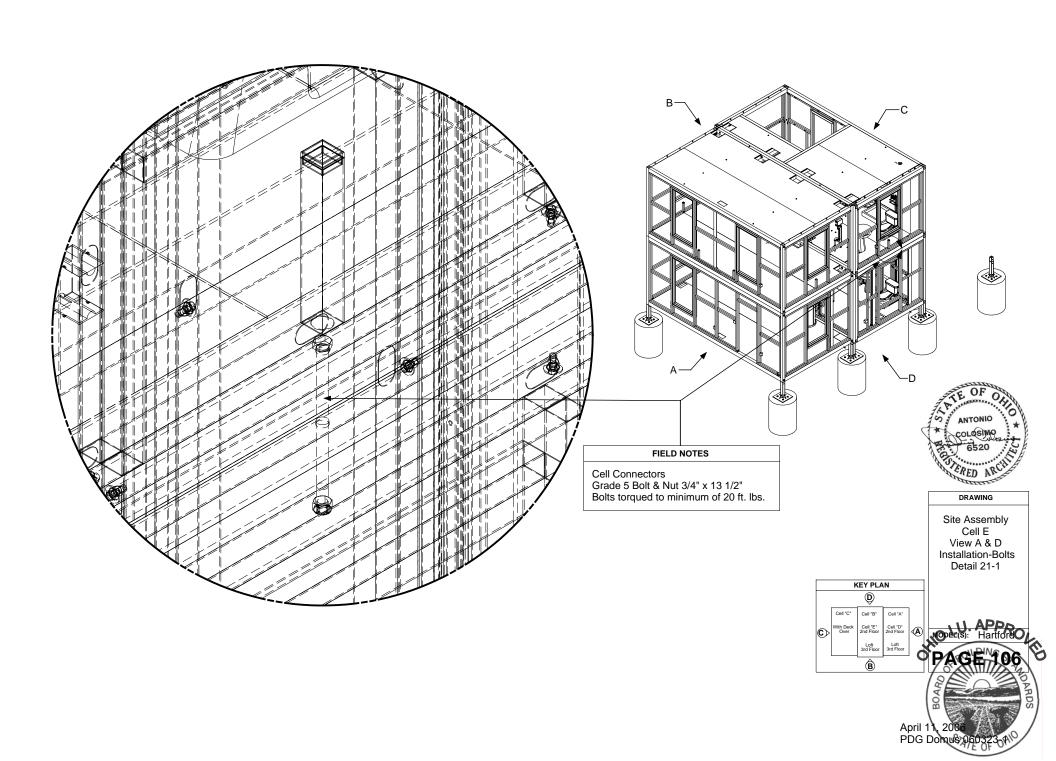


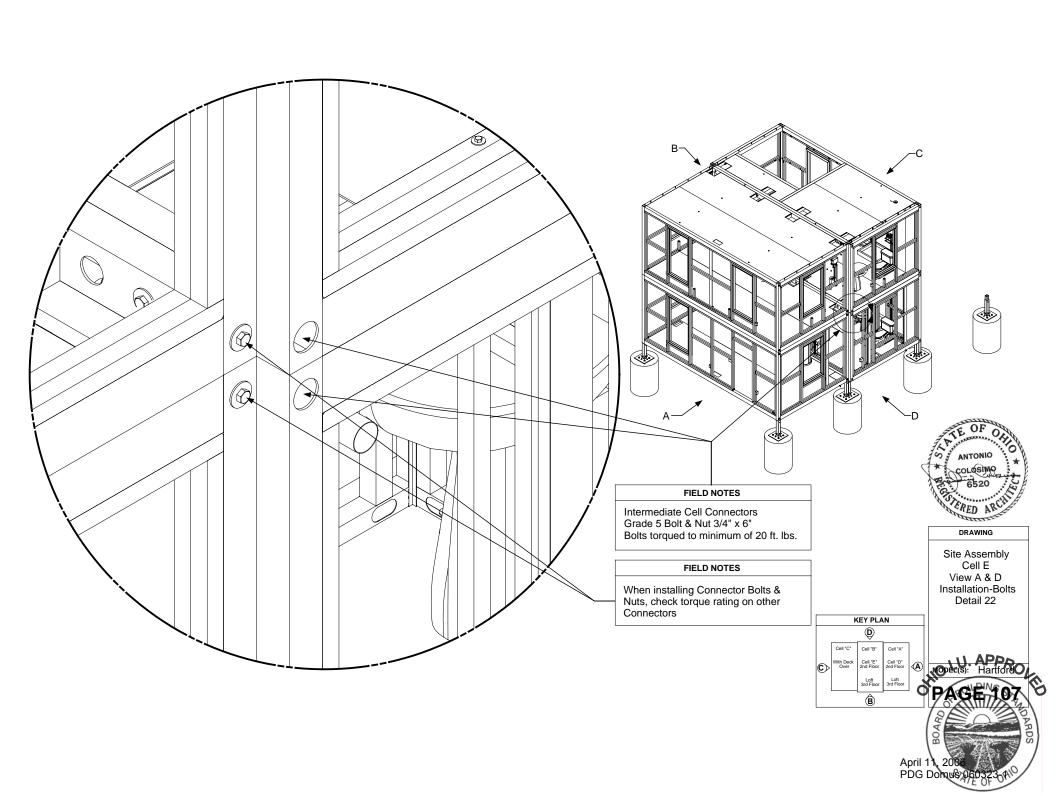


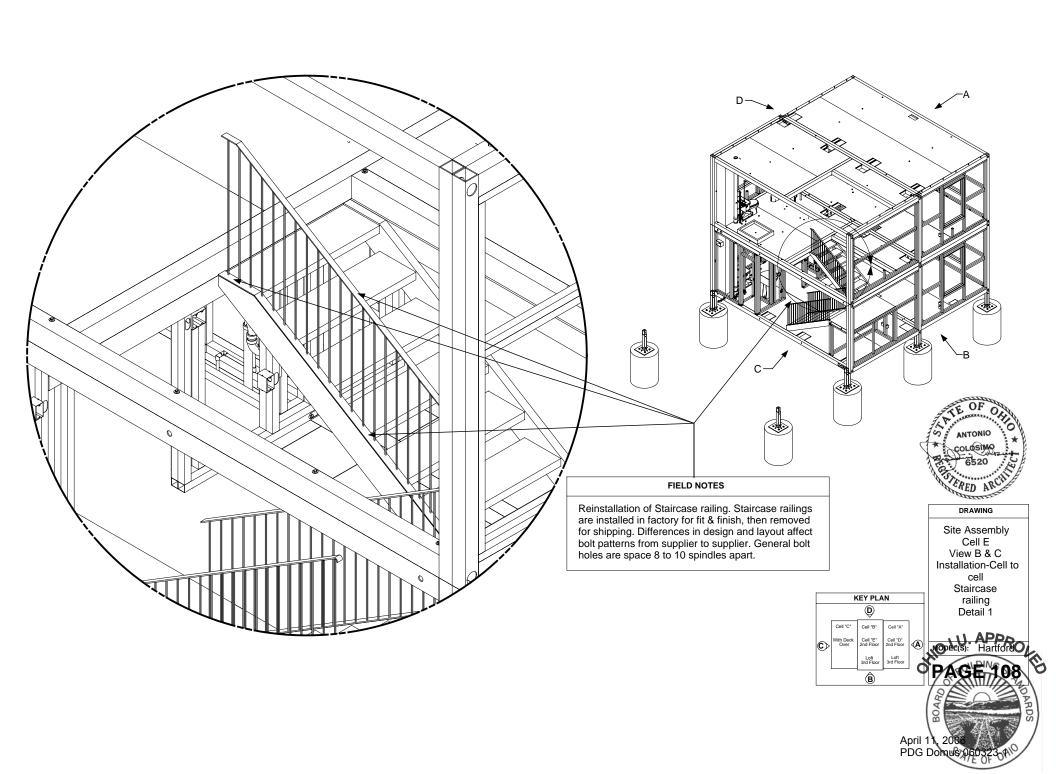


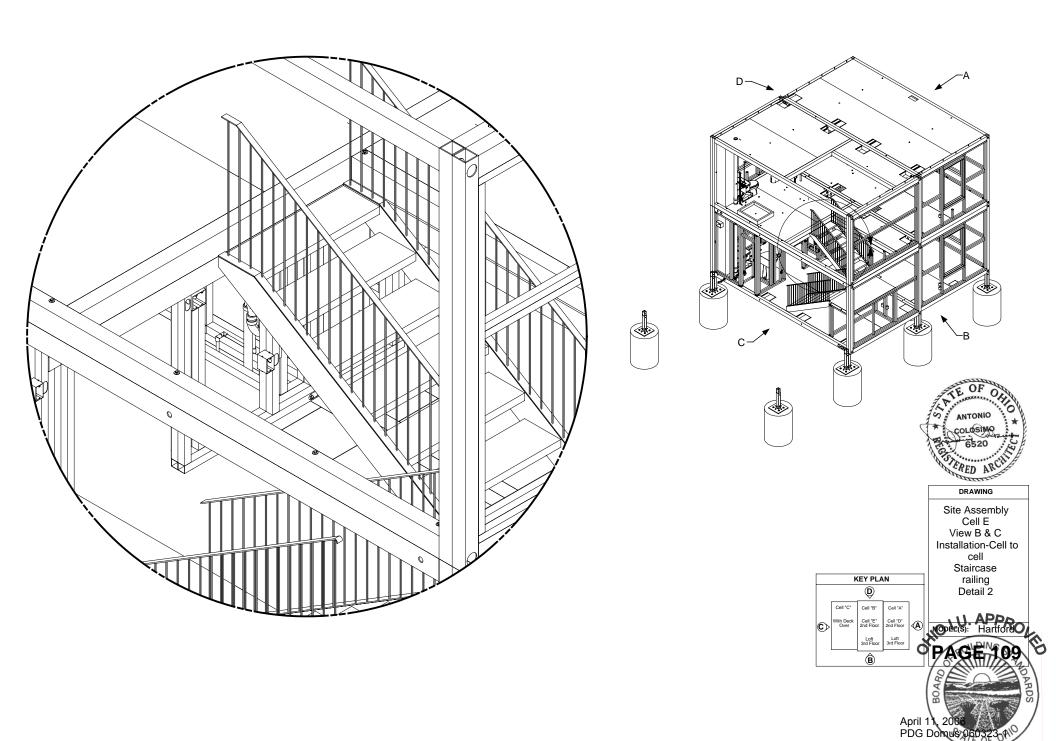


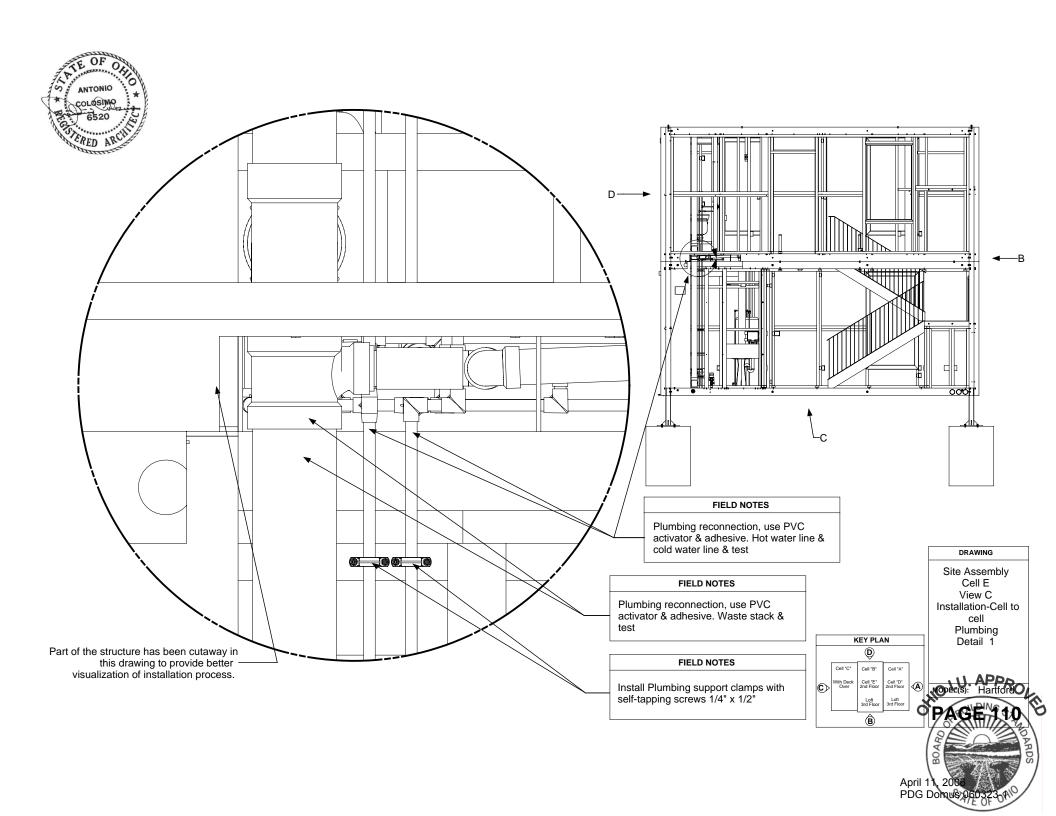


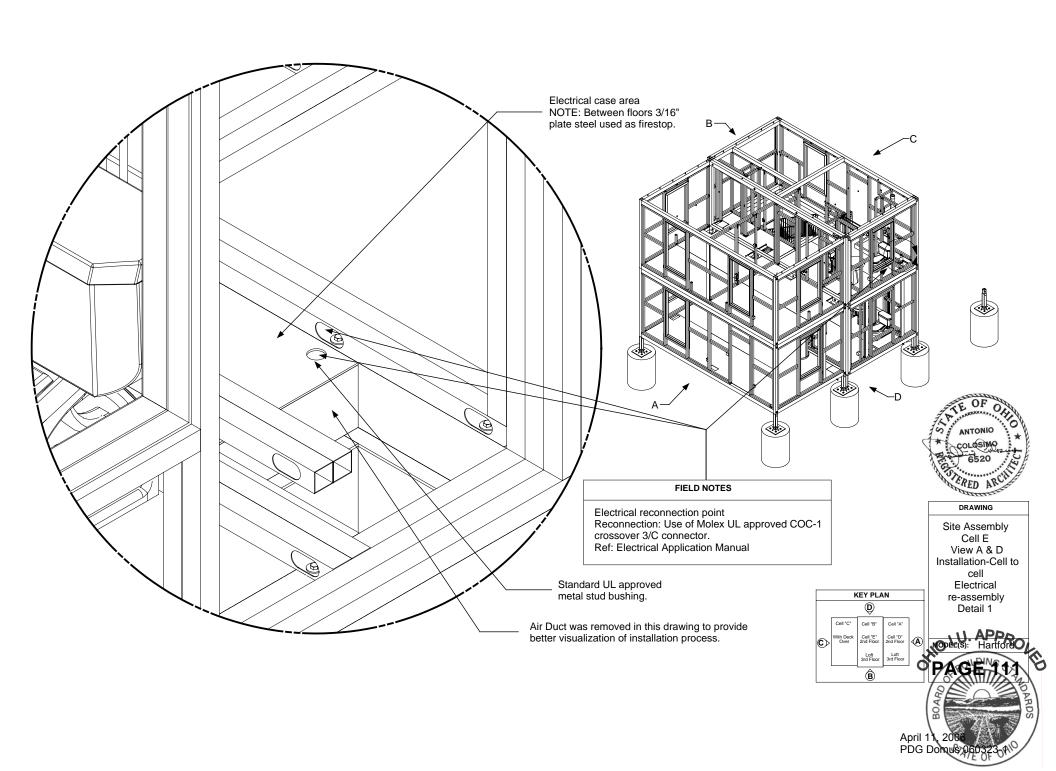


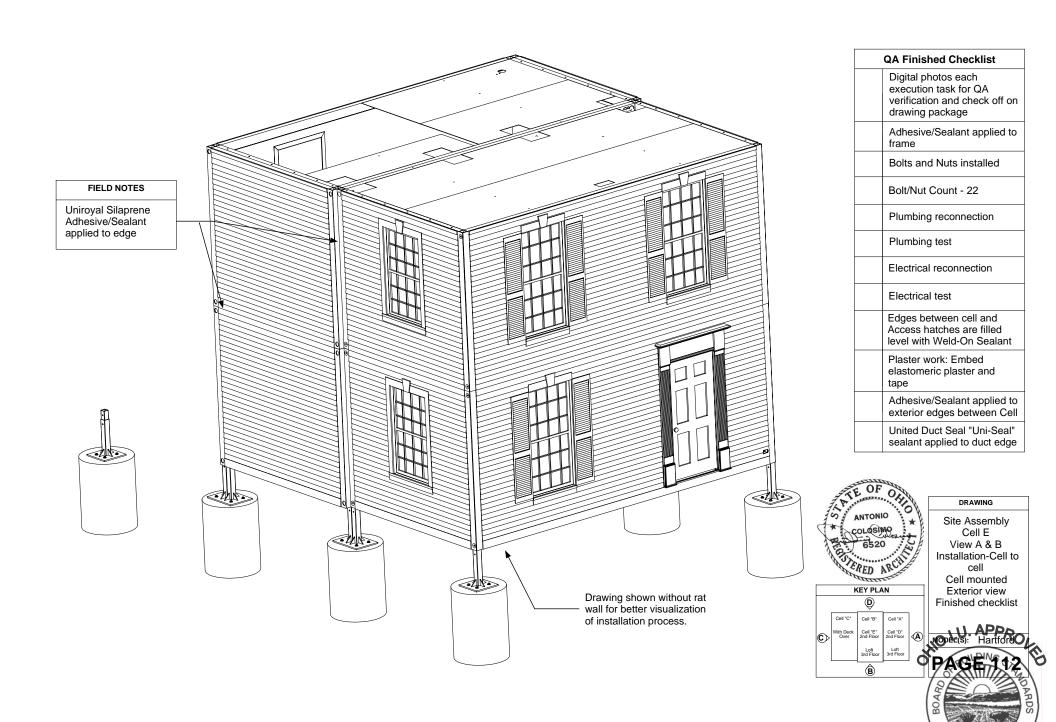




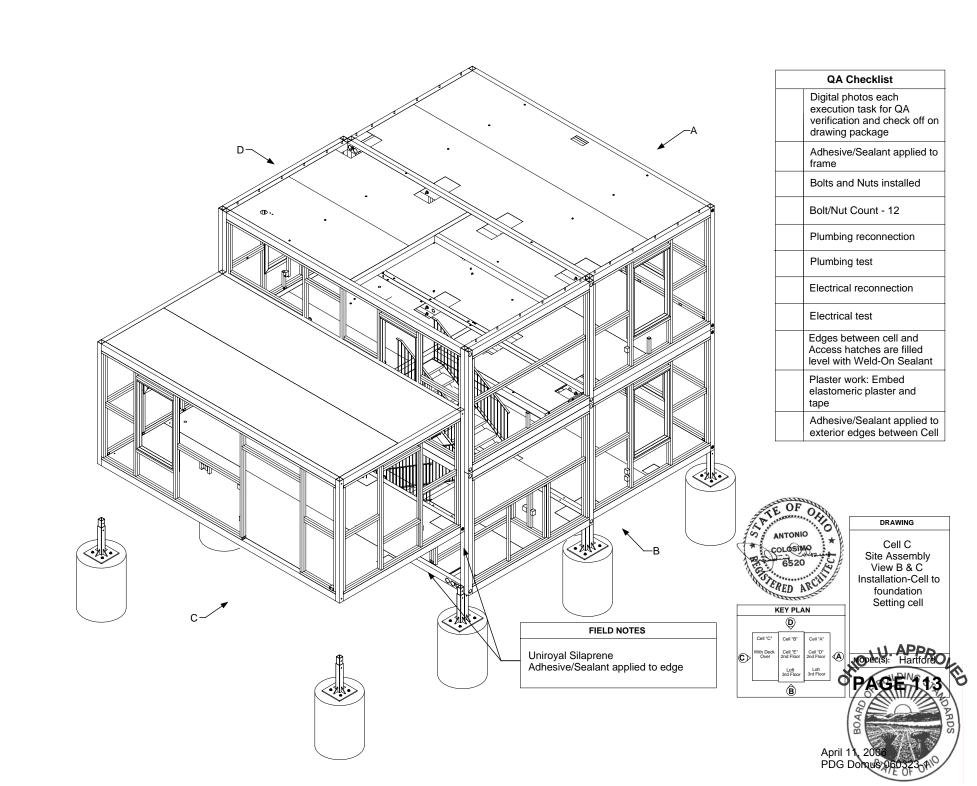


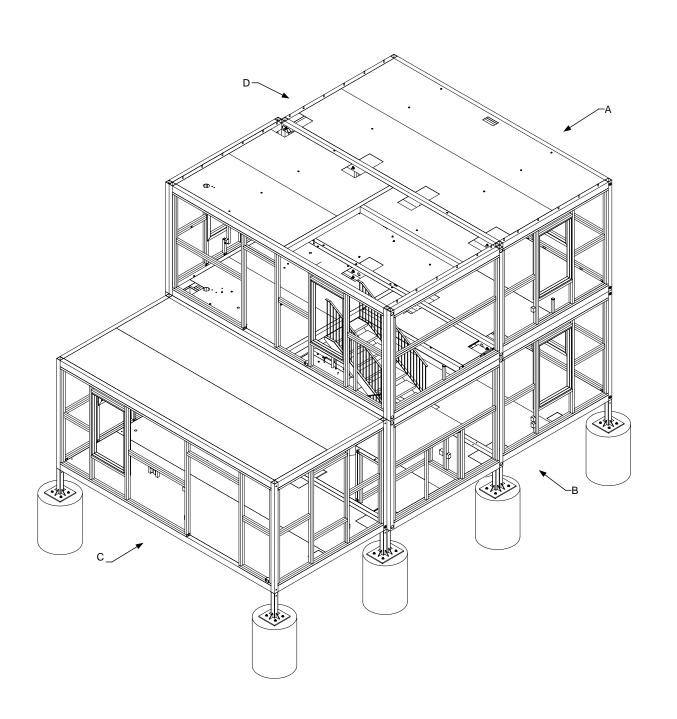


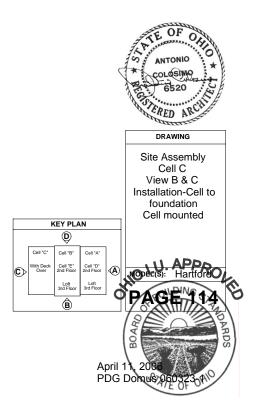


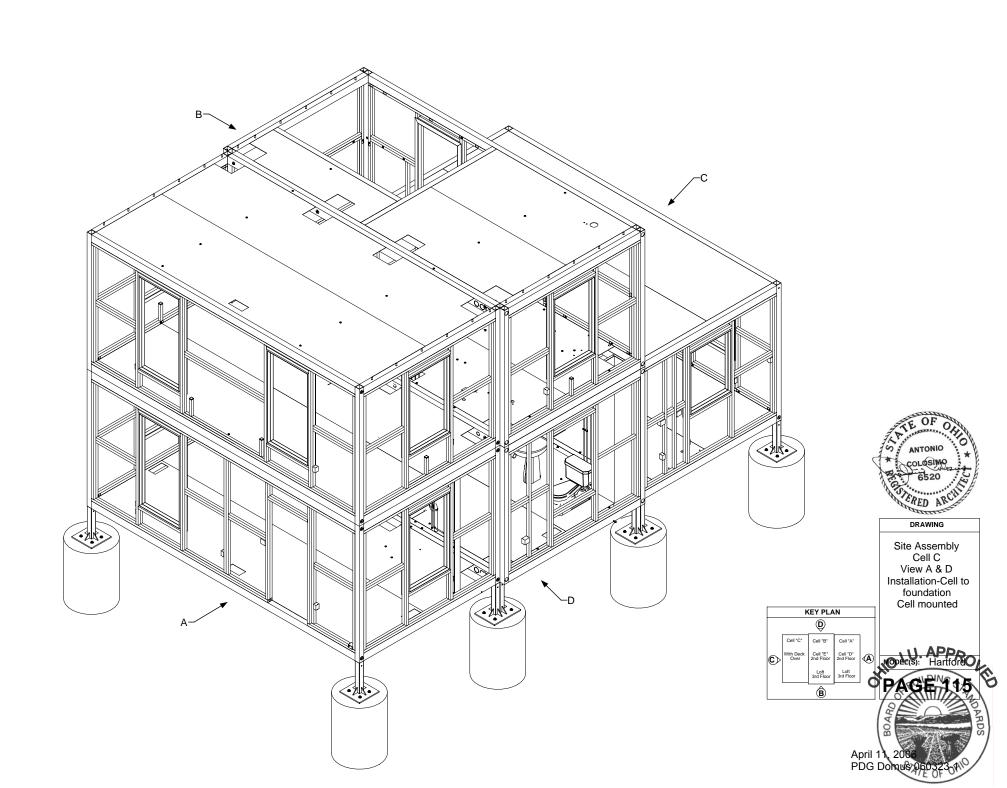


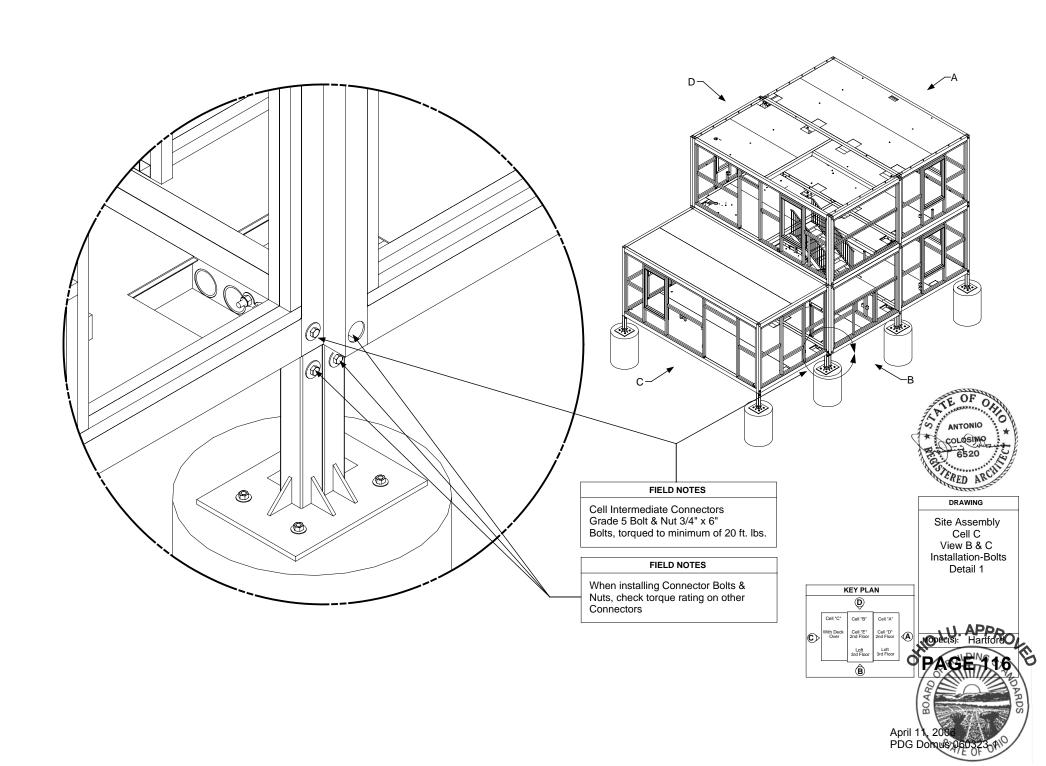
PDG Domus

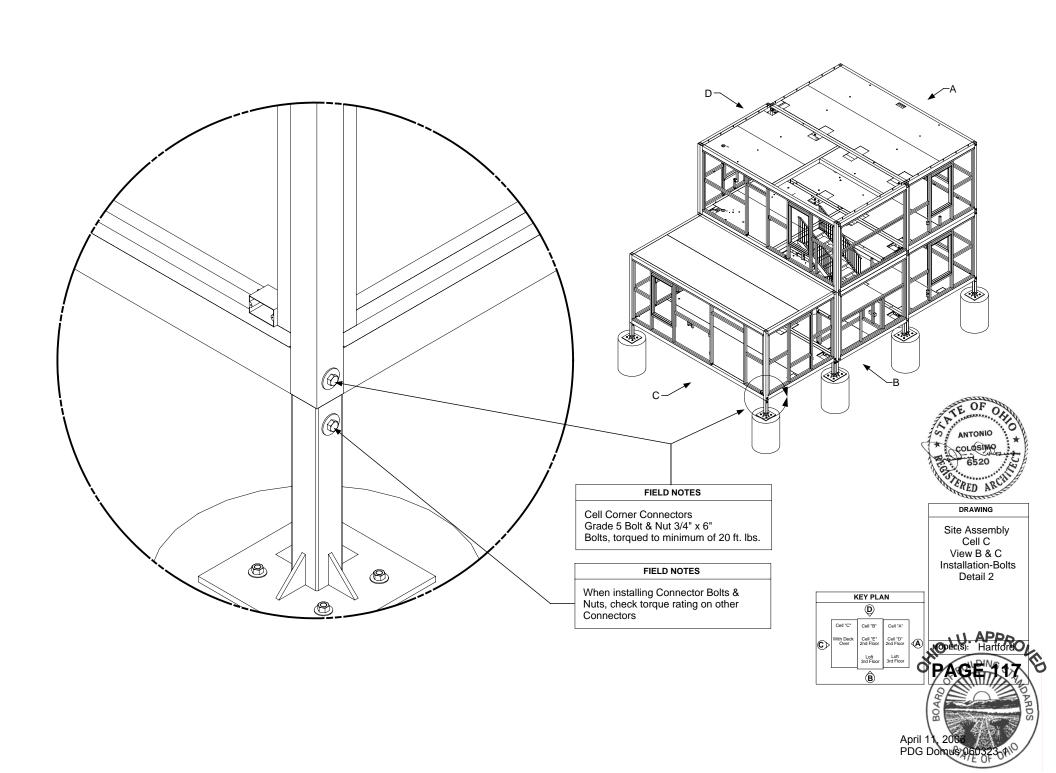


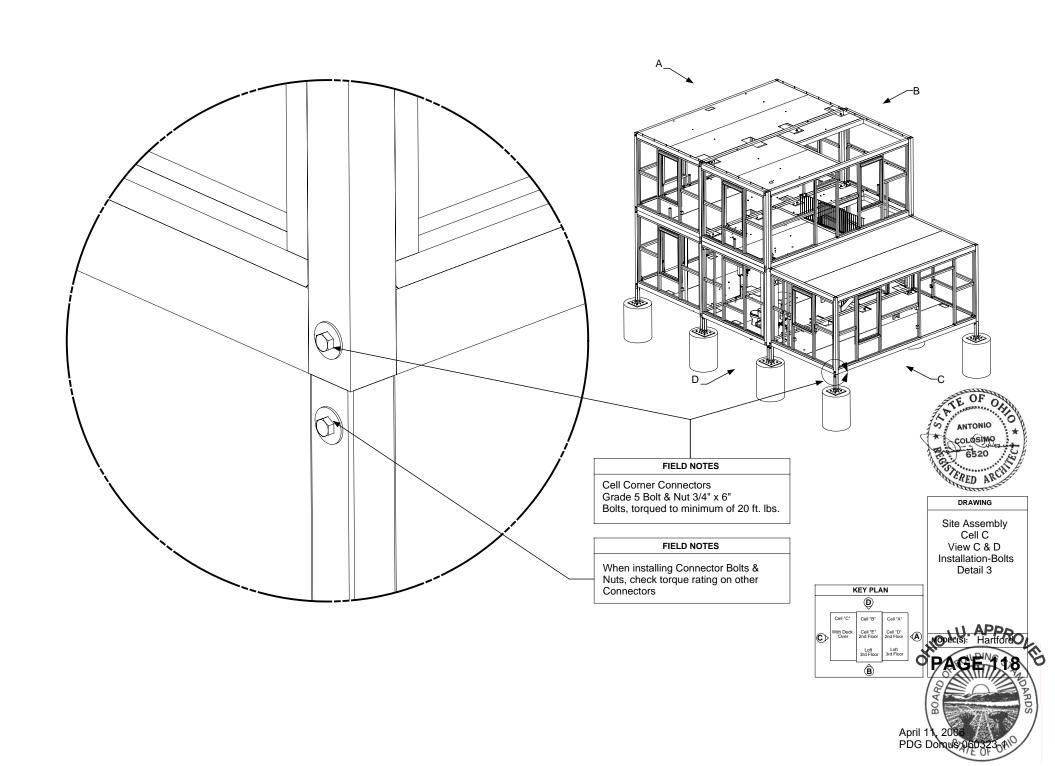


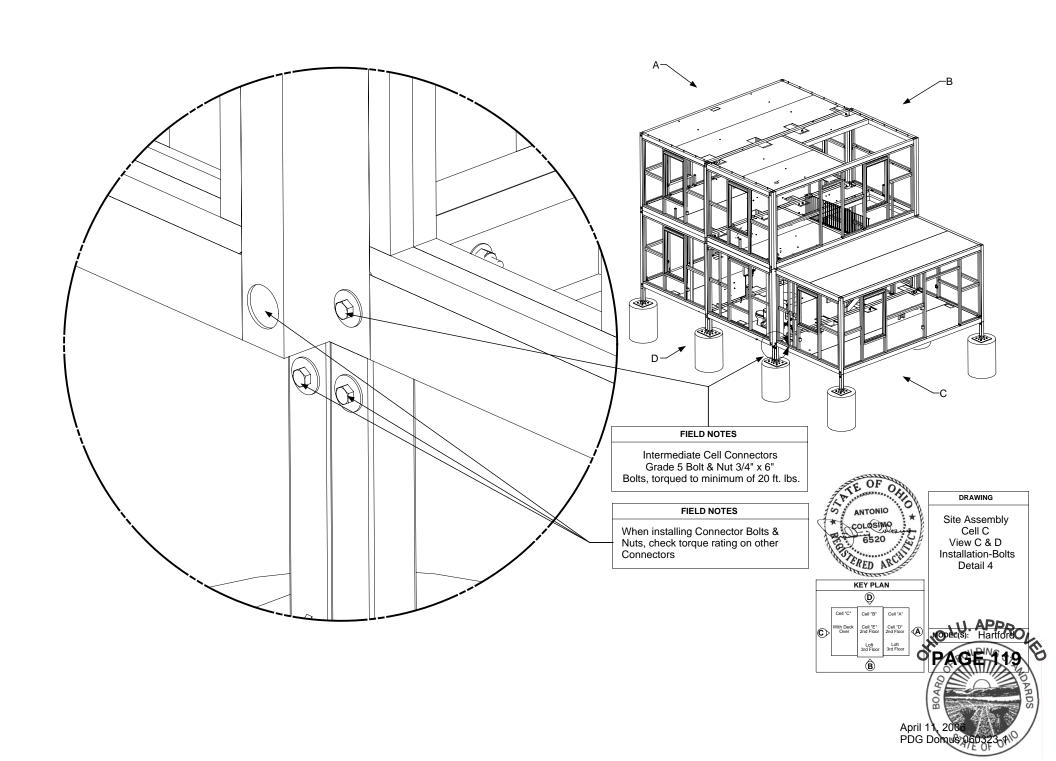


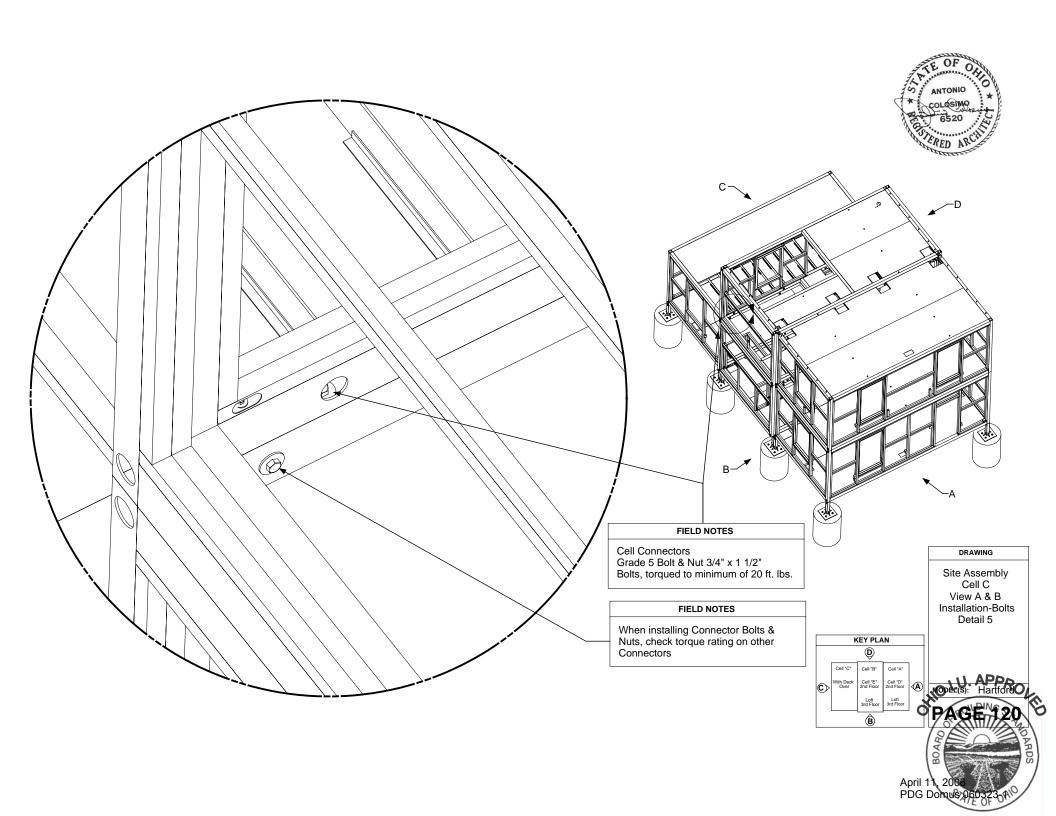


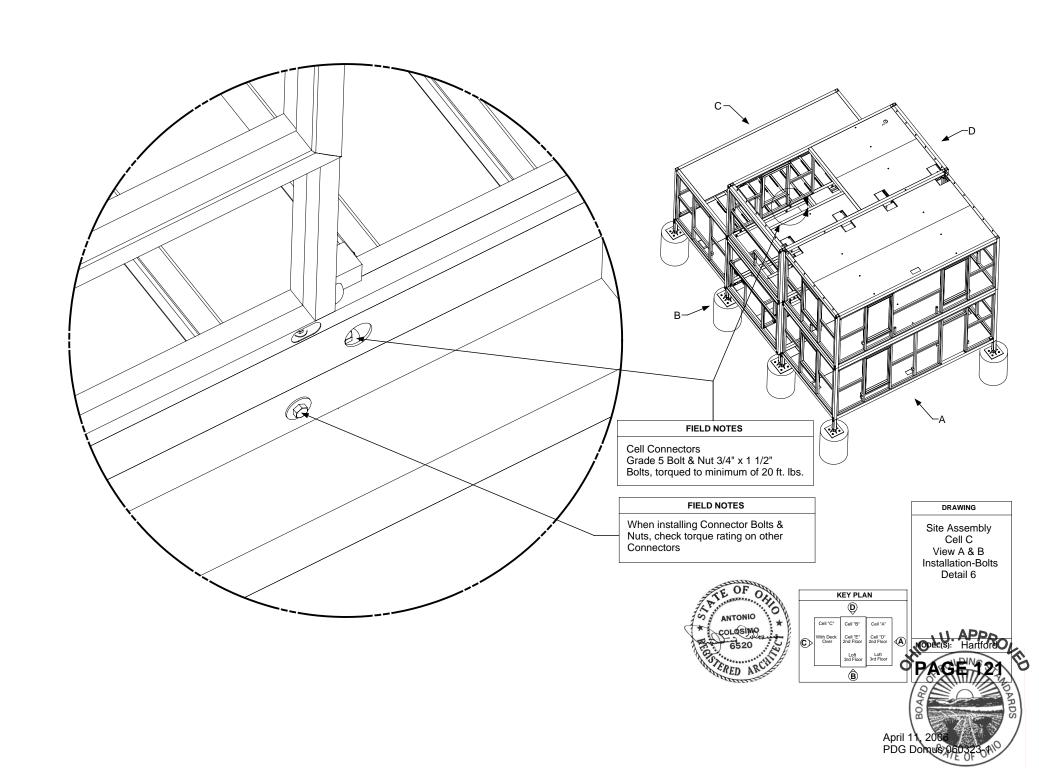


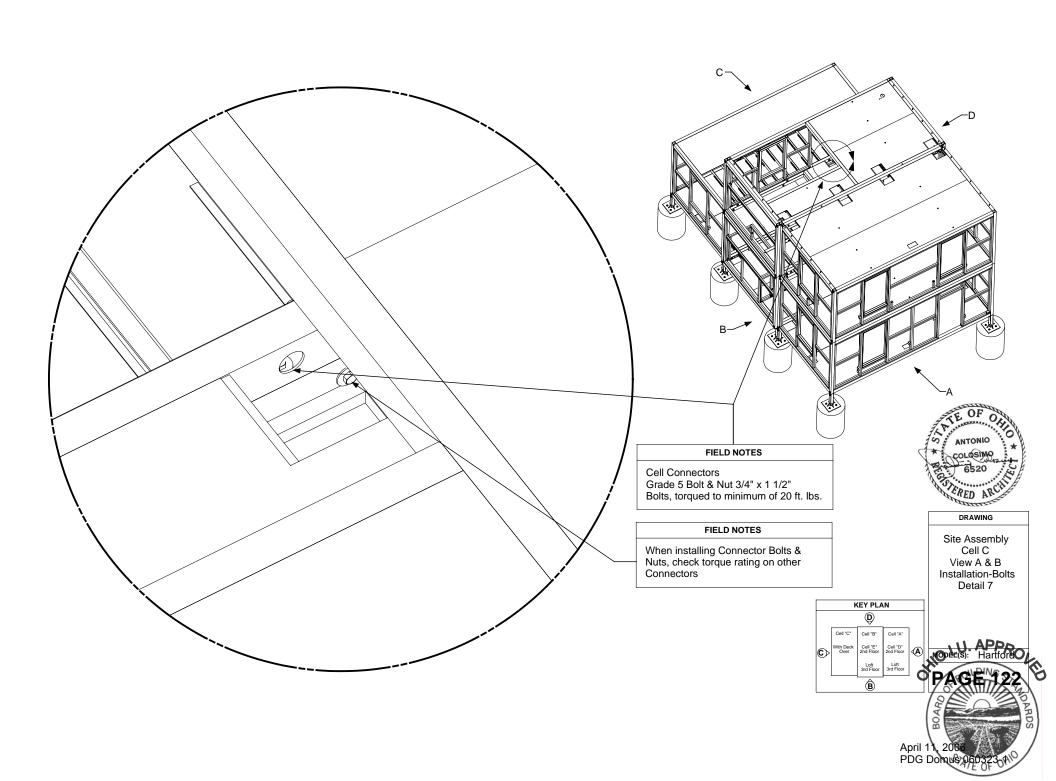


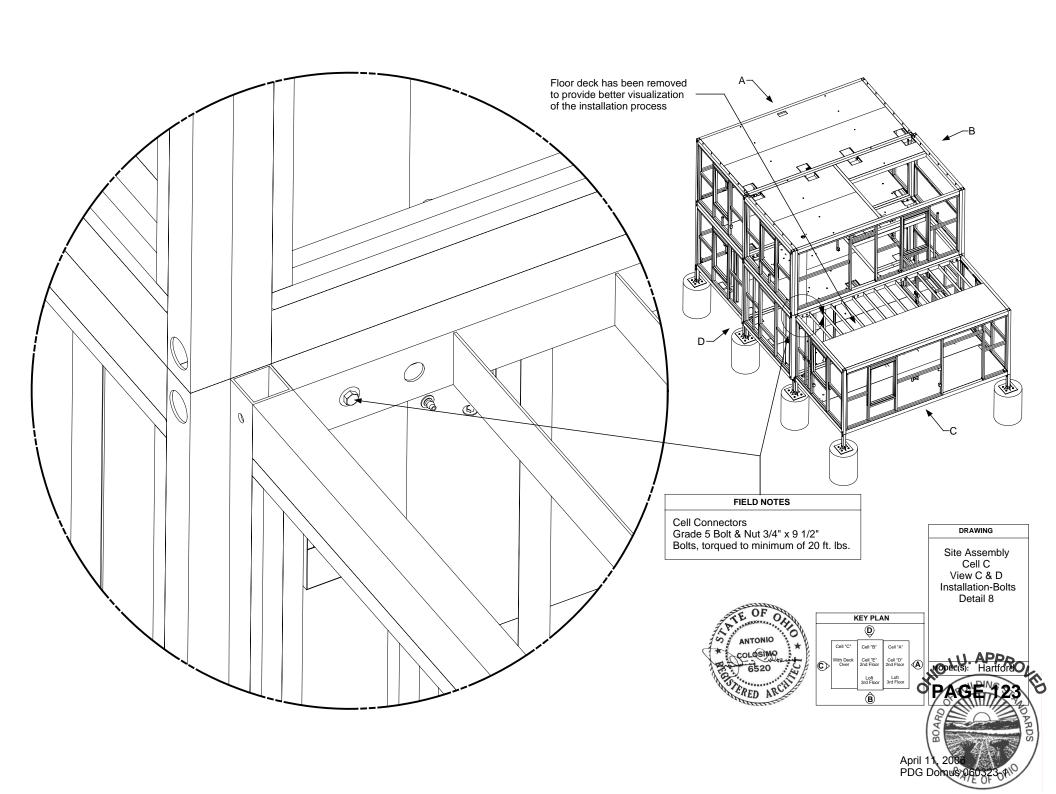


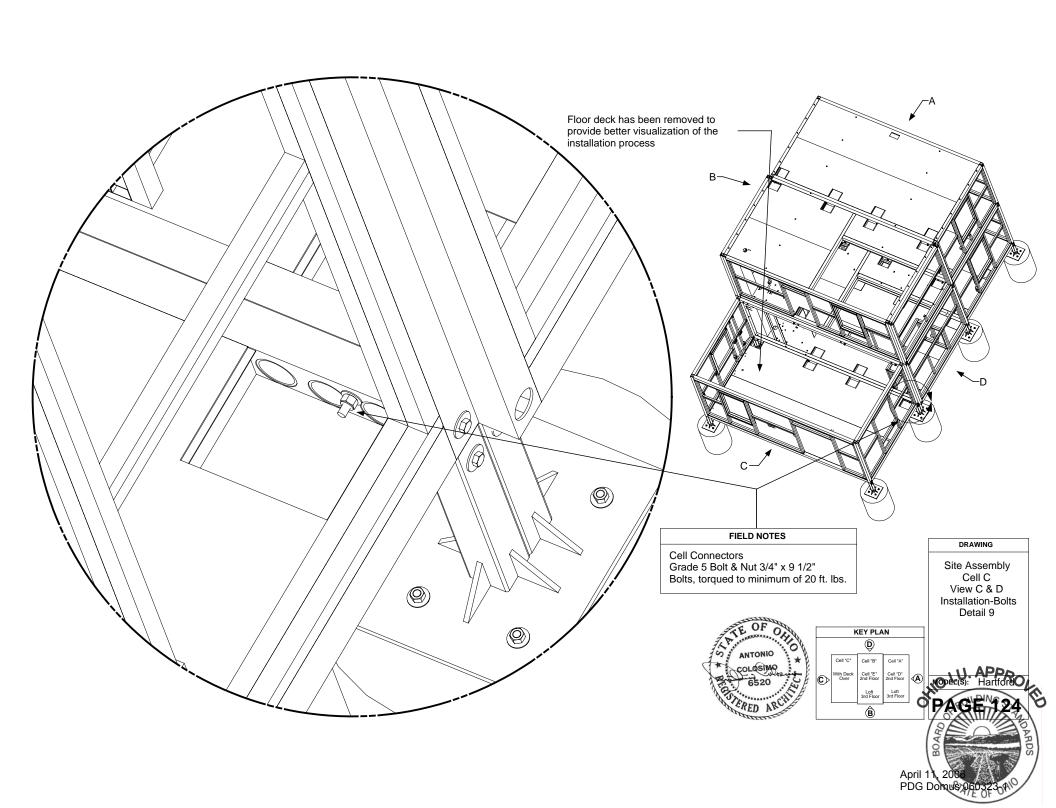


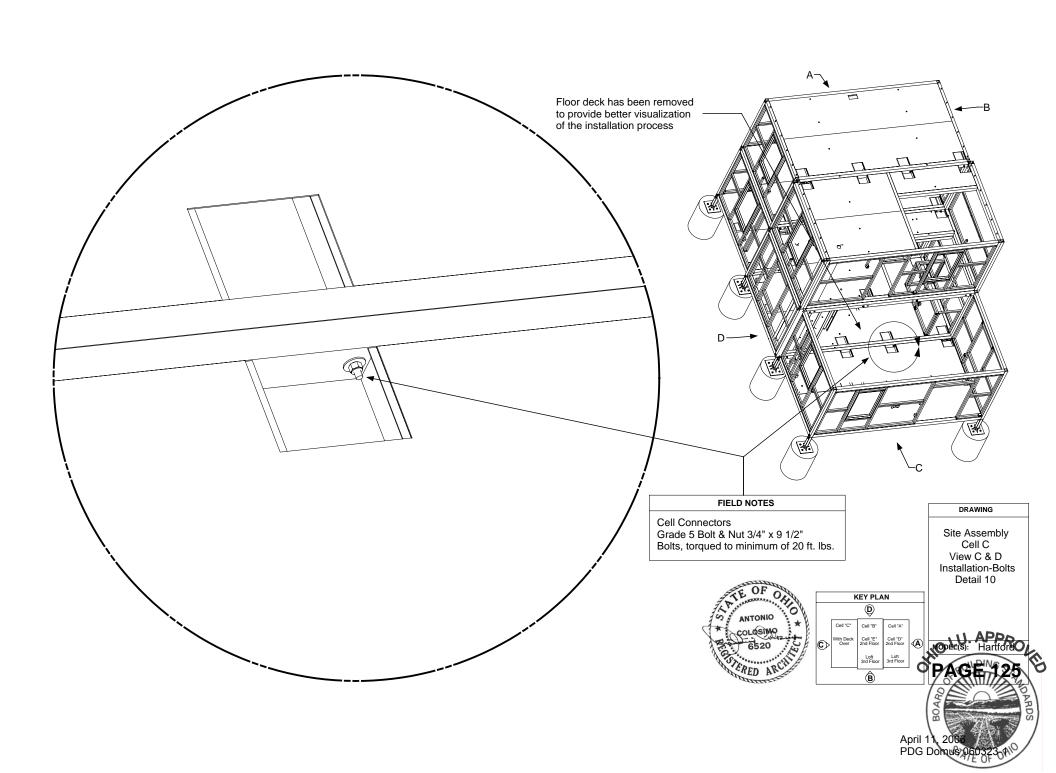


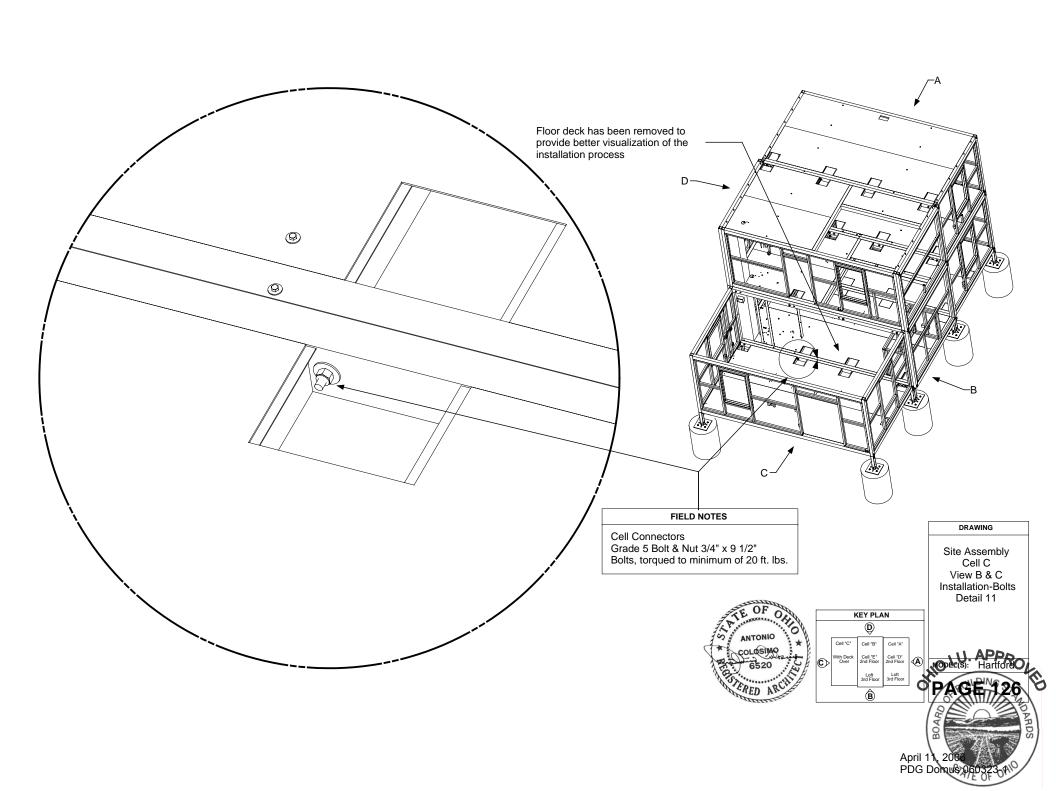


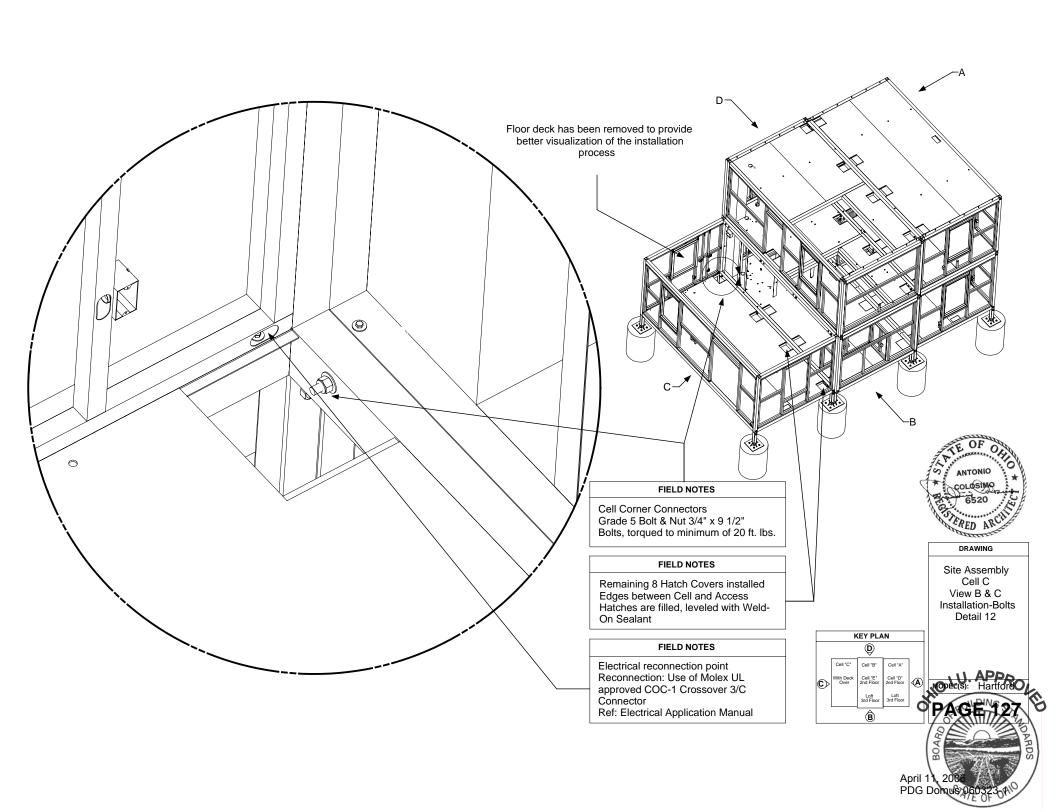


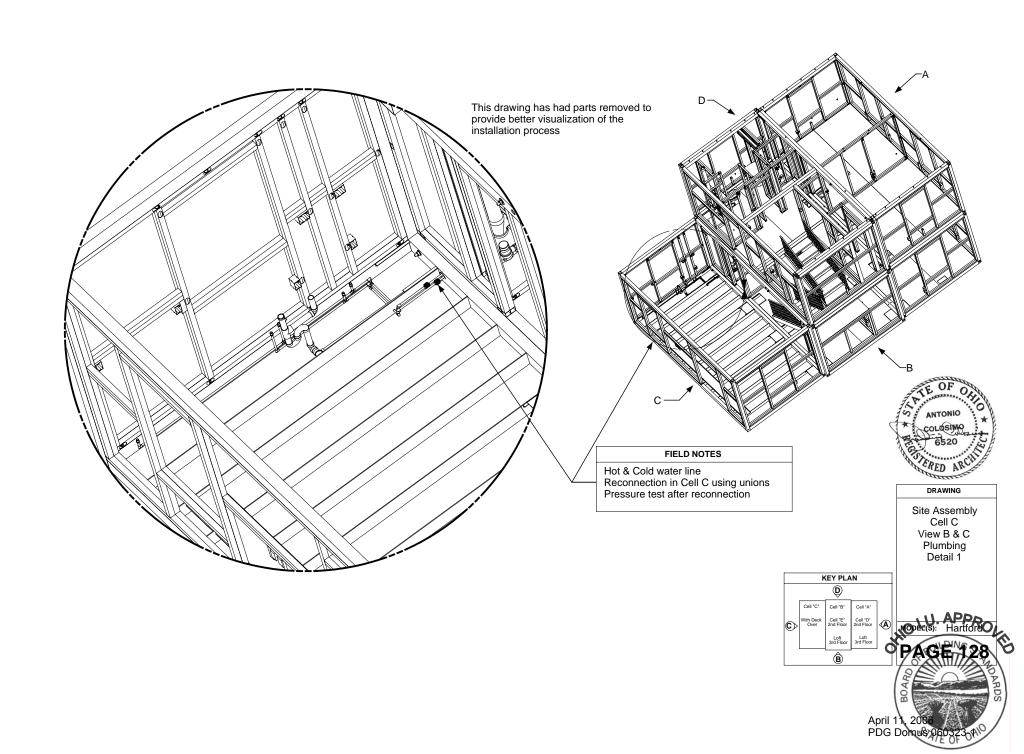


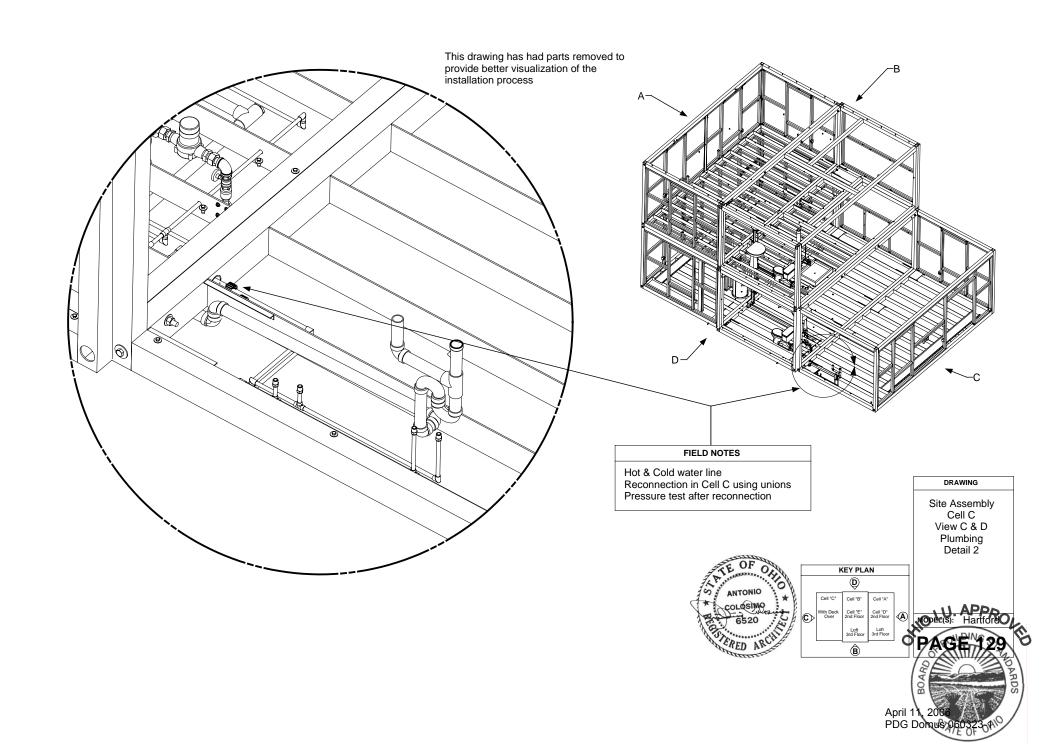


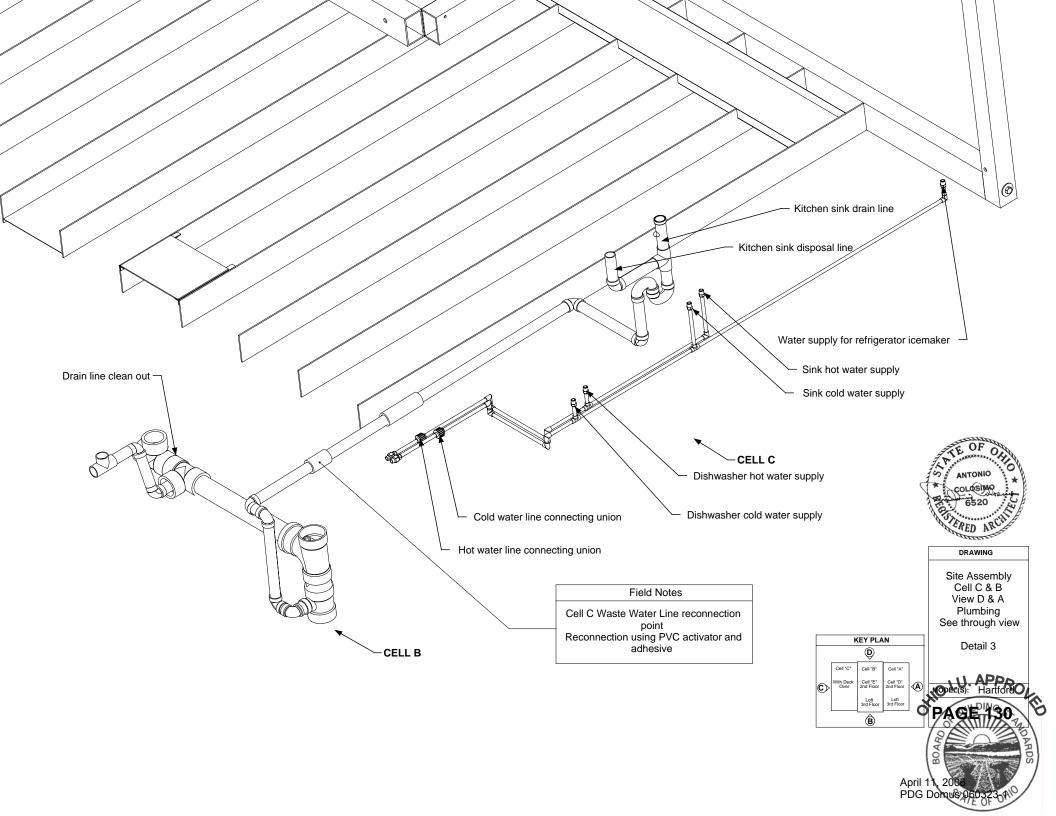


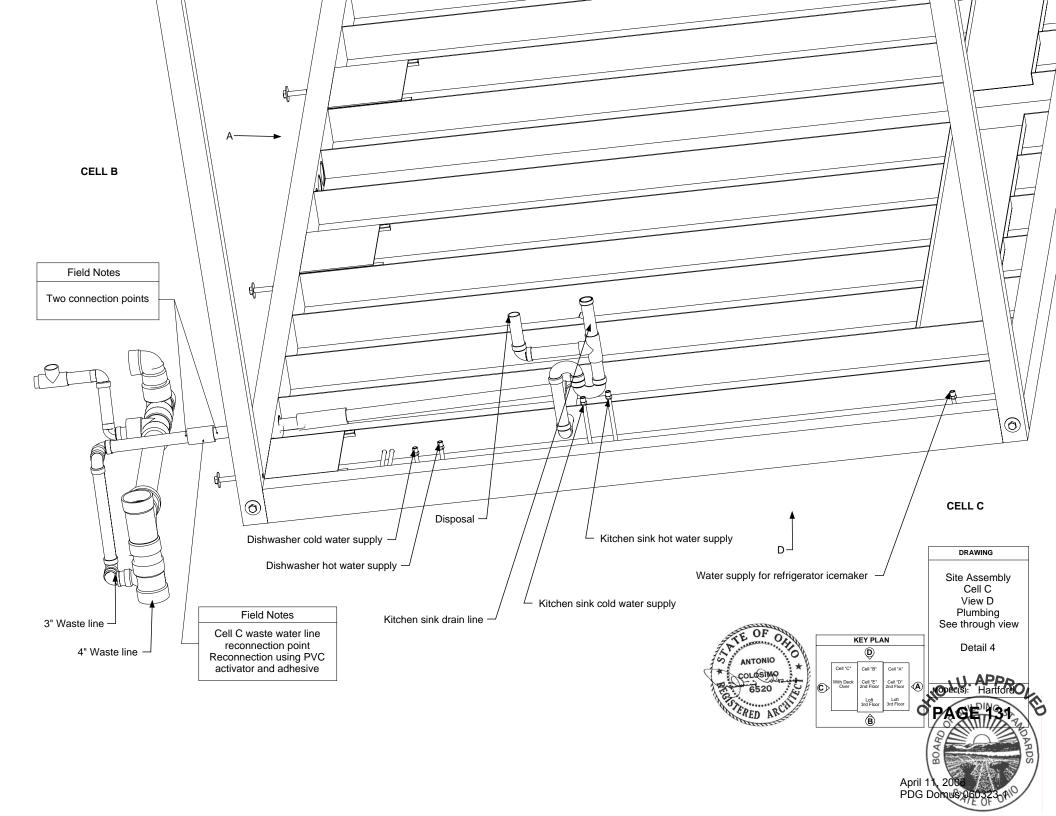


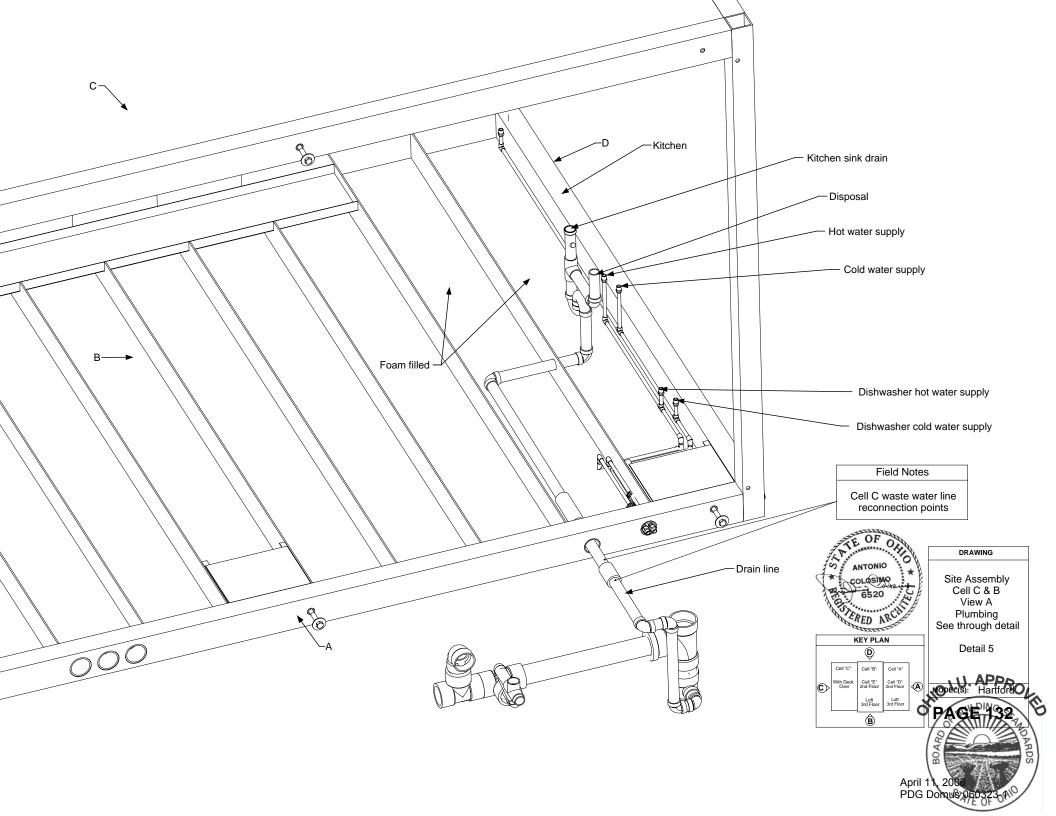


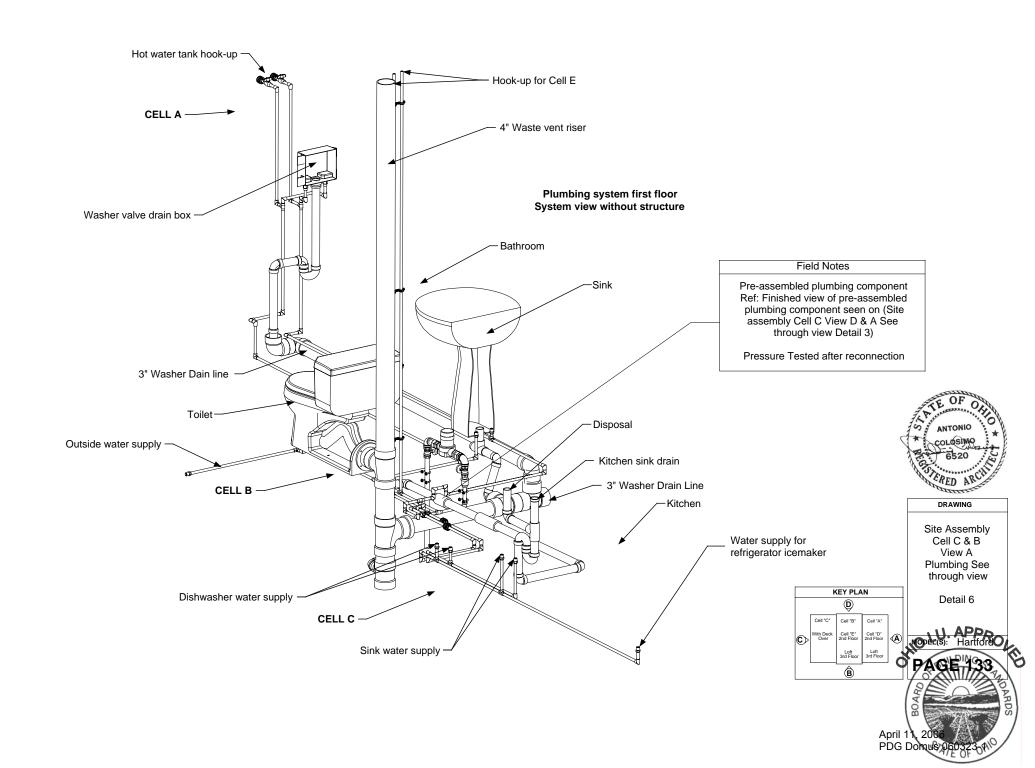


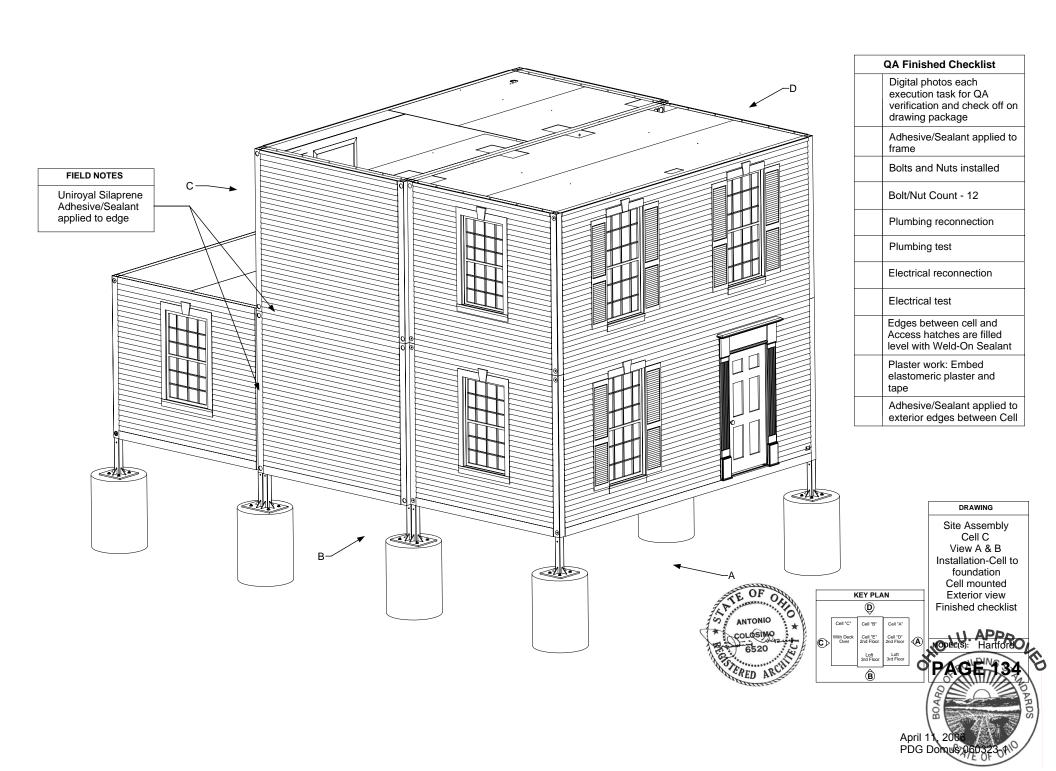


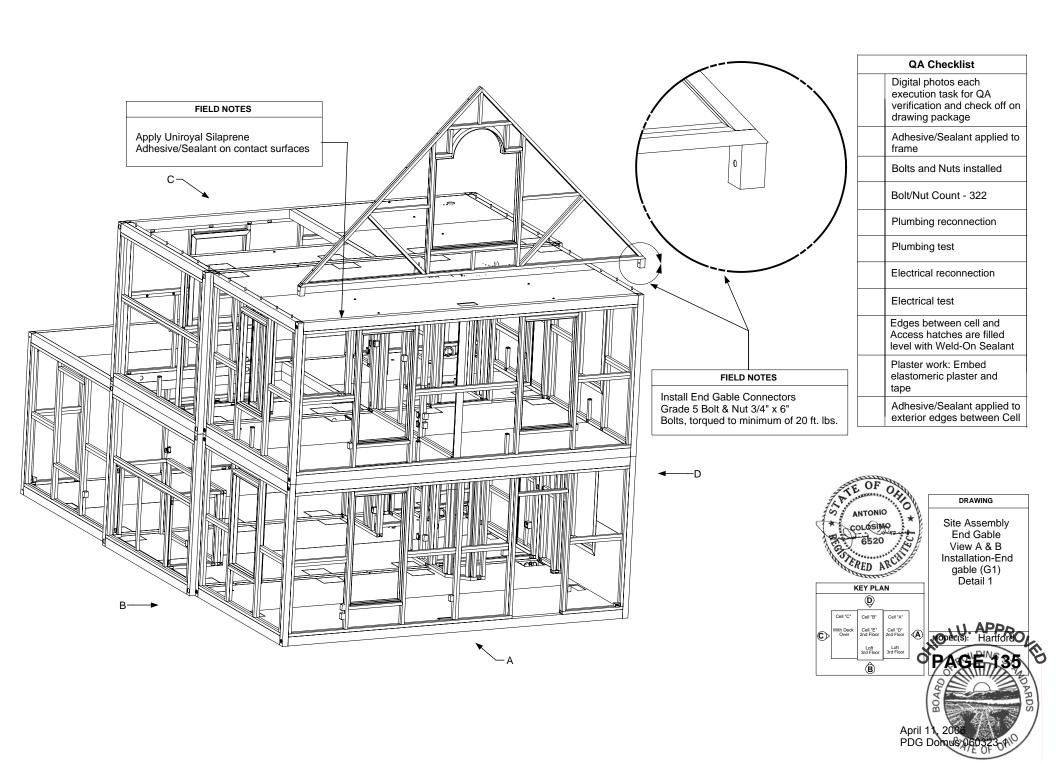


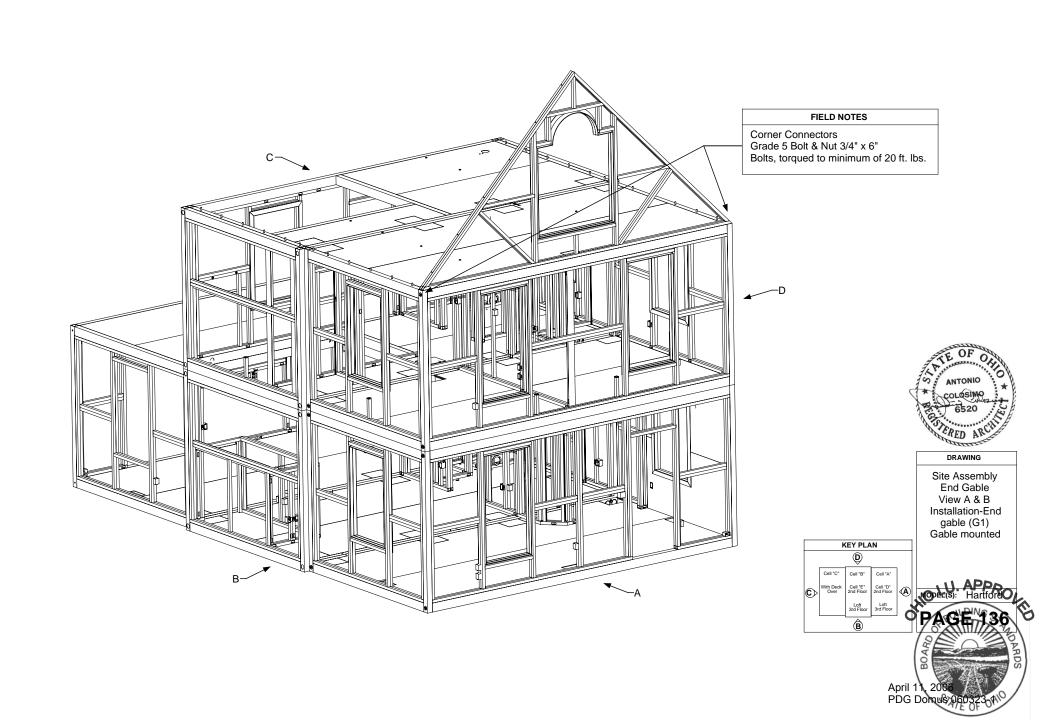


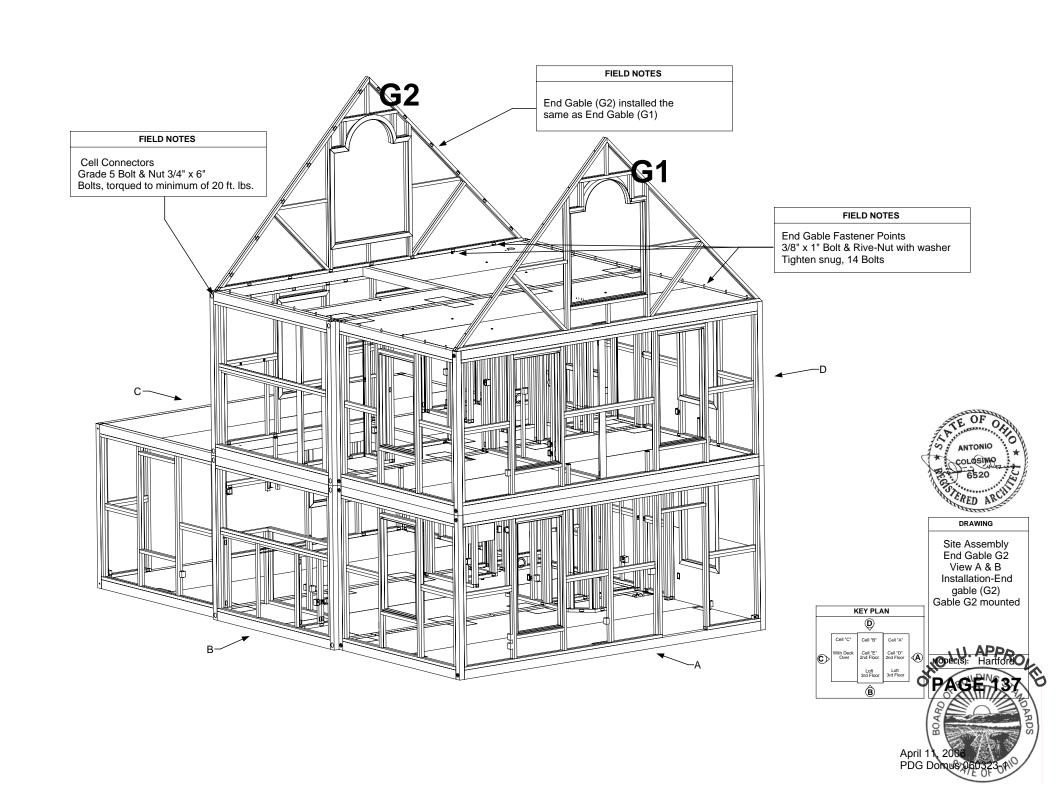


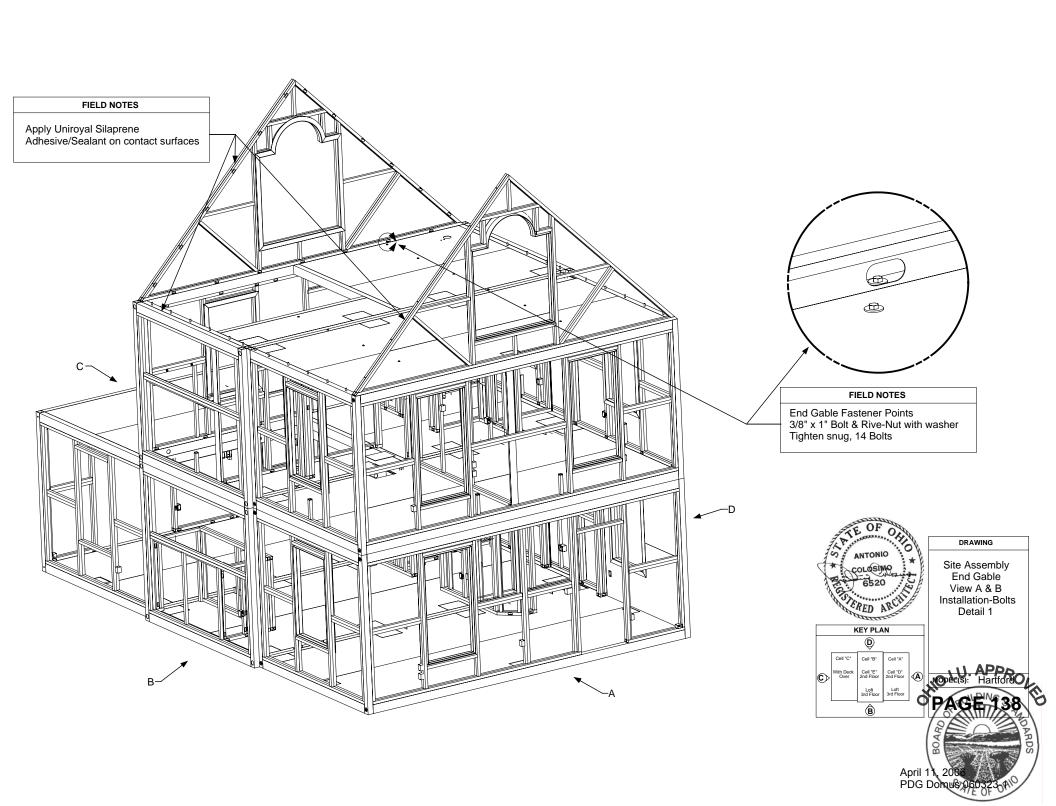


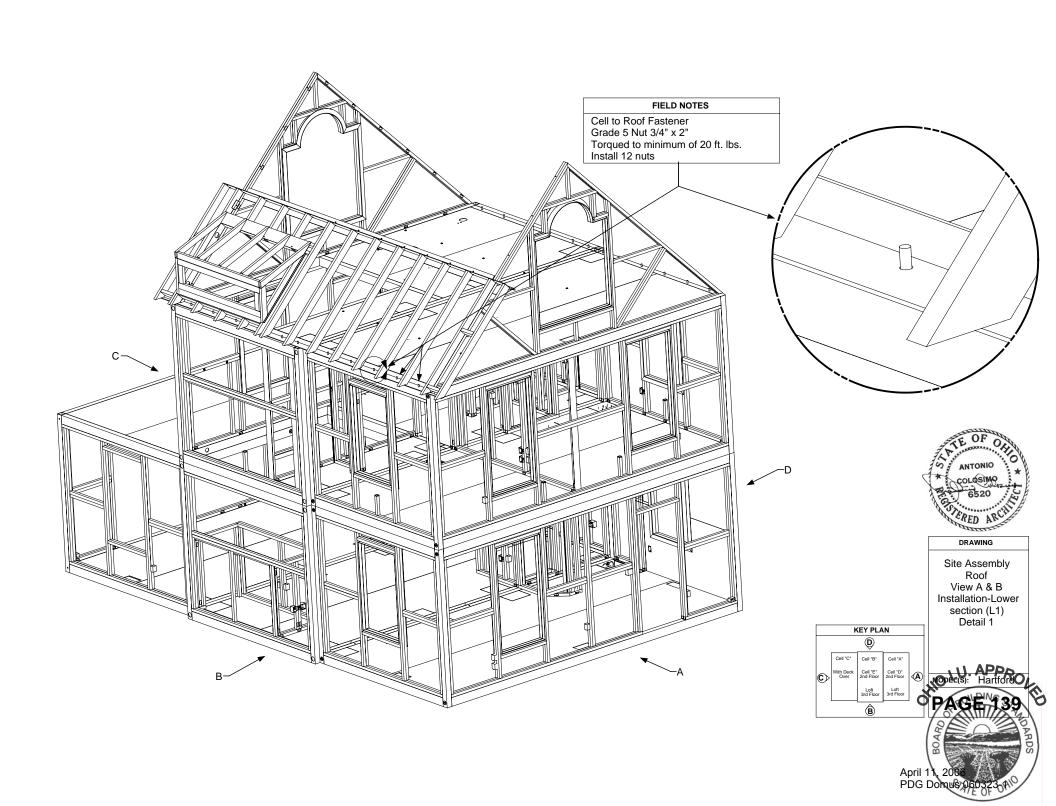


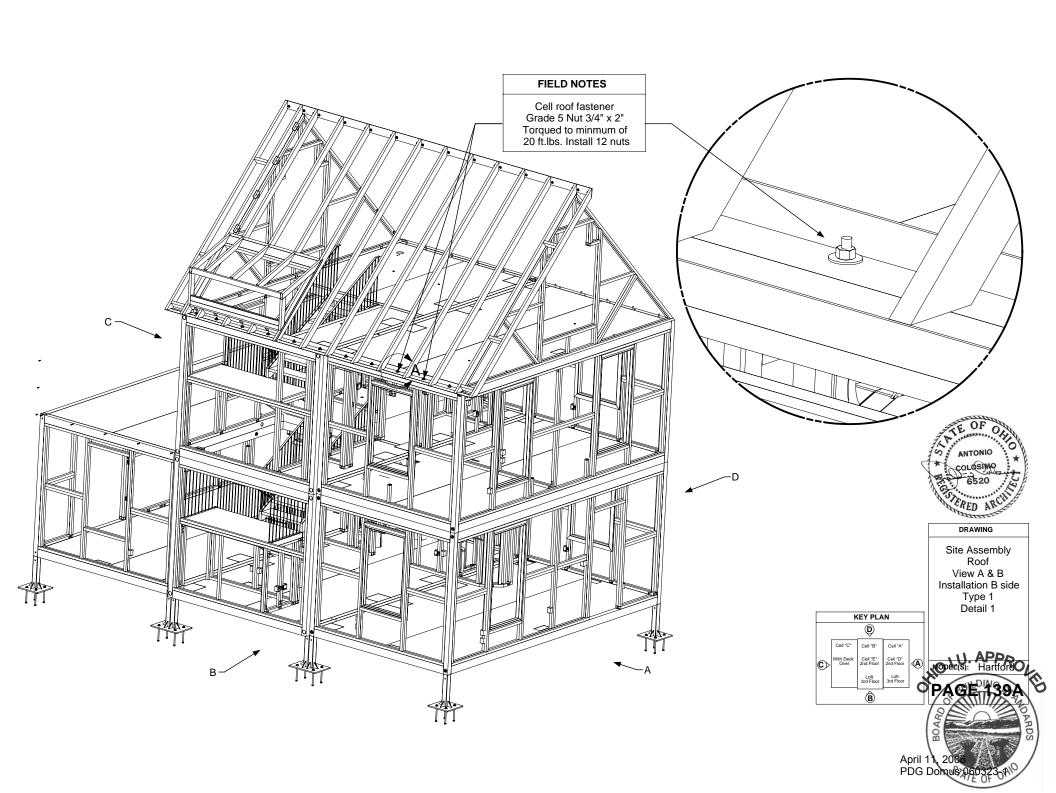


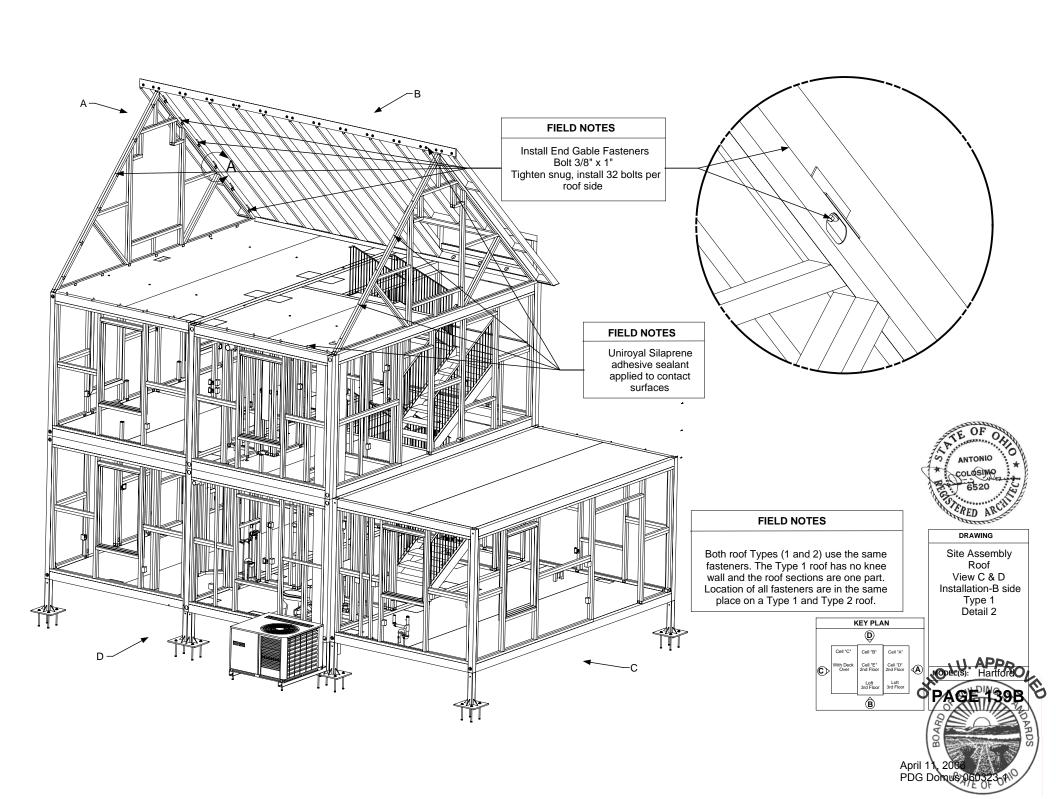


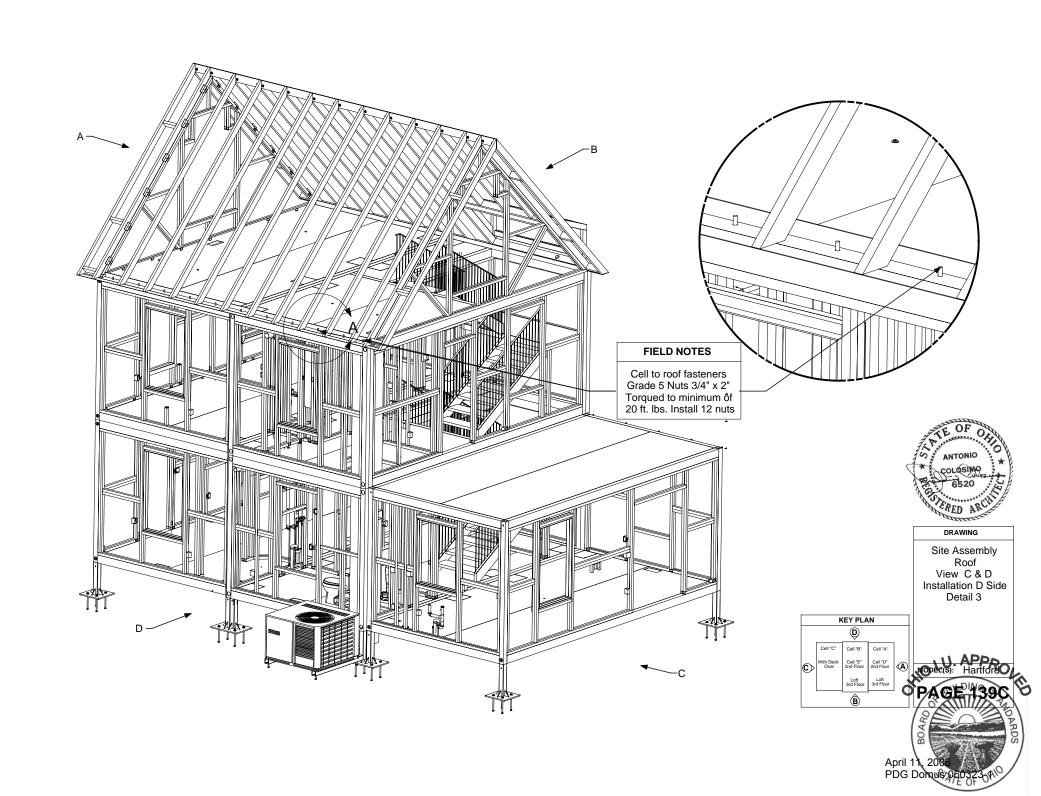


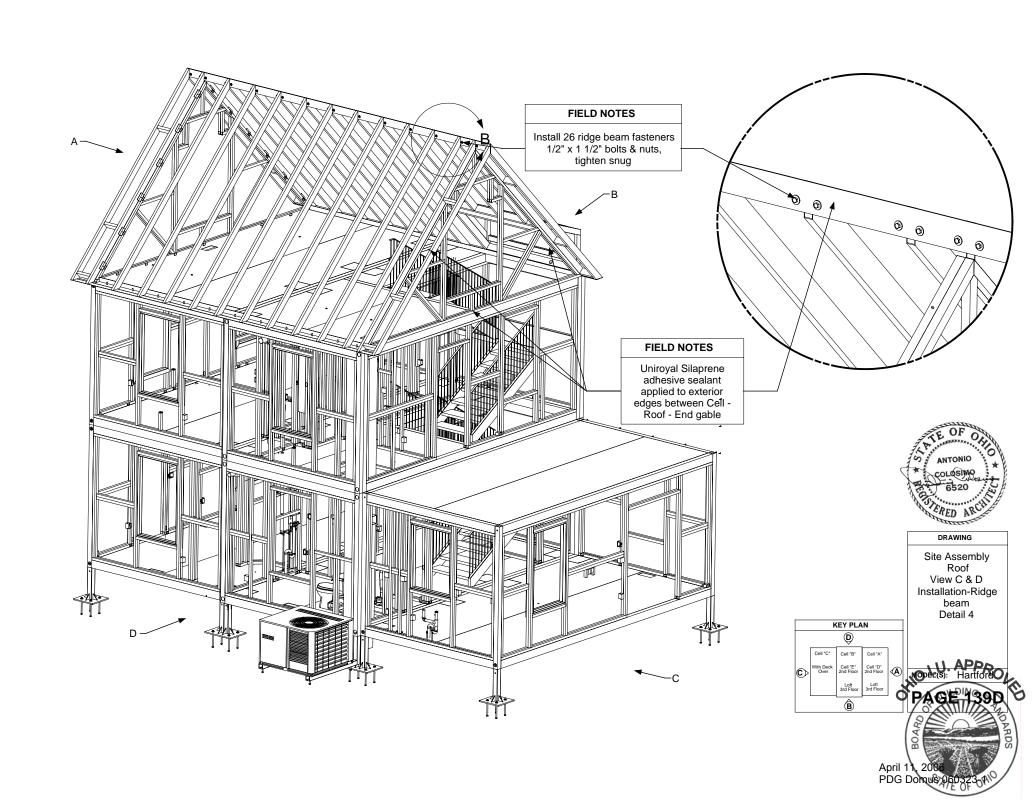


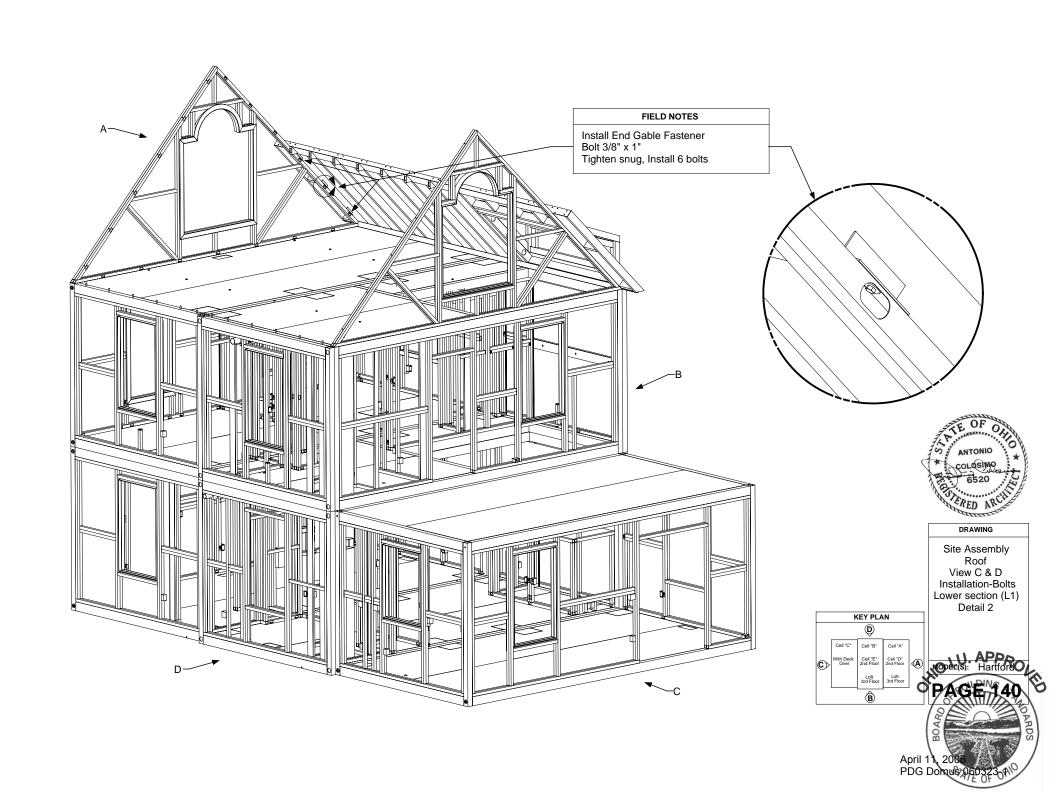


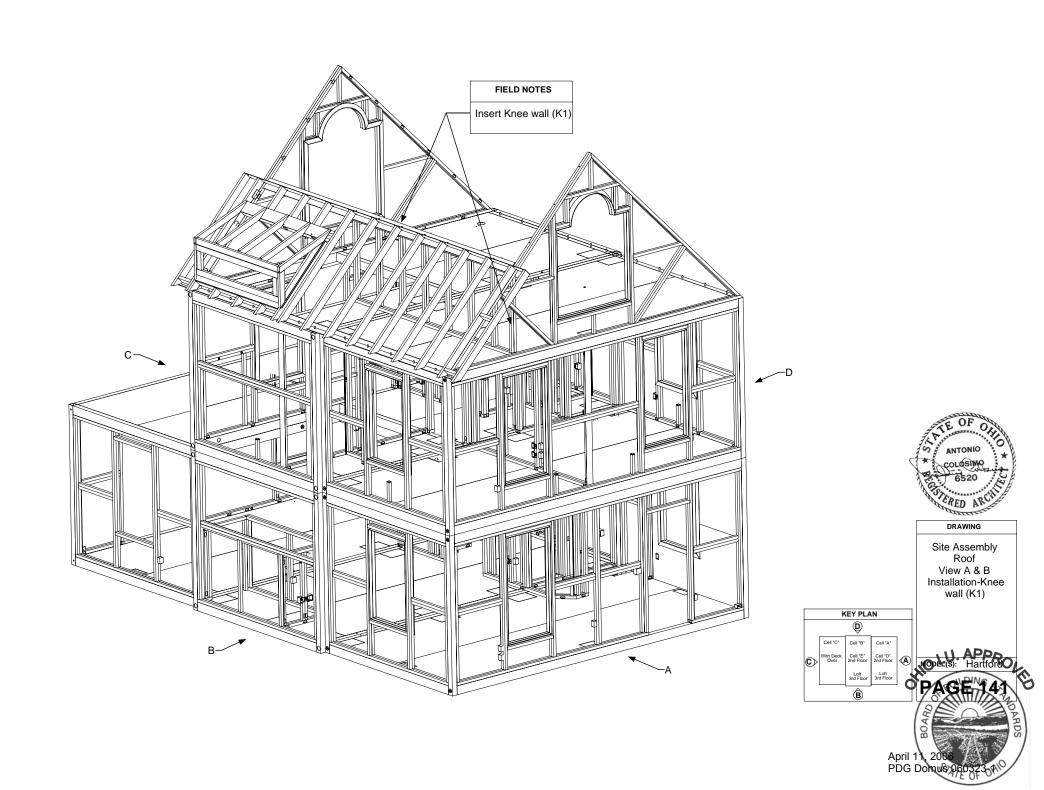


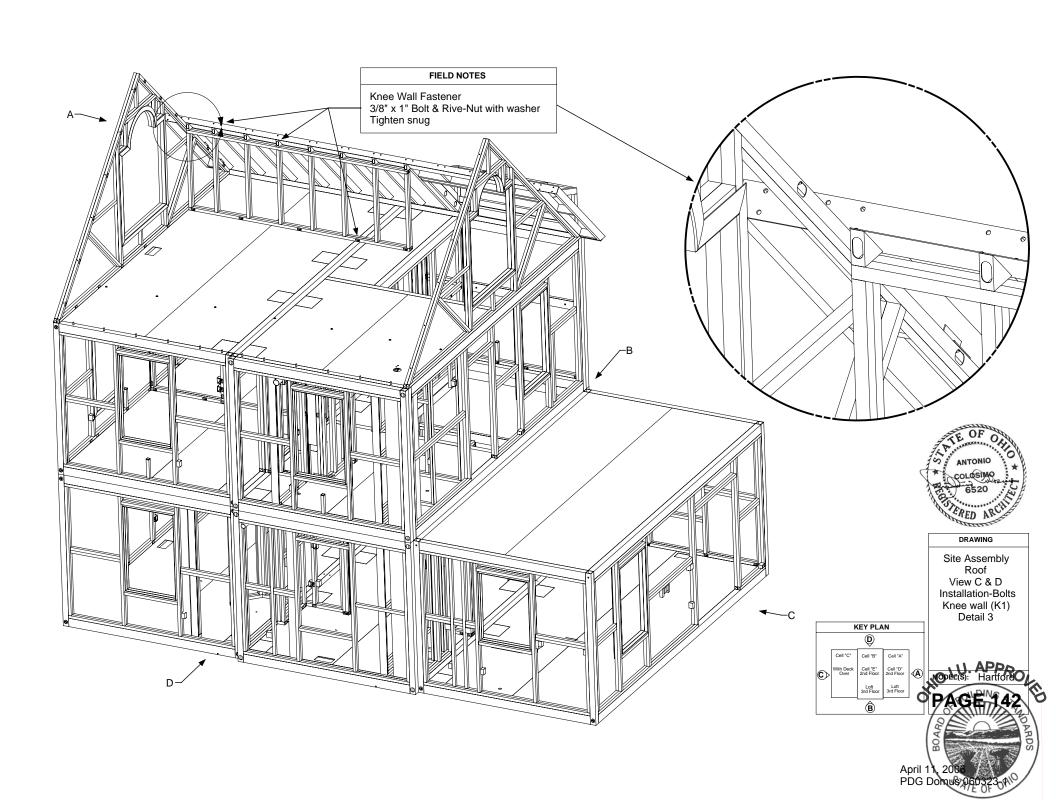


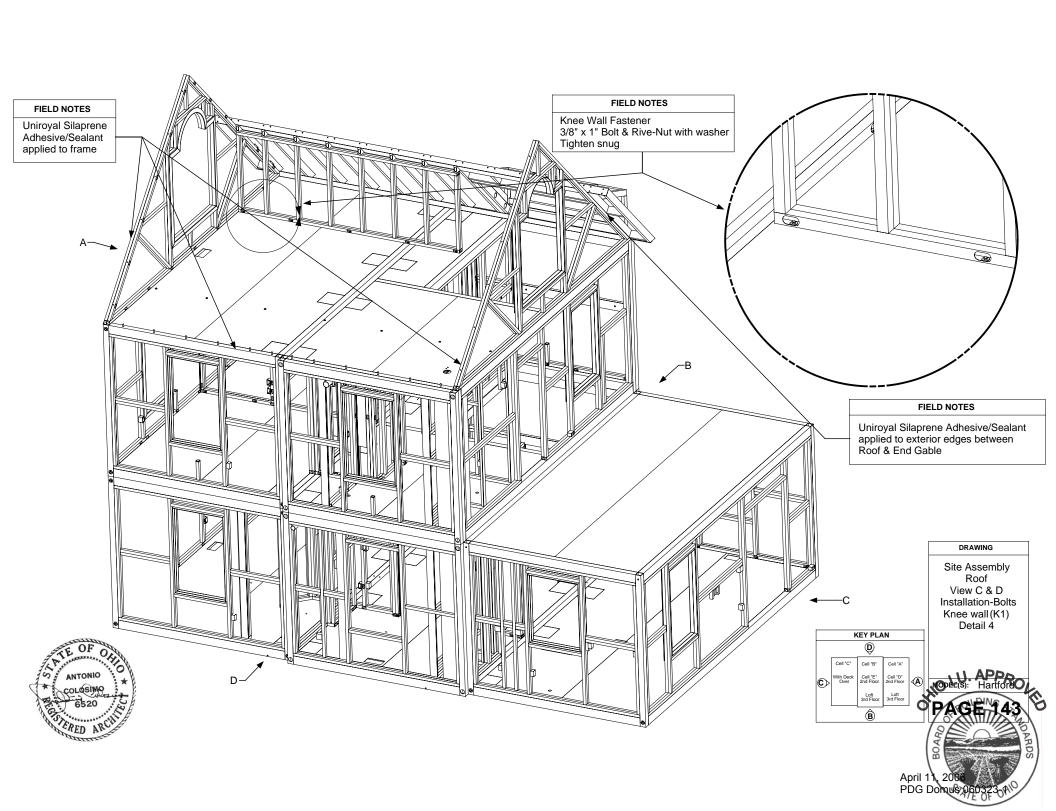


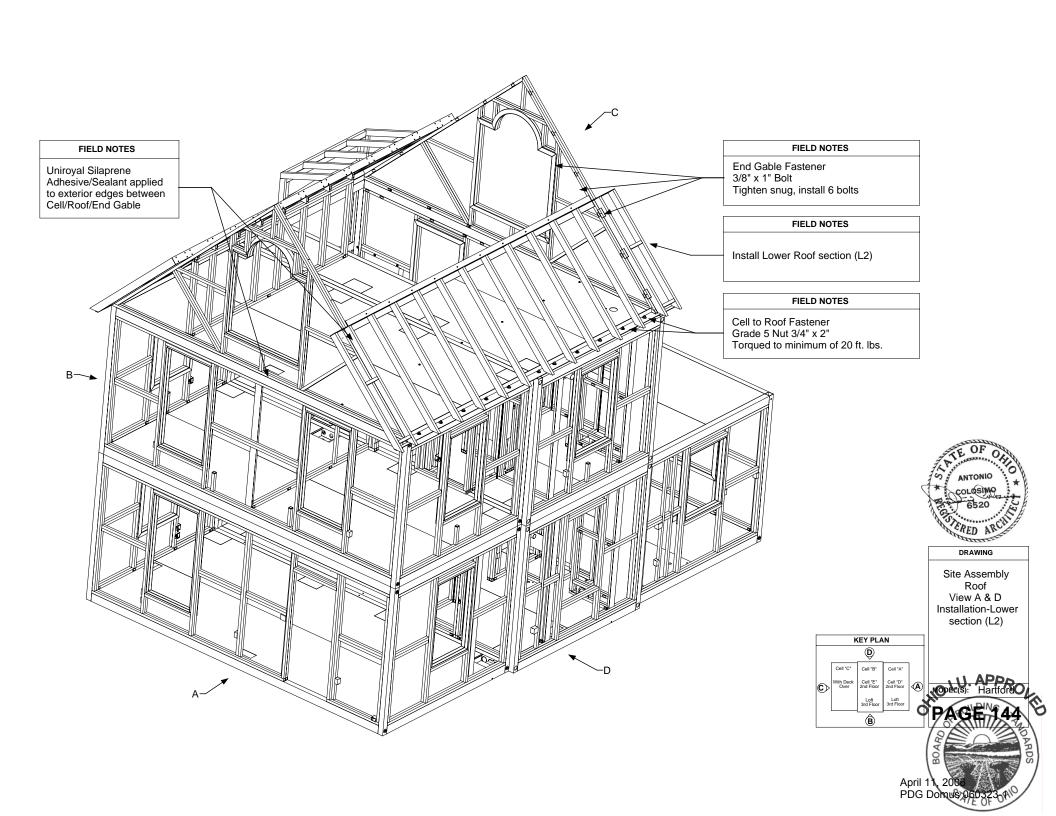


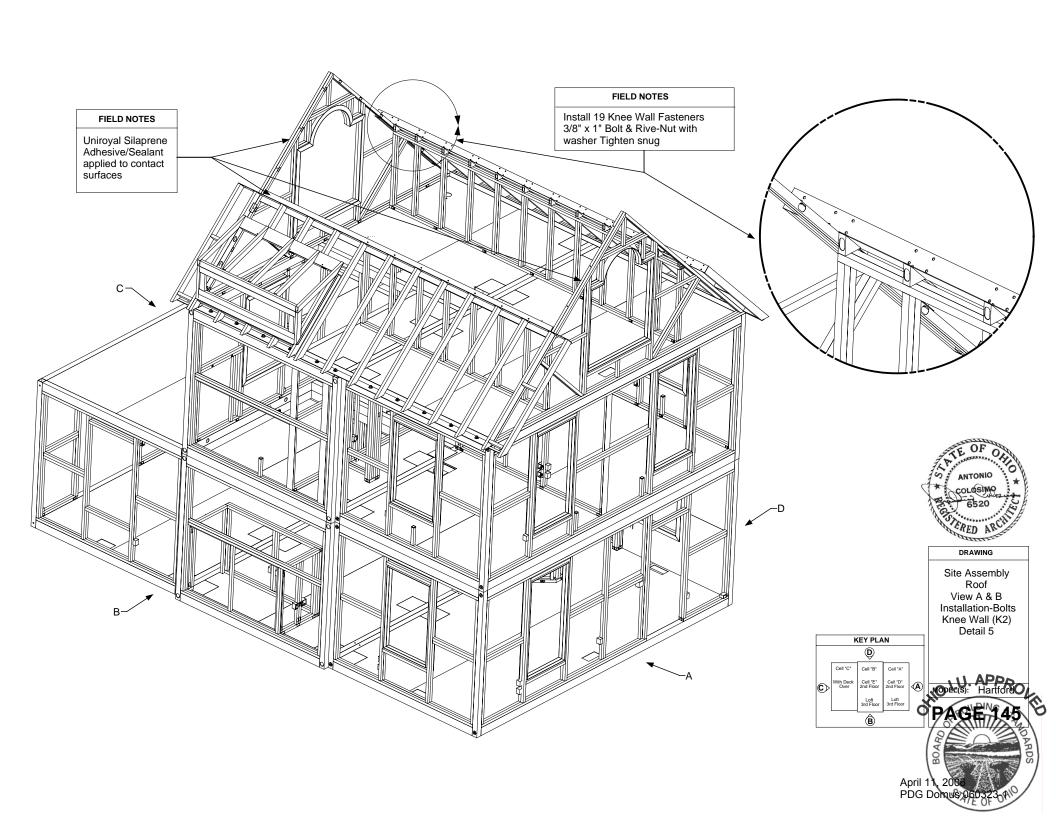


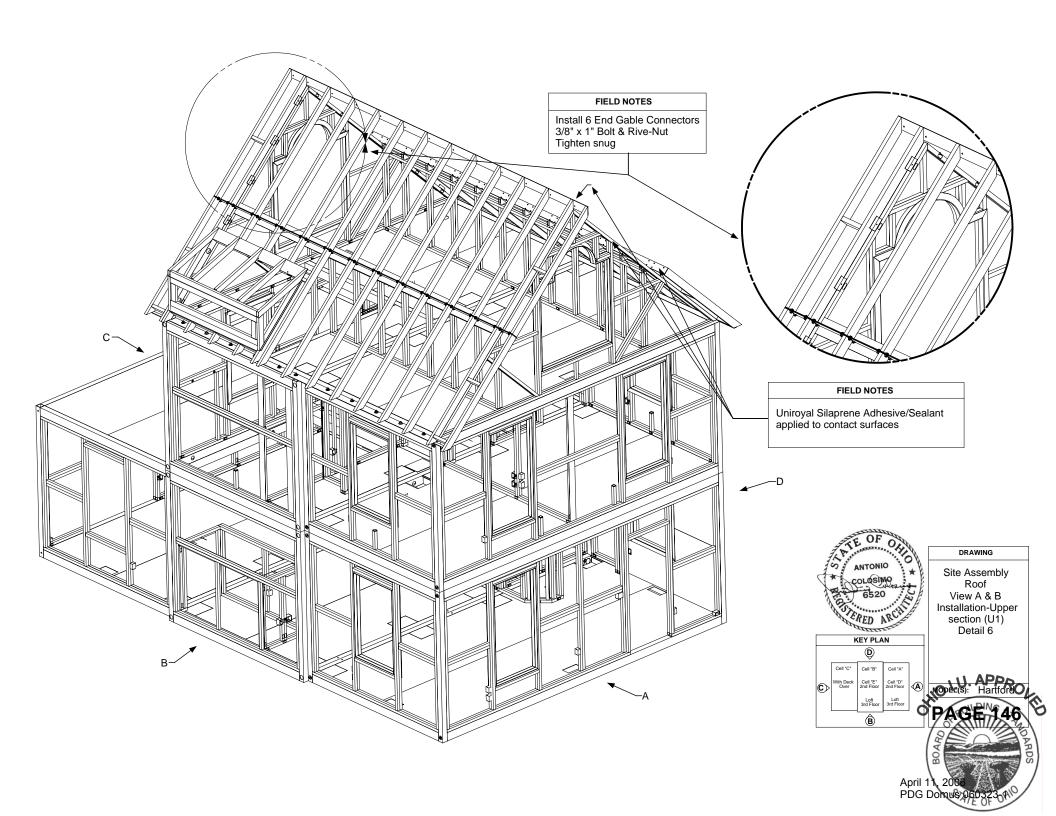


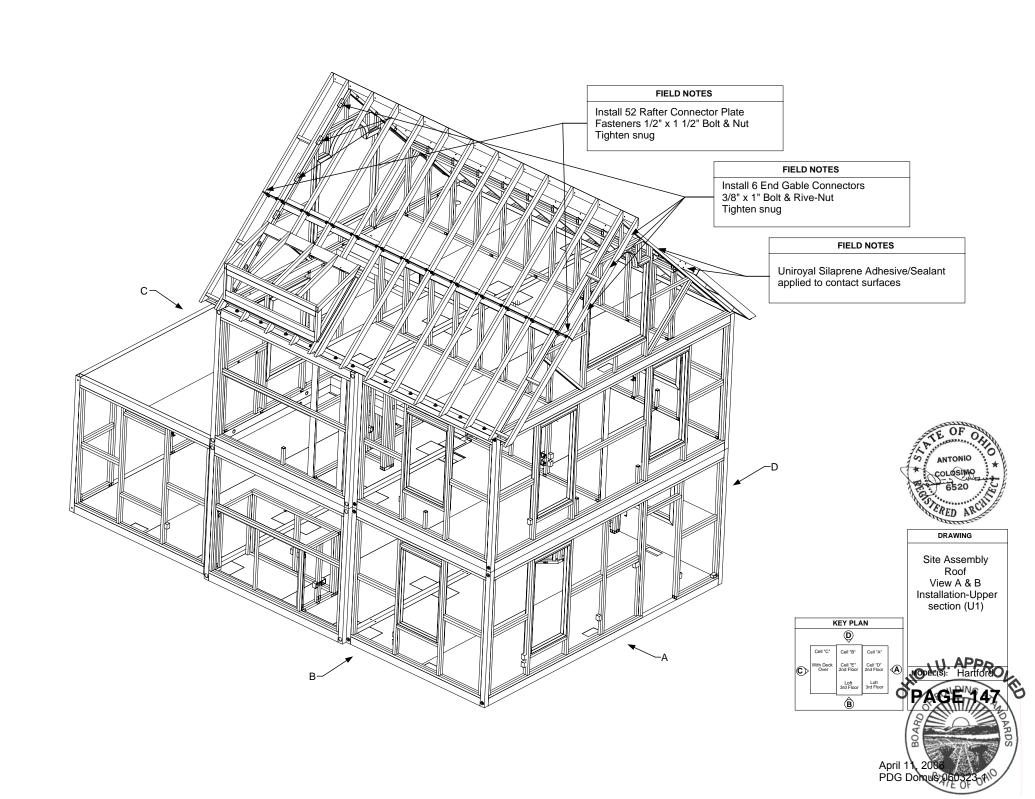


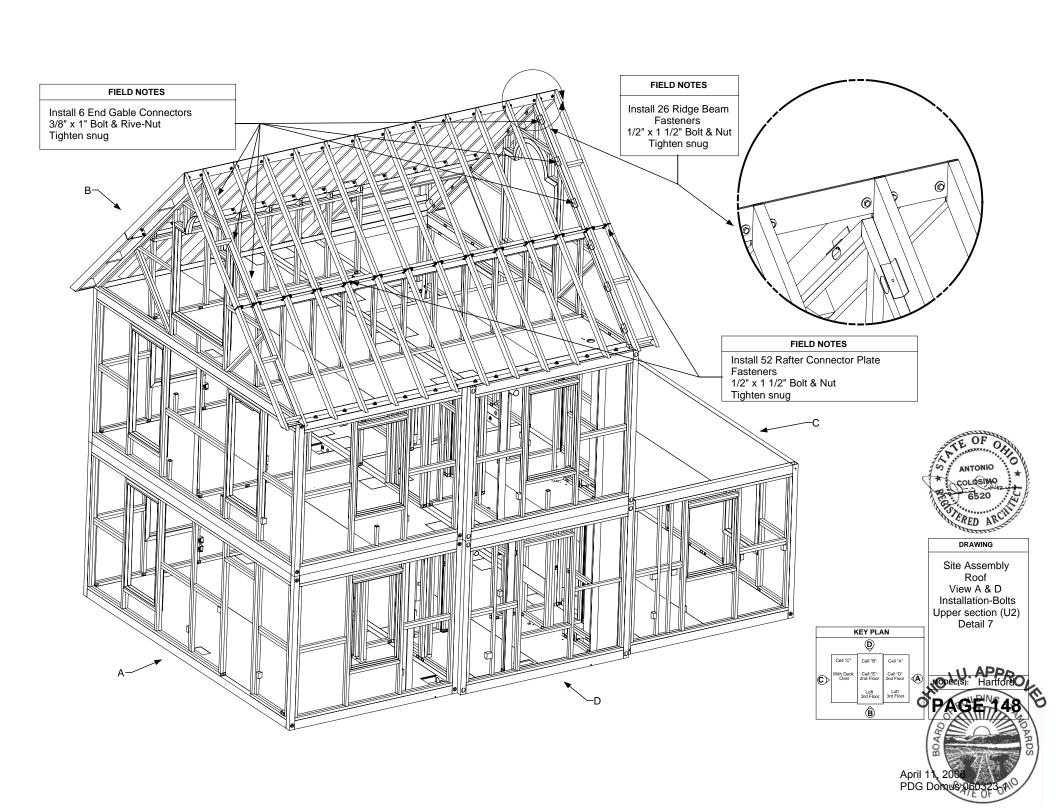


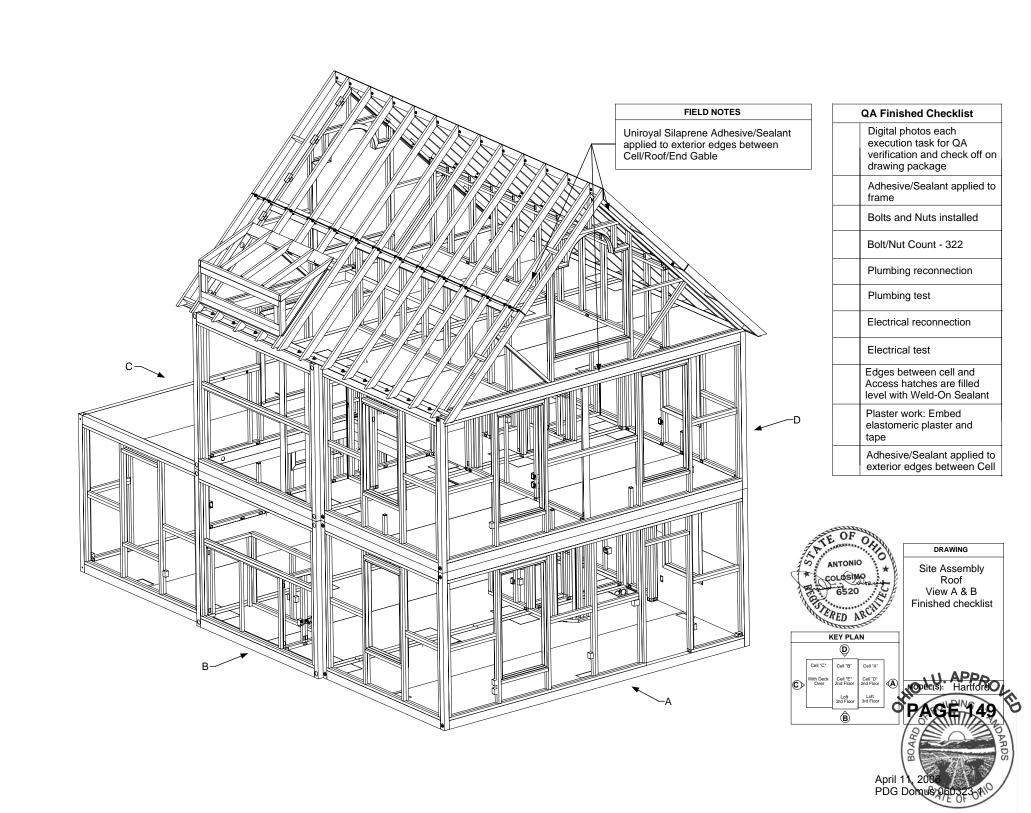


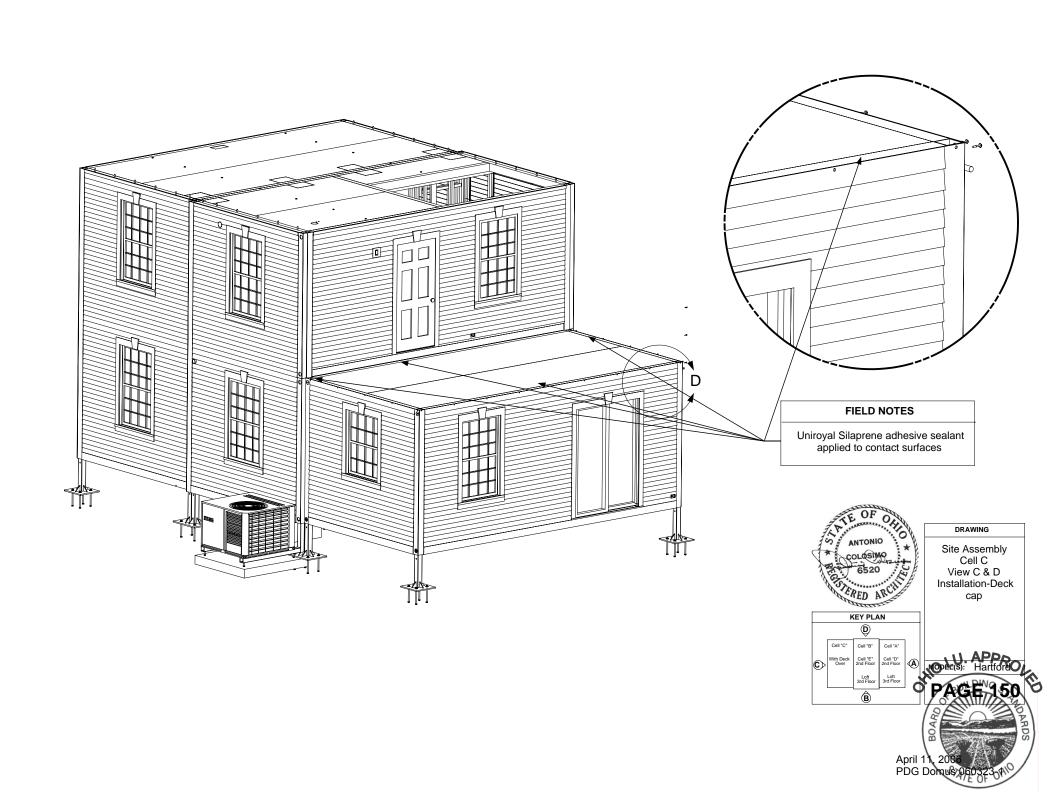


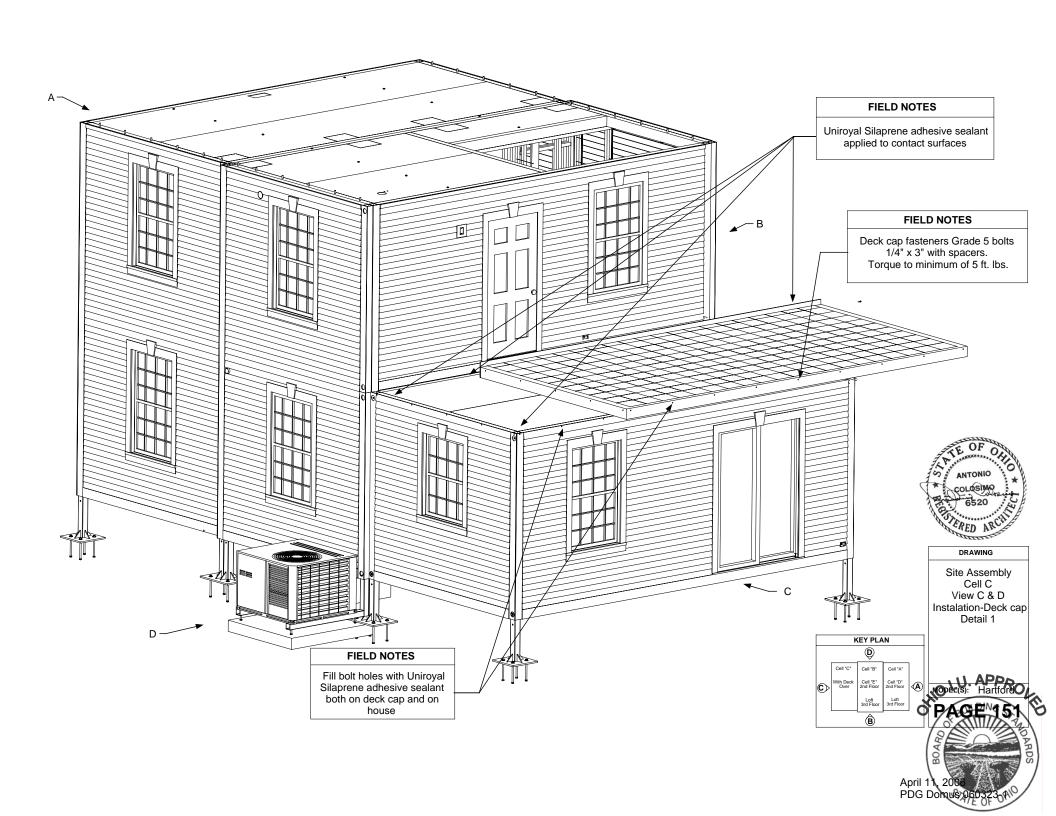


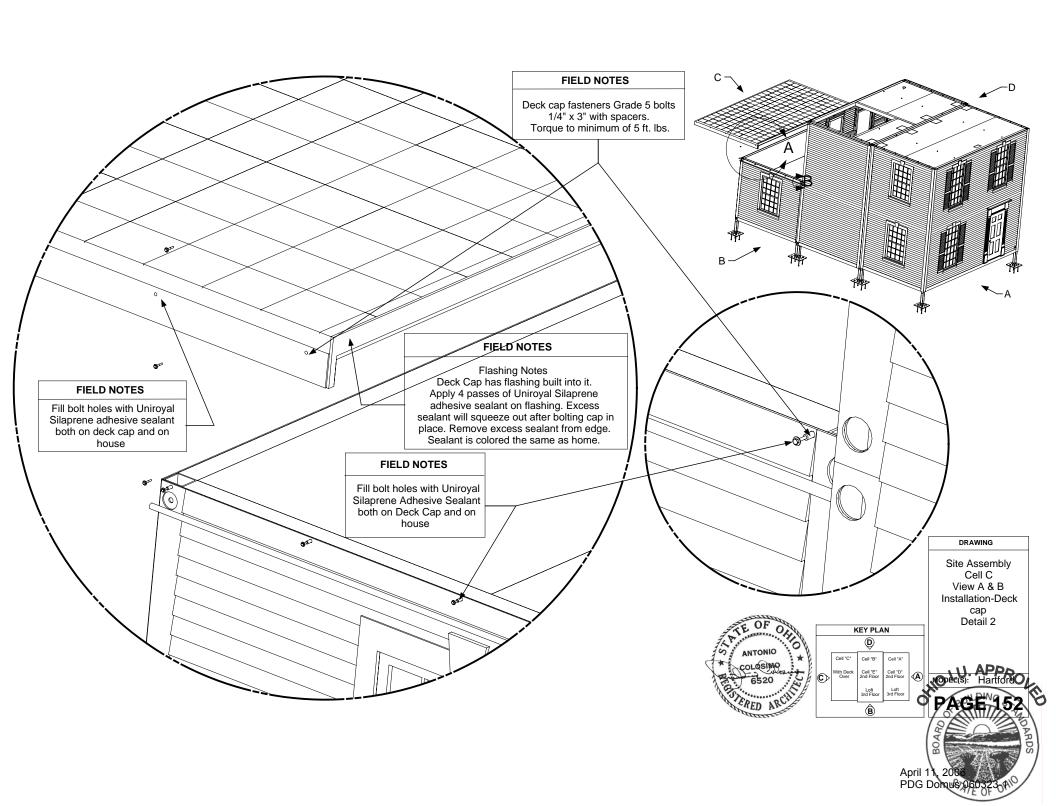


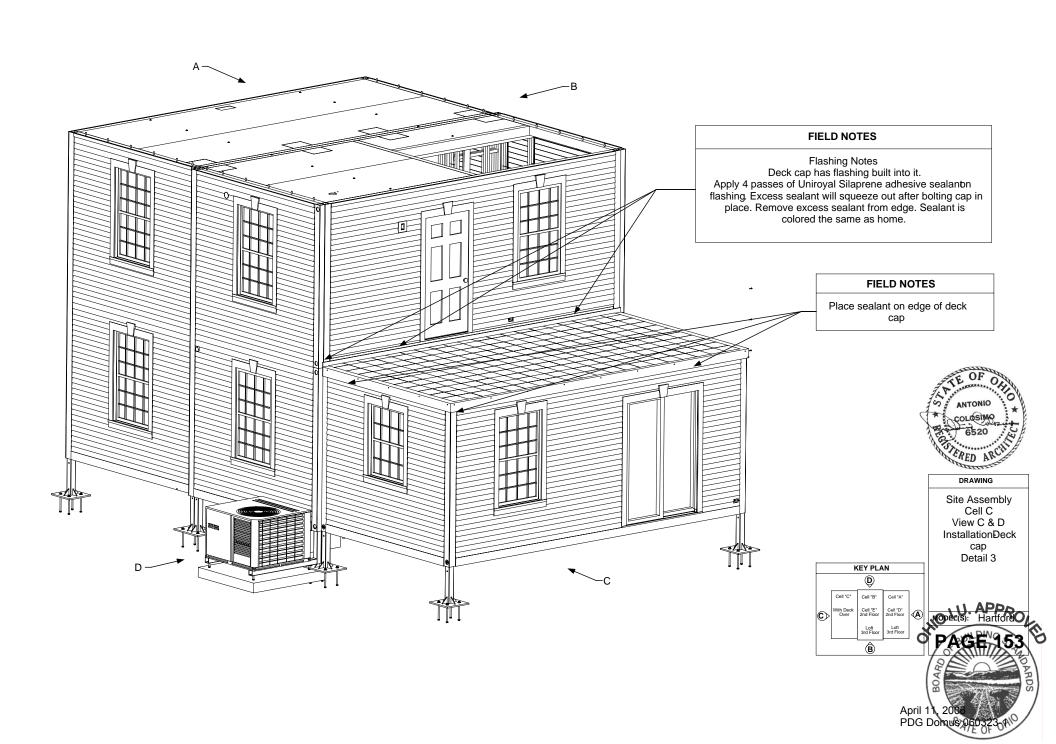


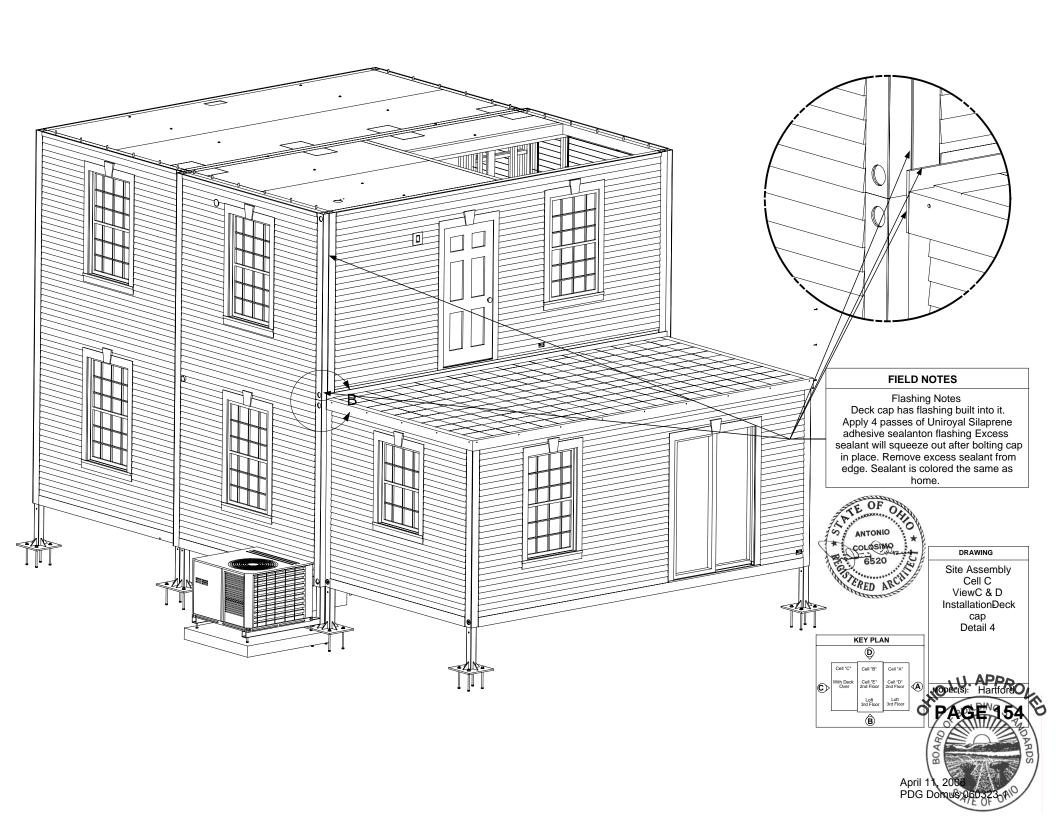


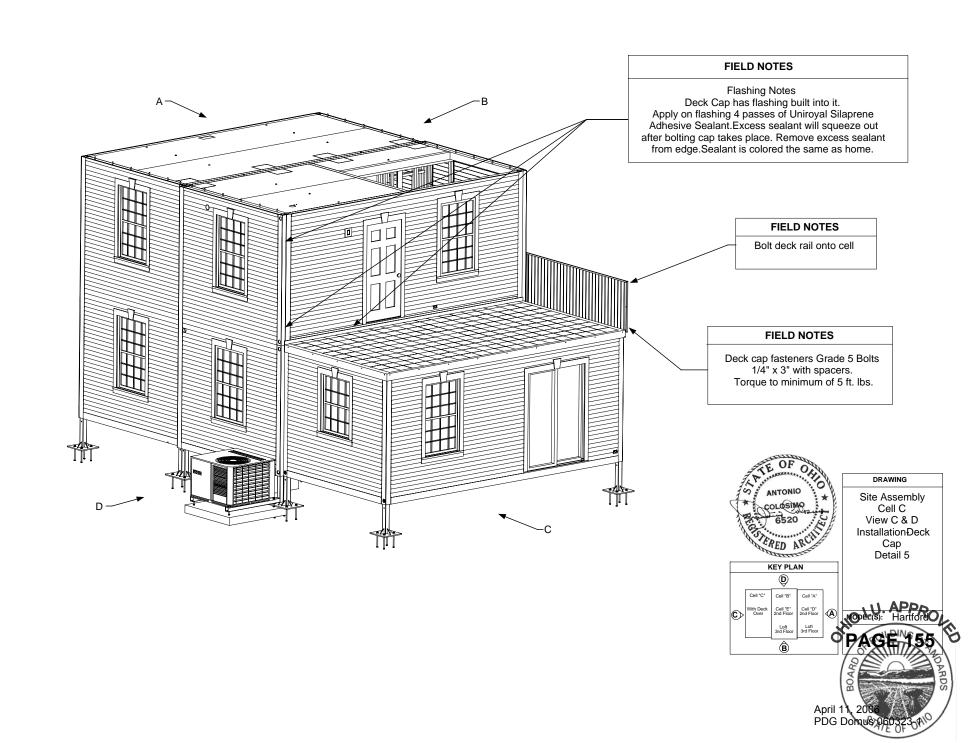


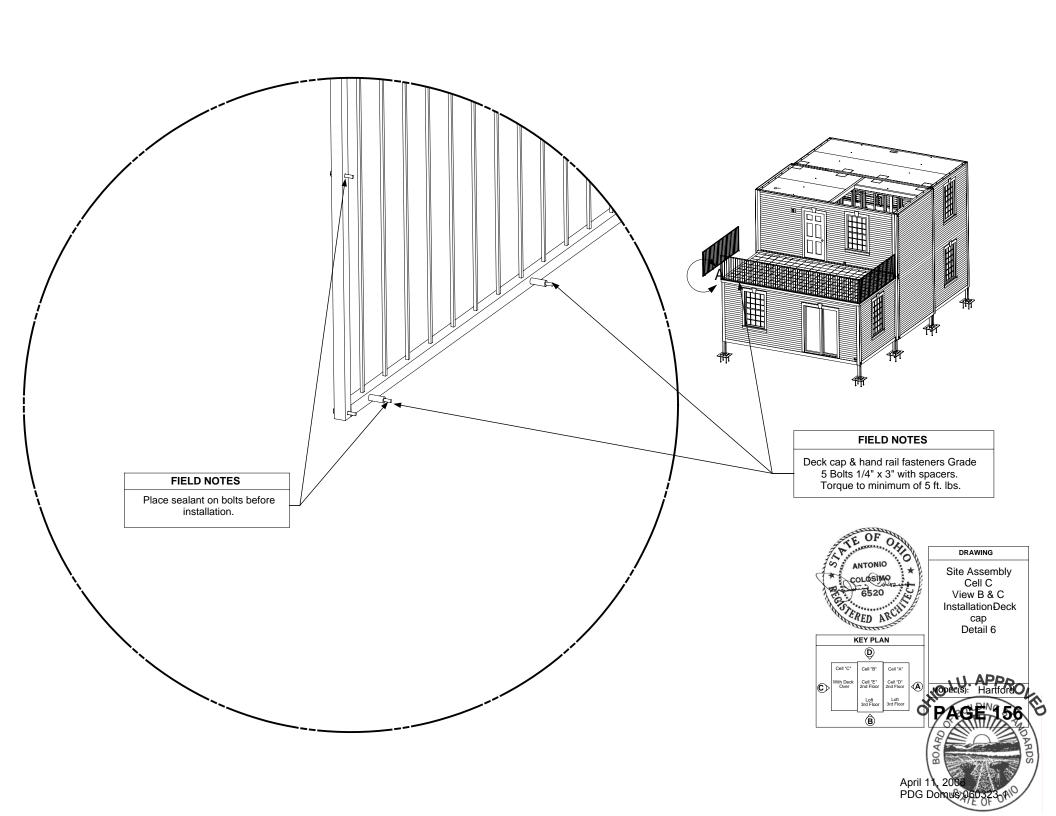


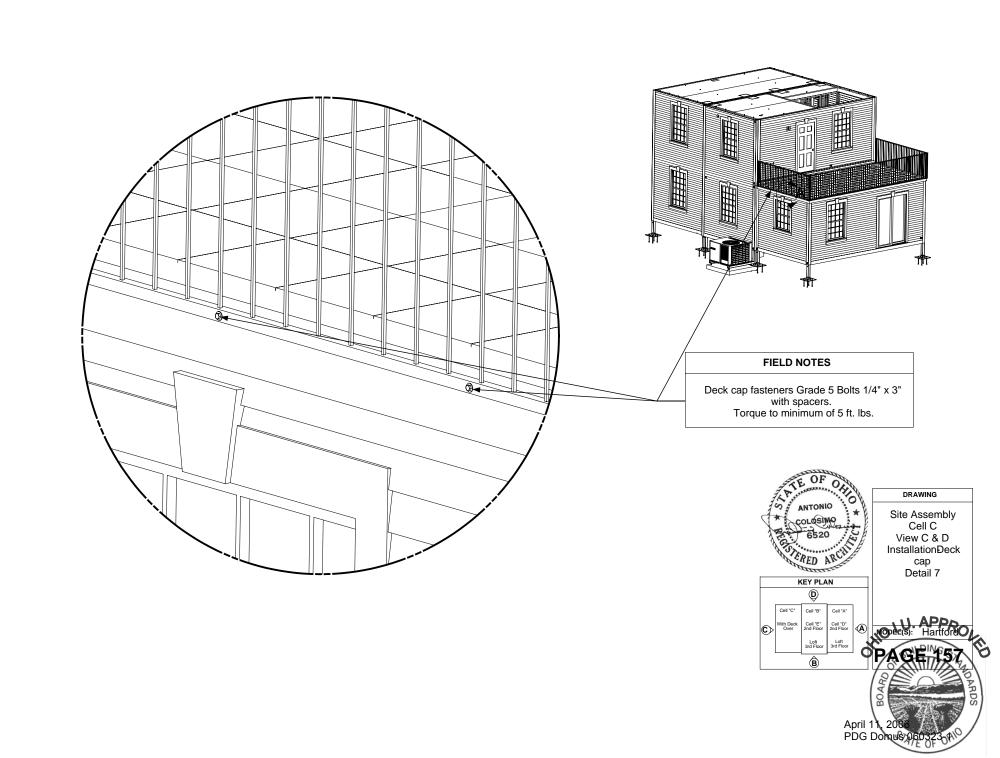


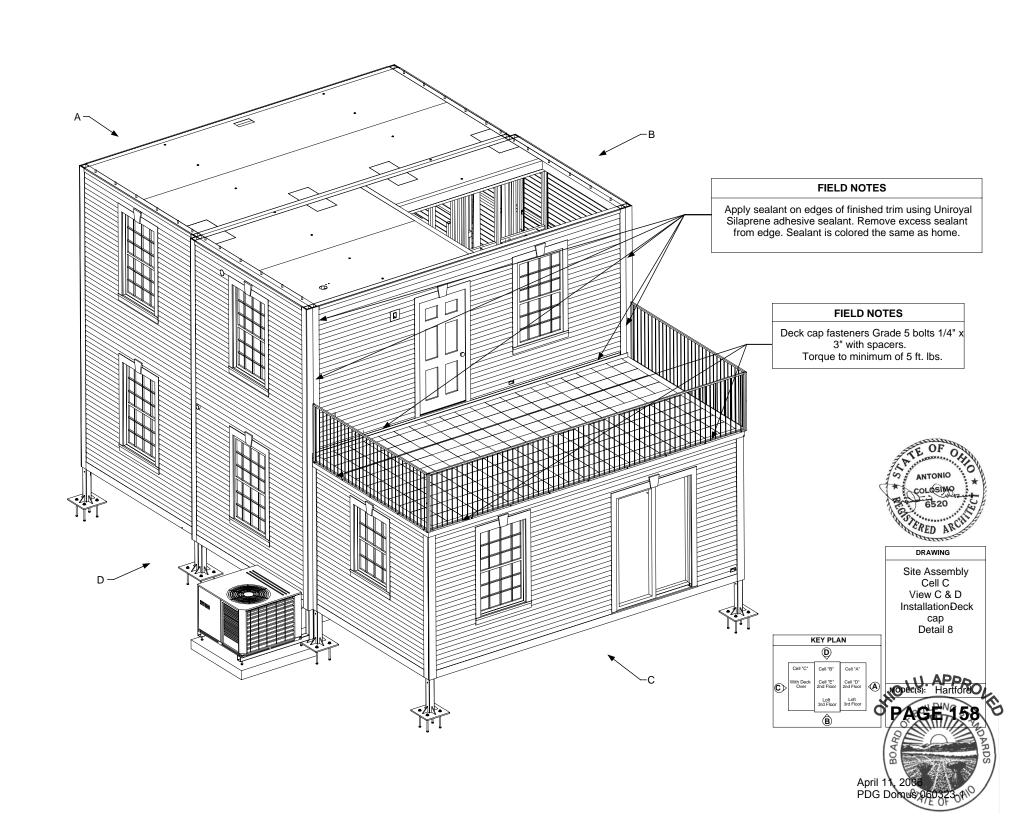


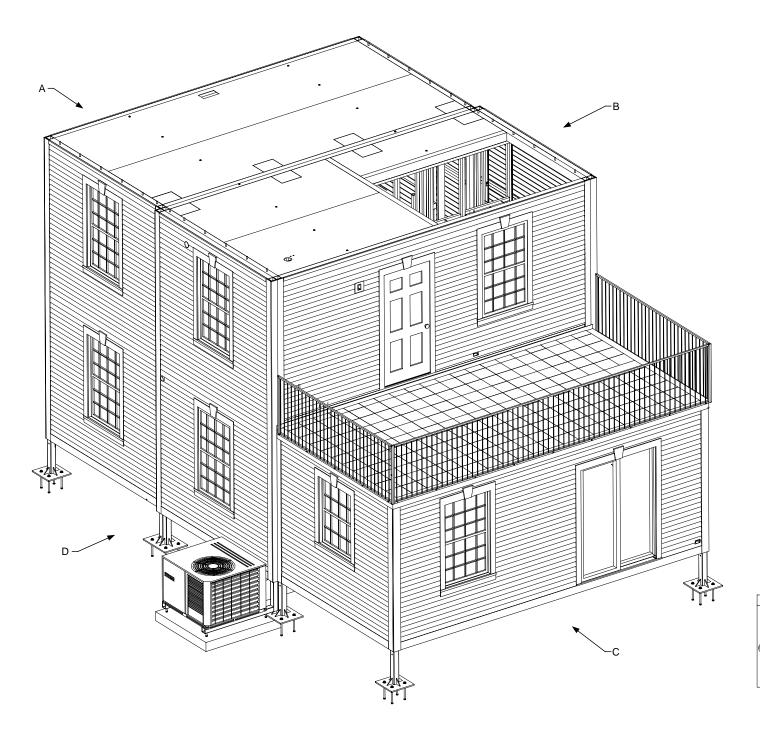


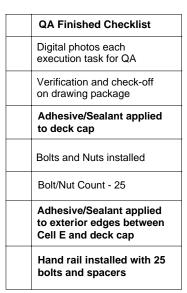


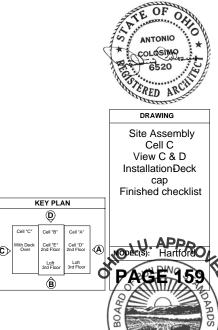




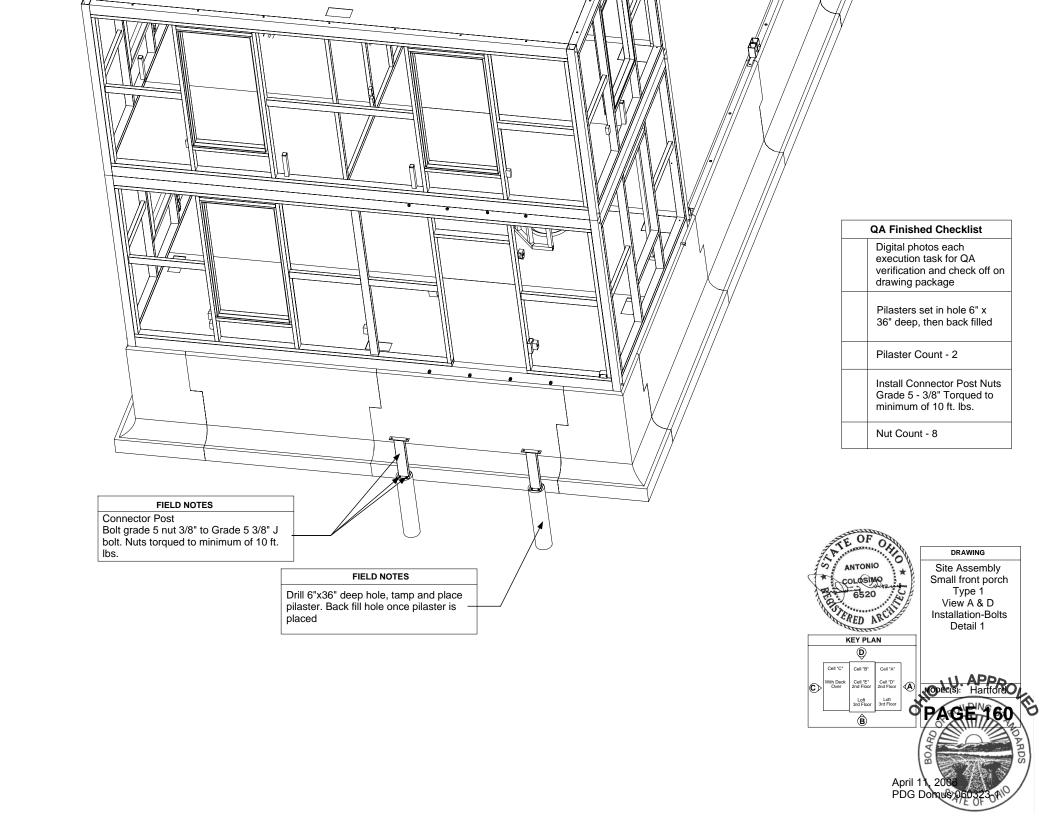


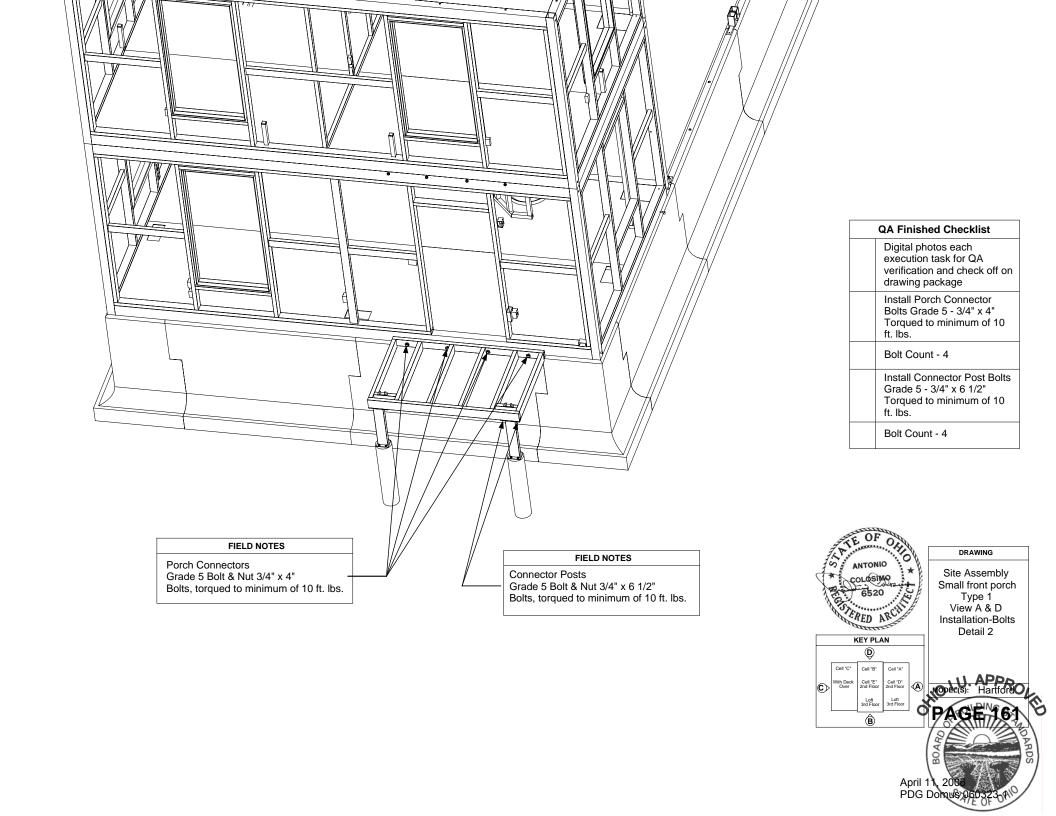


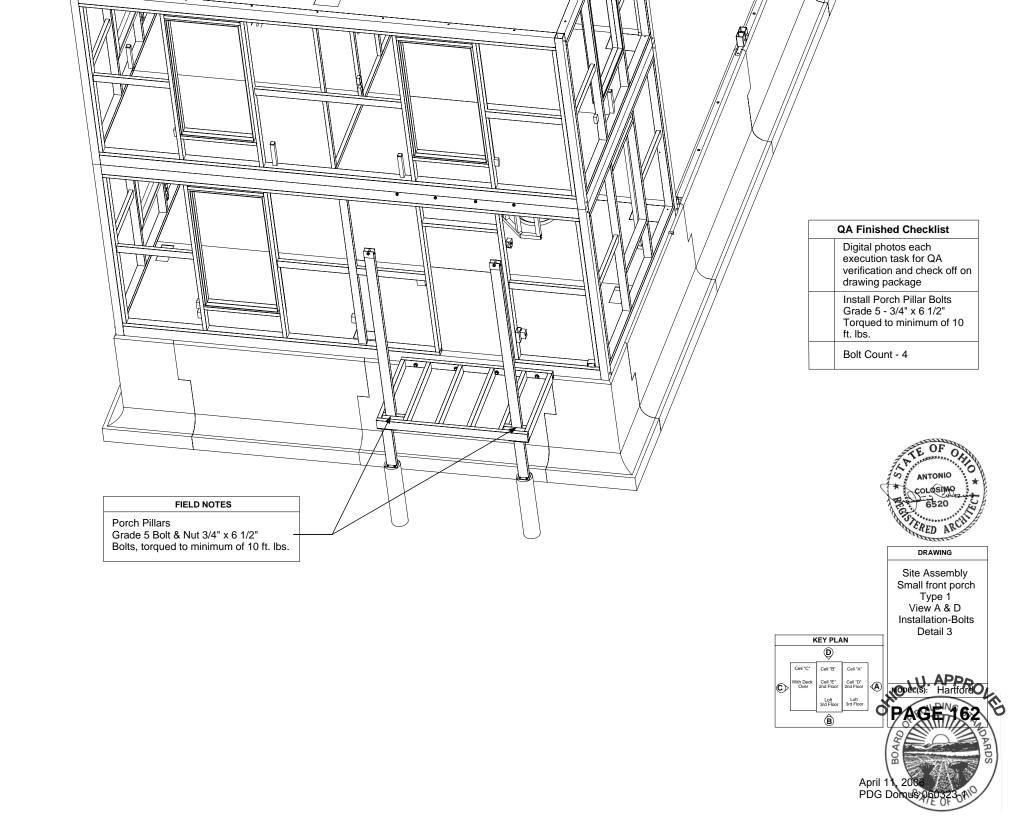


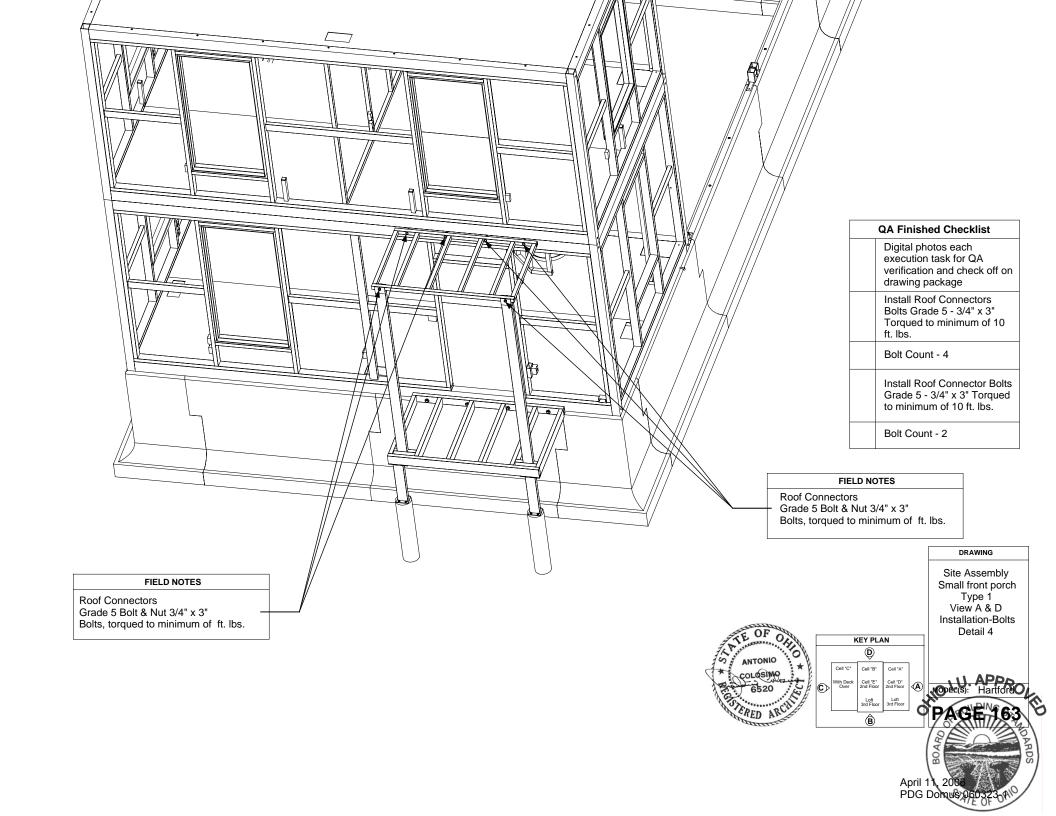


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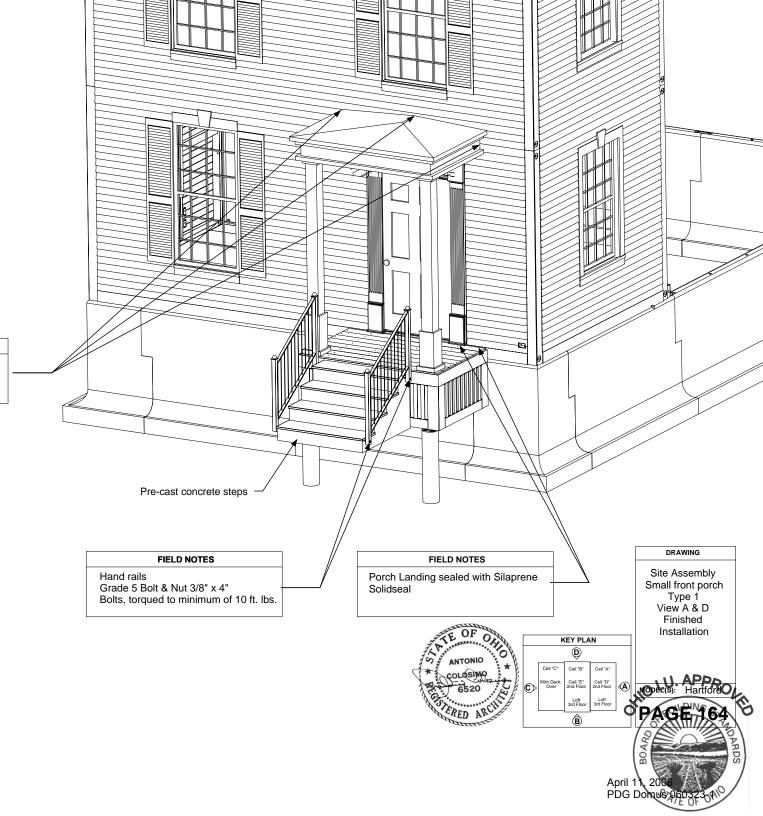


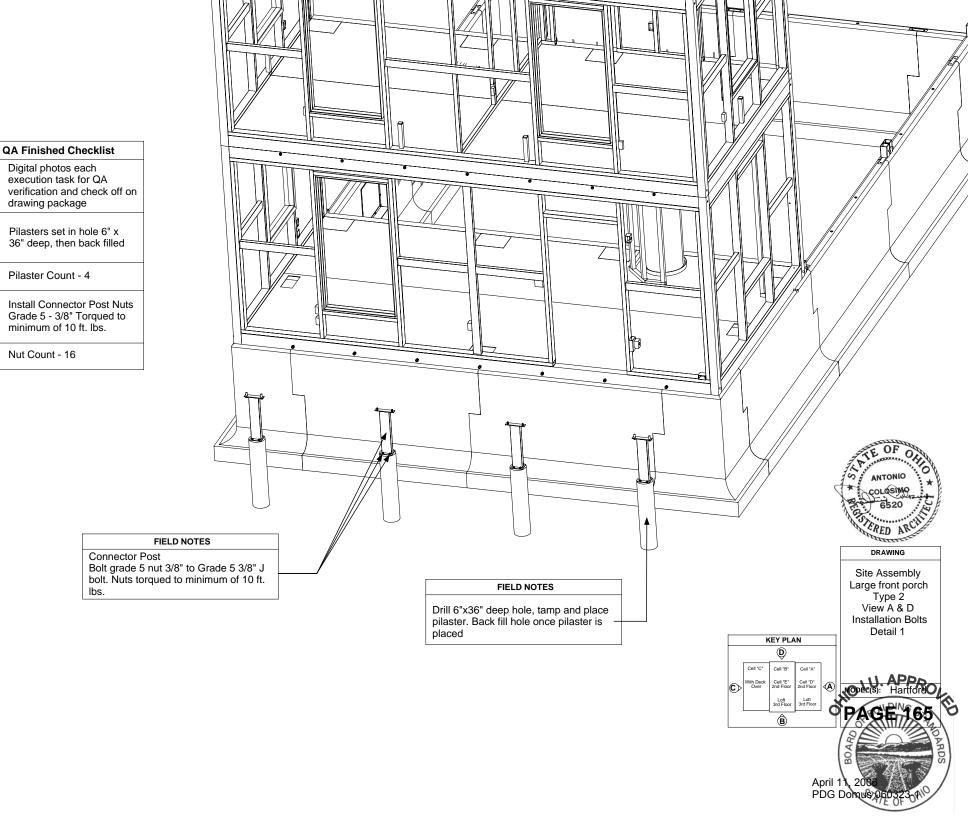


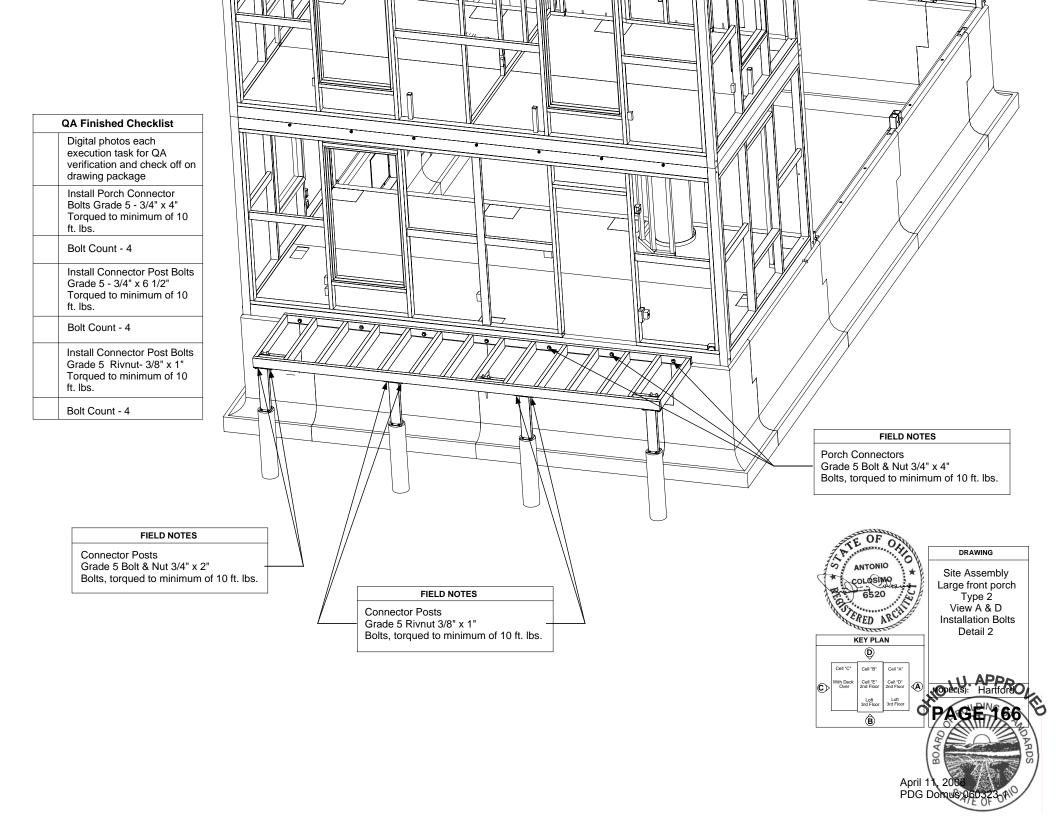
QA Finished Checklist Digital photos each execution task for QA verification and check off on drawing package Adhesive/Sealant applied to Roof Flashing Adhesive/Sealant applied to Porch Landing surfaces which contact Cell A Install Hand Rail Bolts Grade 5 - 3/8" x 4" Torqued to minimum of 10 ft. lbs. Bolt Count - 2

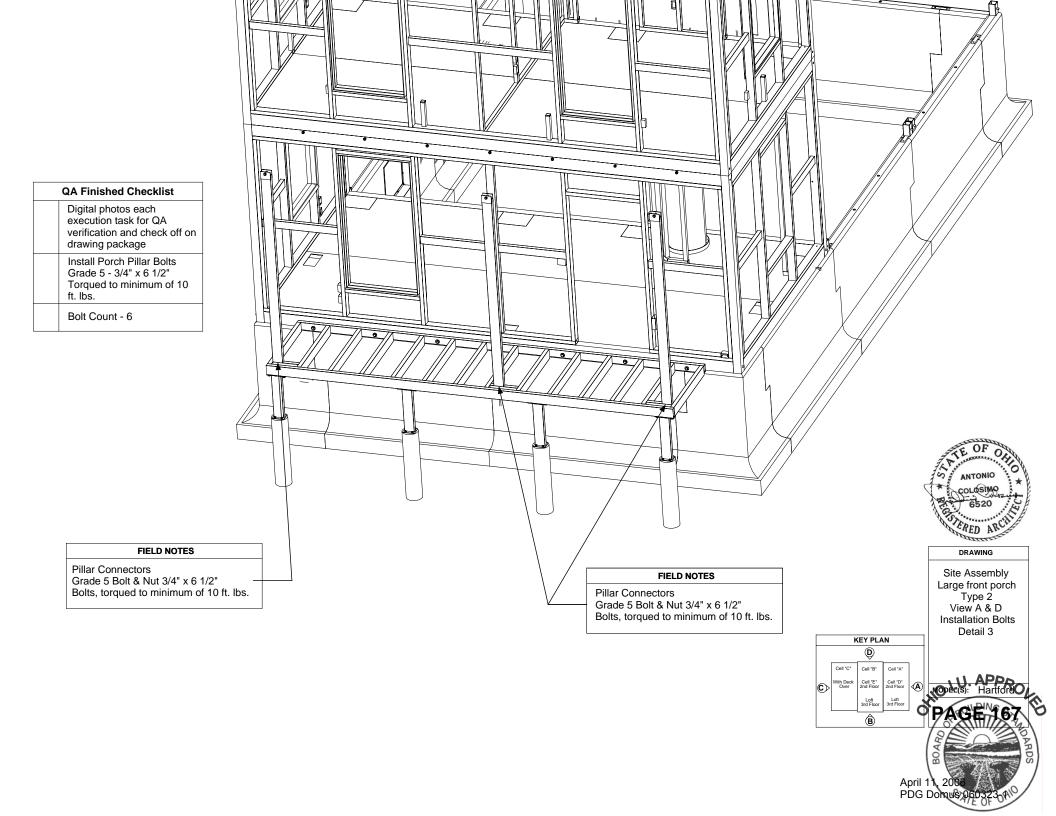
FIELD NOTES

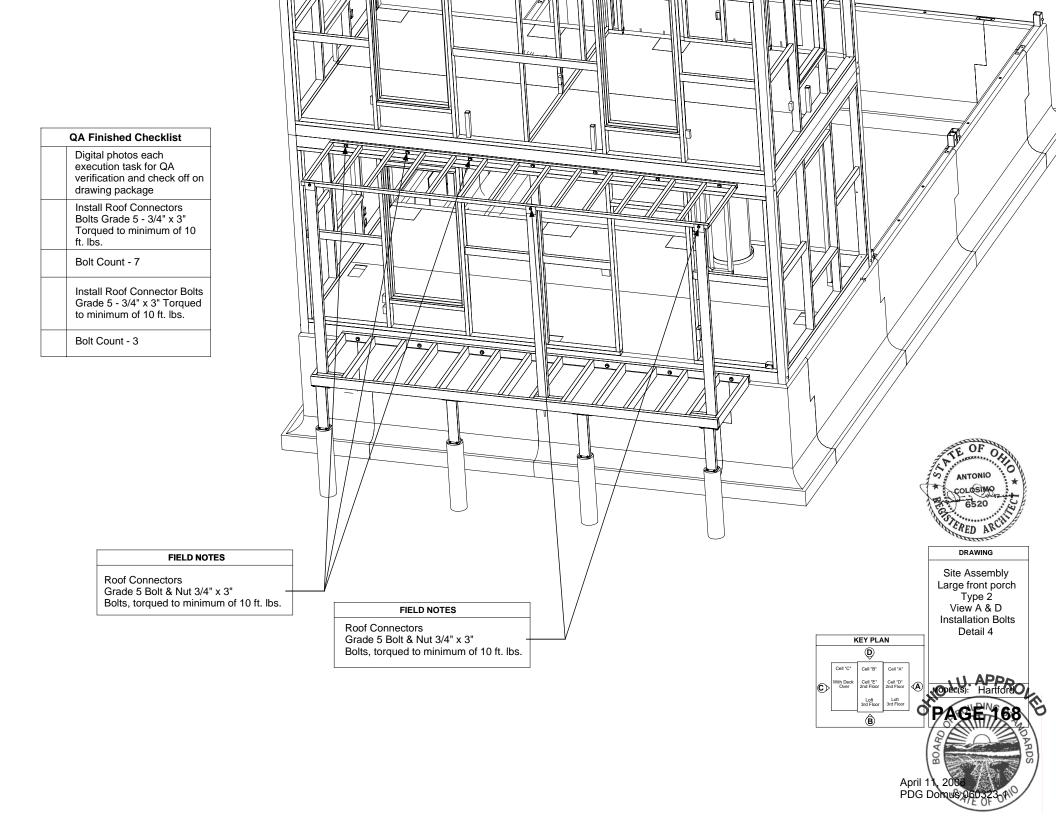
Flashing Detail Roof sealed with Silaprene Solidseal

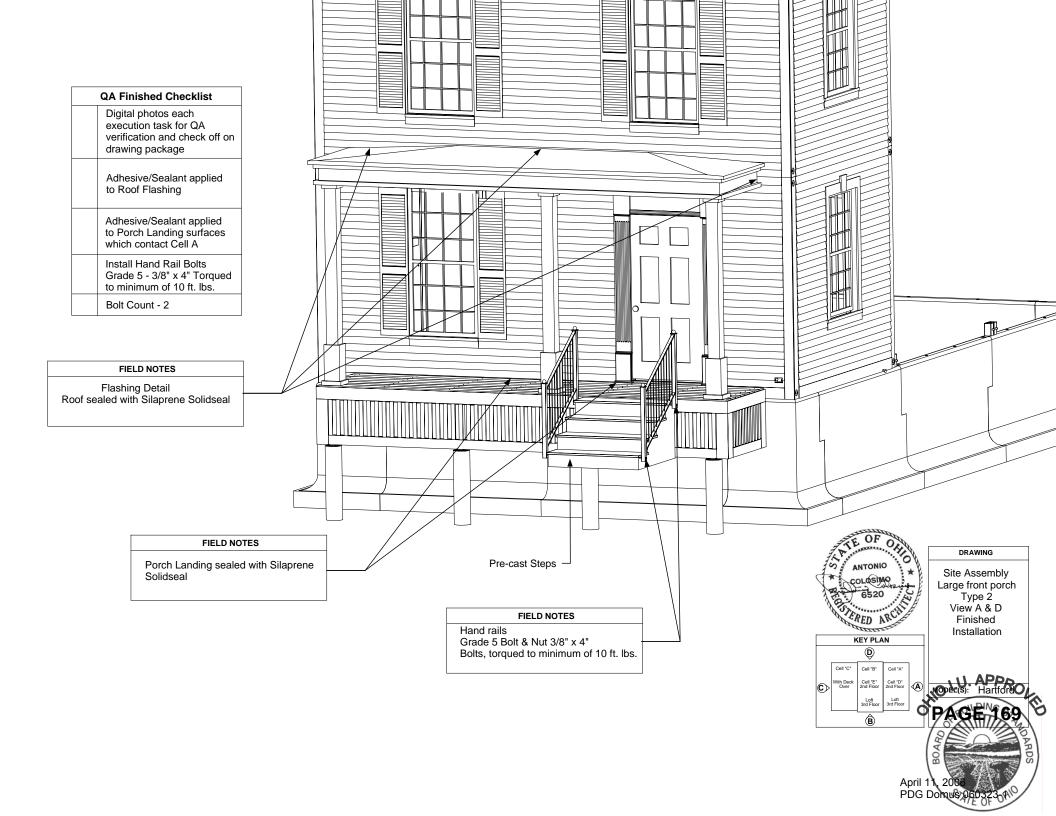


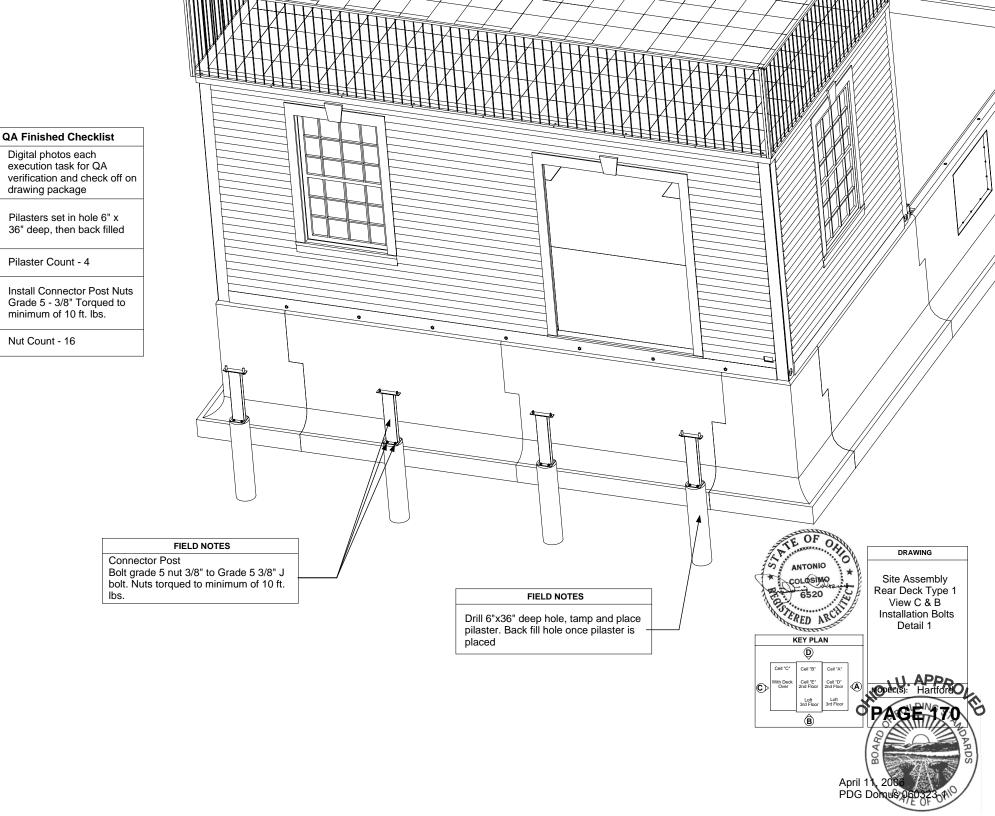


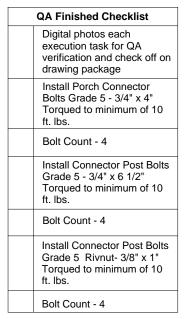






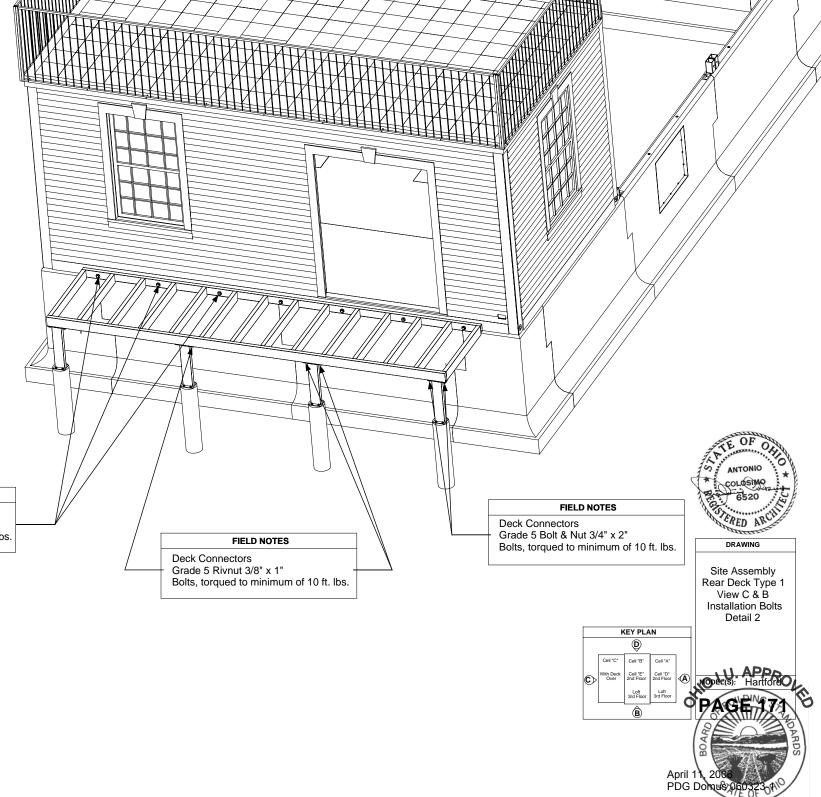




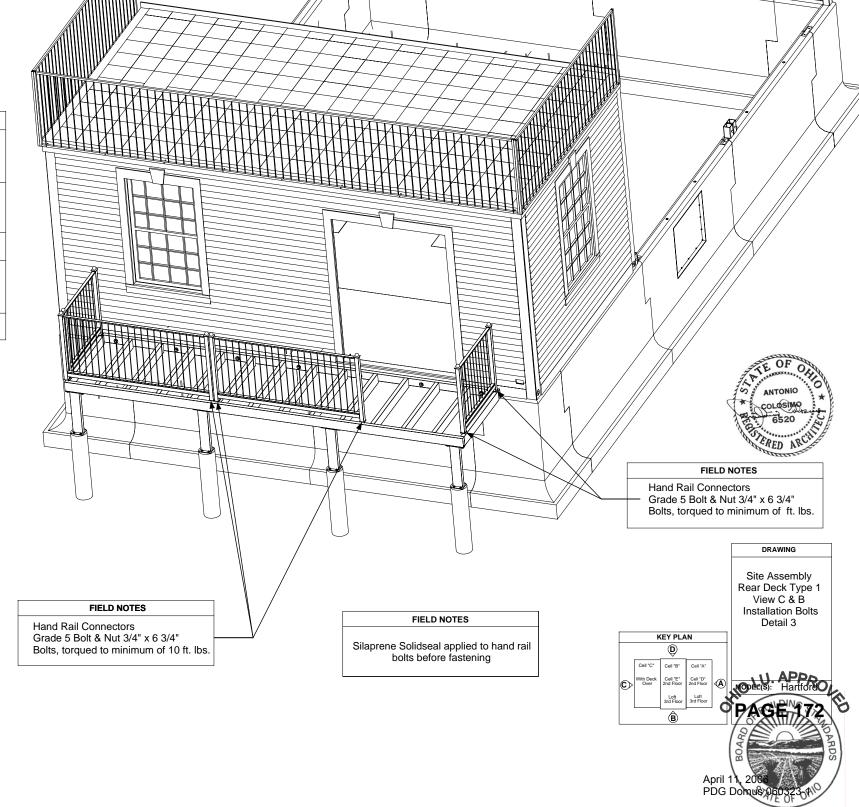


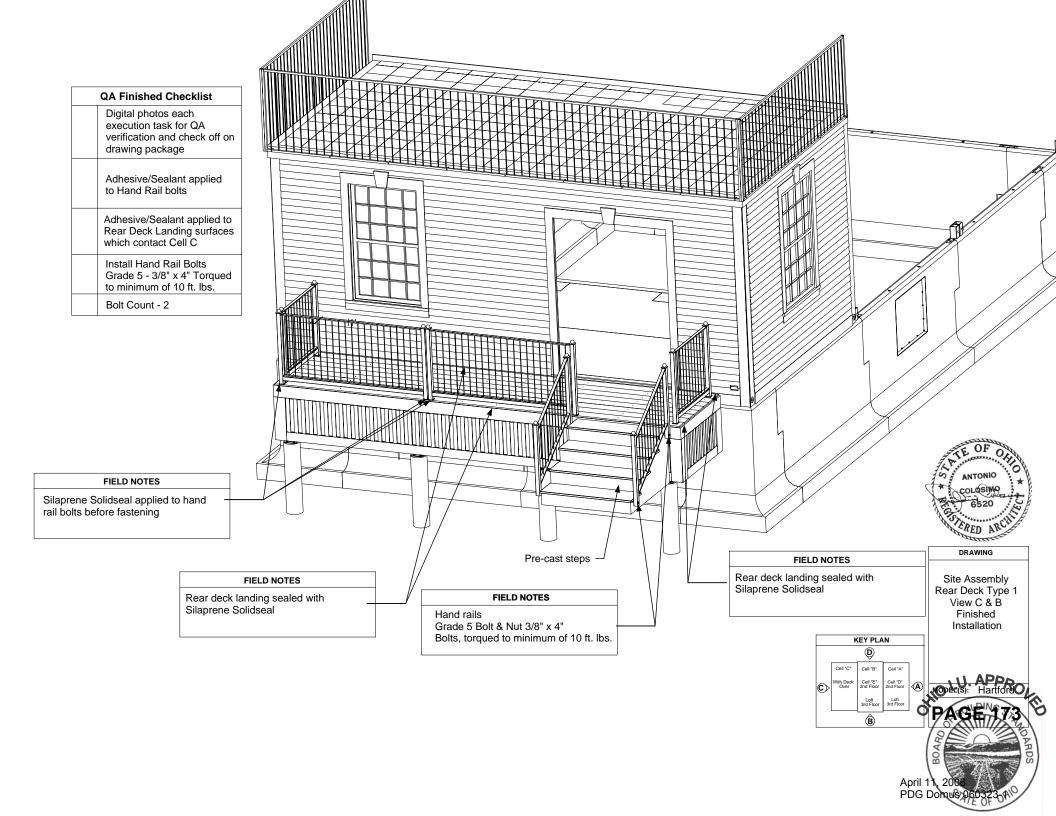
FIELD NOTES

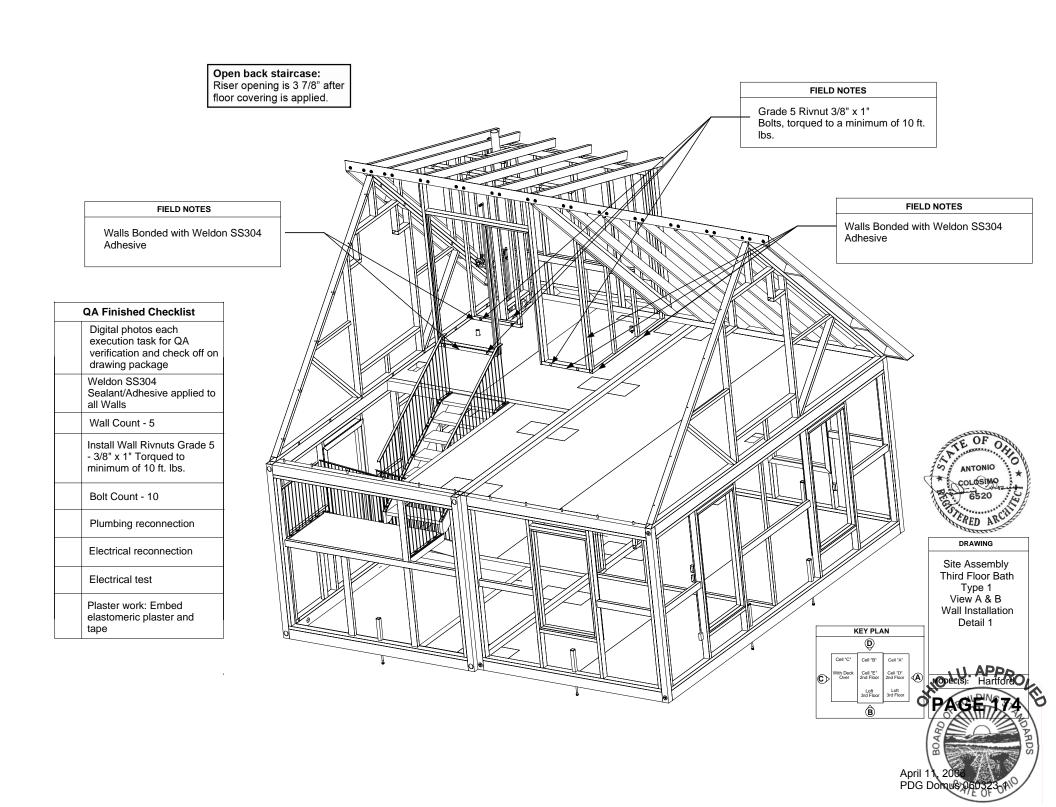
Deck Connectors Grade 5 Bolt & Nut 3/4" x 4" Bolts, torqued to minimum of 10 ft. lbs.

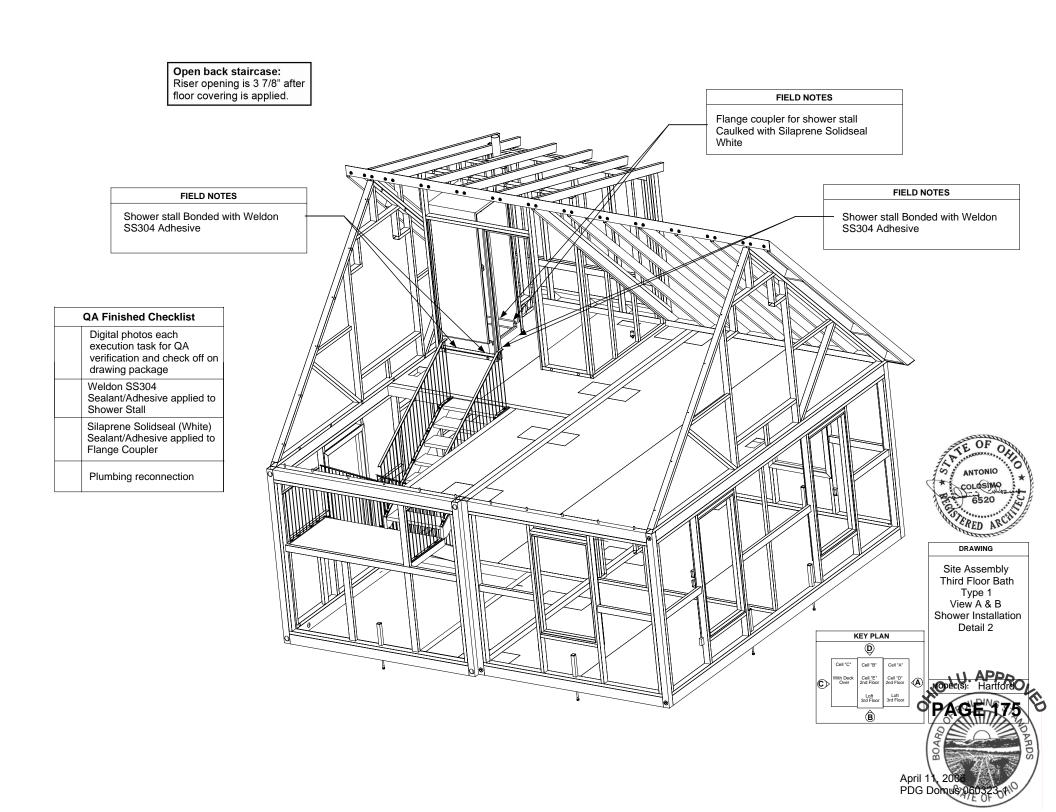


QA Finished Checklist		
	Digital photos each execution task for QA verification and check off on drawing package	
	Adhesive/Sealant applied to Hand Rail bolts	
	Bolt Count - 8	
	Install Hand Rail Connector Bolts Grade 5 - 3/4" x 6 3/4" Torqued to minimum of 10 ft. lbs.	
	Bolt Count - 8	

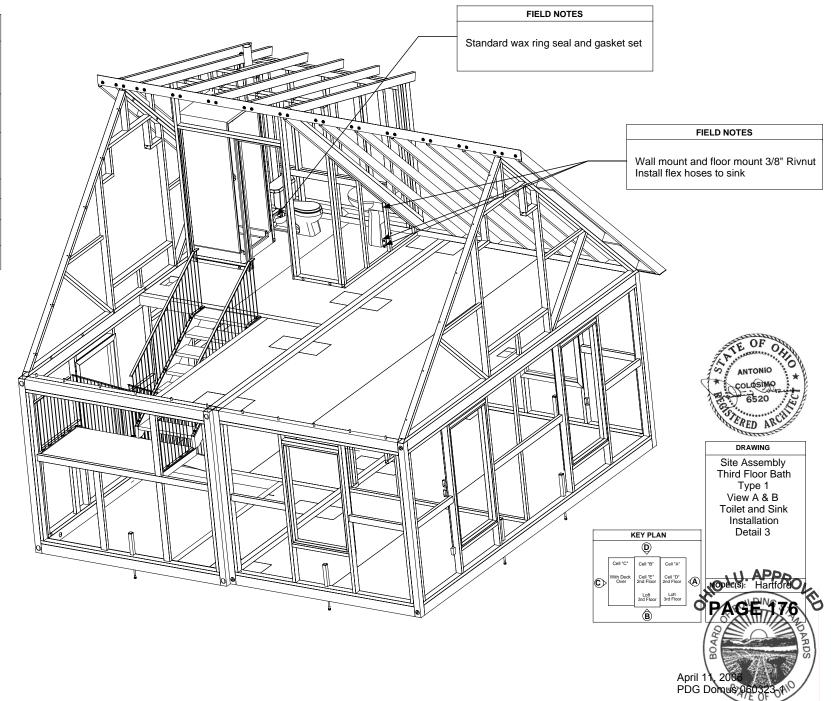


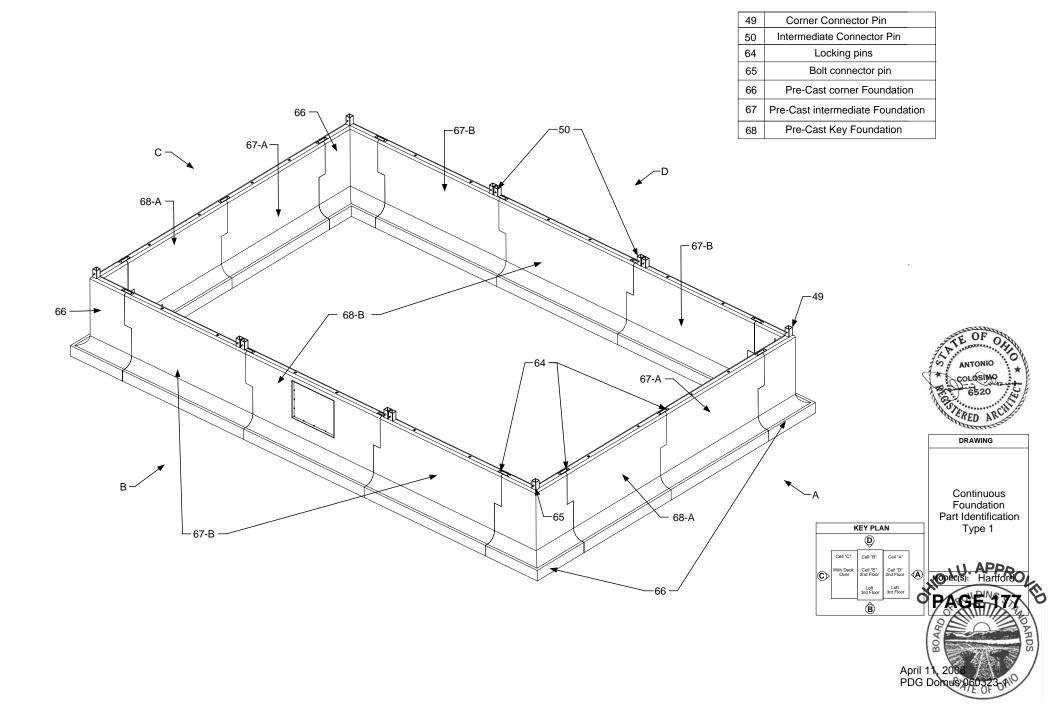


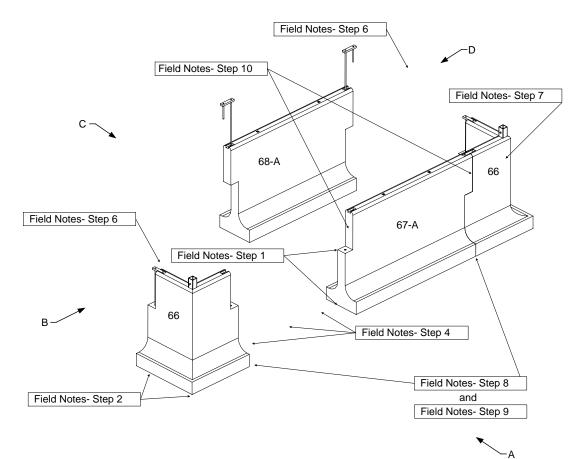




QA Finished Checklist		
	Digital photos each execution task for QA verification and check off on drawing package	
	Standard Wax ring and gasket set installed	
	Install Wall Rivnuts Grade 5 - 3/8" x 1" Torqued to minimum of 10 ft. lbs.	
	Bolt Count - 2	
	Install Flex Hoses to sink	
	Plumbing test	
	Electrical test	







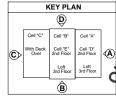
	Field Notes
Step 1	Dig foundation trench 24" wide to a depth of 36" or state requirements
Step 2	Shoot grade and drive steel stakes into the ground to establish correct height
Step 3	After level grade has been achieved use clean fill earth to fill voids in between stakes. Rake until level
Step 4	Using vibratory compactor "Ram Compactor" which compacts soil to a minimum of 1.5 tons of forces. Compact soil evenly around the foundation
Step 5	Re-shoot to check grade level in the foundation trench. If under grade has taken place using clean fill earth fill void and rake level. Continue process until the entire foundation trench meets standard
Step 6	Cover crawl space area with vapor barrier. Allow vapor barrier to drape into foundation trench with the edge of barrier sheet touching bottom of the foundation trench
Step 7	Set number 66 pre-cast corner foundation section using a laser line to check level and square
Step 8	Set number 66 pre-cast corner foundation section at the opposing end of trench at a distance of 178" from base of corner foundation. Using a laser line to check level and square
Step 9	Check by laser for alignment between the two components
Step 10	Apply sealant to number 67-A pre-cast intermediate foundations using (Silaprene Solidseal) apply on all surface, which contact other concrete



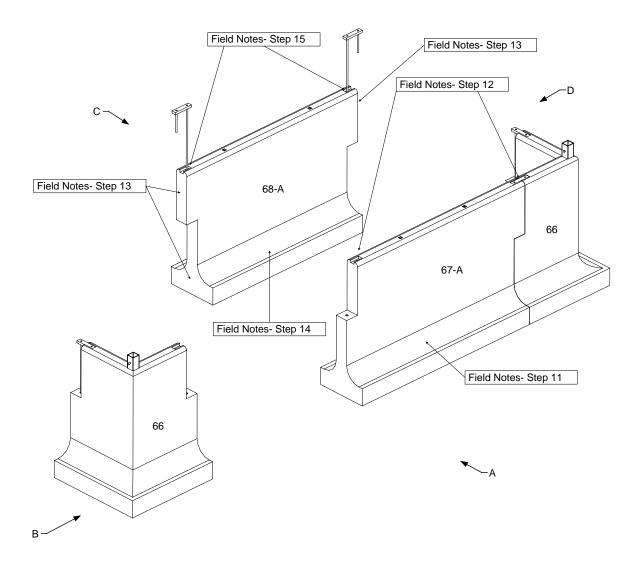
DRAWING

Continuous Foundation Installation Type 1

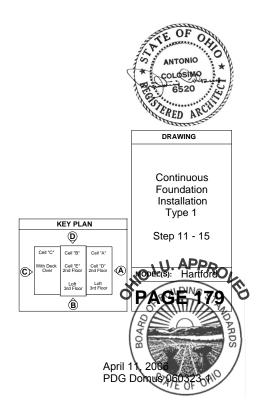
Step 1 - 10

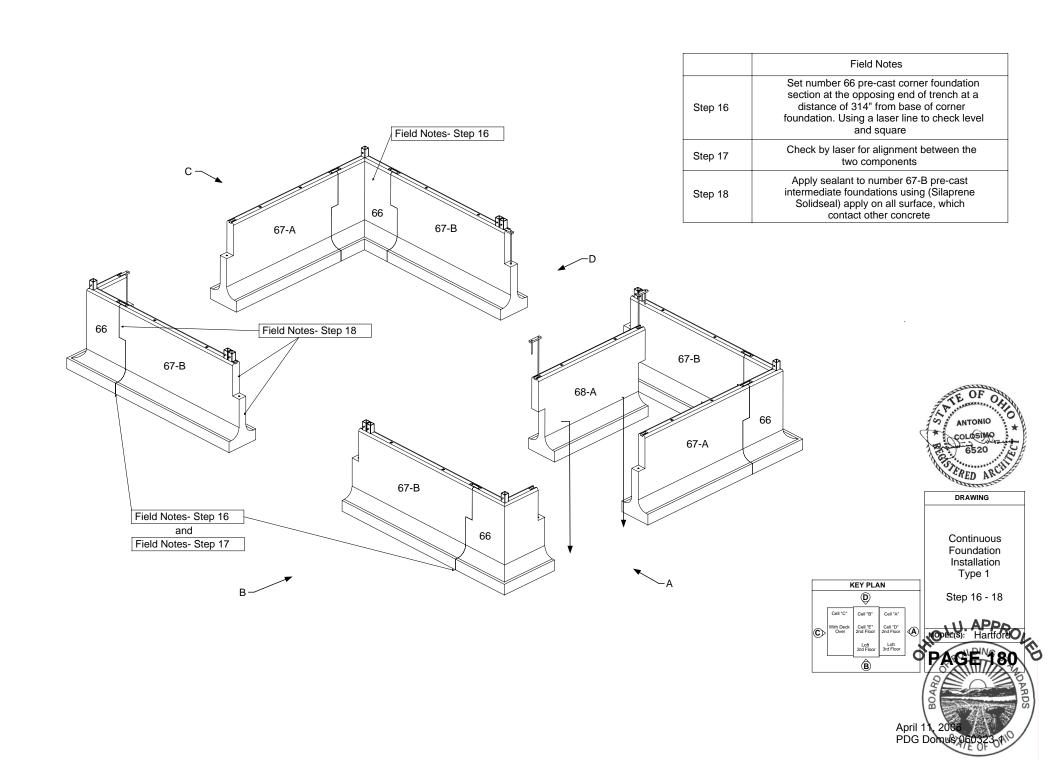


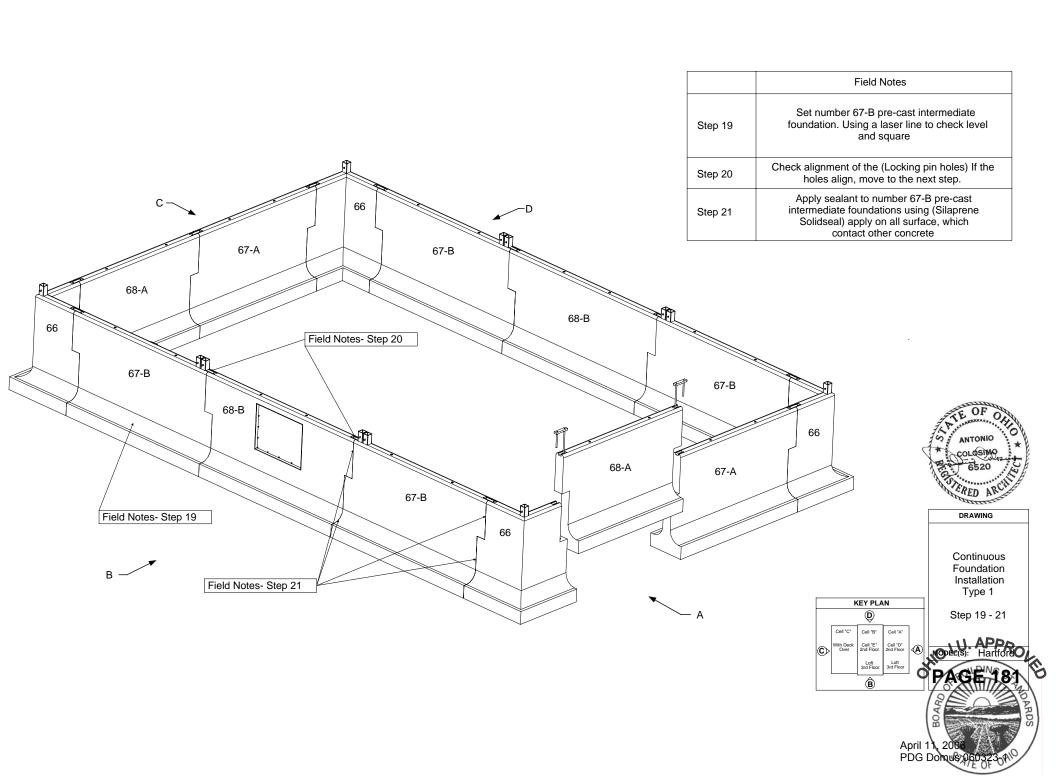


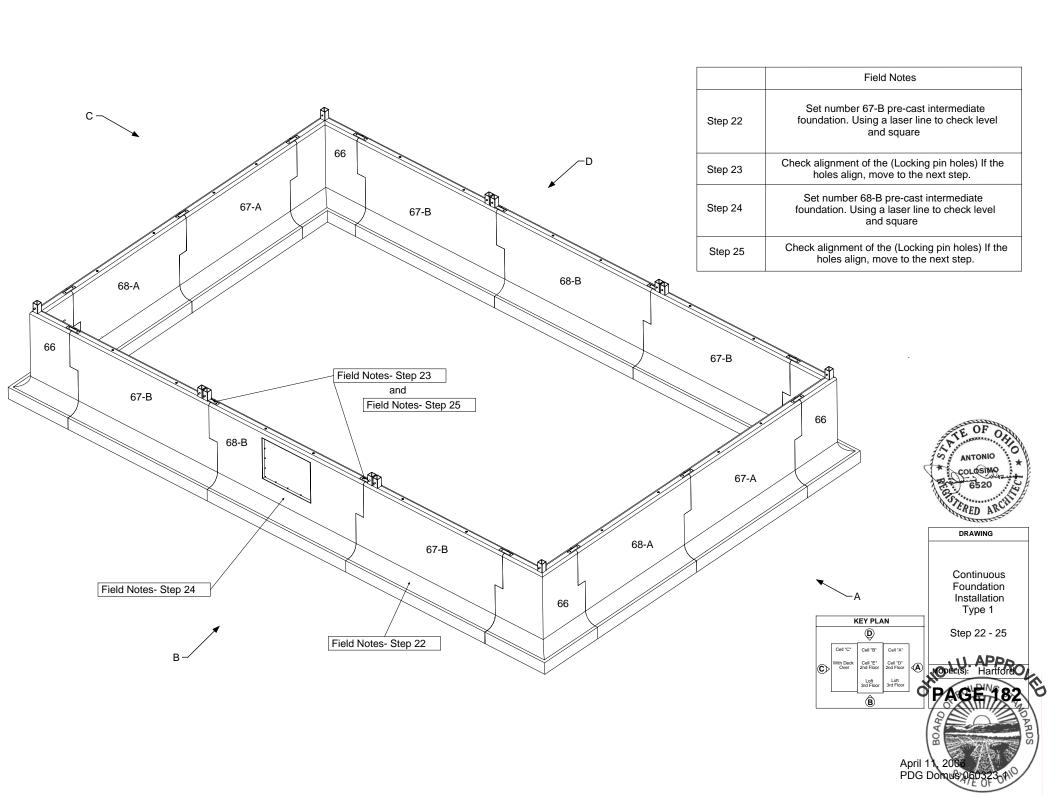


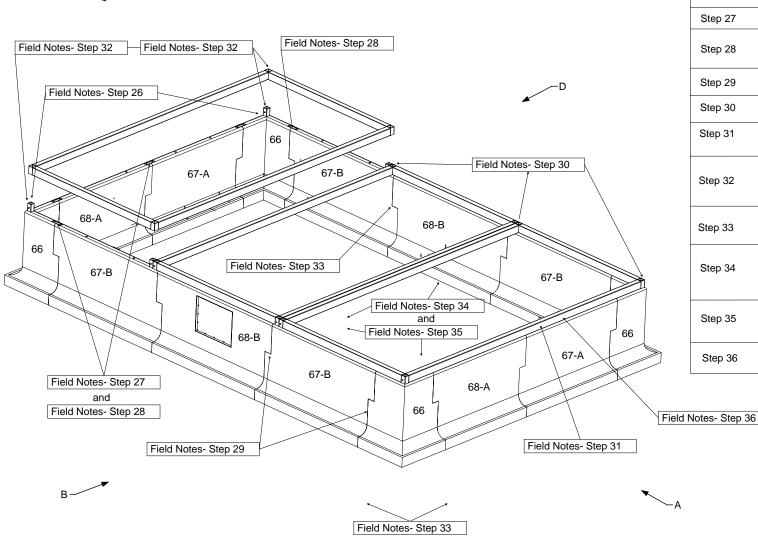
	Field Notes
Step 11	Set number 67-A pre-cast intermediate foundation section. Using a laser line to check level and square
Step 12	Check alignment of the (Locking pin holes) If the holes align, move to the next step.
Step 13	Apply sealant to number 68-A pre-cast key foundations using (Silaprene Solidseal) apply on all surface, which contact other concrete
Step 14	Set number 68-A pre-cast key foundation section. Using a laser line to check level and square
Step 15	Check alignment of the (Locking pin holes) If the holes align, move to the next step.



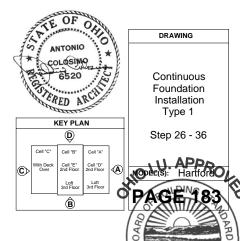




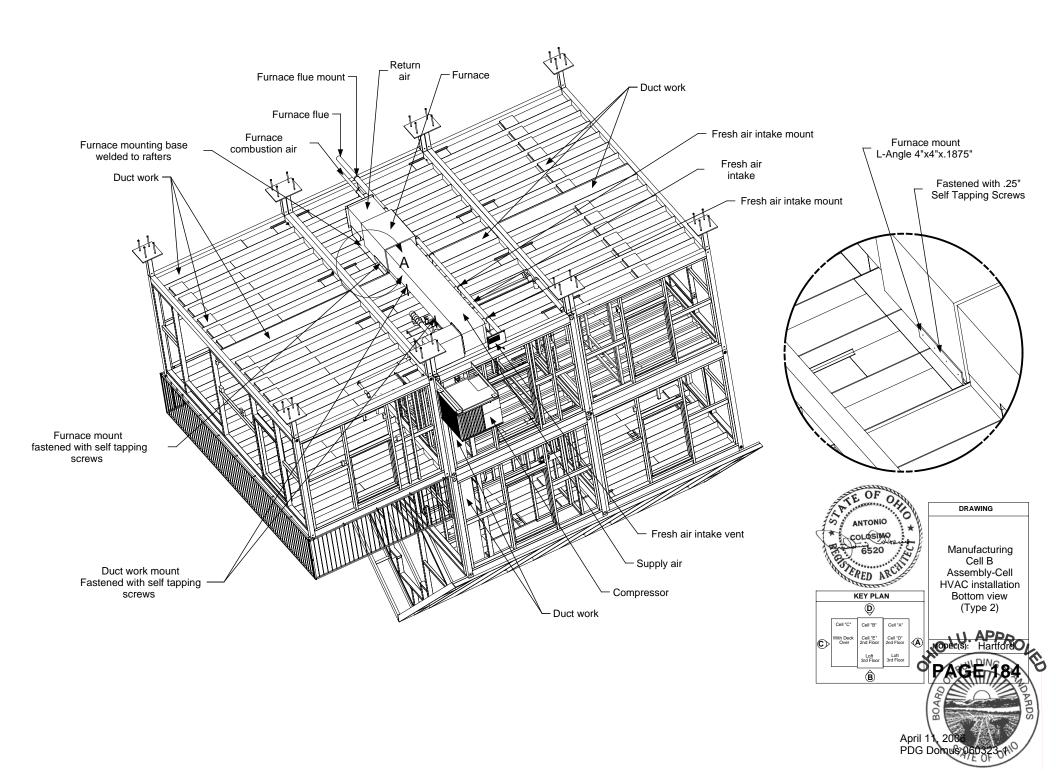


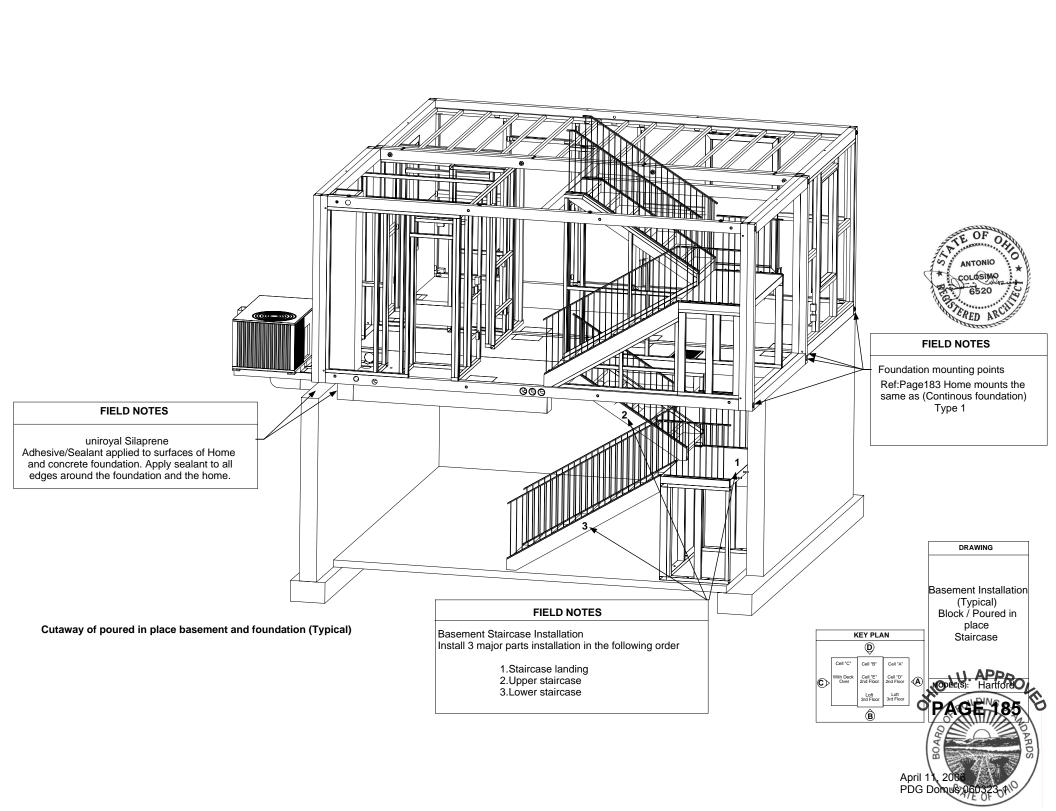


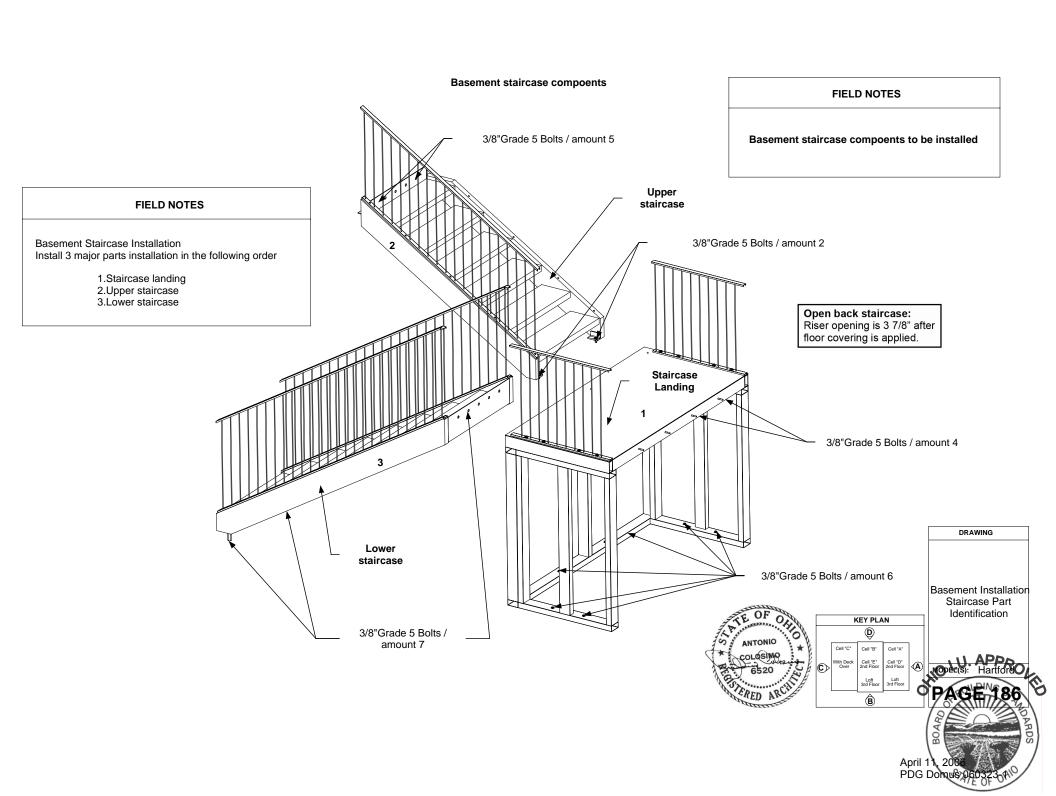
	Field Notes
Step 26	Check foundation using a laser line to check level and square
Step 27	Check alignment of the (Locking pin holes)
Step 28	Fill Locking pin holes with Epoxy and set #64 Locking pins in place (there are 14 locking pins)
Step 29	Wipe access sealant from outside edge
Step 30	Bolt in place Connector pins (There are 12 pins)
Step 31	Mount foundation connector alignment tool onto foundation
Step 32	Align connector pins and torque down to 25 Ft. Lbs. (Leave alignment tool on foundation during back fill procedure
Step 33	Back fill with clean earth to grade around foundation both inside and out
Step 34	Using vibratory compactor "Ram Compactor" which compacts soil to a minimum of 1.5 tons of forces. Compact soil evenly around the foundation inside and out
Step 35	Using clean pee gravel place 2" x 4" topping on the vapor barrier in the crawl space area. Rake gravel level
Step 36	Leave alignment tool on foundation until home arrives

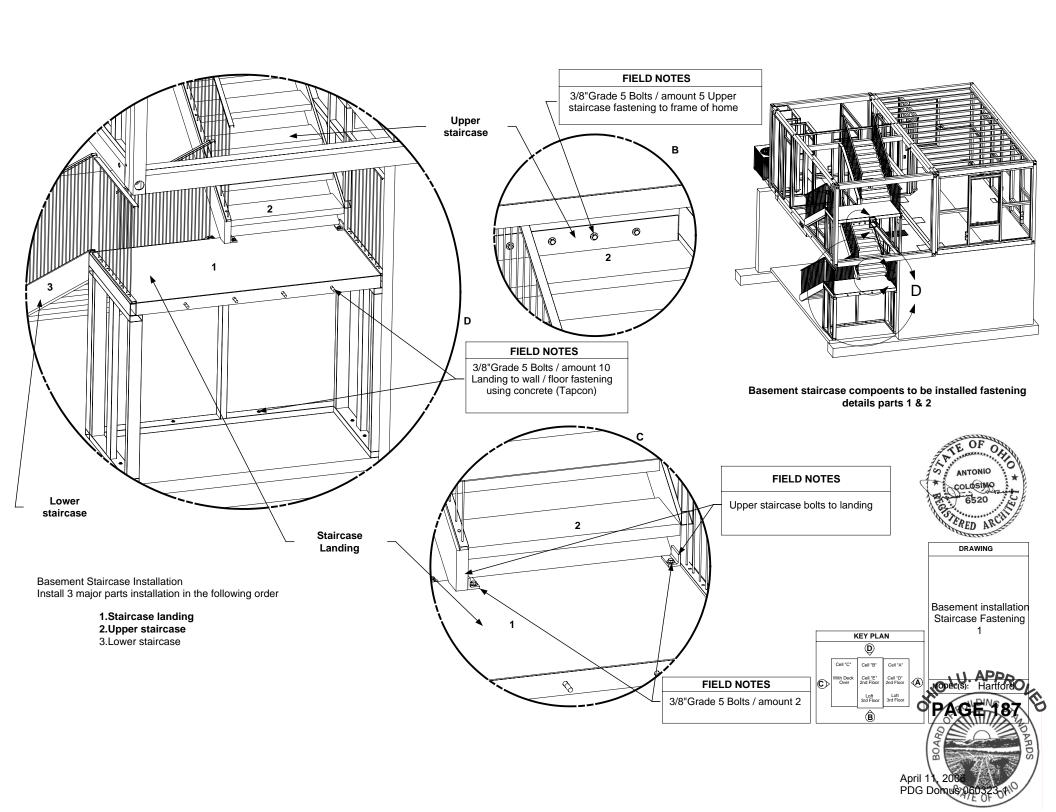


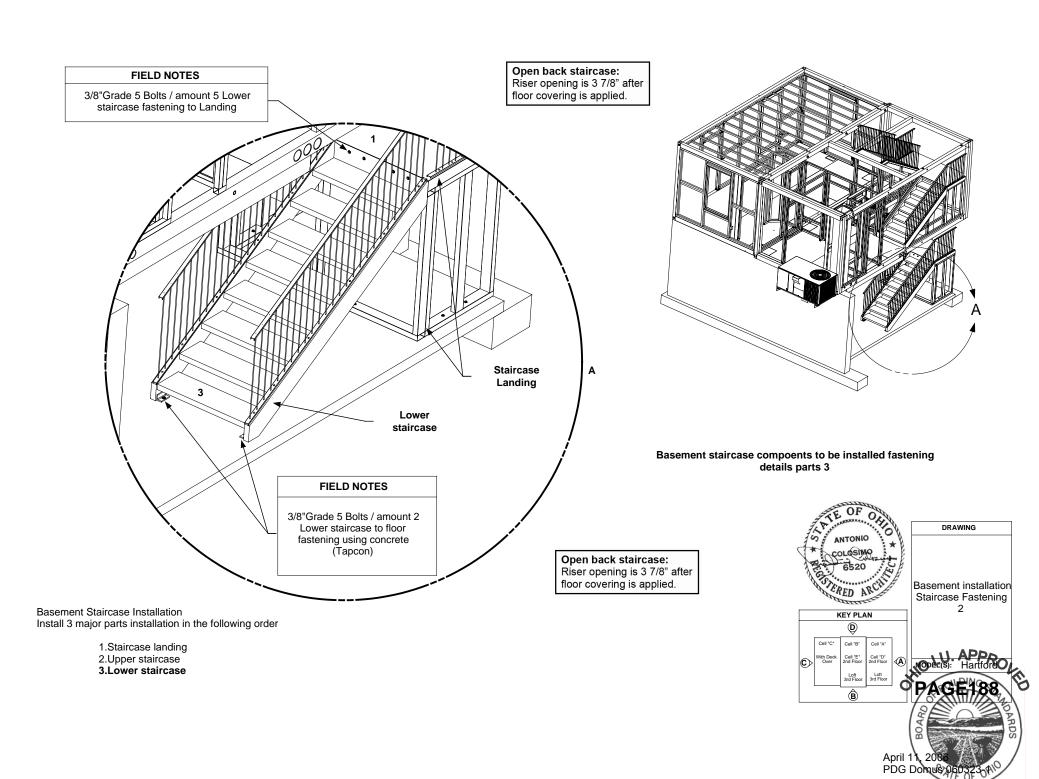
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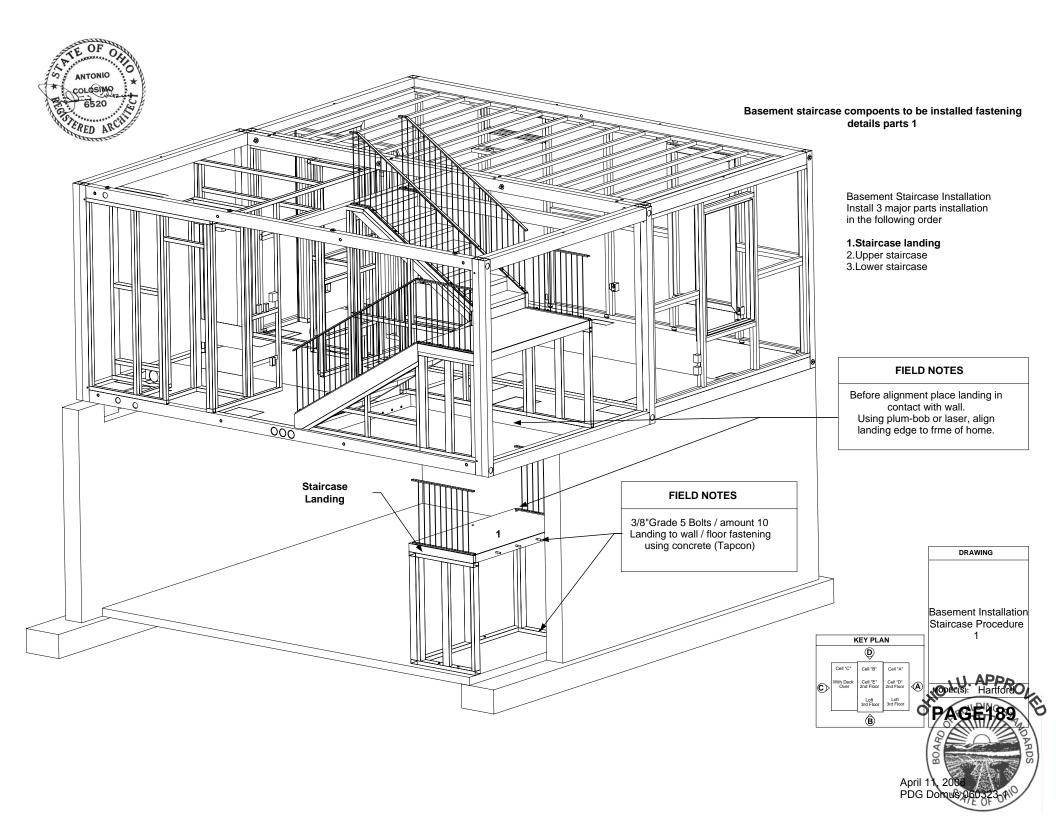


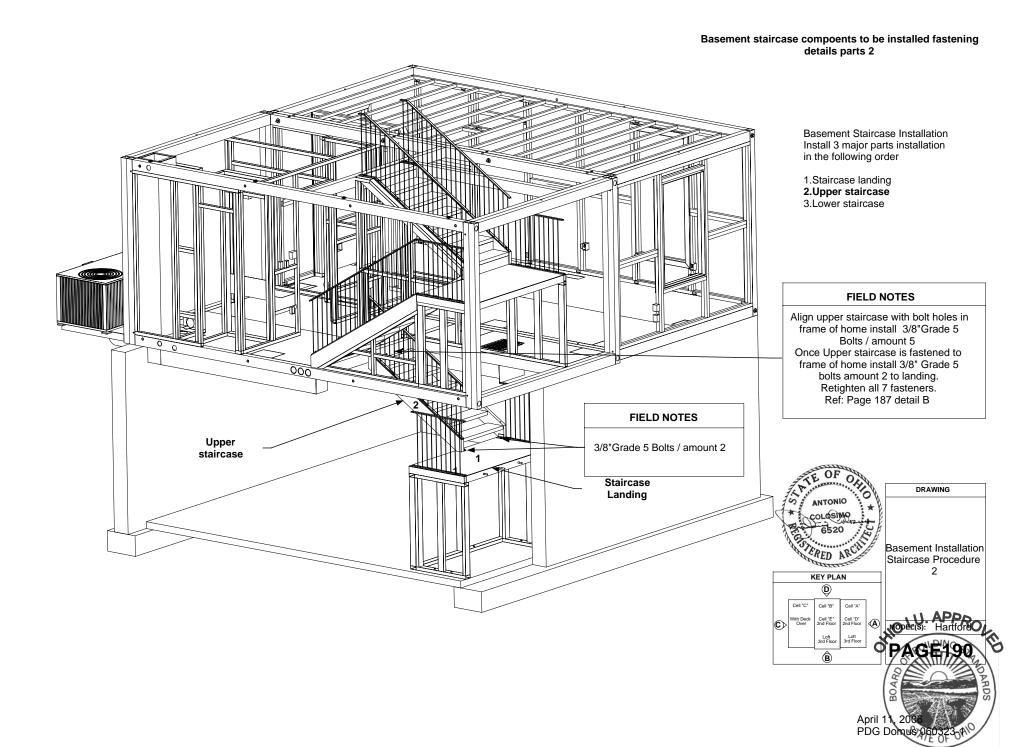


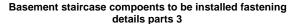


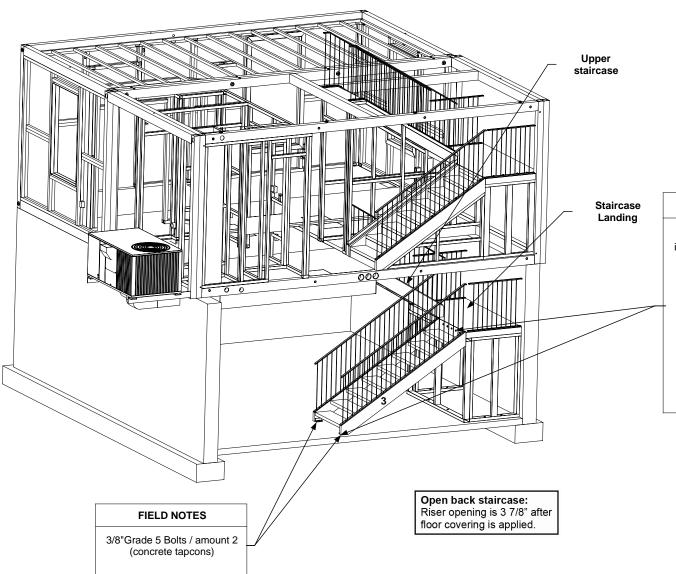












Basement Staircase Installation Install 3 major parts installation in the following order

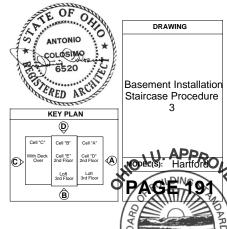
- 1.Staircase landing
- 2.Upper staircase
- 3.Lower staircase

FIELD NOTES

Align Lower staircase with bolt holes in frame of landing install 3/8"Grade 5
Bolts / amount 5

Once Lower staircase is fastened to frame of landing mark concrete for holes to be drilled. Remove Lower staircase and drill holes,reinstall Lower staircase.

Install 3/8" Grade 5 bolts amount 2 to fasten Lower staircase to floor Retighten all 7 fasteners. Ref: Page 188 detail A



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